

PROXIMITY SENSORS

Inductive proximity sensors, inductive safety switches, capacitive proximity sensors, magnetic proximity sensors

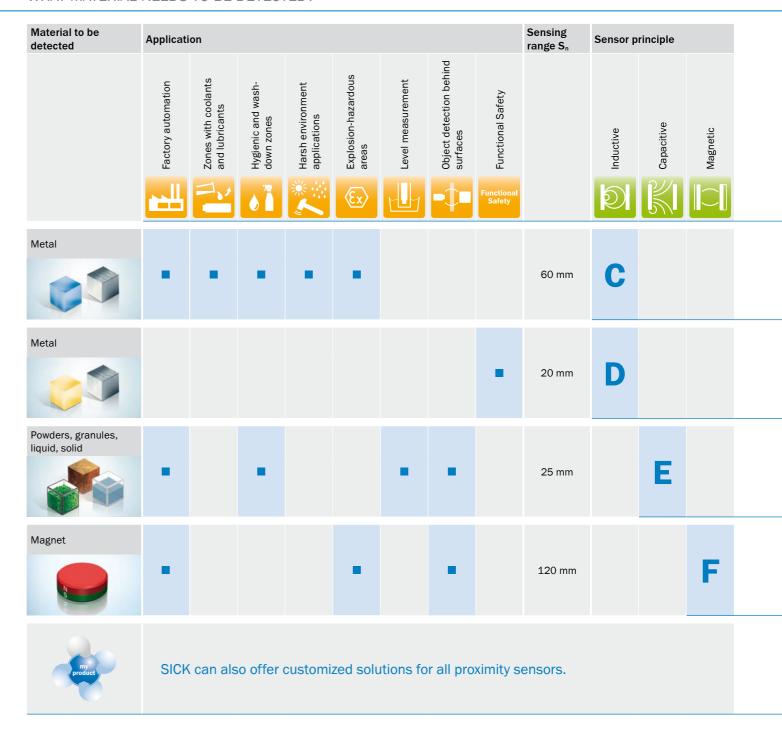


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Product family	Page
Inductive proximity sensors	
IMM	→ C-34
IME (DC 2-wire)	→ C-48
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IMI	→ C-108
IMN	→ C-114
IMA	→ C-120
IMP	→ C-128
SAM	→ C-136
IQM	→ C-142
IQY	→ C-146
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IQG	→ C-164
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Inductive safety switches	
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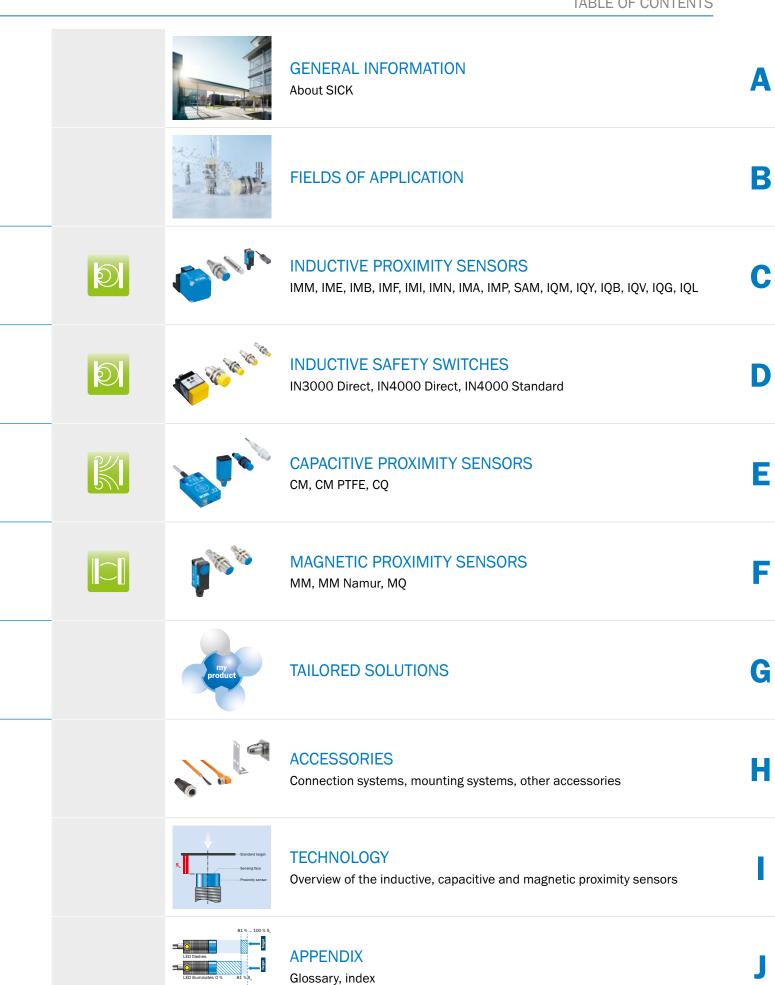
FIELDS OF APPLICATION



WITHIN REACH - AND STILL NO CONTACT



Objects sometimes appear closer than they really are. The proximity sensors from SICK, however, are not fooled when detecting objects. They detect objects with utmost precision. And, sensor accuracy is not affected by the material of the approaching target object. Whether metal or other solid materials such as wood or paper, liquids, granules or permanent magnets, the solution for your application is within reach with the proximity sensors from SICK.





WE DELIVER "SENSOR INTELLIGENCE."

SICK sensor solutions for industrial automation are the result of exceptional dedication and experience. From development all the way to service: The people at SICK are committed to investing all their expertise in providing with the very best sensors and system solutions possible.

A company with a culture of success

Almost 7,000 people are on staff, with products and services available to help SICK sensor technology users increase their productivity and reduce their costs. Founded in 1946 and headquartered in Waldkirch, Germany, SICK is a global sensor specialist with more than 50 subsidiaries and representations worldwide. The people work with pleasure at SICK.

This is demonstrated by the accolades that the company is regularly awarded in the "Great Place to Work" competition. This lively corporate culture holds strong appeal for qualified and skilled persons. In SICK, they are part of a company that ensures an excellent balance between career progression and quality of life.



Innovation for the leading edge

SICK sensor systems simplify and optimize processes and allow for sustainable production. SICK operates at many research and development centers all over the world. Co-designed with customers and universities, our innovative sensor products and solutions are made to give a decisive edge. With an impressive track record of innovation, we take the key parameters of modern production to new levels: reliable process control, safety of people and environmental protection.

A corporate culture for sustainable excellence

SICK is backed by a holistic, homogeneous corporate culture. We are an independent company. And our sensor technology is open to all system environments. The power of innovation has made SICK one of the technology and market leaders – sensor technology that is successful in the long term.









A

"SENSOR INTELLIGENCE." FOR ALL REQUIREMENTS

SICK is a renowned expert in many industries, and is entirely familiar with the critical challenges they face. While speed, accuracy and availability take center stage in all industries, technical implementations vary greatly. SICK puts its vast experience to use to provide with precisely the solution you need.

For applications worldwide

Hundreds of thousands of installations and applications go to prove that SICK knows the different industries and their processes inside out. This tradition of uncompromising expertise is ongoing: As we move into the future, we will continue to design, implement and optimize customized solutions in our application centers in Europe, Asia and North America. You can count on SICK as a reliable supplier and development partner.









For your specific industry

With a track record of proven expertise in a great variety of industries, SICK has taken quality and productivity to new heights. The automotive, pharmaceutical, electronics and solar industries are just a few examples of sectors that benefit from our know-how. In addition to increasing speed and improving traceability in warehouses and distribution centers, SICK solutions provide accident protection for automated guided vehicles. SICK system solutions for analysis and flow measurement of gases and liquids enable environmental protection and sustainability in, for example, energy production, cement production or waste incineration plants.

For performance across the board

SICK provides the right technology to respond to the tasks involved in industrial automation: measuring, detecting, monitoring and controlling, protecting, networking and integrating, identifying, positioning. Our development and industry experts continually create groundbreaking innovations to solve these tasks.

→ www.sick.com/industries









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SERVICES FOR MACHINES AND SYSTEMS: SICK LifeTime Services

SICK LifeTime Services is a comprehensive set of high-quality services provided to support the entire life cycle of products and applications from plant walk-through to upgrades. These services increase the safety of people, boost the productivity of machines and serve as the basis for our customers' sustainable business success. LifeTime Services range from product-independent consulting to traditional product services and are characterized by extensive industry expertise and more than 60 years of experience.









Consulting and design

- · Plant walk-through
- · Risk assessment
- · Safety concept
- Safety software and hardware design
- Validation of functional safety
- CE-conformance check



Product and system support

- Installation
- Commissioning
 - Start-up support
- Calibrations
- · Telephone support
- 24-hour helpline
- SICK Remote Service
- Troubleshooting on site
- Repairs
- Exchange units
- · Extended warranty



Verification and optimization

- Inspection
- Stop time measurement
- Machine safety inspection
- Electrical equipment check
- Accident investigation
- Initial verification
- Performance check
- Maintenance



Upgrade and retrofits

· Upgrade services



Training and education

- Training
- Seminars
- Web training











VERSATILE PRODUCT RANGE FOR INDUSTRIAL AUTOMATION

From the simple acquisition task to the key sensor technology in a complex production process: With every product from its broad portfolio, SICK offers a sensor solution that best combines cost effectiveness and safety.

→ www.sick.com/products

Photoelectric sensors

- Miniature photoelectric sensors
- Small photoelectric sensors
- Compact photoelectric sensors
- · Cylindrical photoelectric sensors
- · Fiber-optic sensors and fibers
- MultiTask photoelectric sensors



Proximity sensors

- · Inductive proximity sensors
- · Capacitive proximity sensors
- · Magnetic proximity sensors



Magnetic cylinder sensors

- · Positioning sensors
- Sensors for T-slot cylinders
- · Sensors for C-slot cylinders
- Sensor adapters for other cylinder types



Registration sensors

- Contrast sensors
- Markless sensors
- Color sensors
- Luminescence sensors
- Fork sensors
- Array sensors
- Register sensors
- · Glare sensors



Automation light grids

• Measuring automation light grids

• Switching automation light grids



Opto-electronic protective devices

- · Safety laser scanners
- · Safety light curtains
- Safety camera systems
- · Multiple light beam safety devices
- Single-beam photoelectric safety switches
- · Mirror columns and device columns



Safety switches

- Electro-mechanical safety switches
- · Non-contact safety switches
- Safety command devices



sens:Control - safe control solutions

- Safe sensor cascade
- · Safety controllers

· Safety relays



Gas analyzers

- · Gas transmitters
- In-situ gas analyzers
- Extractive gas analyzers



Dust measuring devices

- Scattered light dust measuring devices
- Transmittance dust measuring devices
- · Gravimetric dust measuring devices



Analyzer solutions

CEMS solutions

· Process solutions





Traffic sensors

- Tunnel sensors
- · Overheight detectors

• Visual range measuring devices



Ultrasonic gas flow measuring devices

- Volume flow measuring devices
- · Mass flow measuring devices
- Flow velocity measuring devices
- · Gas flow meters



Identification solutions

- Image-based code readers
- Bar code scanners
- RFID

- · Hand-held scanners
- Connectivity



Vision

• 2D vision

• 3D vision



Distance sensors

- Short range distance sensors (Displacement)
- Mid range distance sensors
- Long range distance sensors
- · Linear measurement sensors
- Ultrasonic sensors
- Optical data transmission
- Position finders



Detection and ranging solutions

- 2D laser scanners
- 3D laser scanners

Radar sensors



Motor feedback systems

- Motor feedback system rotary HIPERFACE®
- Motor feedback system rotary HIPERFACE DSL®
- Motor feedback system rotary incremental
- Motor feedback system rotativ incremental with commutation
- Motor feedback system linear HIPERFACE®



Encoders

- · Absolute encoders
- · Incremental encoders
- Linear encoders

- · Wire draw encoders
- · Safety encoders



Fluid sensors

- Level sensors
- · Pressure sensors

- · Flow sensors
- · Temperature sensors



System solutions

- · Customized analyzer systems
- · Collision awareness systems
- Robot guidance systems
- · Object detection systems
- · Profiling systems

- · Quality control systems
- Security systems
- Track and trace systems
- · Functional safety systems



MATERIAL IS NOT EVERYTHING

Complex problems are often characterized by many different requirements. It is not an easy task to find a suitable solution in such situations. SICK is happy to take on these challenges with the declared objective of finding a special solution for every application.







coolants and lubricants

Hygienic and ashdown zones



Harsh



Explosion-



Level measurement



Object detection behind surfaces



Functional Safety

Fields of application

- Factory automation, page B-14
- Zones with coolants and lubricants, page B-15
- Hygienic and washdown zones, page B-16
- Harsh environment applications, page B-18
- Explosion-hazardous areas, page B-19
- Level measurement, page B-20
- Object detection behind surfaces, page B-21
- Safe position monitoring of machine parameters, page B-22



FACTORY AUTOMATION

B



Wear-free and in practical terms unaffected by external influences, inductive proximity sensors detect the presence and distance of metallic objects. This means they are ideally suitable for a variety of detection, counting and positioning tasks in factory automation.

The most important requirements for inductive sensors are precision, maximum availability, and a long service life. Inductive sensors from SICK pack advanced technology into the smallest of spaces. Due to improved production tolerances, SICK sensors with ASIC technology deliver much higher

precision than standard discretely mounted devices. They are not digitally synchronized until after the production process is complete, essentially ruling out production-related tolerances of the sensing range. Even the high level of electromagnetic compatibility of the sensors is a result of state-of-the-art ASIC. A molded housing interior, which completely encapsulates the electronics, greatly increases shock and vibration resistance. The customer benefits from high positioning accuracy in the machine and long-term reliability.

For metals IMM C-34 IME C-48 IMA C-120 IMP C-128 SAM C-136 IQM C-142 IQY C-146 IQB C-152 IQV C-158 IQG C-164 IQL C-170

For liquids, bulk materials, other solids

CM
CQ

For permanent magnets

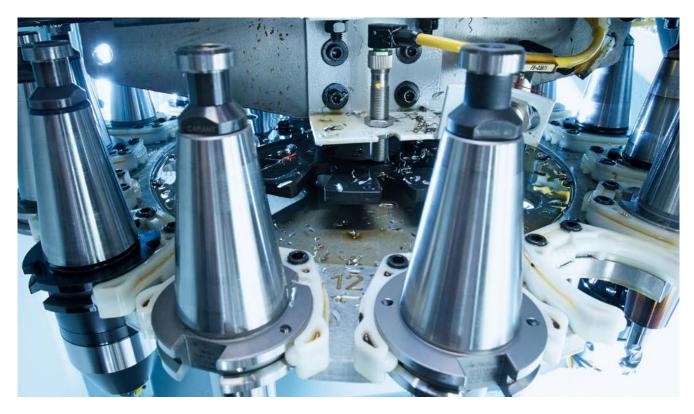
MM			 												 				F	-2	23	2)
MQ			 												 				F	-2	24	-6	ò



You can find selection guides at the beginning of the corresponding chapter.



ZONES WITH COOLANTS AND LUBRICANTS



Cutting oils and cooling lubricants are extremely aggressive towards system components and often cause sensor malfunctions. The IMB sensor family is designed for frequent contact with these materials. Thanks to its sturdy design and mechanical resistance to nearly all common cutting oils and cooling lubricants, the IMB sensor family sets a new standard for inductive proximity sensors in machine tools construction in particular.

Typical applications

- · CNC machining centers
- Tool changers
- · Workpiece handling

Advantages

- · Optimal resistance against oils and cooling lubricants
- Extreme mechanical ruggedness
- Quick and easy mounting due to optical adjustment indicator
- High degree of flexibility and communication options thanks to IO-Link

For metals	
IMB	



HYGIENIC AND WASHDOWN ZONES





Flawless reliability and durability are key requirements when using sensors in hygienic and washdown zones. In the pharmaceutical and the food and beverage industries, washdown environments represent just one type of challenge: The sensors must also be able to withstand the daily high-pressure cleaning process, along with high thermal and mechanical loads.

While the use of rugged materials and the capacity for thorough cleaning are the main priorities for process automation, high levels of accuracy, rapid response times, straightforward commissioning, and the option to run diagnostics on sensors remotely are key factors within factory automation. Inductive proximity sensors cover all options by delivering maximum automation performance while also complying with the demands of the food industry. Extended, highly accurate

sensing ranges mean that reliable switching behavior is guaranteed, even in the event of dramatic changes in temperature. The materials used – including stainless steel and LCP – have been approved by the FDA. The sensor is certified by Ecolab and is extremely watertight with enclosure ratings IP 68 and IP 69K. The option of communication via IO-Link opens up new opportunities for configuration and diagnostics.



SICK stainless steel sensors stand up to test with long-term, reliable operation and maximum availability with the help of these four criteria:

- · Chemical resistance
- Thermal resistance
- Tightness
- Market standards



Chemical resistance

A stainless steel sensor by SICK is resistant to high-pressure cleaning, cleaning with foam or P3 cleaning agents, and subsequent rinsing. The LCP front cap and the LED windows are resistant to all cleaning agents typically used in this industry.

Thermal resistance

Stainless steel sensors are subjected to dramatic changes in temperature resulting from cleaning with water at approx. 80 °C in a cold environment at between 5 and 10 °C, for example. Constant changes in temperature cause what is known as the pump effect: The differences in pressure "pull" moisture into the device. The highly resistant plastics, along with the stainless steel, are able to resist the temperatures, and the tightly sealed housing suppresses the pump effect.



Water tight

SICK stainless steel sensors have been proving their worth in practical applications for many years. The tightness of the sensors is due to the special mold which, combined with an O-ring seal, completely encapsulates the electronic components. With a water shock test, tests for enclosure ratings IP 66, IP 67, IP 68, and IP 69K, and a service life test, tightness is tested on a regular basis.

Market standards

Thanks to careful material selection and well-thought-out design and build, the stainless steel version of the proximity sensors from SICK meet all legal requirements and are aligned with the following standards and directives:

- DIN 10516: 2009-05
- DIN EN ISO 14159: 2008-07
- DIN EN 1672-2: 2005 + A1
- Machinery Directive 2006/42/EC
- Directives 1935/2004/EC and 10/2011
- Designed according to EHEDG guidelines
- Ecolab-certified
- · Materials meeting FDA requirements

Fο	r	m	e	ta	ls
			\cdot	CO	\cdot

IMF	C-100
IMI	C-108

For liquids, bulk materials, other solids



A selection guide for inductive proximity sensors can be found on page C-26.



A selection guide for capacitive proximity sensors can be found on page E-202.



HARSH ENVIRONMENT APPLICATIONS





Some situations demand significant reliability and toughness. Inductive proximity sensors from SICK are a multi-purpose solution in this area. Equipped with all features the market demands, they are able to deal with any situation. Regardless of the challenges presented by the site of operation. In the end, opting for SICK proximity sensors is a simple decision.

When outdoors or anywhere with difficult ambient conditions, SICK proximity sensors utilize their strengths in a particularly impressive way. One sensor covers a variety of applications.

Typical applications

- Container spreaders
- · Wind power plants
- · Car wash facilities
- · Outdoor gates and barriers

Advantages

- · Protected against water
- Immune to temperature fluctuations
- Mechanically rugged
- · Shock and vibration resistant
- Corrosion-resistant

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	U				LUI	J

IMB	IQB C-152
IMI	IQG C-164



A selection guide for inductive proximity sensors can be found on page C-26.



EXPLOSION-HAZARDOUS AREAS



Potentially explosive atmospheres can arise wherever dust, flammable gases, or flammable liquids are manufactured, transported, processed, or stored. An explosion can occur if three factors come together at the same time:

SICK offers sensors that have been developed especially for explosion-hazardous areas. Based on directive 2014/34/EU, these sensors are designed in accordance with the relevant standards.

- A flammable substance, e.g., in the form of gas, vapor, mist, or dust, is present
- Sufficient oxygen is present (e.g., in the ambient air)
- There is an ignition source. In addition to sparks, this can also include hot surfaces or optical radiation energy.

SICK proximity sensors are available for the following EX fields of application

Responsibility of the sensor manufacturer	Re	sponsibility of the n				
Category	Can be used in zone (gas)	Can also be used in zone (gas)	Can be used in zone (dust)	Can also be used in zone (dust)	Definition 2014/34/EU potentially explo- sive atmospheres is present	Certification by
1G/1D	0	1 and 2	20	21 and 22	Always, for long periods, or often	Notified body
2G/2D	1	2	21	22	Occasional	Notified body

G = gas; D = dust.

For metals	For permanent magnets
1G/1D und 2G/2D IMN C-114	2G/2D MM Namur



LEVEL MEASUREMENT

B



Level and feed monitoring is the specialty of the capacitive proximity sensors. From solid material, such as paper or wood, to granules or liquids, the sensors quickly and reliably detect the status of the product during accelerated production process and final inspection.

The sensors are also remarkably resistant to faults. Impurities, contamination, dust, and airborne spray particles have little effect on them, nor does electromagnetic interference. In addition, their sensitivity can be quickly and easily adjusted to changing ambient conditions. Thanks to their compact design, the capacitive proximity sensors need very little installation

space and really live up to their potential in very tight spaces. The non-contact measurement function makes drill holes in containers or tank walls unnecessary and enables quick installation. It's no wonder that they are used in a wide variety of industries, such as the food or the automotive industry as well as in storage and conveyor systems.



For liquids, bulk materials, other solids

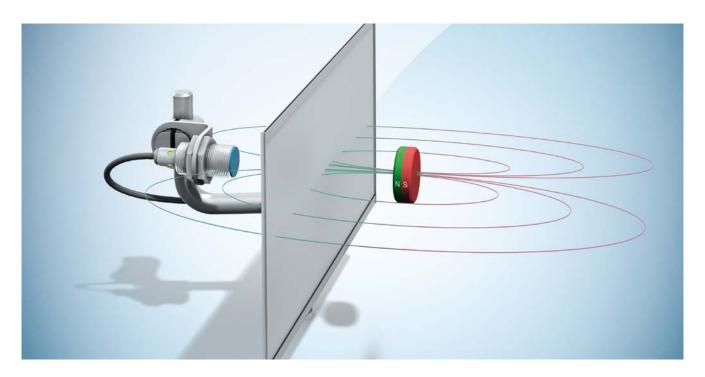
CM	.E-206
CM PTFE	.E-214
CQ	.E-218



A selection guide for capacitive proximity sensors can be found on page E-202.



OBJECT DETECTION BEHIND SURFACES



SICK proximity sensors ensure the right view through nearly any conceivable material. They are the ideal solution for applications in which objects have to be detected through surfaces.

Whether for storage containers, covers or other surfaces and obstacles: The magnetic and capacitive proximity sensors from SICK reliably provide the relevant background information on the objects located behind the surface. This enables spacial separation of object and sensor and makes it possible to install the sensor in a protected area without contact with aggressive media, dirt or moisture.

The ideal type of proximity sensor depends on the respective application. Capacitive proximity sensors detect various materials without making contact, therefore enabling quality and presence monitoring.

Magnetic proximity sensors reliably detect permanent magnets and allow very high sensing ranges – even for the detection of objects behind surfaces.

Advantages

- Reliable detection (e.g. level monitoring through container walls) without the sensor coming into contact with aggressive media
- Protected assembly of the sensor or the magnets is possible, e.g. if application conditions are rough (applications outdoors, in agricultural or construction machines)
- Reliable detection regardless of dirt by using permanent magnets
- Very high sensing ranges of up to 120 mm possible



A selection guide for capacitive proximity sensors can be found on page E-202.

For permanent magnets	
MM	10



A selection guide for magnetic proximity sensors can be found on page F-228.



SAFE POSITION MONITORING OF MACHINE PARAMETERS





In addition to inductive proximity sensors, inductive safety sensors are also used in machines; these sensors primarily implement safety-related functions, not automation functions. With a defined safety level, machine manufacturers, operators and users can rely on the safety of the machine.

In the last few years, awareness of safe machines has grown along with increasing degrees of automation. Consequently, requirements on the protective devices in machines are constantly growing and are also specified in guidelines. In safety technology, a certain level of safety is required depending on the application. This level of safety is, on the one hand, achieved by organizational and technical measures of functional safety, and on the other hand, by the detection of unwanted errors as well as the reduction in manipulation incentives for people.

The inductive safety sensor detects metallic objects like an inductive proximity sensor. If the metallic object deviates from the target position, the safety-related logic unit detects the safety-related signal and forwards it to the control elements in the safety chain (conductors, drives, valves). This stops the machine's dangerous movement.

In contrast to inductive proximity sensors for automation tasks, an inductive safety sensor contains mechanisms for detecting errors. As soon as the sensor detects an error, it switches the entire safety chain into a safe state by switching off the machine or a part of the machine. Inductive safety sensors from SICK are designed and tested in line with standards IEC 61508 and EN ISO 62061 in order to guarantee these functions. The safety-related parameters are specified in the technical data of the sensors.

Detailed information on machine safety and safety technology can be found in

→ "Guide for Safe Machinery" (8007988)

For metals

IN3000 Direct	L82
IN4000 DirectD-1	L88
IN4000 StandardD-1	L92



A selection guide for inductive safety switch can be found on page D-178.

B





INDUCTIVE PROXIMITY SENSORS







Reliable, powerful, rugged. Inductive proximity sensors from SICK

Millions of inductive proximity sensors are currently in use in virtually all industries. They detect metal objects without contact, and are characterized by a long service life and extreme ruggedness. With the latest ASIC technology, SICK's

sensors offer the ultimate in precision and reliability. SICK can provide the right solution to meet your requirements every time - from cylindrical or rectangular standard sensors with standard, extended or triple operating distance, to

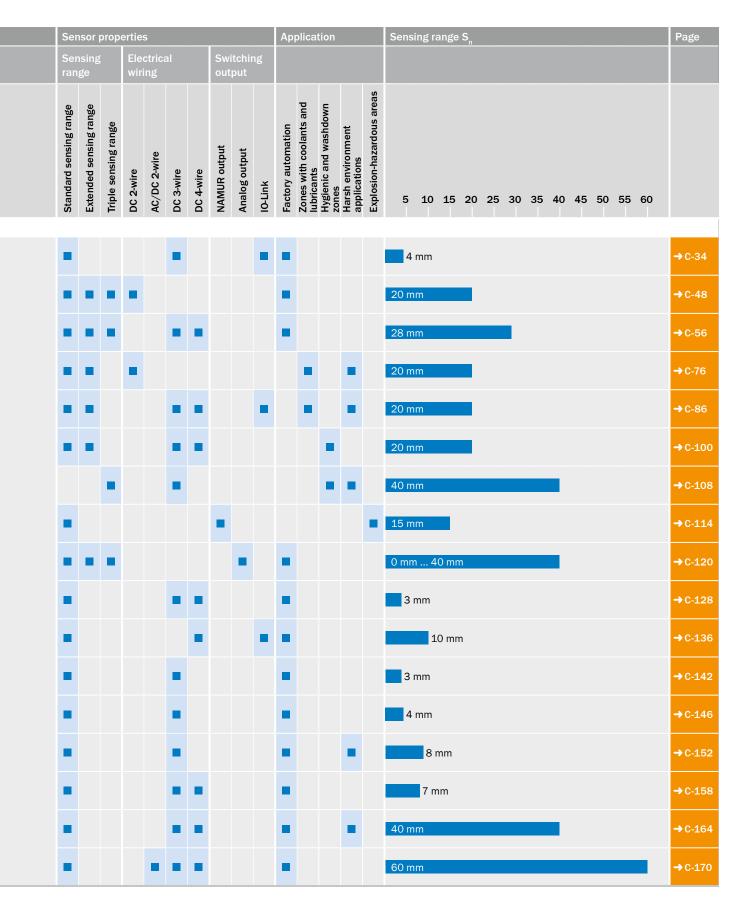
special sensors for explosive zones and harsh environments. Our sensors are the intelligent, reliable route to implementing industry-specific and customized solutions to any task involving automation.



	Product family overview	 	C-28
Corto	IMM	CE	IMP
18 M2	IME		SAM
A. A	environments DC 2-wire C-48 DC 3-wire C-56		IQM
	IMB		IQY
000	IMF		IQB
W.W.	IMI		IQV
The second	IMN		IQG
The same of the sa	IMA		IQL

OVERVIEW OF INDUCTIVE PROXIMITY SENSORS

Product			Hou	sing																		
			Des	ign		Size											Mat	erial			Prop ties	er-
1			Cylindrical thread design	Cylindrical smooth housing	Rectangular	M4	M5	M8	M12	M14	M18	Мзо	Ø 3 mm	Ø 4 mm	Ø 6.5 mm	Details, see starting on p. C-142	Stainless steel	Metal	VISTAL™	Plastic	JP 69K	High-pressure resistant
	e prox	imity sensors																				
Total .	IMM	1	•											•								
The state of	IME	DC 2-wire	•					•	•			•						•				
400		DC 3-wire	•					•	•		•	•						•				
36.36	IMB	DC 2-wire	•					•	•		•	•					•				•	
49.00	=	DC 3-/4-wire	•					•			•	•					•				•	
TO TO	IMF		•					•	•		•	•					•				•	
WH.	IMI		•						•		-	•					•				•	
The second	IMN		•					•	•		•	•						•				
The same of the sa	IMA		•					•	•		•	•										
8	IMP		•				•	•	•	•								•				
	SAN		•																			
46	IQM				•											•				•		
	IQY				•											•				•		
	IQB				•											•			•			
1	IQV				•											•		•				
	IQG				•											•				•	•	
	101																					



PRODUCT FAMILY OVERVIEW









The economic standard for use in industrial environments



Technical data overv	/iew			
	Housing	Cylindrical thread design / Cylindrical smooth housing	Cylindrical thread design	
Т	hread size	M4 x 0.5 M5 x 0.5	M8 x 1 M12 x 1 M18 x 1 M30 x 1.5	
Housing	g diameter	Ø 3 mm Ø 4 mm Ø 6.5 mm	-	
Sensin	g range S _n	0.6 mm 4 mm	1.5 mm 38 mm	
Electr	rical wiring	DC 3-wire	DC 2-wire / DC 3-wire	
Housin	g material	Stainless steel V2A	Nickel-plated brass	
Enclos	sure rating	IP 67	IP 67	

At a glance

- · Design: M4 to M5,
- diameter from 3 mm to 6.5 mm
- Extended sensing ranges: 0.6 mm to 4 mm • Electrical configuration: DC 3-wire
- · Enclosure rating: IP 67
- Temperature range: -25 °C to +70 °C
- Rugged stainless-steel housing; plastic sensing face
- IO-Link ready
- Extremely compact, lightweight, and spacesaving

- Types: M8 to M30
- Extended sensing ranges: 1.5 mm to 38 mm
- Electrical configuration: DC 3-/4-wire, DC 2-wire
- Enclosure rating: IP 67
- Temperature range: -25 °C to +75 °C
- · Nickel-plated brass housing; plastic sensing



IME

The rugged standard for use in harsh ambient conditions



IMF

The economic standard for use in the food industry



IMI

Robust full metal sensors for use in the food industry

Cylindrical thread design	Cylindrical thread design	Cylindrical thread design
M8 x 1	M8 x 1	M12 x 1
M12 x 1 M18 x 1	M12 x 1 M18 x 1	M18 x 1 M30 x 1.5
M30 x 1.5	M30 x 1.5	WISO X 1.5
WI30 X 1.3	W30 X 1.5	
-	_	_
2 mm 20 mm	2 mm 20 mm	6 mm 40 mm
DC 2-wire / DC 3-wire / DC 4-wire	DC 3-wire / DC 4-wire	DC 3-wire
Stainless steel V2A	Stainless steel V4A	Stainless steel V4A
IP 68, IP 69K	IP 68, IP 69K	IP 68, IP 69K
Types: M8 to M30	Types: M8 to M30	Types: M8 to M30
Extended sensing ranges:	 Extended sensing ranges: 	Triple sensing ranges:
2 mm to 20 mm	2 mm to 20 mm	6 mm to 40 mm
Electrical configuration: DC 3-/4-wire,	Electrical configuration: DC 3- and	Electrical configuration: DC, 3-wire
i Liectricai corniguration. DC 3-/4-wire,	i - Lieutiivai voiliigulatioli. Du 3- aliu	- Liectrical Cornigulation. DC, 3-wife

- Electrical configuration: DC 3-/4-wire DC 2-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range:
 -40 °C to +100 °C)
- Rugged stainless-steel housing; plastic sensing face
- Optical adjustment indicator, IO-Linkready

→ C-76

Resistant to oils and cooling lubricants; suitable for use outdoors

- Electrical configuration: DC 3- and 4-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range: -40 °C to +100 °C
- Food-compatible stainless-steel housing, plastic sensing face
- Optical adjustment indicator, IO-Linkready
- Resistant to industrial cleaning agents, Ecolab-certified

- Electrical configuration: DC, 3-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range:
 -25 °C to +85 °C
- Food-compatible stainless-steel housing, stainless steel sensing face
- Sensing face made of food-compatible stainless steel
- Resistant against cleaning agents

PRODUCT FAMILY OVERVIEW



	IMN	IMA	
	NAMUR sensors for explosive zones	Analog sensors with triple sensing range for use in industrial environments	
Technical data overview			
Housing	Cylindrical thread design	Cylindrical thread design	
Thread size	M8 x 1 M12 x 1 M18 x 1 M30 x 1.5	M8 x 1 M12 x 1 M18 x 1 M30 x 1.5	
Sensing range S _n	1 mm 15 mm	4 mm 40 mm	
Electrical wiring	-	-	
Housing material	Nickel-plated brass	Nickel-plated brass	
Enclosure rating	IP 67	IP 67	
At a glance			
	 Types: M8 to M30 Sensing ranges: 1 mm to 15 mm NAMUR according to DIN EN 60947-5-6 Enclosure rating: IP 67 Temperature range: -20 °C to +70 °C Nickel-plated brass housing; plastic sensing face ATEX device category 1G and 2G Suitable for applications in explosion-hazardous areas 	 Types: M8 to M30 Extended detection ranges: 0 mm to 40 mm Analog output signal 0 V 10 V and 4 mA 20 mA Enclosure rating: IP 67 Temperature range: -25 °C to +75 °C Nickel-plated brass housing; plastic sensing face High resolution and repeatability Distance control and continuous position detection 	

Detailed information

→ C-114







The simple and intelligent way of speed monitoring

Cylindrical thread design	Cylindrical thread design
M5 x 0.5 M8 x 1 M12 x 1 M14 x 1.5	M18 x 1 M30 x 1.5
1 mm 3 mm	7 mm / 10 mm
DC 3-wire / DC 4-wire	DC 4-wire
Stainless steel V2A / V4A	Nickel-plated brass
IP 68	IP 67

- Types: M5, M8, M12 and M14
- Extended sensing ranges: 1 mm to 3 mm
- Electrical configuration: DC 3- and 4-wire
- Enclosure rating: IP 68
- Temperature range: -25 °C to +100 °C
- Stainless steel housing with active surface made from stable high-performance ceramic
- Pressure resistant up to 500 bar, gas-tight front
- Expected service life of up to 1 million pressure cycles

→ C-128

- Types: M18 and M30
- Sensing ranges of up to 10 mm flush
- Speed and acceleration monitoring
- Monitoring range: 6 to 12,000 pulses/min. and 0.1 to 2 pulses/sec.²
- Switching and pulse output
- Intelligent start-up delay
- Speed monitoring can be flexibly configured via two thresholds
- Flexible sensor settings, monitoring, extended diagnostics, and visualization thanks to IO-Link

PRODUCT FAMILY OVERVIEW





	use in industrial environments	in industrial environments	use in industrial environments	
Technical data overview				
Housing	Rectangular	Rectangular	Rectangular	
Dimensions	8 mm x 16 mm x 4 mm 10 mm x 30 mm x 6 mm	5 mm x 5 mm x 25 mm 8 mm x 8 mm x 40 mm	10 mm x 16 mm x 28 mm 12 mm x 26 mm x 40 mm	
Sensing range S _n	1.5 mm / 3 mm	0.8 mm 4 mm	3 mm 8 mm	
Electrical wiring	DC 3-wire	DC 3-wire	DC 3-wire / DC 4-wire	
Housing material	PA6-GF30	Nickel-plated brass / VISTAL™	VISTAL™	
Enclosure rating	IP 67	IP 67 / IP 68	IP 68	
At a glance				
	 Types: 8 mm x 16 mm x 4 mm or 10 mm x 30 mm x 6 mm Extended sensing ranges: 1.5 mm to 3 mm Electrical configuration: DC 3-wire Enclosure rating: IP 67 Temperature range: -20 °C to +70 °C Plastic housing Flat, space-saving and light design 	 Types: 5 mm x 5 mm x 25 mm or 8 mm x 8 mm x 40 mm Extended sensing ranges: 0.8 mm to 4 mm Electrical configuration: DC 3-wire Enclosure rating: IP 67 or IP 68 Temperature range: -25 °C to +75 °C Tough VISTAL™ housing Thin version with 270° output state display 	 Types: 10 mm x 16 mm x 28 mm or 12 mm x 26 mm x 40 mm Extended sensing ranges: 2 mm to 8 mm Electrical configuration: DC 3-/4-wire Enclosure rating: IP 68 Temperature range: -25 °C to +75 °C Tough VISTAL™ housing Small version with 270° output state display 	
Detailed information	→ C-142	→ C-146	→ C-152	



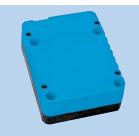
ΙQV

Flat rectangular housings for use in industrial environments



IQG

Compact rectangular housings for use in harsh ambient conditions



IQL

Large rectangular housings for use in industrial environments

Rectangular	Rectangular	Rectangular
20 mm x 32 mm x 8 mm 25 mm x 50 mm x 10 mm	40 mm x 40 mm x 66 mm 40 mm x 40 mm x 118 mm 40 mm x 40 mm x 132 mm	80 mm x 40 mm x 105 mm 80 mm x 40 mm x 112 mm
7 mm / 5 mm	20 mm / 40 mm	60 mm / 50 mm
DC 3-wire / DC 4-wire	DC 3-wire / DC 4-wire	DC 3-wire DC 4-wire AC/DC 2-wire
GD Zn	PA 66	PPE
IP 67	IP 68, IP 69K	IP 65 / IP 67

- Types:
 20 mm x 32 mm x 8 mm or
 25 mm x 50 mm x 10 mm
- Extended sensing ranges: 5 mm to 7 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 67
- Temperature range:
 -25 °C to +70 °C
- Metal housing, plastic sensing face
- Flat housing made of robust metal

- Type: 40 mm x 40 mm
- Extended sensing ranges: 15 mm to 40 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 67, IP 68, IP 69K
- Temperature range:
 -25 °C to +85 °C
- Plastic housing
- Push-lock mounting system
- Sensor head can be rotated in five directions

- Type: 80 mm x 80 mm
- Longer sensing ranges:
 50 mm to 60 mm
- Electrical configuration:
 DC 3-/4-wire, or AC/DC 2-wire
- Enclosure rating IP 65 or IP 67
- Temperature range:
 -25 °C to +80 °C
- Plastic housing
- Programmable N/O or N/C function
- Sensing range setting via potentiometer

→ C-158

→ C-164

MINIATURE SENSORS FOR INDUSTRIAL **APPLICATIONS**







Product description

The inductive proximity sensors in the IMM product family stand out from the crowd thanks to their low spatial requirements and high reliability. Their state-ofthe-art ASIC technology offers miniaturization without compromise. And with maximum performance, sensing ranges of up to 4 mm, integrated electronics, suppressors, and output state LEDs, they offer everything you could possibly

want. Their small size and low weight make these inductive miniature sensors ideal for performing highly dynamic pick-and-place applications, integrating into compact assemblies, and monitoring faster handling and mounting processes. Thanks to the IO-Link communication, the sensors are also ideally equipped for future requirements.

At a glance

- · Design: M4 to M5, diameter from 3 mm to 6.5 mm
- Extended sensing ranges: 0.6 mm to 4 mm
- Electrical configuration: DC 3-wire
- Enclosure rating: IP 67

• Temperature range: -25 °C to +70 °C

- · Rugged stainless-steel housing; plastic sensing face
- IO-Link ready
- · Extremely compact, lightweight, and space-saving

Your benefits

- · Easy installation in applications with limited available space
- · Reliable detection of fast handling and mounting processes
- · High positioning accuracy and precise switching behavior
- · Great freedom with respect to machine design
- The low weight of the sensor enables fast acceleration in dynamic handling processes
- IO-Link provides easy data access from the PLC
- Simple sensor diagnostics, device change, and identification through IO-Link



Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Response diagram
Installation note
Accessories

For more information, simply enter the link or scan the OR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



C

Detailed technical data

Features

	IMO4	IH03	IHP03	IH06	
Housing	Cylindrical thread design	Cylindrical smooth hou	sing		
Thread size	M4 x 0.5	-			
Diameter	Ø 4 mm	Ø 3 mm		Ø 6.5 mm	
Pressure resistance	-		≤ 150 bar	-	
Sensing range S _n	1 mm	1 mm	0.8 mm	1.5 mm	
Installation type	Flush				
Switching frequency	8,000 Hz			5,000 Hz	
Output type	PNP / NPN (depending	g on type)			
Output function	NO			NO / NC (depending on type)	
Electrical wiring	DC 3-wire				
Enclosure rating	IP 67 ¹⁾ IP 68 IP 69K			IP 67 ¹⁾	
Special features	Capable of communica	ation via IO-Link 1.0		-	

²⁾ According to EN 60529.

Mechanics/electronics

	IMO4	IH03	IHP03	IH06		
Supply voltage	10 V DC 30 V DC					
Ripple 1)	≤ 20 %					
Voltage drop	≤ 2 V ²⁾			\leq 2 V $^{3)}$		
Current consumption 4)	≤ 10 mA					
Time delay before availability	≤ 10 ms					
Hysteresis	1 % 10 %					
Repeatability 5)	≤ 2 % ≤ 1.5 %					
Temperature drift (of S _r)	± 10 %					
EMC	EN 60947-5-2 IEC 61000-4-2: (Testle IEC 61000-4-4: (Testle	′	EN 60947-5-2 IEC 61000-4-2: (Testlevel 2) IEC 61000-4-4: (Testlevel 2)	EN 60947-5-2 IEC 61000-4-2: (Testlevel 2) IEC 61000-4-4: (Testlevel 3)		
Continuous current I _a	≤ 100 mA			≤ 200 mA		
Connection type	Cable, 2 m, PUR ⁶⁾ Cable with male conne (depending on type)	ctor, M8, 0.2 m, PUR ⁶⁾		Cable, 2 m, PVC Male connector, M8 (depending on type)		
Short-circuit protection	✓					
Reverse polarity protection	✓					
Shock and vibration resistance	30 g, 11 ms / 10 55	Hz, 1 mm				
Ambient operating temperature	-25 °C +70 °C					
Housing material	Stainless steel (V2A)					
Sensing face material	Plastic, POM		Ceramics, ZrO2	Plastic, PA 66		
Tightening torque, max.	≤ 0.8 Nm	-				

¹⁾ Of V_S.

²⁾ With Ia = 100 mA.

³⁾ With Ia = 200 mA.

⁴⁾ Without load.

 $^{^{5)}}$ Ub = 20 V DC ... 30 V DC, Ta = 23 °C \pm 5 °C.

 $^{^{6)}}$ Do not bend below 0 °C.

Reduction factors

	IMO4	IH03	IHP03	IH06				
Note	The values are reference	The values are reference values which may vary						
Stainless steel (V2A, 304)	Approx. 0.8	Approx. 0.8						
Aluminum (Al)	Approx. 0.5	Approx. 0.5						
Copper (Cu)	Approx. 0.45	Approx. 0.45						
Brass (Br)	Approx. 0.6	Approx. 0.6						

Ordering information

Other models → www.sick.com/IMM

IM04

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.			
	PNP		Cable, 3-wire, 2 m, PUR	Cd-001	IM04-01BPSVU2K	6058029			
1 mm		NO	NO	NO	NO	PNP	Cable with connector M8, 3-pin, 0.2 m, PUR	Cd-002	IM04-01BPSVR8K
T 111111	NO		Cable, 3-wire, 2 m, PUR	Cd-001	IM04-01BNSVU2K	6058028			
		NPN	Cable with connector M8, 3-pin, 0.2 m, PUR	Cd-002	IM04-01BNSVR8K	6058030			

IH03

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.		
	1 mm NO				Cable, 3-wire, 2 m, PUR	Cd-001	IH03-01BNSVU2K	6058024
1 mm		NPN	Cable with connector M8, 3-pin, 0.2 m, PUR	Cd-002	IH03-01BNSVR8K	6058026		
I 111111			Cable, 3-wire, 2 m, PUR	Cd-001	IH03-01BPSVU2K	6058025		
		PNP	Cable with connector M8, 3-pin, 0.2 m, PUR	Cd-002	IH03-01BPSVR8K	6058027		

IHP03

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
0.8 mm	0.0	NPN	Cable, 3-wire, 2 m, PUR	Cd-001	IHP03-0B8NSVU2K	6058032
U.O IIIII	NO	PNP	Cable, 3-wire, 2 m, PUR	Cd-001	IHP03-0B8PSVU2K	6058033

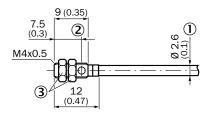
IH06

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.	
	NO 1.5 mm	NPN	NDN	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-1B5NS-VWK	6020166
			INPIN	Connector M8, 3-pin	Cd-002	IH06-1B5NS-VTK	6020170
1 E mm		PNP NC PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-1B5PS-VWK	6020165	
mm c.t			Connector M8, 3-pin	Cd-002	IH06-1B5PS-VTK	6020169	
	NC		Cable, 3-wire, 2 m, PVC	Cd-003	IH06-1B5P0-VWK	6020167	
	INC		Connector M8, 3-pin	Cd-004	IH06-1B5P0-VTK	6020171	



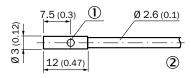
Dimensional drawings (Dimensions in mm (inch))

IM04, flush, cable



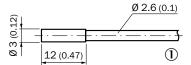
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2 x); 6 mm hex, stainless steel

IH03, flush, cable



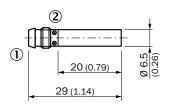
- ① Indication LED
- 2 Connection

IHP03, flush, cable



① Connection

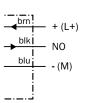
IH06, flush, with connector



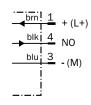
- ① Connection
- ② Indication LED

Connection diagram

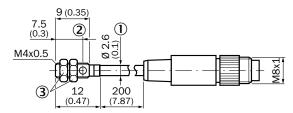
Cd-001



Cd-002

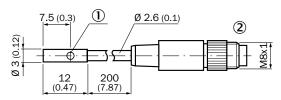


IMO4, flush, cable with connector



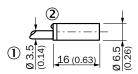
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2 x); 6 mm hex, stainless steel

IH03, flush, cable with connector



- ① Indication LED
- 2 Connection

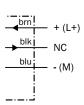
IH06, flush, cable



- ① Connection
- ② Indication LED



Cd-004



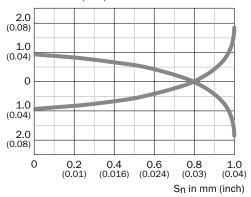
Cd-003



Response diagram

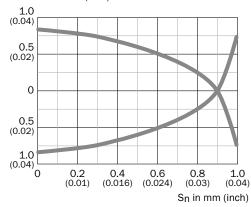
IM04-01Bxxxxxx

Distance in mm (inch)



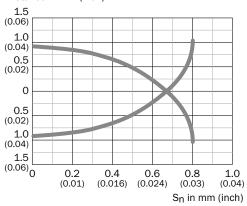
IH03-01Bxxxxxx

Distance in mm (inch)



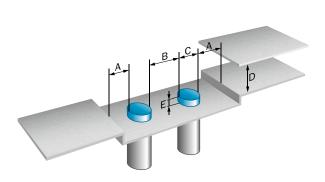
IHP03-0B8xxxxxx

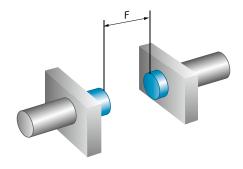
Distance in mm (inch)



Installation note

Quasi-flush installation





	Installation type	Sensing range Sn	Α	В	С	D	E	F
IMO4	Flush	1 mm	1 mm	2 mm	3 mm	3 mm	0 mm	8 mm
IH03	Flush	1 mm	1 mm	2 mm	3 mm	3 mm	0 mm	8 mm
IHP03	Flush	0.8 mm	1 mm	2 mm	3 mm	3 mm	0 mm	7 mm
IH06 ultra short	Flush	1.5 mm	1.75 mm	3 mm	6.5 mm	4.5 mm	0 mm	12 mm

Accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280



MINIATURE SENSORS FOR INDUSTRIAL APPLICATIONS







Product description

The inductive proximity sensors in the IMM product family stand out from the crowd thanks to their low spatial requirements and high reliability. Their state-of-the-art ASIC technology offers miniaturization without compromise. And with maximum performance, sensing ranges of up to 4 mm, integrated electronics, suppressors, and output state LEDs, they offer everything you could possibly

want. Their small size and low weight make these inductive miniature sensors ideal for performing highly dynamic pick-and-place applications, integrating into compact assemblies, and monitoring faster handling and mounting processes. Thanks to the IO-Link communication, the sensors are also ideally equipped for future requirements.

At a glance

- Design: M4 to M5, diameter from 3 mm to 6.5 mm
- Extended sensing ranges:
 0.6 mm to 4 mm
- Electrical configuration: DC 3-wire
- Enclosure rating: IP 67

Your benefits

- Easy installation in applications with limited available space
- Reliable detection of fast handling and mounting processes
- High positioning accuracy and precise switching behavior
- Great freedom with respect to machine design

- Temperature range: -25 °C to +70 °C
- Rugged stainless-steel housing; plastic sensing face
- IO-Link ready
- Extremely compact, lightweight, and space-saving
- The low weight of the sensor enables fast acceleration in dynamic handling processes
- IO-Link provides easy data access from the PLC
- Simple sensor diagnostics, device change, and identification through IO-Link



Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

→ www.sick.com/IMM

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	IH03	IM04	IH04	IM	105	IH06
				Sn= 0.8 mm	Sn= 1.5 mm	
Housing	Cylindrical smooth housing	Cylindrical thread design	Cylindrical smooth housing	Cylindrical thread design		Cylindrical smooth housing
Thread size	-	M4 x 0.5	-	M5 x 0.5		-
Diameter	Ø3 mm	-	Ø 4 mm	- 2		Ø 6.5 mm
Sensing range S _n						
Flush	0.6 mm		0.8 mm	0.8 mm	1.5 mm	2 mm
Non-flush	_					4 mm
Switching frequency	5,000 Hz			5,000 Hz / 3,000 Hz		1,800 Hz - 5,000 Hz
Output type	NPN / PNP (de	epending on type	e)			
Output function	NO / NC (depending on type)					
Electrical wiring	DC 3-wire					
Enclosure rating 2)	IP 67					

¹⁾ Do not bend below 0 °C.

Mechanics/electronics

	IH03	IM04	IH04	IM	105	IH06
				Sn=	Sn=	
Complement	10 V DC 30	/ DC		0.8 mm	1.5 mm	
Supply voltage		V DC				. 10 0/
Ripple ¹⁾	≤ 20 %		. 0.1/2)			≤ 10 %
Voltage drop	≤ 2 V ²⁾		≤ 2 V ³⁾			
Current consumption 4)	≤ 10 mA					
Time delay before availability	≤ 10 ms					≤ 50 ms
Hysteresis	1 % 10 %					1 % 20 %
Repeatability	≤ 2 % ⁵⁾		≤ 1.5 % ⁵⁾		≤ 2 % ⁵⁾	\leq 5 % ^{5) 6)}
Temperature drift (of S _r)	± 10 %					
EMC	EN 60947-5-2 IEC 61000-4-2 IEC 61000-4-4	: (Testlevel 2)		IEC 61000-4- 2: (Testlevel 2)	EN 60947-5-2 IEC 61000-4- 2: (Testlevel 2) IEC 61000-4- 4: (Testlevel 3)	IEC 61000-4- 2: (Testlevel 2)
Continuous current I _a	≤ 100 mA		≤ 200 mA	-		≤ 200 mA
Connection type	Cable, 2 m, PU Cable with con knurled nuts, N PUR ⁷⁾ (depending on	nector and M8, 0.2 m,	Cable, 2 m, PVC Male connec- tor, M8 Cable with male con- nector, M8, 0.2 m, PVC (depending on type)	Male connector Cable, 2 m, PV Cable, 2 m, PU (depending on	C R	Cable, 2 m, PVC Male connec- tor, M8 (depending on type)
Short-circuit protection	V					



²⁾ According to EN 60529.

	IH03 IM04 IH04 IM05		IH06				
				Sn= 0.8 mm	Sn= 1.5 mm		
Reverse polarity protection	~	•					
Power-up pulse protection	-	-				✓	
Shock and vibration resistance	30 g, 11 ms/	10 55 Hz, 1 m	ım				
Ambient operating temperature	-25 °C +70	°C					
Housing material	Stainless steel	I (V2A, 304)					
Sensing face material	Plastic, POM		Plastic, PA66			Plastic, PBT	
Tightening torque, max.	-	≤ 0.8 Nm	-	1.5 Nm	1.8 Nm		

¹⁾ Of V_S.

Reduction factors

	IH03	IMO4	IH04	IIV	105	IH06
				Sn= 0.8 mm	Sn= 1.5 mm	
Note	The values are	reference value	s which may var	У		
Stainless steel (V2A, 304)						
Flush	Approx. 0.8				Approx. 0.75	Approx. 0.6
Non-flush	-					Approx. 0.77
Aluminum (Al)						
Flush	Approx. 0.55		Approx. 0.5		Approx. 0.4	Approx. 0.17
Non-flush	-					Approx. 0.47
Copper (Cu)						
Flush	Approx. 0.5		Approx. 0.45		Approx. 0.4	Approx. 0.1
Non-flush	-					Approx. 0.42
Brass (Br)						
Flush	Approx. 0.65		Approx. 0.55		Approx. 0.5	Approx. 0.25
Non-flush	-					Approx. 0.52

Ordering information

Other models → www.sick.com/IMM

IH03

• Installation type: Flush

• Switching frequency: 5,000 Hz

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
		NPN	Cable, 3-wire, 2 m, PUR	Cd-001	IH03-0B6NS-VU1	6020142
	NO		Cable, 3-wire, 2 m, PUR	Cd-001	IH03-0B6PS-VU1	6020141
0.6 mm	NO	PNP	Cable with connector M8, 3-pin, with knurled nuts, 0.2 m, PUR	Cd-002	IH03-0B6PS-VR1	6038602
	NC	PNP	Cable, 3-wire, 2 m, PUR	Cd-003	IH03-0B6P0-VU1	6020143



²⁾ With Ia = 100 mA.

 $^{^{3)}}$ With Ia = 200 mA.

⁴⁾ Without load.

 $^{^{5)}}$ Ub = 20 V DC ... 30 V DC, Ta = 23 °C \pm 5 °C.

⁶⁾ Of Sr.

⁷⁾ Do not bend below 0 °C.

IM04

• Installation type: Flush

• Switching frequency: 5,000 Hz

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
			Cable, 3-wire, 2 m, PUR	Cd-001	IM04-0B6PS-ZU1	6020145
0.6 mm	NO	PNP	Cable with connector M8, 3-pin, with knurled nuts, 0.2 m, PUR	Cd-002	IM04-0B6PS-ZR1	6042085
		NPN	Cable, 3-wire, 2 m, PUR	Cd-001	IM04-0B6NS-ZU1	6020146
	NC	PNP	Cable, 3-wire, 2 m, PUR	Cd-003	IM04-0B6P0-ZU1	6020147

IH04

• Installation type: Flush

• Switching frequency: 5,000 Hz

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
		NDN	Cable, 3-wire, 2 m, PVC	Cd-001	IH04-0B8NS-VW1	6020149
		NPN	Connector M8, 3-pin	Cd-002	IH04-0B8NS-VT1	6020152
0.8 mm	NO	PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IH04-0B8PS-VW1	6020113
			Connector M8, 3-pin	Cd-002	IH04-0B8PS-VT1	6020114
			Cable with connector M8, 3-pin, 0.2 m, PVC	Cd-002	IH04-0B8PS-VR1	6045178

IM05

• Installation type: Flush

Sensing range S _n	Switching frequency	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.									
			PNP	Connector M8, 3-pin	Cd-002	IM05-0B8PS-ZT1	6020110									
		NO	PINP	Cable, 3-wire, 2 m, PVC	Cd-001	IM05-0B8PS-ZW1	6011591									
0.8 mm	5,000 Hz	NO	NPN	Connector M8, 3-pin	Cd-002	IM05-0B8NS-ZT1	6020158									
0.6 111111	5,000 HZ		INPIN	Cable, 3-wire, 2 m, PVC	Cd-001	IM05-0B8NS-ZW1	6020155									
		NC	PNP	Connector M8, 3-pin	Cd-004	IM05-0B8P0-ZT1	6020159									
		INC	NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IM05-0B8N0-ZW1	6020157									
			PNP	Connector M8, 3-pin	Cd-002	IM05-1B5PSVT0S	6049739									
		NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	1 141	Cable, 3-wire, 2 m, PUR	Cd-001	IM05-1B5PSVU2S	6049735
		NO	NPN	Connector M8, 3-pin	Cd-002	IM05-1B5NSVT0S	6049737									
1 5	2 000 11-				INPIN	Cable, 3-wire, 2 m, PUR	Cd-001	IM05-1B5NSVU2S	6049733							
1.5 mm	3,000 Hz		DND	Connector M8, 3-pin	Cd-004	IM05-1B5P0VT0S	6049740									
		NC	NO	NO	NO	PNP	Cable, 3-wire, 2 m, PUR	Cd-003	IM05-1B5P0VU2S	6049736						
		INC	NPN	Connector M8, 3-pin	Cd-004	IM05-1B5NOVT0S	6049738									
			INPIN	Cable, 3-wire, 2 m, PUR	Cd-003	IM05-1B5N0VU2S	6049734									

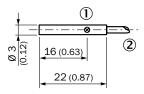
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Installa- tion type	Sensing range S _n	Switching frequency	Housing	Output function	Output type	Connection	Con- nection diagram	Туре	Part no.					
					NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-02BNS-VWK	6025875					
				NO	INPIN	Connector M8, 3-pin	Cd-002	IH06-02BNS-VTK	6025878					
Flush	2 mm	3,000 Hz	Short- body	NO	PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-02BPS-VWK	6025874					
			200,		PINP	Connector M8, 3-pin	Cd-002	IH06-02BPS-VTK	6025877					
				NC	PNP	Connector M8, 3-pin	Cd-004	IH06-02BPO-VTK	6025879					
					NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-04NNS-VWK	6025881					
								NO	INPIN	Connector M8, 3-pin	Cd-002	IH06-04NNS-VTK	6025883	
Non-flush	4 mm	2,500 Hz	Short- body	NO	NO	NO	NO	NO	NO	PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-04NPS-VWK	6025880
			200,		PINP	Connector M8, 3-pin	Cd-002	IH06-04NPS-VTK	6025882					
				NC	PNP	Connector M8, 3-pin	Cd-004	IH06-04NPO-VTK	6025884					
					NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-02BNS-VW1	7900178					
			Stan-	NO	INPIN	Connector M8, 3-pin	Cd-002	IH06-02BNS-VT1	7900180					
Flush	2 mm	5,000 Hz	dard	NO	PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-02BPS-VW1	7900177					
			design		PNP	Connector M8, 3-pin	Cd-002	IH06-02BPS-VT1	7900179					
				NC	PNP	Connector M8, 3-pin	Cd-004	IH06-02BP0-VT1	1016857					
			Stan-		NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-04NNS-VW1	7900182					
Non-flush	4 mm	1,800 Hz	dard	NO	PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IH06-04NPS-VW1	7900181					
			design		PINP	Connector M8, 3-pin	Cd-002	IH06-04NPS-VT1	7900183					

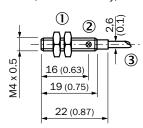
Dimensional drawings (Dimensions in mm (inch))

IH03, standard-body, flush, cable



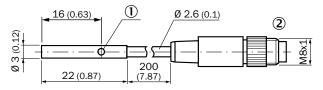
- ① Indication LED
- 2 Connection

IM04, standard-body, flush, cable



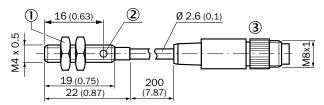
- 1 Fastening nuts (2 x); 6 mm hex, stainless steel
- 2 Indication LED
- $\ \ \, \textbf{3} \,\, \textbf{Connection}$

IH 03, standard-body, non-flush, cable with connector, with knurled nuts



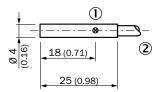
- ① Indication LED
- 2 Connection

IM04, standard-body, non-flush, cable with connector with knurled nuts



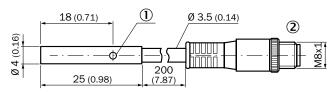
- 1 Fastening nuts (2 x); 6 mm hex, stainless steel
- 2 Indication LED
- 3 Connection

IHO4, standard-body, flush, cable



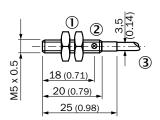
- ① Connection
- 2 Indication LED

IHO4, standard-body, non-flush, cable with connector, with knurled nuts



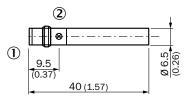
- ① Indication LED
- 2 Connection

IM05, standard-body, flush, cable



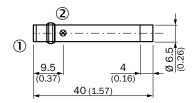
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2 x); 7 mm hex, stainless steel

IH06, short-body, flush, connector



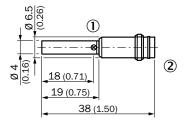
- ① Connection
- ② Indication LED

IH06, short-body, non-flush, connector



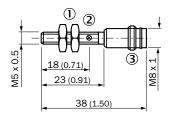
- ① Connection
- 2 Indication LED

IH04, standard-body, flush, connector



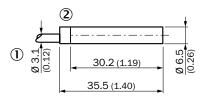
- ① Connection
- 2 Indication LED

IM05, standard-body, flush, connector



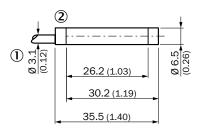
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2 x); 7 mm hex, stainless steel

IH06, short-body, flush, cable



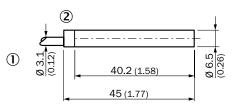
- ① Connection
- 2 Indication LED

IH06, short-body, non-flush, cable



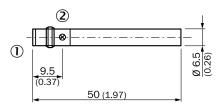
- Connection
- 2 Indication LED

IH06, standard-body, flush, cable



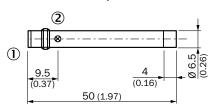
- ① Connection
- 2 Indication LED

IH06, standard-body, flush, connector



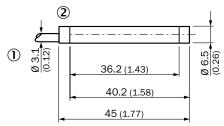
- ① Connection
- 2 Indication LED

IH06, standard-body, non-flush, connector



① Connection

IH06, standard-body, non-flush, cable



- ① Connection
- ② Indication LED

2 Indication LED

Connection diagram





Cd-002

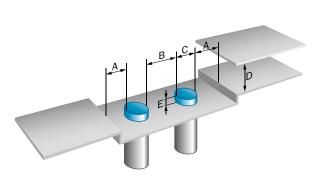


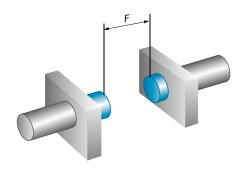
Cd-003

Cd-004

Installation note

Flush / Non-flush installation





	Installation type	Sensing range Sn	Α	В	С	D	E	F
IH03 standard body	Flush	0.6 mm	0.5 mm	0 mm	3 mm	1.8 mm	0 mm	5 mm
IM04 standard body	Flush	0.6 mm	0 mm	0 mm	4 mm	1.8 mm	0 mm	5 mm
IH04 standard body	Flush	0.8 mm	0 mm	0 mm	4 mm	2.4 mm	0 mm	7 mm
IM05-0B8xxxx	Flush	0.8 mm	0.8 mm	0 mm	5 mm	2.4 mm	0 mm	7 mm
IM05-1B5xxxx	Flush	1.5 mm	1.5 mm	0 mm	5 mm	4.5 mm	0 mm	12 mm
IH06 short body	Flush	2 mm	3.25 mm	6.5 mm	6.5 mm	6 mm	4 mm	16 mm
IH06 short body	Non flush	4 mm	6.5 mm	13 mm	6.5 mm	12 mm	6 mm	32 mm
IH06 standard body	Flush	2 mm	3.25 mm	6.5 mm	6.5 mm	6 mm	4 mm	16 mm
IH06 standard body	Non flush	4 mm	6.5 mm	13 mm	6.5 mm	12 mm	6 mm	32 mm

Accessories

Figure	Accessory	Page
40000	Plug connectors and cables	→ H-267
40 1 & d 41	Mounting systems	→ H-258
	Further accessories	→ H-280



THE ECONOMIC STANDARD FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

SICK's inductive sensors offer precise detection, less downtime and a long service life. The inductive IME sensors pack high technology into the smallest of spaces. The integrated ASIC chip enables digital adjustment after the end of the manufacturing process. The saving of values in the ASIC ensures highly

precise switching points and very high repeatability of values - for any number of production runs. IM sensors are completely encapsulated with hotmelt molding, which greatly increases shock and vibration resistance. The customer benefits from high positioning accuracy in the machine and long-term reliability.

At a glance

- Types: M8 to M30
- Extended sensing ranges: 1.5 mm to 38 mm
- Electrical configuration: DC 2-wire

• Enclosure rating: IP 67

- Temperature range: -25 °C to +75 °C
- · Nickel-plated brass housing; plastic sensing face

Your benefits

- High machine availability thanks to rugged design
- Highly cost-efficient thanks to low purchase costs
- · Wide selection available thanks to extensive standard portfolio
- · High positioning accuracy thanks to precise switching behavior



Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

IME08	IME12	IME18	IME30	
Cylindrical thread design	gn			
M8 x 1	M12 x 1	M18 x 1	M30 x 1.5	
2 mm	4 mm	8 mm	15 mm	
4 mm	8 mm	12 mm	20 mm	
Flush / non-flush (dep	ending on type)			
4,000 Hz	2,000 Hz	1,000 Hz	500 Hz	
NC / NO (depending on type)				
DC 2-wire				
IP 67				
	Cylindrical thread design M8 x 1 2 mm 4 mm Flush / non-flush (dep 4,000 Hz NC / NO (depending of DC 2-wire	Cylindrical thread design M8 x 1 M12 x 1 2 mm 4 mm 4 mm 8 mm Flush / non-flush (depending on type) 4,000 Hz NC / NO (depending on type) DC 2-wire	Cylindrical thread design M8 x 1	

 $^{^{\}scriptsize 1)}$ According to EN 60529.

Mechanics/electronics

	IME08	IME12	IME18	IME30
Supply voltage	10 V DC 30 V DC			
Ripple	≤ 10 %			
Voltage drop	\leq 4 V $^{1)}$ / \leq 4.5 V $^{2)}$			
Time delay before availability	≤ 100 ms			
Hysteresis	5 % 15 %			3 % 15 % (depending on type)
Repeatability 3) 4)	≤ 2 %			
Temperature drift (of S _r)	± 10 %			
EMC	According to EN 60947	7-5-2		
Continuous current I _a	≤ 100 mA			
Off-state current	≤ 0.8 mA			
Load resistance, min.	≥ 3 mA			
Connection type	Cable, 2 m, PVC Male connector, M8 (depending on type)	Cable, 2 m, PVC Male connector, M12 Cable with male conne (depending on type)	ctor, M12, 0.3 m, PVC	Cable, 2 m, PVC Male connector, M12 (depending on type)
Short-circuit protection	~			
Reverse polarity protection	✓			
Power-up pulse	≤ 5 ms			
Shock and vibration resistance	30 g, 11 ms/10 Hz 5	55 Hz, 1 mm		
Ambient operating temperature	-25 °C +75 °C			
Housing material	Nickel-plated brass			
Sensing face material	Plastic, PA6			
Tightening torque, max.	Typ. 5 Nm	Typ. 12 Nm	≤ 40 Nm	≤ 100 Nm

¹⁾ At I_a = 30 mA. ²⁾ At I_a max.

³⁾ Ub and Ta constant.

⁴⁾ Of Sr.

Reduction factors

Note	The values are reference values which may vary
St37 steel (Fe)	1
Stainless steel (V2A, 304)	Approx. 0.8
Aluminum (Al)	Approx. 0.45
Copper (Cu)	Approx. 0.4
Brass (Br)	Approx. 0.4

Ordering information

Other models → www.sick.com/IME

IME08

Sensing range S _n	Installation type	Housing	Connection	Output function	Connection diagram	Туре	Part no.						
			Cabla 2 wire 2 m DVC	NC	Cd-012	IME08-02BD0ZY2S	1068250						
		Ctondoud	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME08-02BDSZY2S	1068251						
2 mm	Flush	Standard	Standard	Standard	Standard	Standard	Standard		Connector M8, 3-pin	NC	Cd-246	IME08-02BD0ZT0S	1067108
				Confidential Mo, 3-pin	NO	Cd-241	IME08-02BDSZT0S	1067109					
					Short-body	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME08-02BDSZY2K	1070432			
	4 mm Non-flush		Cable Quine Que DVC	NC	Cd-012	IME08-04ND0ZY2S	1068252						
4		Standard Connector M8, 3-pin	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME08-04NDSZY2S	1068253						
4 mm			Connector MO 2 nin	NC	Cd-246	IME08-04ND0ZT0S	1067197						
			Connector M8, 3-pin	NO	Cd-241	IME08-04NDSZT0S	1067177						

IME12

Sensing range S _n	Installation type	Housing	Connection	Output function	Connection diagram	Туре	Part no.			
			Cable 2 wire 2 m DVC	NC	Cd-012	IME12-04BD0ZY2S	1068254			
			Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME12-04BDSZY2S	1068255			
		Standard	Male connector M12,	NC	Cd-245	IME12-04BDOZCOS	1067200			
4 mm			4-pin	NO	Cd-015	IME12-04BDSZCOS	1067178			
		Short-body				Cable with M12 male connector, 0.3 m, PVC	NO	Cd-015	IME12-04BDSZQ9S	1068718
			Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME12-04BDSZY2K	1072274			
						Cable 2 wire 2 m DVC	NC	Cd-012	IME12-08ND0ZY2S	1068256
9 mm	Non fluob	Standard	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME12-08NDSZY2S	1068257			
8 mm	Non-flush		Male connector M12,	NC	Cd-245	IME12-08NDOZCOS	1067203			
				4-pin	NO	Cd-015	IME12-08NDSZCOS	1067180		

C

IME18

Sensing range S _n	Installation type	Housing	Connection	Output function	Connection diagram	Туре	Part no.	
			Cable 2 wire 2 m DVC	NC	Cd-012	IME18-08BD0ZY2S	1068258	
			Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME18-08BDSZY2S	1068259	
		Standard	Male connector M12,	NC	Cd-245	IME18-08BD0ZC0S	1067206	
8 mm	m Flush		4-pin	NO	Cd-015	IME18-08BDSZC0S	1067207	
			Short-body	Cable with M12 male connector, 0.3 m, PVC	NO	Cd-015	IME18-08BDSZQ9S	1068719
		Short-body		Short-body	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME18-08BDSZY2K
				Cable 2 wire 2 m BVC	NC	Cd-012	IME18-12ND0ZY2S	1068260
12 mm		n-flush Standard	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME18-12NDSZY2S	1068261	
14 111111	NOH-HUSH		Male connector M12,	NC	Cd-245	IME18-12NDOZCOS	1067222	
			4-pin	NO	Cd-015	IME18-12NDSZCOS	1067181	

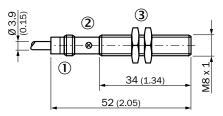
C

IME30

Sensing range S _n	Installation type	Housing	Connection	Output function	Connection diagram	Туре	Part no.										
			Cable 2 wine 2 m DVC	NC	Cd-012	IME30-15BD0ZY2S	1068263										
15 mm	Flush	Ctandard	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME30-15BDSZY2S	1068264										
13 111111	riusii	Standard	Standard	Standard	Standard	Standard	Male connector M12,	NC	Cd-245	IME30-15BDOZCOS	1067226						
			4-pin	NO	Cd-015	IME30-15BDSZC0S	1067183										
		0	Cham dand	Ctdd	Ctandavd	Cable 2 wire 2 m DVC	NC	Cd-012	IME30-20ND0ZY2S	1068266							
20 mm	Non-flush					Ctondoud	Cton doud	Ctondoud	Ctondoud	Ctandard	Ctondond	Ctandard	Standard	Ctandard	Ctandard	Ctondord	Cable, 2-wire, 2 m, PVC
20 111111	20 mm Non-Hush Standard	Stanuaru	Male connector M12, 4-pin	NC	Cd-245	IME30-20NDOZCOS	1067235										
				NO	Cd-015	IME30-20NDSZC0S	1067184										
15 mm	Flush	Short-body	Cable, 2-wire, 2 m, PVC	NO	Cd-012	IME30-15BDSZY2K	1072343										

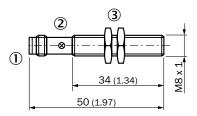
Dimensional drawings (Dimensions in mm (inch))

IME08 Standard, cable, flush



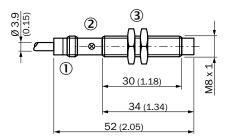
- ① Connection
- ② Indication LED
- $\ensuremath{\mathfrak{3}}$ Fastening nuts (2x); width across 13, metal

IME08 Standard, connector, flush



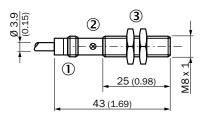
- 1 Connection
- ② Indication LED
- $\ensuremath{\mathfrak{3}}$ Fastening nuts (2x); width across 13, metal

IME08 Standard, cable, non-flush



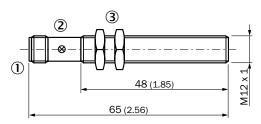
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME08 Short-body housing, cable, flush



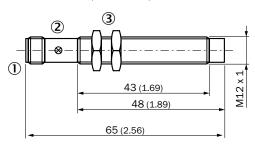
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME12 Standard, connector, flush



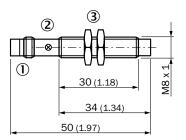
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 Standard, connector, non-flush



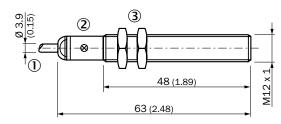
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME08 standard, male connector, non-flush



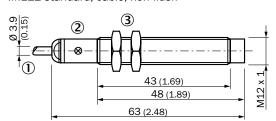
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME12 standard, cable, flush



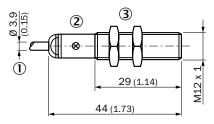
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 standard, cable, non-flush



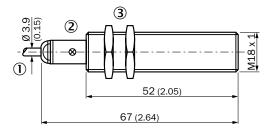
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 short-body, cable, flush



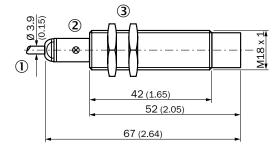
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME18 standard, cable, flush



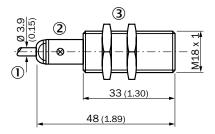
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME18 Standard, cable, non-flush



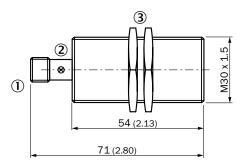
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME18 Short-body housing, cable, flush



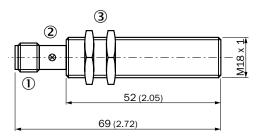
- ① Connection
- ② Indication LED
- $\ensuremath{\mathfrak{3}}$ Fastening nuts (2x); width across 24, metal

IME30 Standard, connector, flush



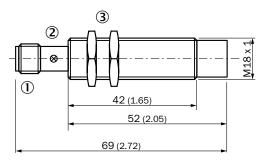
- ① Connection
- 2 Indication LED
- $\ensuremath{\mathfrak{G}}$ Fastening nuts (2x); width across 36, metal

IME18 Standard, connector, flush



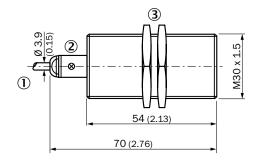
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME18 Standard, connector, non-flush



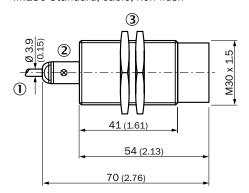
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME30 Standard, cable, flush



- ① Connection
- ② Indication LED
- ③ Fastening nuts (2x); width across 36, metal

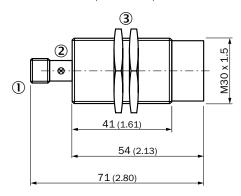
IME30 Standard, cable, non-flush



- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 36, metal

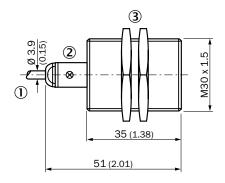


IME30 Standard, connector, non-flush



- ${\bf 1} \\ {\bf Connection}$
- 2 Indication LED
- 3 Fastening nuts (2x); width across 36, metal

IME30 Short-body housing, cable, flush



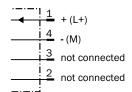
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 36, metal

Connection diagram

Cd-012



Cd-015



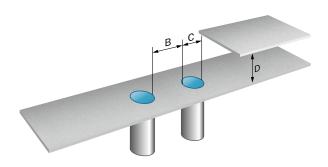
Cd-241

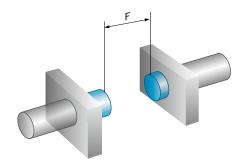
Cd-245

Cd-246

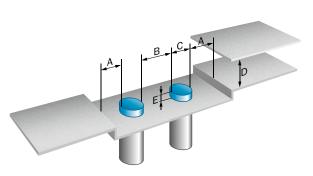
Installation note

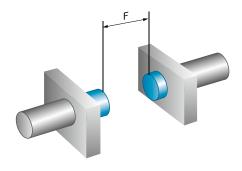
Flush installation





Non-flush installation





	Sensing range Sn	Installation type	Α	В	С	D	E	F
IME08-02Bxxxxxx	2 mm	Flush	-	16 mm	8 mm	6 mm	-	16 mm
IME08-04Nxxxxxx	4 mm	Non-flush	8 mm	18 mm	8 mm	12 mm	8 mm	32 mm
IME12-04Bxxxxxx	4 mm	Flush	-	24 mm	12 mm	12 mm	-	32 mm
IME12-08Nxxxxxx	8 mm	Non-flush	12 mm	24 mm	12 mm	24 mm	16 mm	64 mm
IME18-08Bxxxxxx	8 mm	Flush	-	36 mm	18 mm	24 mm	-	64 mm
IME18-12Nxxxxxx	12 mm	Non-flush	18 mm	36 mm	18 mm	36 mm	24 mm	96 mm
IME30-15Bxxxxxx	15 mm	Flush	-	60 mm	30 mm	45 mm	-	120 mm
IME30-20Nxxxxxx	20 mm	Non-flush	30 mm	60 mm	30 mm	60 mm	40 mm	160 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280

C

THE ECONOMIC STANDARD FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

SICK's inductive sensors offer precise detection, less downtime and a long service life. The inductive IME sensors pack high technology into the smallest of spaces. The integrated ASIC chip enables digital adjustment after the end of the manufacturing process. The saving of values in the ASIC ensures highly

precise switching points and very high repeatability of values – for any number of production runs. IM sensors are completely encapsulated with hotmelt molding, which greatly increases shock and vibration resistance. The customer benefits from high positioning accuracy in the machine and long-term reliability.

At a glance

- Types: M8 to M30
- Extended sensing ranges: 1.5 mm to 38 mm
- Electrical configuration:
 DC 3-wire

Your benefits

- High machine availability thanks to rugged design
- Highly cost-efficient thanks to low purchase costs

- Enclosure rating: IP 67
- Temperature range: -25 °C to +75 °C
- Nickel-plated brass housing; plastic sensing face
- Wide selection available thanks to extensive standard portfolio
- High positioning accuracy thanks to precise switching behavior



Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

→ www.sick.com/IME

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



C

Detailed technical data

Features

	IME08	IME12	IME18	IME30	
	Cylindrical thread design	gn			
	M8 x 1	M12 x 1	M18 x 1	M30 x 1.5	
Flush	1.5 mm	2 mm	5 mm	10 mm	
Non-flush	2.5 mm	4 mm	8 mm	15 mm	
Flush	2 mm	4 mm	8 mm	15 mm	
Non-flush	4 mm	8 mm	12 mm	20 mm	
Flush	4 mm	6 mm	12 mm	20 mm	
Non-flush	3 mm	10 mm	20 mm	38 mm	
	Flush / Non-flush / Quasi-flush (depending on type)				
Flush	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz	
Non-flush	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz	
Flush	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz	
Non-flush	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz	
Flush	1,000 Hz	800 Hz	500 Hz	200 Hz	
Non-flush	500 Hz	400 Hz	200 Hz	100 Hz	
	NPN / PNP (depending	g on type)			
	NC / NO (depending on type)				
	DC 3-wire (depending on type, complementary types upon request)				
	IP 67				
	Non-flush Flush Non-flush Flush Non-flush Flush Non-flush Flush Flush	Cylindrical thread design M8 x 1 Flush 1.5 mm Non-flush 2.5 mm Flush 4 mm Flush 4 mm Non-flush 3 mm Flush / Non-flush / Quantum A,000 Hz Flush 4,000 Hz Flush 4,000 Hz Flush 4,000 Hz Flush 4,000 Hz Flush 1,000 Hz Flush 1,000 Hz Non-flush 500 Hz	Cylindrical thread design M8 x 1 Flush 1.5 mm 2 mm Non-flush 2.5 mm 4 mm Flush 2 mm 4 mm Non-flush 4 mm 8 mm Flush 4 mm 6 mm Non-flush 3 mm 10 mm Flush / Non-flush / Quasi-flush (depending on a second control of the control of th	Cylindrical thread design M8 x 1 M12 x 1 M18 x 1 Flush 1.5 mm 2 mm 5 mm Non-flush 2.5 mm 4 mm 8 mm Flush 2 mm Non-flush 4 mm 8 mm 12 mm Flush 4 mm 6 mm 12 mm Non-flush 3 mm 10 mm 20 mm Flush / Non-flush / Quasi-flush (depending on type) Flush 4,000 Hz 2,000 Hz 1,000 Hz Non-flush 4,000 Hz 2,000 Hz 1,000 Hz Flush 4,000 Hz 2,000 Hz 1,000 Hz Non-flush 4,000 Hz 2,000 Hz 1,000 Hz Non-flush 500 Hz 800 Hz 1,000 Hz Non-flush 500 Hz	

¹⁾ According to EN 60529.

Mechanics/electronics

	IME08	IME12	IME18	IME30		
Supply voltage	10 V DC 30 V DC					
Ripple	≤ 10 %					
Voltage drop 1)	≤ 2 V					
Current consumption 2)	≤ 10 mA					
Time delay before availability						
Standard sensing range	≤ 100 ms			≤ 200 ms		
Extended sensing range	≤ 100 ms			≤ 200 ms		
Triple sensing range	≤ 50 ms			≤ 125 ms		
Hysteresis	1 % 15 % (depending on type)					
Repeatability						
Standard sensing range	≤ 2 % ^{3) 4)}					
Extended sensing range	≤ 2 % ^{3) 4)}					
Triple sensing range	\leq 5 % ^{3) 4)}					
Temperature drift (of S _r)	± 10 %					
EMC	According to EN 60947	'-5-2				
Continuous current I _a	≤ 200 mA					
Current consumption, no load	≤ 10 mA					
Connection type	Cable, 2 m, PVC / Male connector, M8 / Male connector, M12 (depending on type)					
Short-circuit protection	✓					

	IME08	IME12	IME18	IME30
Reverse polarity protection	V			
Power-up pulse protection	V			
Shock and vibration resistance	30 g, 11 ms/10 Hz 5	55 Hz, 1 mm		
Ambient operating temperature	-25 °C +75 °C			
Housing material	Nickel-plated brass			
Sensing face material	Plastic, PA6			
Tightening torque, max.				
Standard	Typ. 5 Nm	12 Nm	40 Nm	100 Nm
Short-body	Typ. 5 Nm	12 Nm	40 Nm	100 Nm / 70 Nm (depending on type)

¹⁾ At I_a max.

Reduction factors

	IME08	IME12	IME18	IME30
Note	The values are referen	ce values which may var	у	
St37 steel (Fe)	1			
Stainless steel (V2A, 304)	Approx. 0.8			
Aluminum (Al)	Approx. 0.5			
Copper (Cu)	Approx. 0.4			
Brass (Br)	Approx. 0.5			

Ordering information

Other models → www.sick.com/IME

IME08, standard sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NDN	NC	Cd-003	IME08-1B5N0ZW2S	1040852
		Standard	Cable, 3-wire, 2 m,	NPN	NO	Cd-001	IME08-1B5NSZW2S	1040848
			PVC	PNP	NC	Cd-003	IME08-1B5P0ZW2S	1040844
				PINP	NO	Cd-001	IME08-1B5PSZW2S	1040840
		Standard		NPN	NC	Cd-004	IME08-1B5NOZTOS	1040850
			Connector	INFIN	NO	Cd-002	IME08-1B5NSZT0S	1040846
			M8, 3-pin	PNP	NC	Cd-004	IME08-1B5P0ZT0S	1040842
1.5 mm	Flush			FINE	NO	Cd-002	IME08-1B5PSZT0S	1040838
1.5 11111	FluSII		Cable,	NPN	NC	Cd-003	IME08-1B5N0ZW2K	1040851
				INFIN	NO	Cd-001	IME08-1B5NSZW2K	1040847
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME08-1B5P0ZW2K	1040843
		Short body		FINE	NO	Cd-001	IME08-1B5PSZW2K	1040839
	Short-body	Short-body		NPN	NC	Cd-004	IME08-1B5NOZTOK	1040849
			Connector	INFIN	NO	Cd-002	IME08-1B5NSZTOK	1040845
		M8, 3-pin	DND	NC	Cd-004	IME08-1B5POZTOK	1040841	
				PNP	NO	Cd-002	IME08-1B5PSZT0K	1040837

²⁾ Without load.

 $^{^{\}rm 3)}\,\rm Ub$ and Ta constant.

⁴⁾ Of Sr.

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NIDNI	NC	Cd-003	IME08-2N5N0ZW2S	1040868
			Cable, 3-wire, 2 m,	NPN	NO	Cd-001	IME08-2N5NSZW2S	1040864
	Star		PVC	PNP	NC	Cd-003	IME08-2N5POZW2S	1040860
		Standard		PINP	NO	Cd-001	IME08-2N5PSZW2S	1040856
		Standard		NPN	NC	Cd-004	IME08-2N5NOZTOS	1040866
			Connector	INFIN	NO	Cd-002	IME08-2N5NSZTOS	1040862
			M8, 3-pin	PNP	NC	Cd-004	IME08-2N5P0ZT0S	1040858
2.5 mm	Non-flush			FINE	NO	Cd-002	IME08-2N5PSZT0S	1040854
2.5 11111	Non-nusn		Cable, 3-wire, 2 m,	NPN	NC	Cd-003	IME08-2N5N0ZW2K	1040867
				INIIN	NO	Cd-001	IME08-2N5NSZW2K	1040863
			PVC	PNP	NC	Cd-003	IME08-2N5P0ZW2K	1040859
		Short body		FINE	NO	Cd-001	IME08-2N5PSZW2K	1040855
		Silortibody		NPN	NC	Cd-004	IME08-2N5NOZTOK	1040865
		Connector	INCIN	NO	Cd-002	IME08-2N5NSZTOK	1040861	
		M8, 3-pin	PNP	NC	Cd-004	IME08-2N5POZTOK	1040857	
				FINE	NO	Cd-002	IME08-2N5PSZTOK	1040853

IME08, extended sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NIDNI	NC	Cd-003	IME08-02BN0ZW2S	1040884
			Cable,	NPN	NO	Cd-001	IME08-02BNSZW2S	1040880
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME08-02BP0ZW2S	1040876
				PNP	NO	Cd-003	IME08-02BPSZW2S	1040872
	Standard			NPN	NC	Cd-004	IME08-02BNOZTOS	1040882
		Standard	Connector	INPIN	NO	Cd-002	IME08-02BNSZT0S	1040878
			M8, 3-pin	PNP	NC	Cd-004	IME08-02BP0ZT0S	1040874
				PNP	NO	Cd-002	IME08-02BPSZT0S	1040870
			Male con- nector M12,	NPN	NO	Cd-007	IME08-02BNSZCOS	1051127
2 mm	Flush			PNP	NO	Cd-007	IME08-02BPSZC0S	1051205
			4-pin	PINP	NC	Cd-003	IME08-02BPOZCOS	1051207
				NPN	NC	Cd-003	IME08-02BN0ZW2K	1040883
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME08-02BNSZW2K	1040879
			PVC	PNP	NC	Cd-003	IME08-02BP0ZW2K	1040875
	Short-body	Chart hady		PINP	NO	Cd-001	IME08-02BPSZW2K	1040871
		Short-body		NPN	NC	Cd-004	IME08-02BNOZTOK	1040881
		Connector	INPIN	NO	Cd-002	IME08-02BNSZTOK	1040877	
		M8, 3-pin	PNP	NC	Cd-004	IME08-02BPOZTOK	1040873	
				FINE	NO	Cd-002	IME08-02BPSZT0K	1040869

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NDN	NC	Cd-003	IME08-04NNOZW2S	1040900
			Cable,	NPN	NO	Cd-001	IME08-04NNSZW2S	1040896
			3-wire, 2 m, PVC	DND	NC	Cd-003	IME08-04NP0ZW2S	1040892
				PNP	NO	Cd-001	IME08-04NPSZW2S	1040888
	Standar	0		NPN	NC	Cd-004	IME08-04NNOZTOS	1040898
		Standard	Connector	INPIN	NO	Cd-002	IME08-04NNSZTOS	1040894
			M8, 3-pin	PNP	NC	Cd-004	IME08-04NPOZTOS	1040890
				PNP	NO	Cd-002	IME08-04NPSZT0S	1040886
4	N. G. I		Male con-	DAID	NC	Cd-008	IME08-04NPOZCOS	1051208
4 mm	Non-flush		nector M12, 4-pin	PNP	NO	Cd-007	IME08-04NPSZC0S	1051209
				NPN	NC	Cd-003	IME08-04NNOZW2K	1040899
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME08-04NNSZW2K	1040895
			PVC	PNP	NC	Cd-003	IME08-04NPOZW2K	1040891
	Short-body		PNP	NO	Cd-001	IME08-04NPSZW2K	1040887	
			NPN	NC	Cd-004	IME08-04NNOZTOK	1040897	
		Connector	INPIN	NO	Cd-002	IME08-04NNSZTOK	1040893	
		M8, 3-pin	DND	NC	Cd-004	IME08-04NPOZTOK	1040889	
				PNP	NO	Cd-002	IME08-04NPSZTOK	1040885

IME08, triple sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME08-03BN0ZW2S	1074045
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME08-03BNSZW2S	1074044
			PVC	PNP	NC	Cd-003	IME08-03BP0ZW2S	1074043
				FINE	NO	Cd-001	IME08-03BPSZW2S	1074042
				NPN	NC	Cd-004	IME08-03BNOZTOS	1074026
		Standard	Connector	INFIN	NO	Cd-002	IME08-03BNSZT0S	1073663
		Stanuaru	M8, 3-pin	PNP	NC	Cd-004	IME08-03BPOZTOS	1073662
				FINE	NO	Cd-002	IME08-03BPSZT0S	1073457
			Male con- nector M12, 4-pin	NPN	NC	Cd-007	IME08-03BN0ZC0S	1074033
3 mm	Quasi-flush			INFIN	NO	Cd-007	IME08-03BNSZC0S	1074031
3 111111	Quasi-ilusii			PNP	NC	Cd-008	IME08-03BPOZCOS	1074030
				PINP	NO	Cd-007	IME08-03BPSZC0S	1074029
				NPN	NC	Cd-003	IME08-03BN0ZW2K	1074035
			Cable, 3-wire, 2 m,	INFIN	NO	Cd-001	IME08-03BNSZW2K	1074009
			PVC	PNP	NC	Cd-003	IME08-03BP0ZW2K	1074008
	Short-body	Short hady		FINE	NO	Cd-001	IME08-03BPSZW2K	1074007
		Siloi t-body		NPN	NC	Cd-004	IME08-03BNOZTOK	1074041
			Connector	INCIN	NO	Cd-002	IME08-03BNSZTOK	1074040
			M8, 3-pin	DND	NC	Cd-004	IME08-03BPOZTOK	1074038
			PNP	NO	Cd-002	IME08-03BPSZT0K	1074037	

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NIDNI	NC	Cd-003	IME08-06NNOZW2S	1071207
			Cable,	NPN	NO	Cd-001	IME08-06NNSZW2S	1071206
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME08-06NP0ZW2S	1071205
				PNP	NO	Cd-001	IME08-06NPSZW2S	1071204
		0		NPN	NC	Cd-004	IME08-06NNOZTOS	1071211
		Standard	Connector	INPIN	NO	Cd-002	IME08-06NNSZTOS	1071210
			M8, 3-pin	PNP	NC	Cd-004	IME08-06NPOZTOS	1071209
				PINP	NO	Cd-002	IME08-06NPSZT0S	1071208
0	N (1)		Male con-	DND	NC	Cd-008	IME08-06NPOZCOS	1071213
6 mm	Non-flush		nector M12, 4-pin	PNP	NO	Cd-007	IME08-06NPSZCOS	1071212
				NPN	NC	Cd-003	IME08-06NNOZW2K	1071199
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME08-06NNSZW2K	1071198
			PVC	PNP	NC	Cd-003	IME08-06NPOZW2K	1071196
		Chaut hadv		PNP	NO	Cd-001	IME08-06NPSZW2K	1071195
	Short-body	Short-body		NPN	NC	Cd-004	IME08-06NNOZTOK	1071203
			Connector	INPIN	NO	Cd-002	IME08-06NNSZTOK	1071202
		M8, 3-pin	PNP	NC	Cd-004	IME08-06NPOZTOK	1071201	
				PINP	NO	Cd-002	IME08-06NPSZT0K	1071200

IME12, standard sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME12-02BN0ZW2S	1040746
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME12-02BNSZW2S	1040742
			PVC	DNID	NC	Cd-003	IME12-02BPOZW2S	1040738
	Standard			PNP	NO	Cd-001	IME12-02BPSZW2S	1040734
		Standard		NPN	NC	Cd-008	IME12-02BNOZCOS	1040743
			Male con-	INPIN	NO	Cd-007	IME12-02BNSZCOS	1040740
			nector M12, 4-pin	PNP	NC	Cd-008	IME12-02BPOZCOS	1040736
2 mm	Flush			PINP	NO	Cd-007	IME12-02BPSZCOS	1040732
2 111111	riusii		Cable,	NPN	NC	Cd-001	IME12-02BNOZW2K	1040745
				INPIN	NO	Cd-001	IME12-02BNSZW2K	1040741
			3-wire, 2 m, PVC	DND	NC	Cd-003	IME12-02BPOZW2K	1040737
		Chart hady		PNP	NO	Cd-001	IME12-02BPSZW2K	1040733
	Short-body	Siloi t-body		NPN	NC	Cd-008	IME12-02BNOZCOK	1040744
		Male con-	INPIN	NO	Cd-007	IME12-02BNSZCOK	1040739	
		nector M12, 4-pin	PNP	NC	Cd-008	IME12-02BPOZCOK	1040735	
			4-pin	PINP	NO	Cd-007	IME12-02BPSZC0K	1040731

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME12-04NNOZW2S	1040762
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME12-04NNSZW2S	1040757
	Standard		PVC	PNP	NC	Cd-003	IME12-04NPOZW2S	1040754
		Ctandard		PINP	NO	Cd-001	IME12-04NPSZW2S	1040750
		Stanuaru		NPN	NC	Cd-008	IME12-04NNOZCOS	1040760
			Male con-	INFIN	NO	Cd-007	IME12-04NNSZCOS	1040756
			nector M12, 4-pin	PNP	NC	Cd-008	IME12-04NPOZCOS	1040752
4 mm	Non-flush			PINP	NO	Cd-007	IME12-04NPSZCOS	1040748
4 111111	Non-nusn			NPN	NC	Cd-003	IME12-04NNOZW2K	1040761
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME12-04NNSZW2K	1040758
			PVC	PNP	NC	Cd-003	IME12-04NPOZW2K	1040753
		Chart bady		PINP	NO	Cd-001	IME12-04NPSZW2K	1040749
	Short-body		NPN	NC	Cd-008	IME12-04NNOZCOK	1040759	
		nec	Male con-	INFIN	NO	Cd-007	IME12-04NNSZCOK	1040755
			nector M12, 4-pin	nin	NC	Cd-008	IME12-04NPOZCOK	1040751
				PNP	NO	Cd-007	IME12-04NPSZCOK	1040747

IME12, extended sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
			Cable,	NPN	NC	Cd-003	IME12-04BN0ZW2S	1040778
			3-wire, 2 m,	INPIN	NO	Cd-001	IME12-04BNSZW2S	1040774
			PVC	PNP	NO	Cd-001	IME12-04BPSZW2S	1040766
		Standard		NPN	NC	Cd-008	IME12-04BNOZCOS	1040776
			Male con-	INPIN	NO	Cd-007	IME12-04BNSZCOS	1040772
			nector M12, 4-pin	PNP	NC	Cd-008	IME12-04BPOZCOS	1040768
				PINP	NO	Cd-007	IME12-04BPSZC0S	1040764
4 mm	Flush		Cable,	NPN	NC	Cd-003	IME12-04BNOZW2K	1040777
				INPIN	NO	Cd-001	IME12-04BNSZW2K	1040773
			3-wire, 2 m, PVC	DNID	NC	Cd-003	IME12-04BPOZW2K	1040769
		Chaut hadi		PNP	NO	Cd-001	IME12-04BPSZW2K	1040765
	Short-body	Short-body		NDN	NC	Cd-008	IME12-04BNOZCOK	1040775
			Male con-	NPN	NO	Cd-007	IME12-04BNSZCOK	1040771
			nector M12, 4-pin	DND	NC	Cd-008	IME12-04BPOZCOK	1040767
		·	PNP	NO	Cd-007	IME12-04BPSZC0K	1040763	

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NDN	NC	Cd-003	IME12-08NNOZW2S	1040793
			Cable,	NPN	NO	Cd-001	IME12-08NNSZW2S	1040790
	Standard		3-wire, 2 m, PVC	PNP	NC	Cd-003	IME12-08NPOZW2S	1040786
		Standard		PINP	NO	Cd-001	IME12-08NPSZW2S	1040782
		Stanuaru		NPN	NC	Cd-008	IME12-08NNOZCOS	1040826
		Male con- nector M12,	INFIN	NO	Cd-007	IME12-08NNSZCOS	1040788	
			4-pin	PNP	NC	Cd-008	IME12-08NPOZCOS	1040784
8 mm	Non-flush			FINE	NO	Cd-007	IME12-08NPSZCOS	1040780
OIIIII	Non-nusii			NPN	NC	Cd-003	IME12-08NNOZW2K	1040792
			Cable, 3-wire, 2 m,	INFIN	NO	Cd-001	IME12-08NNSZW2K	1040789
			PVC	PNP	NC	Cd-003	IME12-08NPOZW2K	1040785
		Short body		FINE	NO	Cd-001	IME12-08NPSZW2K	1040781
	Short-body		NPN	NC	Cd-008	IME12-08NNOZCOK	1040791	
		r	Male con-	INFIN	NO	Cd-007	IME12-08NNSZCOK	1040787
			nector M12, 4-pin	,	NC	Cd-008	IME12-08NPOZCOK	1040783
				FINE	NO	Cd-007	IME12-08NPSZCOK	1040779

IME12, triple sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME12-06BNOZW2S	1071225
			Cable,	INPIN	NO	Cd-001	IME12-06BNSZW2S	1071224
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME12-06BPOZW2S	1071223
		Standard		PINP	NO	Cd-001	IME12-06BPSZW2S	1071222
		Standard		NPN	NC	Cd-008	IME12-06BNOZCOS	1071229
			Male con-	INPIN	NO	Cd-007	IME12-06BNSZCOS	1071228
	Oursi flush	nector M12, 4-pin	DAID	NC	Cd-008	IME12-06BPOZCOS	1071227	
6 mm				PNP	NO	Cd-007	IME12-06BPSZCOS	1071226
Ollilli	Quasi-flush			NPN	NC	Cd-003	IME12-06BNOZW2K	1071217
			Cable, 3-wire, 2 m,	INFIN	NO	Cd-001	IME12-06BNSZW2K	1071216
			PVC	PNP	NC	Cd-003	IME12-06BP0ZW2K	1071215
		Short hady		FINE	NO	Cd-001	IME12-06BPSZW2K	1071214
				NPN	NC	Cd-008	IME12-06BNOZCOK	1071221
			Male con-	INFIN	NO	Cd-007	IME12-06BNSZCOK	1071220
			nector M12, 4-pin	PNP	NC	Cd-008	IME12-06BPOZCOK	1071219
				FINE	NO	Cd-007	IME12-06BPSZC0K	1071218

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME12-10NNOZW2S	1071241
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME12-10NNSZW2S	1071240
			PVC	PNP	NC	Cd-003	IME12-10NPOZW2S	1071239
		Standard		FINE	NO	Cd-001	IME12-10NPSZW2S	1071238
		Standard		NPN	NC	Cd-008	IME12-10NNOZCOS	1071245
			Male con- nector M12,	INFIN	NO	Cd-007	IME12-10NNSZCOS	1071244
		4-pin	PNP	NC	Cd-008	IME12-10NPOZCOS	1071243	
10 mm	Non-flush			FINE	NO	Cd-007	IME12-10NPSZCOS	1071242
10 111111	Non-nusn			NPN	NC	Cd-003	IME12-10NNOZW2K	1071233
			Cable, 3-wire, 2 m,	INFIN	NO	Cd-001	IME12-10NNSZW2K	1071236
			PVC	PNP	NC	Cd-003	IME12-10NPOZW2K	1071231
		Short body		FINE	NO	Cd-001	IME12-10NPSZW2K	1071230
		Short-body		NPN	NC	Cd-008	IME12-10NNOZCOK	1071237
			Male con-	INFIN	NO	Cd-007	IME12-10NNSZCOK	1071232
			nector M12, 4-pin	PNP	NC	Cd-008	IME12-10NPOZCOK	1071235
				FINE	NO	Cd-007	IME12-10NPSZCOK	1071234

IME18, standard sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NIDNI	NC	Cd-003	IME18-05BN0ZW2S	1040948
			Cable,	NPN	NO	Cd-001	IME18-05BNSZW2S	1040944
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME18-05BPOZW2S	1040940
		Standard		PINP	NO	Cd-001	IME18-05BPSZW2S	1040936
		Stanuaru		NPN	NC	Cd-008	IME18-05BNOZCOS	1040946
			Male con- nector M12,	INPIN	NO	Cd-007	IME18-05BNSZCOS	1040942
			4-pin	PNP	NC	Cd-008	IME18-05BPOZCOS	1040938
5 mm	Flush			PINP	NO	Cd-007	IME18-05BPSZCOS	1040934
5 111111	riusii			NPN	NC	Cd-003	IME18-05BNOZW2K	1040947
			Cable, 3-wire, 2 m, PVC	INFIN	NO	Cd-001	IME18-05BNSZW2K	1040943
				PNP	NC	Cd-003	IME18-05BP0ZW2K	1040939
		Short-body		FINE	NO	Cd-001	IME18-05BPSZW2K	1040935
		Short-body		NPN	NC	Cd-008	IME18-05BNOZCOK	1040945
			Male con- nector M12,	INFIN	NO	Cd-007	IME18-05BNSZCOK	1040941
			nector M12, 4-pin	PNP	NC	Cd-008	IME18-05BPOZCOK	1040937
				FINE	NO	Cd-007	IME18-05BPSZCOK	1040933
				NPN	NC	Cd-003	IME18-08NNOZW2S	1040964
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME18-08NNSZW2S	1040960
		n Standard	PVC	PNP	NC	Cd-003	IME18-08NPOZW2S	1040956
8 mm	Non-flush			FINE	NO	Cd-001	IME18-08NPSZW2S	1040952
			Male con-	NPN	NC	Cd-008	IME18-08NNOZCOS	1040962
			nector M12,	INFIN	NO	Cd-007	IME18-08NNSZCOS	1040958
			4-pin	PNP	NC	Cd-008	IME18-08NPOZCOS	1040954

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NEN	NC	Cd-003	IME18-08NNOZW2K	1040963
			Cable,	NPN	NO	Cd-001	IME18-08NNSZW2K	1040959
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME18-08NPOZW2K	1040955
8 mm		Chart bady		PINP	NO	Cd-001	IME18-08NPSZW2K	1040951
0 111111	Non-flush	Short-body		NPN	NC	Cd-008	IME18-08NNOZCOK	1040961
			Male con-	INPIN	NO	Cd-007	IME18-08NNSZCOK	1040957
			nector M12, 4-pin	PNP	NC	Cd-008	IME18-08NPOZCOK	1040953
				PNP	NO	Cd-007	IME18-08NPSZCOK	1040949

IME18, extended sensing range

Sensing	Installation	Housing	Connection	Output type	Output func-	Connection	Туре	Part no.
range S _n	type				tion	diagram		
				NPN	NC	Cd-003	IME18-08BN0ZW2S	1040980
			Cable, 3-wire, 2 m,		NO	Cd-001	IME18-08BNSZW2S	1040976
			PVC	PNP	NC	Cd-003	IME18-08BP0ZW2S	1040972
		Standard			NO	Cd-001	IME18-08BPSZW2S	1040968
		Otanaara		NPN	NC	Cd-008	IME18-08BNOZCOS	1040978
			Male con- nector M12,	14114	NO	Cd-007	IME18-08BNSZCOS	1040974
			4-pin	PNP	NC	Cd-008	IME18-08BP0ZC0S	1040970
8 mm	Flush			FINE	NO	Cd-007	IME18-08BPSZCOS	1040966
0 111111	riusii			NPN	NC	Cd-003	IME18-08BNOZW2K	1040979
			Cable,	INPIN	NO	Cd-001	IME18-08BNSZW2K	1040975
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME18-08BPOZW2K	1040971
		Chaut bady		PINP	NO	Cd-001	IME18-08BPSZW2K	1040967
		Short-body		NIDNI	NC	Cd-008	IME18-08BNOZCOK	1040977
			Male con- nector M12, 4-pin	NPN	NO	Cd-007	IME18-08BNSZC0K	1040973
				DND	NC	Cd-008	IME18-08BPOZCOK	1040969
				PNP	NO	Cd-007	IME18-08BPSZC0K	1040965
			Cable,	ALDAL	NC	Cd-003	IME18-12NNOZW2S	1040996
				NPN	NO	Cd-001	IME18-12NNSZW2S	1040992
			3-wire, 2 m, PVC	2112	NC	Cd-003	IME18-12NPOZW2S	1040988
				PNP	NO	Cd-001	IME18-12NPSZW2S	1040984
		Standard			NC	Cd-008	IME18-12NNOZCOS	1040994
			Male con-	NPN	NO	Cd-007	IME18-12NNSZCOS	1040990
			nector M12, 4-pin		NC	Cd-008	IME18-12NPOZCOS	1040986
				PNP	NO	Cd-007	IME18-12NPSZCOS	1040982
12 mm	Non-flush				NC	Cd-003	IME18-12NNOZW2K	1040995
			Cable,	NPN	NO	Cd-001	IME18-12NNSZW2K	1040991
			3-wire, 2 m, PVC		NC	Cd-003	IME18-12NPOZW2K	1040987
			PNP	NO	Cd-001	IME18-12NPSZW2K	1040983	
		Short-body			NC	Cd-008	IME18-12NNOZCOK	1040993
		Male con-	NPN	NO	Cd-007	IME18-12NNSZCOK	1040989	
		nector M12, 4-pin		NC	Cd-008	IME18-12NPOZCOK	1040985	
			- -piii	PNP	NO	Cd-007	IME18-12NPSZCOK	1040981

IME18, triple sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
					NC	Cd-003	IME18-12BNOZW2S	1071259
			Cable,	NPN	NO	Cd-001	IME18-12BNSZW2S	1071258
			3-wire, 2 m, PVC	DNID	NC	Cd-003	IME18-12BP0ZW2S	1071257
		C+		PNP	NO	Cd-001	IME18-12BPSZW2S	1071256
		Standard		NIDNI	NC	Cd-008	IME18-12BNOZCOS	1071263
			Male con-	NPN	NO	Cd-007	IME18-12BNSZCOS	1071262
			nector M12, 4-pin	DND	NC	Cd-008	IME18-12BPOZCOS	1071261
10	Overei florele			PNP	NO	Cd-007	IME18-12BPSZCOS	1071260
12 mm	Quasi-flush			NPN	NC	Cd-003	IME18-12BNOZW2K	1071249
			Cable,	INPIN	NO	Cd-001	IME18-12BNSZW2K	1071248
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME18-12BPOZW2K	1071247
		Short hady		PINP	NO	Cd-001	IME18-12BPSZW2K	1071246
		Short-body		NPN	NC	Cd-008	IME18-12BNOZCOK	1071255
			Male con- nector M12, 4-pin	INPIN	NO	Cd-007	IME18-12BNSZCOK	1071254
				PNP	NC	Cd-008	IME18-12BPOZCOK	1071253
				FINE	NO	Cd-007	IME18-12BPSZCOK	1071252
			Cable, 3-wire, 2 m,	NPN	NC	Cd-003	IME18-20NNOZW2S	1071276
				INFIN	NO	Cd-001	IME18-20NNSZW2S	1071275
			PVC	PNP	NC	Cd-003	IME18-20NPOZW2S	1071274
		Standard		FINE	NO	Cd-001	IME18-20NPSZW2S	1071273
		Stanuaru		NPN	NC	Cd-008	IME18-20NNOZCOS	1071280
			Male con- nector M12,	INFIN	NO	Cd-007	IME18-20NNSZCOS	1071279
			4-pin	PNP	NC	Cd-008	IME18-20NPOZCOS	1071278
20 mm	Non-flush			FINE	NO	Cd-007	IME18-20NPSZCOS	1071277
20 111111	Non-nusii			NPN	NC	Cd-003	IME18-20NNOZW2K	1071268
			Cable, 3-wire, 2 m,	INFIN	NO	Cd-001	IME18-20NNSZW2K	1071267
	Short-body		PVC	PNP	NC	Cd-003	IME18-20NPOZW2K	1071265
			LINE	NO	Cd-001	IME18-20NPSZW2K	1071264	
			NPN	NC	Cd-008	IME18-20NNOZCOK	1071272	
			Male con-	INCIN	NO	Cd-007	IME18-20NNSZCOK	1071271
			nector M12, 4-pin	PNP	NC	Cd-008	IME18-20NPOZCOK	1071270
				FINE	NO	Cd-007	IME18-20NPSZCOK	1071269

IME30, standard sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NBN	NC	Cd-003	IME30-10BN0ZW2S	1041012
			Cable,	NPN	NO	Cd-001	IME30-10BNSZW2S	1041008
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME30-10BP0ZW2S	1041004
10 mm		Standard			NO	Cd-001	IME30-10BPSZW2S	1041000
TO IIIII	Flush	Standard		NDN	NC	Cd-008	IME30-10BNOZCOS	1041009
			Male con-		NO	Cd-007	IME30-10BNSZC0S	1041006
			nector M12, 4-pin	PNP	NC	Cd-008	IME30-10BPOZCOS	1041002
			PINP	NO	Cd-007	IME30-10BPSZC0S	1040998	

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME30-10BN0ZW2K	1041011
			Cable,	INPIN	NO	Cd-001	IME30-10BNSZW2K	1041007
	LO mm Flush S		3-wire, 2 m, PVC	PNP	NC	Cd-003	IME30-10BPOZW2K	1041003
10 mm		Short-body		PINP	NO	Cd-001	IME30-10BPSZW2K	1040999
10 111111		Short-body		NPN	NC	Cd-008	IME30-10BNOZCOK	1041010
			Male con- nector M12,	INPIN	NO	Cd-007	IME30-10BNSZCOK	1041005
			4-pin	PNP	NC	Cd-008	IME30-10BPOZC0K	1041001
				PNP	NO	Cd-007	IME30-10BPSZC0K	1040997
				NPN	NC	Cd-003	IME30-15NNOZW2S	1041028
		Standard	Cable,	INPIN	NO	Cd-001	IME30-15NNSZW2S	1041024
			3-wire, 2 m, PVC Male con- nector M12,	PNP	NC	Cd-003	IME30-15NPOZW2S	1041020
				PNP	NO	Cd-001	IME30-15NPSZW2S	1041016
		Stanuaru		NPN	NC	Cd-008	IME30-15NNOZCOS	1041026
				INPIN	NO	Cd-007	IME30-15NNSZCOS	1041022
			4-pin	PNP	NC	Cd-008	IME30-15NPOZCOS	1041018
15 mm	Non-flush			PINP	NO	Cd-007	IME30-15NPSZCOS	1041014
13 111111	NOH-HUSH			NPN	NC	Cd-003	IME30-15NNOZW2K	1041027
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME30-15NNSZW2K	1041023
			PVC	PNP	NC	Cd-003	IME30-15NPOZW2K	1041019
	Short-body		PINP	NO	Cd-001	IME30-15NPSZW2K	1041015	
			NPN	NC	Cd-008	IME30-15NNOZCOK	1041025	
			Male con-	INPIN	NO	Cd-007	IME30-15NNSZCOK	1041021
			nector M12, 4-pin	PNP	NC	Cd-008	IME30-15NPOZCOK	1041017
				PINP	NO	Cd-007	IME30-15NPSZC0K	1041013

IME30, extended sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME30-15BN0ZW2S	1041044
			Cable,	INPIN	NO	Cd-001	IME30-15BNSZW2S	1041040
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME30-15BP0ZW2S	1041036
		Standard		PINP	NO	Cd-001	IME30-15BPSZW2S	1041032
		Standard		NPN	NC	Cd-008	IME30-15BNOZCOS	1041042
			Male con- nector M12.	INPIN	NO	Cd-007	IME30-15BNSZCOS	1041038
			4-pin	nin	NC	Cd-008	IME30-15BPOZCOS	1041034
45	Flore			PNP	NO	Cd-007	IME30-15BPSZC0S	1041030
15 mm	Flush			NPN	NC	Cd-003	IME30-15BNOZW2K	1041043
			Cable, 3-wire, 2 m,	INPIN	NO	Cd-001	IME30-15BNSZW2K	1041039
			PVC	PNP	NC	Cd-003	IME30-15BPOZW2K	1041035
		Chart bady		PINP	NO	Cd-001	IME30-15BPSZW2K	1041031
		Short-body	Male con- nector M12, 4-pin	NPN	NC	Cd-008	IME30-15BNOZCOK	1041041
				INPIN	NO	Cd-007	IME30-15BNSZC0K	1041037
				PNP	NC	Cd-008	IME30-15BPOZCOK	1041033
				FINE	NO	Cd-007	IME30-15BPSZCOK	1041029

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NPN	NC	Cd-003	IME30-20NNOZW2S	1041060
			Cable,	INPIN	NO	Cd-001	IME30-20NNSZW2S	1041056
			3-wire, 2 m, PVC	PNP	NO	Cd-001	IME30-20NPSZW2S	1041048
		Standard		PINP	NC	Cd-003	IME30-20NPOZW2S	1041052
		Standard		NPN	NC	Cd-008	IME30-20NNOZCOS	1041058
			Male con- nector M12,	INFIN	NO	Cd-007	IME30-20NNSZCOS	1041054
			4-pin	PNP	NC	Cd-008	IME30-20NPOZCOS	1041050
20 mm	Non-flush			PINP	NO	Cd-007	IME30-20NPSZCOS	1041046
20 111111	NOH-HUSH			NPN	NC	Cd-003	IME30-20NNOZW2K	1041059
			Cable,	INFIN	NO	Cd-001	IME30-20NNSZW2K	1041055
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME30-20NPOZW2K	1041051
		Chart hady	Male con- nector M12, 4-pin	PINP	NO	Cd-001	IME30-20NPSZW2K	1041047
		Short-body		NPN	NC	Cd-008	IME30-20NNOZCOK	1041057
				INFIN	NO	Cd-007	IME30-20NNSZCOK	1041053
				PNP	NC	Cd-008	IME30-20NPOZCOK	1041049
				PINE	NO	Cd-007	IME30-20NPSZC0K	1041045

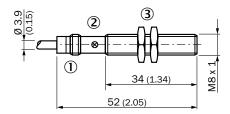
IME30, triple sensing range

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
				NIDNI	NC	Cd-003	IME30-20BN0ZW2S	1071292
			Cable,	NPN	NO	Cd-001	IME30-20BNSZW2S	1071291
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME30-20BP0ZW2S	1071290
		Ctondond		PNP	NO	Cd-001	IME30-20BPSZW2S	1071289
		Standard		NPN	NC	Cd-008	IME30-20BNOZCOS	1071296
			Male con-	INPIN	NO	Cd-007	IME30-20BNSZCOS	1071295
			nector M12, 4-pin	PNP	NC	Cd-008	IME30-20BPOZCOS	1071294
20 mm	Quasi-flush			PNP	NO	Cd-007	IME30-20BPSZC0S	1071293
20 111111	Quasi-ilusii			NPN	NC	Cd-003	IME30-20BNOZW2K	1071284
		Chaut hade	Cable,	INPIN	NO	Cd-001	IME30-20BNSZW2K	1071283
			3-wire, 2 m, PVC	PNP	NC	Cd-003	IME30-20BPOZW2K	1071282
				PINP	NO	Cd-001	IME30-20BPSZW2K	1071281
		Short-body		NPN	NC	Cd-008	IME30-20BNOZCOK	1071288
				INPIN	NO	Cd-007	IME30-20BNSZC0K	1071287
			nector M12, 4-pin	PNP	NC	Cd-008	IME30-20BPOZC0K	1071286
				PINP	NO	Cd-007	IME30-20BPSZC0K	1071285
				NPN	NC	Cd-003	IME30-38NN0ZW2S	1071308
			Cable,	INPIN	NO	Cd-001	IME30-38NNSZW2S	1071307
			3-wire, 2 m, PVC	DND	NC	Cd-003	IME30-38NPOZW2S	1071306
20 mm	Non fluob	0, 1		PNP	NO	Cd-001	IME30-38NPSZW2S	1071305
38 mm	Non-flush Standard		NIDNI	NC	Cd-008	IME30-38NNOZCOS	1071312	
			Male con-	NO	Cd-007	IME30-38NNSZC0S	1071311	
			nector M12, 4-pin	PNP	NC	Cd-008	IME30-38NPOZCOS	1071310
				PINP	NO	Cd-007	IME30-38NPSZCOS	1071309

Sensing range S _n	Installation type	Housing	Connection	Output type	Output func- tion	Connection diagram	Туре	Part no.
38 mm	Non-flush	Short-body	Cable, 3-wire, 2 m, PVC	NPN	NC	Cd-003	IME30-38NNOZW2K	1071299
					NO	Cd-001	IME30-38NNSZW2K	1071298
				PNP	NC	Cd-003	IME30-38NPOZW2K	1071297
					NO	Cd-001	IME30-38NPSZW2K	1071300
			Male con- nector M12, 4-pin	NPN	NC	Cd-008	IME30-38NNOZCOK	1071304
					NO	Cd-007	IME30-38NNSZCOK	1071303
				PNP	NC	Cd-008	IME30-38NPOZCOK	1071302
					NO	Cd-007	IME30-38NPSZC0K	1071301

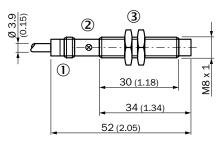
Dimensional drawings (Dimensions in mm (inch))

IME08 Standard, cable, flush



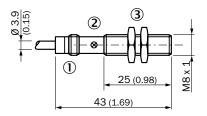
- ① Connection
- ② Indication LED
- ③ Fastening nuts (2x); width across 13, metal

IME08 Standard, cable, non-flush



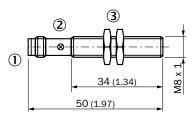
- ${f @}$ Connection
- ② Indication LED
- $\ensuremath{\mathfrak{J}}$ Fastening nuts (2x); width across 13, metal

IME08 Short-body housing, cable, flush



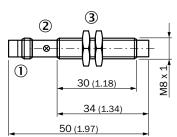
- ① Connection
- ② Indication LED
- $\ensuremath{\mathfrak{G}}$ Fastening nuts (2x); width across 13, metal

IME08 Standard, connector, flush



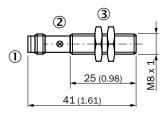
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 13, metal

IME08 standard, male connector, non-flush



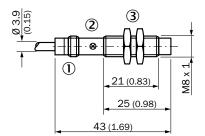
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 13, metal

IME12 Short-body housing, connector, flush



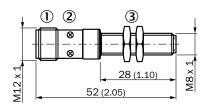
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 13, metal

IME08 short variant, cable, non-flush



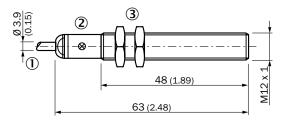
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME08 Standard, connector, M12, flush



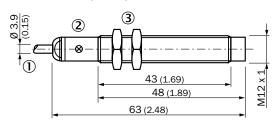
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME12 standard, cable, flush



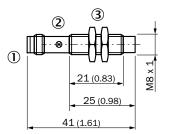
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 standard, cable, non-flush



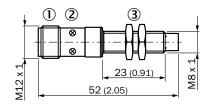
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME08 Short-body housing, connector, non-flush



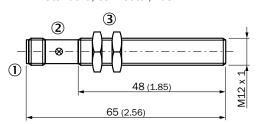
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME08 Standard, connector M12, non-flush



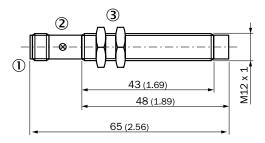
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 13, metal

IME12 Standard, connector, flush



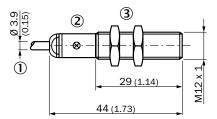
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 Standard, connector, non-flush



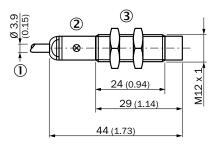
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 short-body, cable, flush



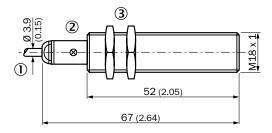
- ${\small \textcircled{1}} \ {\small \textbf{Connection}}$
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 Short-body housing, cable, non-flush



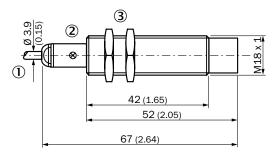
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME18 standard, cable, flush



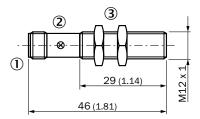
- ${f @}$ Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME18 Standard, cable, non-flush



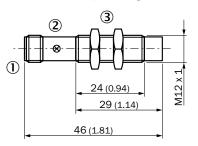
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME12 Short-body housing, connector, flush



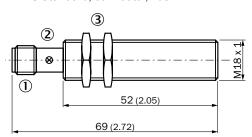
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME12 Short-body housing, connector, non-flush



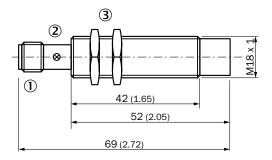
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

IME18 Standard, connector, flush



- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 24, metal

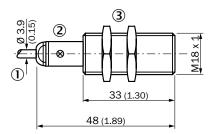
IME18 Standard, connector, non-flush



- ① Connection
- 2 Indication LED
- $\ensuremath{\mathfrak{J}}$ Fastening nuts (2x); width across 24, metal

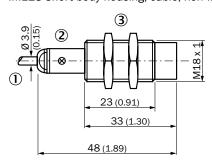


IME18 Short-body housing, cable, flush



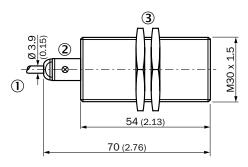
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME18 Short-body housing, cable, non-flush



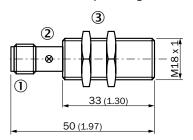
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 24, metal

IME30 Standard, cable, flush



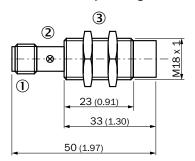
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 36, metal

IME18 Short-body housing, connector, flush



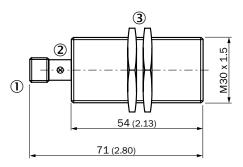
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 24, metal

IME18 Short-body housing, connector, non-flush



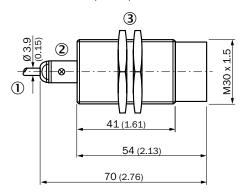
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

IME30 Standard, connector, flush



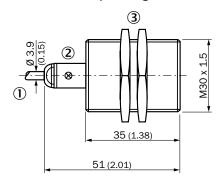
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 36, metal

IME30 Standard, cable, non-flush



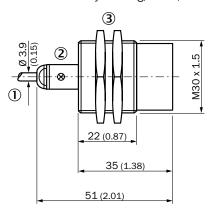
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 36, metal

IME30 Short-body housing, cable, flush



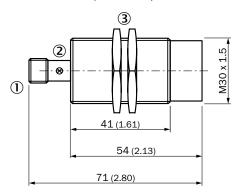
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 36, metal

IME30 Short-body housing, cable, non-flush



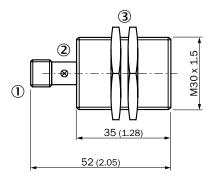
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 36, metal

IME30 Standard, connector, non-flush



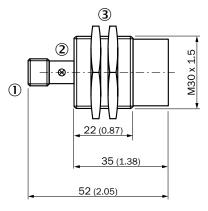
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 36, metal

IME30 Short-body housing, connector, flush



- ① Connection
- ② Indication LED
- ③ Fastening nuts (2x); width across 36, metal

IME30 Short-body housing, connector, non-flush



- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 36, metal

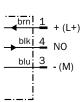
C

Connection diagram





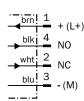


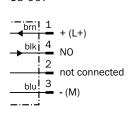




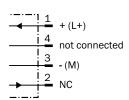


Cd-006



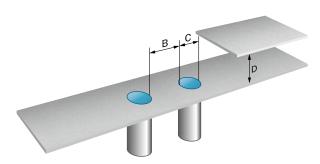


Cd-008

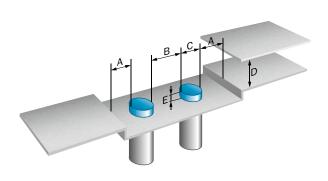


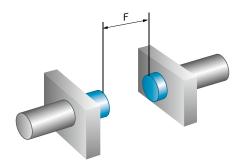
Installation note

Flush installation



Quasi-flush / non-flush installation





	Sensing range Sn	Installation type	Α	В	С	D	E	F
IME08-1B5xxxxxx	1,5 mm	Flush	8 mm	8 mm	4,5 mm	-	12 mm	-
IME08-02Bxxxxxx	2 mm	Flush	-	16 mm	8 mm	6 mm	-	16 mm
IME12-02Bxxxxxx	2 mm	Flush	-	12 mm	12 mm	6 mm	-	16 mm

	Sensing range Sn	Installation type	Α	В	С	D	E	F
IME08-2N5xxxxxx	2,5 mm	Non-flush	8 mm	16 mm	8 mm	7,5 mm	6 mm	20 mm
IME08-03Bxxxxxx	3 mm	Quasi-flush	3 mm	20 mm	8 mm	9 mm	1 mm	30 mm
IME08-04Nxxxxxx	4 mm	Non-flush	8 mm	18 mm	8 mm	12 mm	8 mm	32 mm
IME12-04Bxxxxxx	4 mm	Flush	-	24 mm	12 mm	12 mm	-	32 mm
IME12-04Nxxxxxx	4 mm	Non-flush	12 mm	24 mm	12 mm	12 mm	8 mm	32 mm
IME18-05Bxxxxxx	5 mm	Flush	-	18 mm	18 mm	15 mm	-	40 mm
IME08-06Nxxxxxx	6 mm	Non-flush	16 mm	30 mm	8 mm	18 mm	10 mm	60 mm
IME12-06Bxxxxxx	6 mm	Quasi-flush	6 mm	25 mm	12 mm	18 mm	2 mm	60 mm
IME12-08Nxxxxxx	8 mm	Non-flush	12 mm	24 mm	12 mm	24 mm	16 mm	64 mm
IME18-08Bxxxxxx	8 mm	Flush	-	36 mm	18 mm	24 mm	-	64 mm
IME18-08Nxxxxxx	8 mm	Non-flush	18 mm	36 mm	18 mm	24 mm	16 mm	64 mm
IME12-10Nxxxxxx	10 mm	Non-flush	15 mm	45 mm	12 mm	30 mm	13 mm	100 mm
IME30-10Bxxxxxx	10 mm	Flush	-	30 mm	30 mm	30 mm	-	80 mm
IME18-12Nxxxxxx	12 mm	Non-flush	18 mm	36 mm	18 mm	36 mm	24 mm	96 mm
IME18-12Bxxxxxx	12 mm	Quasi-flush	14 mm	35 mm	18 mm	36 mm	4 mm	120 mm
IME30-15Bxxxxxx	15 mm	Flush	-	60 mm	30 mm	45 mm	-	120 mm
IME30-15Nxxxxxx	15 mm	Non-flush	30 mm	60 mm	30 mm	45 mm	30 mm	120 mm
IME18-20Nxxxxxx	20 mm	Non-flush	30 mm	86 mm	18 mm	60 mm	20 mm	200 mm
IME30-20Nxxxxxx	20 mm	Non-flush	30 mm	60 mm	30 mm	60 mm	40 mm	160 mm
IME30-20Bxxxxxx	20 mm	Quasi-flush	33 mm	80 mm	30 mm	60 mm	6 mm	200 mm
IME30-38Nxxxxxx	38 mm	Non-flush	80 mm	180 mm	30 mm	114 mm	35 mm	380 mm

Accessories

Figure	Accessory	Page
400000	Plug connectors and cables	→ H-267
40 1 & d 41	Mounting systems	→ H-258
	Further accessories	→ H-280

THE RUGGED STANDARD FOR USE IN HARSH **AMBIENT CONDITIONS**









Product description

The inductive IMB proximity sensor is a byword for reliability in harsh working conditions, whether it is in contact with cooling lubricants or being used outdoors. With its extended sensing ranges, made highly precise thanks to the use of SICK ASIC technology, the IMB ensures reliable, stable processes. What's more, its wide-ranging specification limits allow the IMB to be used in applications where specialist devices were once the only solution - a huge benefit when it comes to product selection and warehousing. The optical adjustment indicator and self-locking nuts save time during commissioning and help cut down on errors. With an extensive standard product portfolio available, even special devices can be put into action quickly and easily.

At a glance

- Types: M8 to M30
- · Extended sensing ranges: 2 mm to 20 mm
- Electrical configuration: DC 2-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range: -40 °C to +100 °C

- · Rugged stainless-steel housing; plastic sensing face
- Optical adjustment indicator
- · Resistant to oils and cooling lubricants; suitable for use outdoors

Your benefits

- Straightforward product selection as fewer sensor variants are required - one sensor suits a whole range of applications
- · Stable processes thanks to extended, highly precise sensing ranges enabled through the use of the latest SICK ASIC technology
- · Reduced machine downtimes thanks to longer sensor service life, even in harsh working conditions
- · Quick and easy installation thanks to optical adjustment indicator and selflocking nuts
- · Easy to implement customer-specific variants within the standard product portfolio







Additional information

Detailed technical data C-77
Ordering information
Dimensional drawings C-79
Connection diagram
Response diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	IMB08	IMB12	IMB18	IMB30		
Housing	Cylindrical thread design					
Thread size	M8 x 1	M12 x 1	M18 x 1	M30 x 1.5		
Sensing range S _n						
Flush	2 mm	4 mm	8 mm	15 mm		
Non-flush	4 mm	8 mm	12 mm	20 mm		
Installation type	Flush / non-flush (dep	ending on type)				
Switching frequency	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz		
Output function	NO					
Electrical wiring	DC 2-wire					
Enclosure rating	IP 68 ²⁾ , IP 69K ³⁾					
Special features	Resistant against coola	ant lubricants, Optical a	djustment indicator			

¹⁾ With gold plated contact pins.

Mechanics/electronics

	IMB08	IMB12	IMB18	IMB30
Supply voltage	10 V DC 30 V DC			
Ripple	≤ 10 %			
Voltage drop	\leq 4 V $^{1)}$ / \leq 4.5 V $^{2)}$			
Time delay before availability	≤ 100 ms			
Hysteresis	3 % 20 %			
Repeatability 3) 4)	≤ 2 %			
Temperature drift (of S _r)	± 10 %			
EMC	According to EN 60947	7-5-2		
Continuous current I _a	≤ 100 mA			
Off-state current	Typ. 0.8 mA (≤ 1.2 mA	at Ub max and 100 ° C)		
Load resistance, min.	≥ 3 mA			
Connection type	Cable, 2 m, PUR Male connector, M8 ⁵⁾ (depending on type)	Cable, 2 m, PUR Male connector, M12 ⁵ (depending on type))	
Short-circuit protection	✓			
Reverse polarity protection	✓			
Power-up pulse	≤ 5 ms			
Shock and vibration resistance	100 g / 11 ms / 500 c 15 g	ycles; 150 g / 1 Mio cyc	les; 10 Hz 55 Hz / 1 r	mm; 55 Hz 500 Hz /
Ambient operating temperature	-40 °C +100 °C			
Housing material	Stainless steel, V2A (1	.4305)		
Sensing face material	Plastic, LCP			
Tightening torque, max.	Typ. 14 Nm	Typ. 32 Nm	Typ. 90 Nm	Typ. 100 Nm
Protection class	-	7)		

¹⁾ At $I_a = 30 \text{ mA}$.

²⁾ According to EN 60529.

³⁾ According to ISO 20653:2013-03.

²⁾ At I_a max.

 $^{^{\}scriptsize{\rm 3)}}$ Ub and Ta constant.

⁴⁾ Of Sr.

⁵⁾ With gold plated contact pins.

 $^{^{6)}}$ Valid if toothed side of nut is used.

 $^{^{7)}}$ Reference voltage DC 50 V.

Reduction factors

	IMB08	IMB12	IMB18	IMB30			
Note	The values are referen	The values are reference values which may vary					
Stainless steel (V2A, 304)							
Flush	Approx. 0.74	Approx. 0.65	Approx. 0.55	Approx. 0.62			
Non-flush	Approx. 0.69	Approx. 0.67	Approx. 0.7	Approx. 0.78			
Aluminum (AI)							
Flush	Approx. 0.43	Approx. 0.35	Approx. 0.24	Approx. 0.26			
Non-flush	Approx. 0.37	Approx. 0.42	Approx. 0.43	Approx. 0.44			
Copper (Cu)							
Flush	Approx. 0.33	Approx. 0.24	Approx. 0.19	Approx. 0.17			
Non-flush	Approx. 0.28	Approx. 0.35	Approx. 0.37	Approx. 0.36			
Brass (Br)							
Flush	Approx. 0.46	Approx. 0.38	Approx. 0.24	Approx. 0.27			
Non-flush	Approx. 0.4	Approx. 0.42	Approx. 0.43	Approx. 0.46			

Ordering information

Other models → www.sick.com/IMB

IMB08

Installation type	Sensing range S _n	Housing	Connection	Connection diagram	Туре	Part no.
	Flush 2 mm	Chaut hadv	Cable, 2-wire, 2 m, PUR	Cd-012	IMB08-02BDSVU2K	1075585
Fluele		Short-body	Male connector, M8, 3-pin	Cd-246	IMB08-02BDSVT0K	1075583
riusn		Standard	Cable, 2-wire, 2 m, PUR	Cd-012	IMB08-02BDSVU2S	1074354
			Male connector, M8, 3-pin	Cd-246	IMB08-02BDSVTOS	1074348
		Chaut hadv	Cable, 2-wire, 2 m, PUR	Cd-012	IMB08-04NDSVU2K	1075586
Nia a divisia	4	Short-body	Male connector, M8, 3-pin	Cd-246	IMB08-04NDSVT0K	1075584
Non-flush 4	4 mm	C+	Cable, 2-wire, 2 m, PUR	Cd-012	IMB08-04NDSVU2S	1074358
		Standard	Male connector, M8, 3-pin	Cd-246	IMB08-04NDSVTOS	1076276

IMB12

Installation type	Sensing range S _n	Housing	Connection	Connection diagram	Туре	Part no.
		Short-body	Cable, 2-wire, 2 m, PUR	Cd-012	IMB12-04BDSVU2K	1074368
Flush	4 mm	Standard	Cable, 2-wire, 2 m, PUR	Cd-012	IMB12-04BDSVU2S	1074365
		Standard	Male connector, M12, 4-pin	Cd-015	IMB12-04BDSVC0S	1074364
		Short-body	Cable, 2-wire, 2 m, PUR	Cd-012	IMB12-08NDSVU2K	1076281
Non-flush 8 mm	8 mm	Ctandayd	Cable, 2-wire, 2 m, PUR	Cd-012	IMB12-08NDSVU2S	1076278
		Standard	Male connector, M12, 4-pin	Cd-015	IMB12-08NDSVC0S	1076277

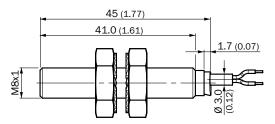
Installation type	Sensing range S _n	Housing	Connection	Connection diagram	Туре	Part no.
	8 mm	Short-body	Cable, 2-wire, 2 m, PUR	Cd-012	IMB18-08BDSVU2K	1074380
Flush			Cable, 2-wire, 2 m, PUR	Cd-012	IMB18-08BDSVU2S	1074374
	Standard	Male connector, M12, 4-pin	Cd-015	IMB18-08BDSVC0S	1074373	

Installation type	Sensing range S _n	Housing	Connection	Connection diagram	Туре	Part no.
	12 mm	Short-body	Cable, 2-wire, 2 m, PUR	Cd-012	IMB18-12NDSVU2K	1076283
Non-flush			Ctandard	Cable, 2-wire, 2 m, PUR	Cd-012	IMB18-12NDSVU2S
	Standard	Male connector, M12, 4-pin	Cd-015	IMB18-12NDSVC0S	1076282	

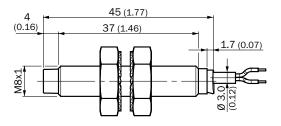
Installation type	Sensing range S _n	Housing	Connection	Connection diagram	Туре	Part no.
		Short-body	Cable, 2-wire, 2 m, PUR	Cd-012	IMB30-15BDSVU2K	1074420
Flush	15 mm	Standard	Cable, 2-wire, 2 m, PUR	Cd-012	IMB30-15BDSVU2S	1074413
		Standard	Male connector, M12, 4-pin	Cd-015	IMB30-15BDSVC0S	1074410
		Short-body	Cable, 2-wire, 2 m, PUR	Cd-012	IMB30-20NDSVU2K	1076284
Non-flush 20 mm	Ctandard	Cable, 2-wire, 2 m, PUR	Cd-012	IMB30-20NDSVU2S	1074414	
		Standard	Male connector, M12, 4-pin	Cd-015	IMB30-20NDSVC0S	1076291

Dimensional drawings (Dimensions in mm (inch))

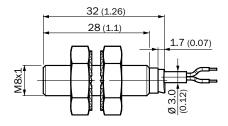
IMB08 Standard, cable, flush



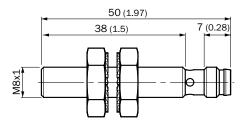
IMB08 Standard, cable, non-flush



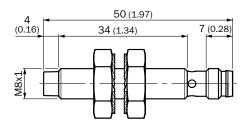
IMB08 Short-body housing, cable, flush



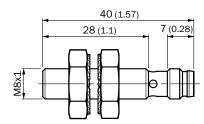
IMB08 Standard, connector, M8, flush



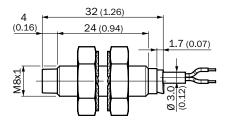
IMB08 Standard, connector M8, non-flush



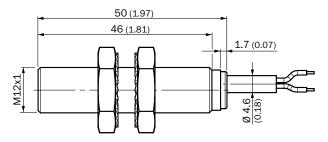
IMB08 Short-body housing, connector M8, flush



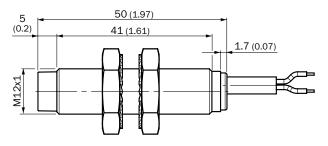
IMB08 Short-body housing, cable, non-flush



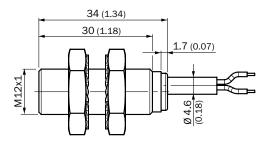
IMB12 standard, cable, flush



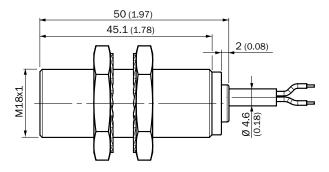
IMB12 Standard, cable, non-flush



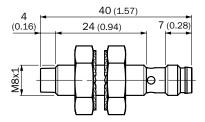
IMB12 Short-body housing, cable, flush



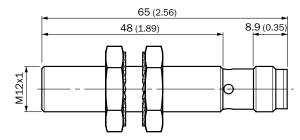
IMB18 Standard, cable, flush



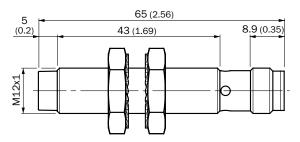
IMB08 Short-body housing, connector M8, non-flush



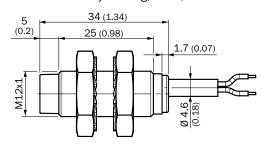
IMB12 Standard, connector, M12, flush



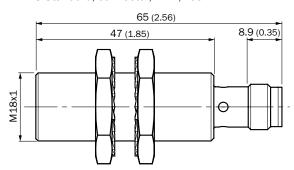
IMB12 Standard, connector M12, non-flush

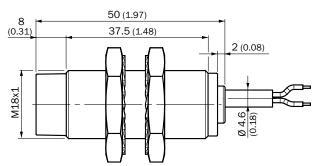


IMB12 Short-body housing, cable, non-flush

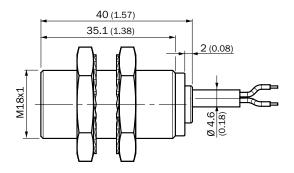


IMB18 Standard, connector, M12, flush

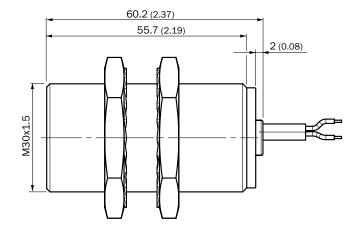




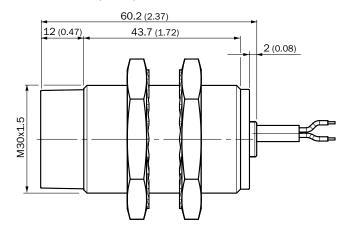
IMB18 Short-body housing, cable, flush



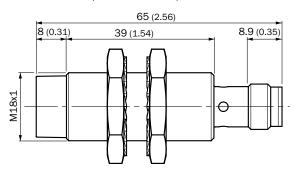
IMB30 Standard, cable, flush



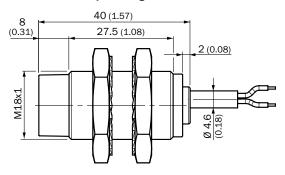
IMB30 Standard, cable, non-flush



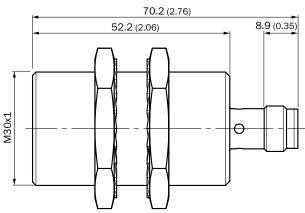
IMB18 Standard, connector M12, non-flush



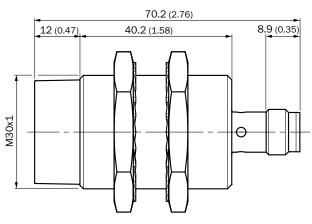
IMB18 Short-body housing, cable, non-flush



IMB30 Standard, connector, M12, flush

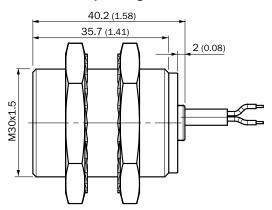


IMB30 Standard, connector M12, non-flush

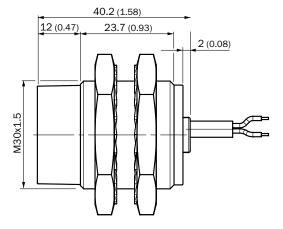


C

IMB30 Short-body housing, cable, flush



IMB30 Short-body housing, cable, non-flush



C

Connection diagram

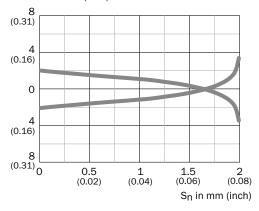
Cd-012

Cd-246

Response diagram

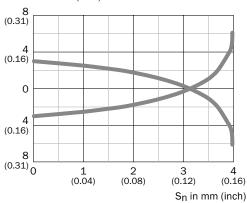
IMB08, flush installation

Distance in mm (inch)



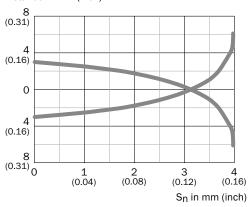
IMB08, non-flush installation

Distance in mm (inch)



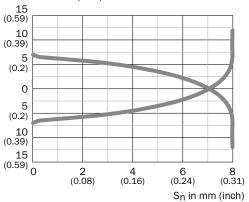
IMB12, flush installation

Distance in mm (inch)



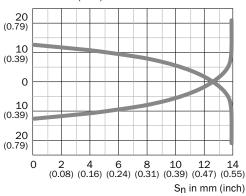
IMB18, flush installation

Distance in mm (inch)



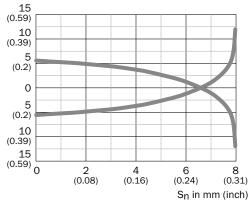
IMB30, flush installation

Distance in mm (inch)



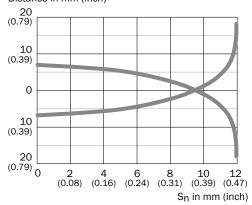
IMB12, non-flush installation

Distance in mm (inch)



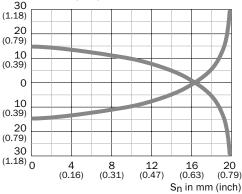
IMB18, non-flush installation

Distance in mm (inch)



IMB30, non-flush installation

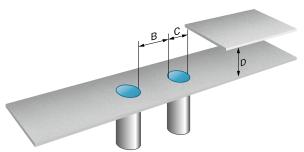
Distance in mm (inch)



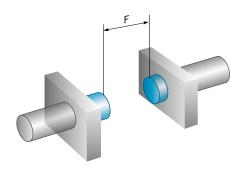


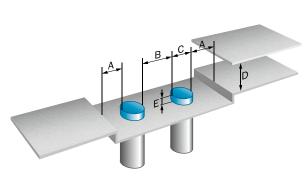
Installation note

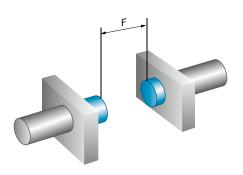
Flush installation



Non-flush installation







	Sensing range Sn	Installation type	Α	В	С	D	E	F
IMB08-02Bxxxxxx	2 mm	Flush	-	6,5 mm	8 mm	6 mm	-	16 mm
IMB08-04Nxxxxxx	4 mm	Non-flush	8 mm	18 mm	8 mm	12 mm	8 mm	32 mm
IMB12-04Bxxxxxx	4 mm	Flush	-	12 mm	12 mm	12 mm	-	32 mm
IMB12-08Nxxxxxx	8 mm	Non-flush	12 mm	24 mm	12 mm	24 mm	16 mm	64 mm
IMB18-08Bxxxxxx	8 mm	Flush	9 mm	18 mm	18 mm	24 mm	2 mm	64 mm
IMB18-12Nxxxxxx	12 mm	Non-flush	18 mm	36 mm	18 mm	34 mm	12 mm	96 mm
IMB30-15Bxxxxxx	15 mm	Flush	-	40 mm	30 mm	45 mm	-	120 mm
IMB30-20Nxxxxxx	20 mm	Non-flush	20 mm	62 mm	30 mm	60 mm	20 mm	160 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
40 2 & d 41	Mounting systems	→ H-258
	Further accessories	→ H-280

C

THE RUGGED STANDARD FOR USE IN HARSH AMBIENT CONDITIONS











Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Response diagram
Installation note
Accessories

Product description

The inductive IMB proximity sensor is a byword for reliability in harsh working conditions, whether it is in contact with cooling lubricants or being used outdoors. With its extended sensing ranges, made highly precise thanks to the use of SICK ASIC technology, the IMB ensures reliable, stable processes. What's more, its wide-ranging specification limits allow the IMB to be used in applications where specialist devices were once the only solution – a huge benefit

when it comes to product selection and warehousing. The optical adjustment indicator and self-locking nuts save time during commissioning and help cut down on errors. Communication via IO-Link is also possible, creating more flexibility and adding more functions for automation applications. With an extensive standard product portfolio available, even special devices can be put into action quickly and easily.

At a glance

- Types: M8 to M30
- Extended sensing ranges: 2 mm to 20 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range:
 -40 °C to +100 °C

- Rugged stainless-steel housing; plastic sensing face
- Optical adjustment indicator, IO-Linkready
- Resistant to oils and cooling lubricants; suitable for use outdoors

Your benefits

- Straightforward product selection as fewer sensor variants are required

 one sensor suits a whole range of applications
- Stable processes thanks to extended, highly precise sensing ranges enabled through the use of the latest SICK ASIC technology
- Reduced machine downtimes thanks to longer sensor service life, even in harsh working conditions
- Quick and easy installation thanks to optical adjustment indicator and selflocking nuts
- High degree of flexibility and communication options thanks to IO-Link
- Easy to implement customer-specific variants within the standard product portfolio

→ www.sick.com/IMB

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



C

Detailed technical data

Features

	IMB08	IMB12	IMB18	IMB30			
Housing	Cylindrical thread design						
Thread size	M8 x 1	M12 x 1	M18 x 1	M30 x 1.5			
Sensing range S _n							
Flush	2 mm	4 mm	8 mm	15 mm			
Non-flush	4 mm	8 mm	12 mm	20 mm			
Installation type	Flush / non-flush (dep	ending on type)					
Switching frequency	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz			
Output type	PNP / NPN (depending on type)						
Output function	NO / NC / Complementary (depending on type)						
Electrical wiring	DC 3-wire / DC 4-wire (depending on type)						
Enclosure rating	IP 68 ²⁾ , IP 69K ³⁾						
Special features	Resistant against coolant lubricants, Optical adjustment indicator, Capable of communication via IO-Link 1.0 (depending on type)						

 $^{^{\}scriptscriptstyle 1)}$ With gold plated contact pins.

Mechanics/electronics

	IMB08	IMB12	IMB18	IMB30
Supply voltage	10 V DC 30 V DC	*		
Ripple	≤ 10 %			
Voltage drop	≤ 2 V			
Current consumption	≤ 10 mA			
Hysteresis	3 % 20 %			
Repeatability 3) 4)	≤ 2 %			
Temperature drift (of S _r)	± 10 %			
EMC	According to EN 60947	7-5-2		
Continuous current I _a	≤ 200 mA			
Connection type	Cable, 2 m, PUR Male connector, M8 ⁵⁾ Male connector, M12 ⁵⁾ (depending on type)	Cable, 2 m, PUR Male connector, M12 ⁵ (depending on type)		
Short-circuit protection	✓			
Reverse polarity protection	✓			
Power-up pulse protection	✓			
Power-up pulse	-			≤ 5 ms
Shock and vibration resistance	100 g / 11 ms / 1000 1 mm / 55 z 500 Hz	cycles; 150 g / 1 Mio cy / 15 g	cles; 10 Hz 55 Hz,	
Ambient operating temperature	-40 °C +100 °C			
Housing material	Stainless steel, V2A (1	.4305)		
Sensing face material	Plastic, LCP			
Tightening torque, max.	Typ. 14 Nm	Typ. 32 Nm	Typ. 90 Nm	Typ. 100 Nm
Protection class	-	7)		

 $^{^{\}mbox{\tiny 1)}}$ At $\mbox{\rm I}_{\mbox{\tiny a}}$ max.

²⁾ According to EN 60529.

³⁾ According to ISO 20653:2013-03.

²⁾ Without load.

 $^{^{\}scriptsize{\rm 3)}}$ Ub and Ta constant.

Reduction factors

	IMB08	IMB12	IMB18	IMB30
Note	The values are referen	ce values which may var	у	
Stainless steel (V2A, 304)				
Flush	Approx. 0.74	Approx. 0.65	Approx. 0.55	Approx. 0.62
Non-flush	Approx. 0.69	Approx. 0.67	Approx. 0.7	Approx. 0.78
Aluminum (AI)				
Flush	Approx. 0.43	Approx. 0.35	Approx. 0.24	Approx. 0.26
Non-flush	Approx. 0.37	Approx. 0.42	Approx. 0.43	Approx. 0.44
Copper (Cu)				
Flush	Approx. 0.33	Approx. 0.24	Approx. 0.19	Approx. 0.17
Non-flush	Approx. 0.28	Approx. 0.35	Approx. 0.37	Approx. 0.36
Brass (Br)				
Flush	Approx. 0.46	Approx. 0.38	Approx. 0.24	Approx. 0.27
Non-flush	Approx. 0.4	Approx. 0.42	Approx. 0.43	Approx. 0.46

Ordering information

Other models → www.sick.com/IMB

Installa- tion type	Sensing range S _n	Housing	Connec- tion	Output type	Output function	IO-Link	Con- nection diagram	Туре	Part no.
				NIDNI	NC	-	Cd-003	IMB08-02BN0VU2K	1072700
			Cable, 3-wire,	NPN	NO	-	Cd-001	IMB08-02BNSVU2K	1072699
			2 m, PUR	PNP	NC	-	Cd-003	IMB08-02BP0VU2K	1072698
Flush	2 mm	Short-body		PINP	NO	~	Cd-001	IMB08-02BPSVU2K	1072699 1072698 1072697 1072693 1072762
riusii	2 111111	Short-body			NC	-	Cd-004	IMB08-02BNOVT0K	1072693
			Male con- nector, M8,		NO	-	Cd-002	IMB08-02BNSVT0K	1072762
				DND	NC	-	Cd-004	IMB08-02BP0VT0K	1072692
		·	PNP	NO	✓	Cd-002	IMB08-02BPSVT0K	1072691	

⁴⁾ Of Sr.

⁵⁾ With gold plated contact pins.

⁶⁾ Valid if toothed side of nut is used.

 $^{^{7)}\,\}mbox{Reference}$ voltage DC 50 V.

V	J

Installa- tion type	Sensing range S _n	Housing	Connec- tion	Output type	Output function	IO-Link	Con- nection diagram	Туре	Part no.
					NC	-	Cd-003	IMB08-02BN0VU2S	1072686
			Cable,	NPN	NO	-	Cd-001	IMB08-02BNSVU2S	1072685
			3-wire, 2 m, PUR	PNP	NC	-	Cd-003	IMB08-02BP0VU2S	1072684
					NO	~	Cd-001	IMB08-02BPSVU2S	1072683
					Comple- mentary	-	Cd-006	IMB08-02BNPVC0S	1074352
				NPN	NC	-	Cd-008	IMB08-02BN0VC0S	1072676
Flush	Flush 2 mm St	Standard	Male connector,		NO	-	Cd-007	IMB08-02BNSVC0S	1072675
110311		Otanaara	M12, 4-pin	DND	Comple- mentary	~	Cd-006	IMB08-02BPPVC0S	1074349
				PNP	NC	-	Cd-008	IMB08-02BP0VC0S	1072674
					NO	✓	Cd-007	IMB08-02BPSVC0S	1072673
			NPN	NC	-	Cd-004	IMB08-02BNOVTOS	1072591	
		Male con- nector, M8, 3-pin		NO	-	Cd-002	IMB08-02BNSVT0S	1072590	
			PNP	NC	-	Cd-004	IMB08-02BP0VT0S	1072589	
					NO	~	Cd-002	IMB08-02BPSVT0S	1070168
			NPN	NC	-	Cd-003	IMB08-04NNOVU2K	1072703	
		Short-body	Cable, 3-wire, 2 m, PUR		NO	-	Cd-001	IMB08-04NNSVU2K	1072702
				PNP	NC	-	Cd-003	IMB08-04NP0VU2K	1072454
					NO	~	Cd-001	IMB08-04NPSVU2K	1072701
			Male con- nector, M8, 3-pin	NPN	NC	-	Cd-004	IMB08-04NNOVTOK	1072696
					NO	-	Cd-002	IMB08-04NNSVTOK	1070169
				PNP	NC	-	Cd-004	IMB08-04NPOVTOK	1072695
					NO	/	Cd-002	IMB08-04NPSVT0K	1072694
			0.11	NPN	NC	-	Cd-003	IMB08-04NNOVU2S	1072690
			Cable, 3-wire,		NO	-	Cd-001	IMB08-04NNSVU2S	1072689
			2 m, PUR	PNP	NC	-	Cd-003	IMB08-04NP0VU2S	1072688
Non-flush	4 mm				NO	✓	Cd-001	IMB08-04NPSVU2S	1072687
				NPN	Comple- mentary	-	Cd-006	IMB08-04NNPVCOS	1074353
			Mala	IVI IV	NC	-	Cd-008	IMB08-04NNOVCOS	1072682
		Standard	Male connector,		NO	-	Cd-007	IMB08-04NNSVCOS	1072681
			M12, 4-pin	PNP	Comple- mentary	V	Cd-006	IMB08-04NPPVC0S	1074350
				FINE	NC	-	Cd-008	IMB08-04NPOVCOS	1072678
					NO	✓	Cd-007	IMB08-04NPSVC0S	1070170
			Mala	NPN	NC	-	Cd-004	IMB08-04NNOVTOS	1072671
			Male con- nector, M8, 3-pin		NO	-	Cd-002	IMB08-04NNSVT0S	1072594
				PNP	NC	-	Cd-004	IMB08-04NP0VT0S	1072593
				NO	V	Cd-002	IMB08-04NPSVT0S	1072592	

Installa- tion type	Sensing range S _n	Housing	Connec- tion	Output type	Output function	IO-Link	Con- nection diagram	Туре	Part no.
					NC	-	Cd-003	IMB12-04BNOVU2K	1072757
			Cable,	NPN	NO	-	Cd-001	IMB12-04BNSVU2K	1072756
			3-wire, 2 m, PUR	PNP	NC	-	Cd-003	IMB12-04BP0VU2K	1072755
				PNP	NO	~	Cd-001	IMB12-04BPSVU2K	1072754
		Short-body			Comple- mentary	-	Cd-006	IMB12-04BNPVCOK	1074367
		Short-body		NPN	NC	-	Cd-008	IMB12-04BNOVCOK	1072749
			Male connector,		NO	-	Cd-007	IMB12-04BNSVCOK	1070172
			M12, 4-pin	DMD	Comple- mentary	~	Cd-006	IMB12-04BPPVC0K	1074366
				PNP	NC	-	Cd-008	IMB12-04BPOVCOK	1072748
Flush	4 mm				NO	~	Cd-007	IMB12-04BPSVC0K	1072747
			Cable, 3-wire,	NPN	NC	-	Cd-003	IMB12-04BNOVU2S	1072742
					NO	-	Cd-001	IMB12-04BNSVU2S	1072741
		2 m, PUR	PNP	NC	-	Cd-003	IMB12-04BP0VU2S	1072765	
				NO	~	Cd-001	IMB12-04BPSVU2S	1072455	
	Standard	Male connector, M12, 4-pin	NPN	Comple- mentary	-	Cd-006	IMB12-04BNPVCOS	1074361	
			INPIN	NC	-	Cd-008	IMB12-04BNOVCOS	1072738	
				NO	-	Cd-007	IMB12-04BNSVCOS	1072737	
				Comple- mentary	~	Cd-006	IMB12-04BPPVC0S	1074359	
				PNP	NC	-	Cd-008	IMB12-04BPOVCOS	1072736
					NO	✓	Cd-007	IMB12-04BPSVC0S	1072763
				NPN R _{PNP}	NC	-	Cd-003	IMB12-08NNOVU2K	1072761
			Cable, 3-wire,		NO	-	Cd-001	IMB12-08NNSVU2K	1072760
			2 m, PUR		NC	-	Cd-003	IMB12-08NPOVU2K	1072759
					NO	~	Cd-001	IMB12-08NPSVU2K	1072758
		Short-body		NIDNI	Comple- mentary	-	Cd-006	IMB12-08NNPVCOK	1076280
				NPN	NC	-	Cd-008	IMB12-08NNOVCOK	1072753
			Male connector,		NO	-	Cd-007	IMB12-08NNSVCOK	1072752
			M12, 4-pin	2112	Comple- mentary	V	Cd-006	IMB12-08NPPVC0K	1076279
				PNP	NC	-	Cd-008	IMB12-08NPOVCOK	1072751
Non-flush	8 mm				NO	~	Cd-007	IMB12-08NPSVC0K	1072750
. ton naon	O			NPN	NC	-	Cd-003	IMB12-08NNOVU2S	1072746
			Cable, 3-wire,		NO	-	Cd-001	IMB12-08NNSVU2S	1072745
			2 m, PUR	PNP	NC	-	Cd-003	IMB12-08NPOVU2S	1072744
					NO	~	Cd-001	IMB12-08NPSVU2S	1072743
		Standard		NIDNI	Comple- mentary	-	Cd-006	IMB12-08NNPVCOS	1074362
				NPN	NC	-	Cd-008	IMB12-08NNOVCOS	1072740
			Male connector, M12, 4-pin		NO	-	Cd-007	IMB12-08NNSVC0S	1072764
				DNID	Comple- mentary	~	Cd-006	IMB12-08NPPVCOS	1074360
				PNP	NC	-	Cd-008	IMB12-08NPOVCOS	1072739
					NO	V	Cd-007	IMB12-08NPSVCOS	1070171

Installa- tion type	Sensing range S _n	Housing	Connec- tion	Output type	Output function	IO-Link	Con- nection	Туре	Part no.
					NO		diagram	IMPAG GODNOVIJOV	4070000
			Cable,	NPN	NC	-	Cd-003	IMB18-08BNOVU2K	1072830
			3-wire,		NO NC	-	Cd-001	IMB18-08BNSVU2K	1072829
			2 m, PUR	PNP	NC	-	Cd-003	IMB18-08BP0VU2K	1072456
		Short-body			NO Comple-	•	Cd-001	IMB18-08BPSVU2K	1072828
				NPN	mentary	-	Cd-006	IMB18-08BNPVC0K	1074378
				INFIN	NC	-	Cd-008	IMB18-08BNOVCOK	1072823
			Male connector,		NO .	-	Cd-007	IMB18-08BNSVC0K	1070174
			M12, 4-pin		Comple- mentary	~	Cd-006	IMB18-08BPPVC0K	1074376
				PNP	NC	-	Cd-008	IMB18-08BP0VC0K	1072822
Flush	8 mm				NO	~	Cd-007	IMB18-08BPSVC0K	1072821
Hush	Ollini			NPN	NC	-	Cd-003	IMB18-08BNOVU2S	1072816
			Cable, 3-wire,	INFIN	NO	-	Cd-001	IMB18-08BNSVU2S	1072815
		2 m, PUR	PNP	NC	-	Cd-003	IMB18-08BP0VU2S	1072814	
				1 141	NO	✓	Cd-001	IMB18-08BPSVU2S	1072813
	Standard			Comple- mentary	-	Cd-006	IMB18-08BNPVC0S	1074371	
		Standard		NPN	NC	-	Cd-008	IMB18-08BNOVCOS	1072809
		Male connector,		NO	-	Cd-007	IMB18-08BNSVC0S	1072808	
			M12, 4-pin	PNP	Comple- mentary	~	Cd-006	IMB18-08BPPVCOS	1074369
					NC	-	Cd-008	IMB18-08BPOVCOS	1072807
					NO	~	Cd-007	IMB18-08BPSVC0S	1072806
				NPN	NC	-	Cd-003	IMB18-12NNOVU2K	1072834
			Cable, 3-wire,	cable,	NO	-	Cd-001	IMB18-12NNSVU2K	1072833
			2 m, PUR	PNP	NC	-	Cd-003	IMB18-12NPOVU2K	1072832
				FINE	NO	✓	Cd-001	IMB18-12NPSVU2K	1072831
		Short-body		NPN	Comple- mentary	-	Cd-006	IMB18-12NNPVCOK	1074379
			Male		NO	-	Cd-007	IMB18-12NNSVCOK	1072826
			connector, M12, 4-pin		Comple- mentary	✓	Cd-006	IMB18-12NPPVCOK	1074377
				PNP	NC	-	Cd-008	IMB18-12NPOVCOK	1072825
					NO	~	Cd-007	IMB18-12NPSVC0K	1072824
Non-flush	12 mm			NPN	NC	-	Cd-003	IMB18-12NNOVU2S	1072820
			Cable,	INPIN	NO	-	Cd-001	IMB18-12NNSVU2S	1072819
			3-wire, 2 m, PUR	PNP	NC	-	Cd-003	IMB18-12NPOVU2S	1072818
				FINE	NO	~	Cd-001	IMB18-12NPSVU2S	1072817
		Standard			Comple- mentary	-	Cd-006	IMB18-12NNPVCOS	1074372
		Stanuard		NPN	NC	-	Cd-008	IMB18-12NNOVCOS	1072812
			Male connector,		NO	-	Cd-007	IMB18-12NNSVCOS	1072811
			M12, 4-pin		Comple- mentary	~	Cd-006	IMB18-12NPPVCOS	1074370
				PNP	NC	-	Cd-008	IMB18-12NPOVCOS	1072810
					NO	~	Cd-007	IMB18-12NPSVC0S	1070173

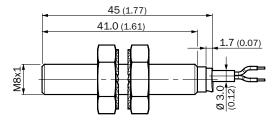


Installa- tion type	Sensing range S _n	Housing	Connec- tion	Output type	Output function	IO-Link	Con- nection diagram	Туре	Part no.
					NC	_	Cd-003	IMB30-15BN0VU2K	1072858
			Cable,	NPN	NO	_	Cd-001	IMB30-15BNSVU2K	1072857
			3-wire, 2 m, PUR		NC	_	Cd-003	IMB30-15BP0VU2K	1072856
			2 111, FOR	PNP	NO	V	Cd-001	IMB30-15BPSVU2K	1072457
					Comple- mentary	-	Cd-006	IMB30-15BNPVCOK	1074417
		Short-body		NPN	NC	-	Cd-008	IMB30-15BNOVCOK	1072851
			Male		NO	-	Cd-007	IMB30-15BNSVC0K	1072850
			connector, M12, 4-pin		Comple- mentary	V	Cd-006	IMB30-15BPPVC0K	1074406
				PNP	NC	-	Cd-008	IMB30-15BPOVC0K	1072849
Flush	15 mm				NO	~	Cd-007	IMB30-15BPSVC0K	1070176
110311	10 111111			NPN	NC	-	Cd-003	IMB30-15BNOVU2S	1072844
			Cable, 3-wire,	14114	NO	-	Cd-001	IMB30-15BNSVU2S	1072843
			2 m, PUR	PNP	NC	-	Cd-003	IMB30-15BP0VU2S	1072842
				NO	✓	Cd-001	IMB30-15BPSVU2S	1072841	
	Standard		NIDNI	Comple- mentary	-	Cd-006	IMB30-15BNPVCOS	1074408	
				NPN	NC	-	Cd-008	IMB30-15BNOVCOS	1072837
		Male connector, M12, 4-pin		NO	-	Cd-007	IMB30-15BNSVC0S	1072836	
			PNP	Comple- mentary	~	Cd-006	IMB30-15BPPVC0S	1074411	
				1 141	NC	-	Cd-008	IMB30-15BPOVCOS	1072835
				NO	✓	Cd-007	IMB30-15BPSVC0S	1072602	
			Cable, 3-wire, 2 m, PUR	NPN	NC	-	Cd-003	IMB30-20NNOVU2K	1072862
				PNP	NO	-	Cd-001	IMB30-20NNSVU2K	1072861
					NC	-	Cd-003	IMB30-20NPOVU2K	1072860
					NO O a ma m l a	~	Cd-001	IMB30-20NPSVU2K	1072859
		Short-body		NPN	Comple- mentary	-	Cd-006	IMB30-20NNPVCOK	1074418
			Male		NC	-	Cd-008	IMB30-20NNOVCOK	1072855
			connector, M12, 4-pin		NO Comple- mentary	- V	Cd-007 Cd-006	IMB30-20NNSVCOK IMB30-20NPPVCOK	1072854 1074416
				PNP	NC	_	Cd-008	IMB30-20NPOVCOK	1072853
					NO	~	Cd-007	IMB30-20NPSVC0K	1072852
Non-flush	20 mm				NC	_	Cd-003	IMB30-20NNOVU2S	1072848
			Cable,	NPN	NO	_	Cd-001	IMB30-20NNSVU2S	1072847
			3-wire, 2 m, PUR		NC	_	Cd-003	IMB30-20NP0VU2S	1072846
			2 111, 1 010	PNP	NO	/	Cd-001	IMB30-20NPSVU2S	1072845
					Comple- mentary	-	Cd-006	IMB30-20NNPVC0S	1074409
		Standard		NPN	NC	-	Cd-008	IMB30-20NNOVCOS	1072840
			Male		NO	-	Cd-007	IMB30-20NNSVC0S	1070175
			connector, M12, 4-pin		Comple- mentary	V	Cd-006	IMB30-20NPPVC0S	1074407
				PNP	NC	-	Cd-008	IMB30-20NPOVC0S	1072839
					NO	~	Cd-007	IMB30-20NPSVC0S	1072838

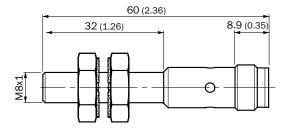
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Dimensional drawings (Dimensions in mm (inch))

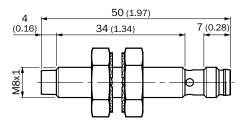
IMB08 Standard, cable, flush



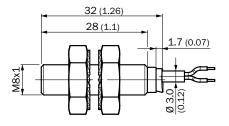
IMB08 Standard, connector, M12, flush



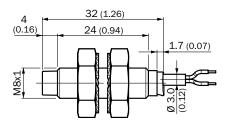
IMB08 Standard, connector M8, non-flush



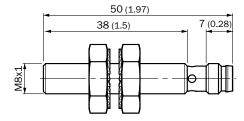
IMB08 Short-body housing, cable, flush



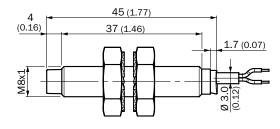
IMB08 Short-body housing, cable, non-flush



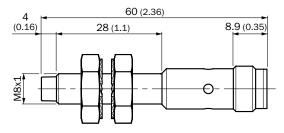
IMB08 Standard, connector, M8, flush



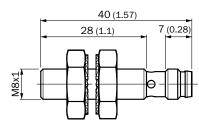
IMB08 Standard, cable, non-flush



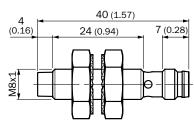
IMB08 Standard, connector M12, non-flush



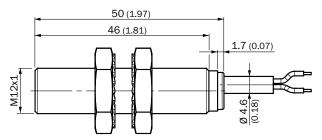
IMB08 Short-body housing, connector M8, flush



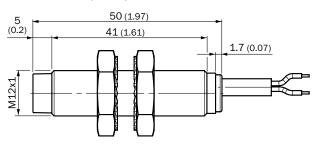
IMB08 Short-body housing, connector M8, non-flush



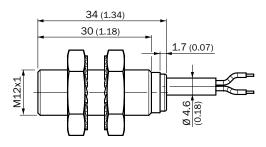
IMB12 standard, cable, flush



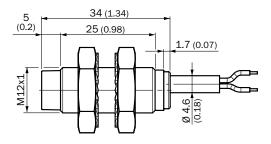
IMB12 Standard, cable, non-flush



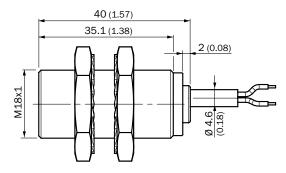
IMB12 Short-body housing, cable, flush



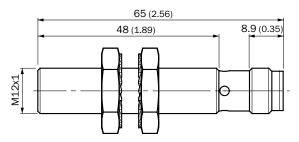
IMB12 Short-body housing, cable, non-flush



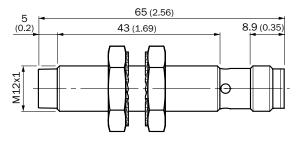
IMB18 Short-body housing, cable, flush



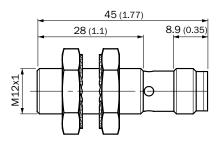
IMB12 Standard, connector, M12, flush



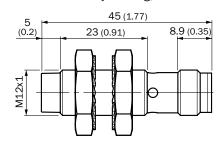
IMB12 Standard, connector M12, non-flush



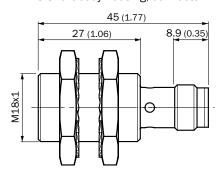
IMB12 Short-body housing, connector M12, flush

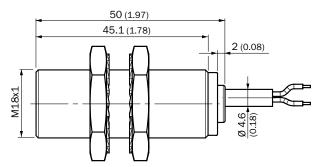


IMB12 Short-body housing, connector M12, non-flush

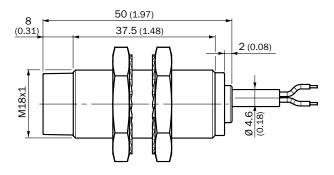


IMB18 Short-body housing, connector M12, flush

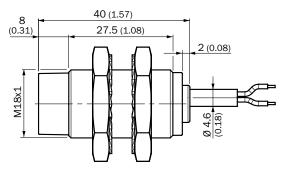




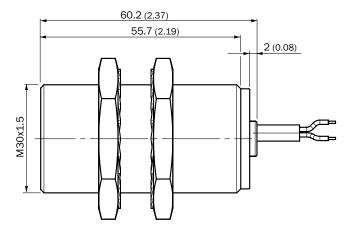
IMB18 Standard, cable, non-flush



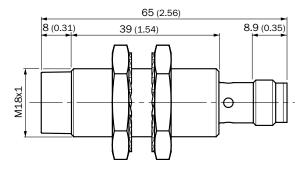
IMB18 Short-body housing, cable, non-flush



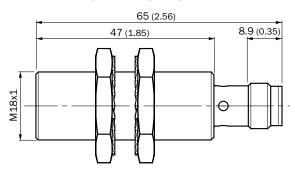
IMB30 Standard, cable, flush



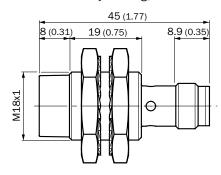
IMB18 Standard, connector M12, non-flush



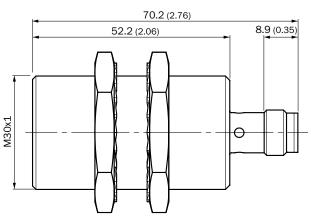
IMB18 Standard, connector, M12, flush



IMB18 Short-body housing, connector M12, non-flush

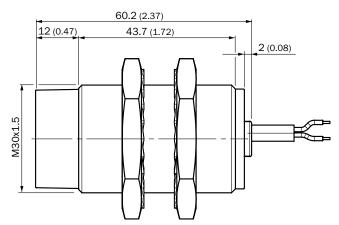


IMB30 Standard, connector, M12, flush

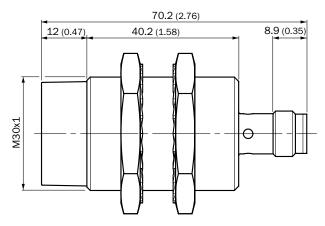


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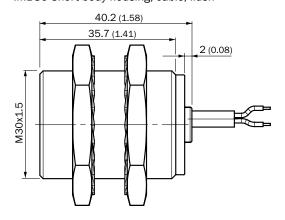
IMB30 Standard, cable, non-flush



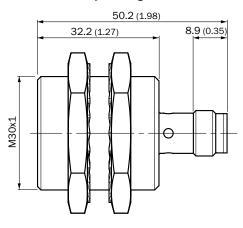
IMB30 Standard, connector M12, non-flush



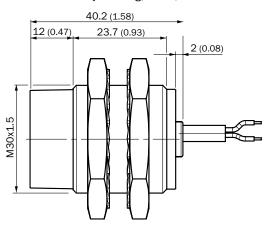
IMB30 Short-body housing, cable, flush



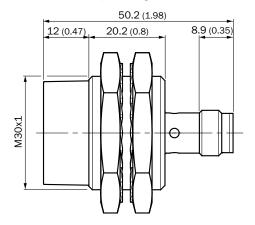
IMB30 Short-body housing, connector M12, flush



IMB30 Short-body housing, cable, non-flush

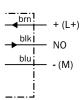


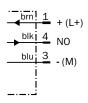
IMB30 Short-body housing, connector M12, non-flush



Connection diagram

Cd-001

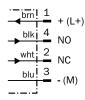


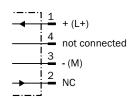






Cd-006

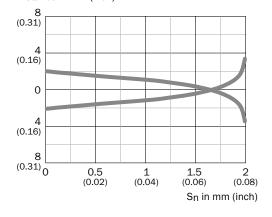




Response diagram

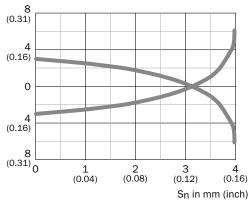
IMB08, flush installation

Distance in mm (inch)



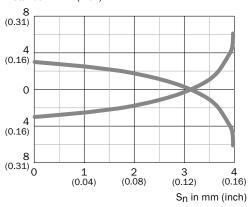
IMB08, non-flush installation

Distance in mm (inch)



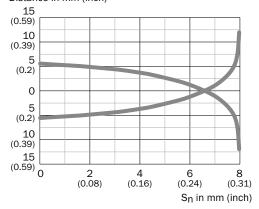
IMB12, flush installation

Distance in mm (inch)



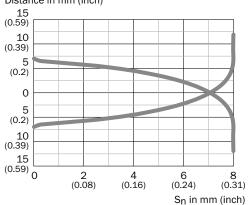
IMB12, non-flush installation

Distance in mm (inch)



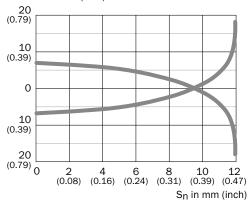
IMB18, flush installation

Distance in mm (inch)



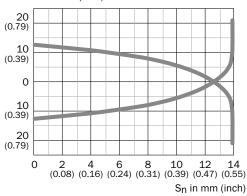
IMB18, non-flush installation

Distance in mm (inch)

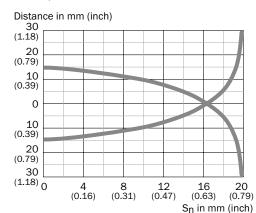


IMB30, flush installation

Distance in mm (inch)



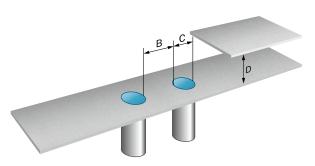
IMB30, non-flush installation



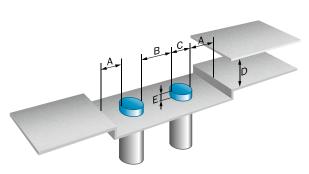
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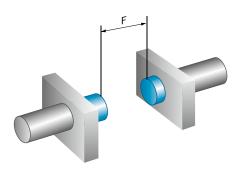
Installation note

Flush installation



Quasi-flush / non-flush installation





	Sensing range Sn	Installation type	Α	В	С	D	E	F
IMB08-02Bxxxxxx	2 mm	Flush	-	6,5 mm	8 mm	6 mm	-	16 mm
IMB08-04Nxxxxxx	4 mm	Non-flush	8 mm	18 mm	8 mm	12 mm	8 mm	32 mm
IMB12-04Bxxxxxx	4 mm	Flush	-	12 mm	12 mm	12 mm	-	32 mm
IMB12-08Nxxxxxx	8 mm	Non-flush	12 mm	24 mm	12 mm	24 mm	16 mm	64 mm
IMB18-08Bxxxxxx	8 mm	Flush	9 mm	18 mm	18 mm	24 mm	2 mm	64 mm
IMB18-12Nxxxxxx	12 mm	Non-flush	18 mm	36 mm	18 mm	34 mm	12 mm	96 mm
IMB30-15Bxxxxxx	15 mm	Flush	-	40 mm	30 mm	45 mm	-	120 mm
IMB30-20Nxxxxxx	20 mm	Non-flush	20 mm	62 mm	30 mm	60 mm	20 mm	160 mm

Accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280

THE ECONOMIC STANDARD FOR USE IN THE **FOOD INDUSTRY**









C E COU US GOK

O IO-Link ECOLAB

Additional information

Detailed technical data C-101
Ordering information
Dimensional drawings
Connection diagram
Response diagram
Installation note
Accessories

Product description

The IMF inductive proximity sensor is the new standard for reliability in the food industry. With its extended sensing ranges, made highly precise thanks to the use of SICK ASIC technology, the IMF ensures reliable, stable processes. What's more, its wide-ranging specification limits allow the IMF to be used in all areas of food production: a huge benefit when it comes to product selection and

warehousing. The optical adjustment indicator saves time during commissioning and helps cut down on errors. Communication via IO-Link is also possible, creating more flexibility and adding more functions for automation applications. With an extensive standard product portfolio available, even special devices can be put into action quickly and easily.

At a glance

- Types: M8 to M30
- Extended sensing ranges: 2 mm to 20 mm
- Electrical configuration: DC 3- and 4-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range: -40 °C to +100 °C

- · Food-compatible stainless-steel housing, plastic sensing face
- Optical adjustment indicator, IO-Link-ready
- Resistant to industrial cleaning agents, Ecolab-certified

Your benefits

- · Reliable processes thanks to extended, highly accurate sensing ranges enabled through the use of SICK ASIC technology
- Reduced machine downtimes thanks to a longer service life, even when subjected to frequent cleaning cycles
- · Quick and easy installation thanks to the optical adjustment indicator
- · High degree of flexibility and communication options thanks to IO-Link
- · Easy to implement customer-specific variants thanks to a modular concept

For more information, simply enter the link or scan the OR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	IMF08	IMF12	IMF18	IMF30		
Housing	Cylindrical thread design					
Thread size	M8 x 1	M12 x 1	M18 x 1	M30 x 1.5		
Sensing range S _n						
Flush	2 mm	4 mm	8 mm	15 mm		
Non-flush	4 mm	8 mm	12 mm	20 mm		
Installation type	Flush / non-flush (depending on type)					
Switching frequency	4,000 Hz	2,000 Hz	1,000 Hz	500 Hz		
Connection type 1)	Male connector M12, 4-pin					
Output type	NPN / PNP (depending on type)					
Output function	NO / NC / Complementary (depending on type)					
Electrical wiring	DC 3-wire / DC 4-wire (depending on type)					
Enclosure rating	IP 68 ²⁾ , IP 69K ³⁾					
Special features	Suitable for use in the food industry, Resistant to cleaning agents Capable of communication via IO-Link 1.0 (depending on type)					

 $^{^{\}mbox{\tiny 1)}}$ With gold plated contact pins.

Mechanics/electronics

	IMF08	IMF12	IMF18	IMF30				
Supply voltage	10 V DC 30 V DC							
Ripple	≤ 10 %							
Voltage drop	≤ 2 V							
Current consumption 2)	≤ 10 mA							
Hysteresis	3 % 20 %	3 % 20 %						
Repeatability 3) 4)	≤ 2 %	≤ 2 %						
Temperature drift (of S _r)	± 10 %	± 10 %						
EMC	According to EN 60947	According to EN 60947-5-2						
Continuous current I _a	≤ 200 mA							
Connection type 5)	Male connector, M12							
Short-circuit protection	✓							
Reverse polarity protection	✓							
Power-up pulse protection	✓							
Power-up pulse	-			≤ 5 ms				
Shock and vibration resistance	100 g / 11 ms / 1000 cycles; 150 g / 1 Mio cycles; 10 Hz 55 Hz, 1 mm / 55 z 500 Hz / 15 g							
Ambient operating temperature	-40 °C +100 °C							
Housing material	Stainless steel, V4A (1	.4404, AISI 316L)						
Sensing face material	Plastic, LCP (FDA certif	fied)						
Tightening torque, max.	Typ. 14 Nm	Typ. 32 Nm Typ. 90 Nm Typ. 100 Nm						
Protection class	-	II ⁶⁾						

 $^{^{\}scriptscriptstyle 1)}$ At I $_{\scriptscriptstyle a}$ max.



 $^{^{\}scriptscriptstyle 2)}$ According to EN 60529.

 $^{^{\}scriptscriptstyle 3)}$ According to ISO 20653:2013-03.

²⁾ Without load.

 $^{^{\}scriptscriptstyle 3)}\, \text{Ub}$ and Ta constant.

Reduction factors

	IMF08	IMF12	IMF18	IMF30			
Note	The values are referen	The values are reference values which may vary					
Stainless steel (V2A, 304)							
Flush	Approx. 0.74	Approx. 0.65	Approx. 0.55	Approx. 0.62			
Non-flush	Approx. 0.69	Approx. 0.67	Approx. 0.7	Approx. 0.78			
Aluminum (Al)							
Flush	Approx. 0.43	Approx. 0.35	Approx. 0.24	Approx. 0.26			
Non-flush	Approx. 0.37	Approx. 0.42	Approx. 0.43	Approx. 0.44			
Copper (Cu)							
Flush	Approx. 0.33	Approx. 0.24	Approx. 0.19	Approx. 0.17			
Non-flush	Approx. 0.28	Approx. 0.35	Approx. 0.37	Approx. 0.36			
Brass (Br)							
Flush	Approx. 0.46	Approx. 0.38	Approx. 0.24	Approx. 0.27			
Non-flush	Approx. 0.4	Approx. 0.42	Approx. 0.43	Approx. 0.46			

Ordering information

Other models → www.sick.com/IMF

IMF08

• Connection: male connector, M12, 4-pin

Installation type	Sensing range S _n	Electrical wiring	Output type	Output function	IO-Link	Connection diagram	Туре	Part no.		
		NPN	NO	-	Cd-007	IMF08-02BNSNC0S	1076749			
Eluch	Flush 2 mm	DC 3-wire	DC 3-wire	DC 3-wire	PNP	NC	-	Cd-008	IMF08-02BPONCOS	1076747
riusii			PNP	NO	~	Cd-007	IMF08-02BPSNC0S	1076745		
		DC 4-wire	PNP	Complementary	•	Cd-006	IMF08-02BPPNC0S	1076748		
		DC 3-wire DC 4-wire	NPN	NO	-	Cd-007	IMF08-04NNSNC0S	1076753		
Non-flush	4 mm		PNP	NC	-	Cd-008	IMF08-04NPONCOS	1076751		
Non-nusn	4 111111			NO	•	Cd-007	IMF08-04NPSNC0S	1076750		
			PNP	Complementary	•	Cd-006	IMF08-04NPPNC0S	1076752		

IMF12

• Connection: male connector, M12, 4-pin

Installation type	Sensing range S _n	Electrical wiring	Output type	Output function	IO-Link	Connection diagram	Туре	Part no.		
		NPN	NO	-	Cd-007	IMF12-04BNSNC0S	1076671			
Eluch	Flush 4 mm	DC 3-wire	DC 3-wire	DC 3-wire	PNP	NC	-	Cd-008	IMF12-04BPONCOS	1076670
riusii			PNP	NO	~	Cd-007	IMF12-04BPSNC0S	1076673		
		DC 4-wire	PNP	Complementary	~	Cd-006	IMF12-04BPPNCOS	1076674		
		DC 3-wire	NPN	NO	-	Cd-007	IMF12-08NNSNC0S	1076677		
Non fluck	0		PNP	NC	-	Cd-008	IMF12-08NPONCOS	1076676		
Non-flush 8 m	8 111111			NO	~	Cd-007	IMF12-08NPSNC0S	1076675		
		DC 4-wire	PNP	Complementary	-	Cd-006	IMF12-08NPPNCOS	1076678		

C

 $^{^{5)}\,\}mbox{With gold plated contact pins.}$

⁶⁾ Reference voltage DC 50 V.

IMF18

• Connection: male connector, M12, 4-pin

Installation type	Sensing range S _n	Electrical wiring	Output type	Output function	IO-Link	Connection diagram	Туре	Part no.
			NPN	NO	-	Cd-007	IMF18-08BNSNC0S	1076664
Fluob	Flush 8 mm	DC 3-wire	PNP	NC	-	Cd-008	IMF18-08BPONCOS	1076663
FluSII			PNP	NO	~	Cd-007	IMF18-08BPSNC0S	1076662
		DC 4-wire	PNP	Complementary	~	Cd-006	IMF18-08BPPNC0S	1076665
		DC 3-wire	NPN	NO	-	Cd-007	IMF18-12NNSNC0S	1076668
Non-flush	12 mm		PNP	NC	-	Cd-008	IMF18-12NPONCOS	1076667
Non-liush 12	12 111111			NO	~	Cd-007	IMF18-12NPSNC0S	1076666
		DC 4-wire	PNP	Complementary	~	Cd-006	IMF18-12NPPNCOS	1076669

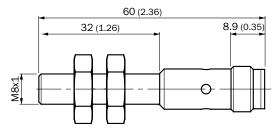
IMF30

• Connection: male connector, M12, 4-pin

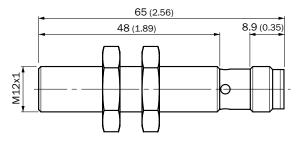
Installation type	Sensing range S _n	Electrical wiring	Output type	Output function	IO-Link	Connection diagram	Туре	Part no.							
		NPN	NO	-	Cd-007	IMF30-15BNSNC0S	1076657								
Eluoh	Flush 15 mm	DC 3-wire	DC 3-wire	DC 3-wire	DC 3-wire	DC 3-wire	DC 3-wire	DC 3-wire	DC 3-wire	PNP	NC	-	Cd-008	IMF30-15BPONCOS	1076654
riusii			PNP	NO	~	Cd-007	IMF30-15BPSNC0S	1076653							
		DC 4-wire	PNP	Complementary	~	Cd-006	IMF30-15BPPNCOS	1076656							
		DC 3-wire	NPN	NO	-	Cd-007	IMF30-20NNSNC0S	1076661							
Non-flush 20 mm	20 mm		PNP	NC	-	Cd-008	IMF30-20NPONCOS	1076659							
	20 111111			NO	~	Cd-007	IMF30-20NPSNC0S	1076658							
		DC 4-wire	PNP	Complementary	~	Cd-006	IMF30-20NPPNC0S	1076660							

Dimensional drawings (Dimensions in mm (inch))

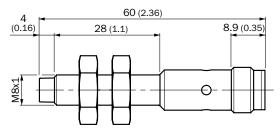
IMF08, flush



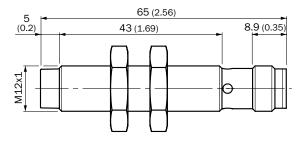
IMF12, flush



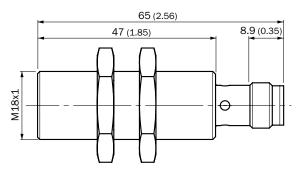
IMF08, non flush



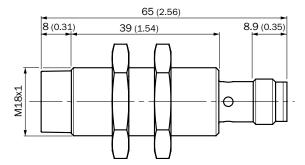
IMF12, non flush





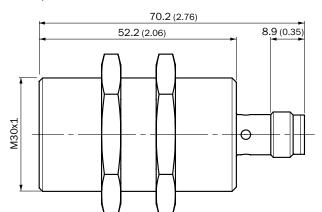


IMF18, non flush

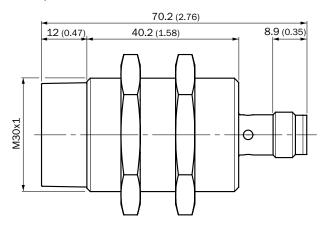


IMF30, flush



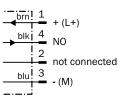


IMF30, non flush



Connection diagram



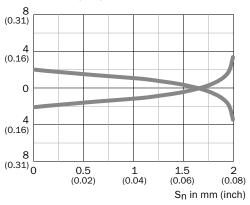


Cd-008

Response diagram

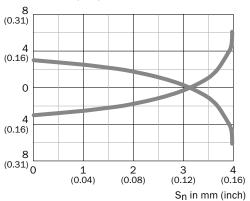
IMF08, flush installation

Distance in mm (inch)



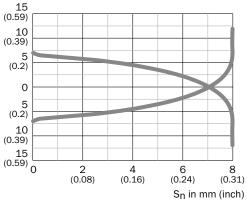
IMF12, flush installation

Distance in mm (inch)



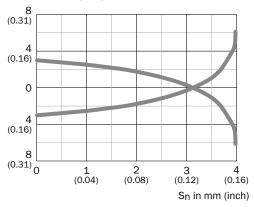
IMF18, flush installation

Distance in mm (inch)

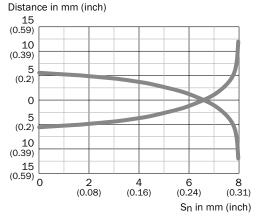


IMF08, non-flush installation

Distance in mm (inch)

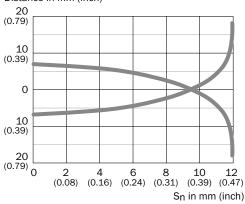


IMF12, non-flush installation



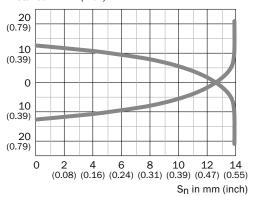
IMF18, non-flush installation

Distance in mm (inch)



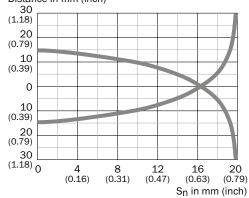
IMF30, flush installation

Distance in mm (inch)



IMF30, non-flush installation

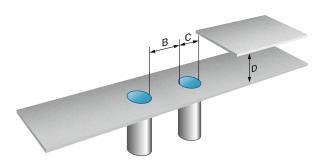
Distance in mm (inch)



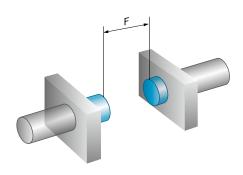
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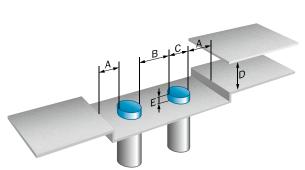
Installation note

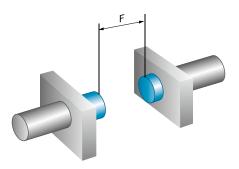
Flush installation



Non-flush installation







	Sensing range Sn	Installation type	Α	В	С	D	E	F
IMF08-02Bxxxxxx	2 mm	Flush	-	6.5 mm	8 mm	6 mm	-	16 mm
IMF08-04Nxxxxxx	4 mm	Non-flush	8 mm	18 mm	8 mm	12 mm	8 mm	32 mm
IMF12-04Bxxxxxx	4 mm	Flush	-	12 mm	12 mm	12 mm	-	32 mm
IMF12-08Nxxxxxx	8 mm	Non-flush	12 mm	24 mm	12 mm	24 mm	16 mm	64 mm
IMF18-08Bxxxxxx	8 mm	Flush	9 mm	18 mm	18 mm	24 mm	2 mm	64 mm
IMF18-12Nxxxxxx	12 mm	Non-flush	18 mm	34 mm	18 mm	34 mm	12 mm	96 mm
IMF30-15Bxxxxxx	15 mm	Flush	-	40 mm	30 mm	45 mm	-	120 mm
IMF30-20Nxxxxxx	20 mm	Non-flush	20 mm	62 mm	30 mm	60 mm	20 mm	160 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
- 1844	Mounting systems	→ H-258
	Further accessories	→ H-280



ROBUST FULL METAL SENSORS FOR USE IN THE FOOD INDUSTRY









Product description

High-pressure cleaners with aggressive cleaning agents, acids, and alkalis are a challenge for sensor systems. The solution: IMI inductive proximity sensors in fully encapsulated sensor

housings made from stainless steel (316L/1.4404). These sensors can withstand extreme stress, offer triple the sensing range and maximum performance.

At a glance

- Types: M8 to M30
- Triple sensing ranges:
 6 mm to 40 mm
- Electrical configuration: DC 3-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range: -25 °C to +85 °C
- Food-compatible stainless-steel housing, stainless steel sensing face
- Sensing face made of food-compatible stainless steel
- · Resistant against cleaning agents

Your benefits

- Higher machine availability due to rugged sensor design
- Long service life even under the most extreme ambient conditions
- Quick and easy installation due to adjustment indicator
- Large operating reserves due to threefold sensing range
- High resistance to shock and vibration due to stainless steel sensing face
- Best resistance against cleaning agents
- Longer service life for reduced costs



Additional information

Detailed technical data C-109
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

→ www.sick.com/IMI

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	IM12	IM18	IM30
Housing	Cylindrical thread design		
Thread size	M12 x 1	M18 x 1	M30 x 1.5
Sensing range S _n			
Flush	6 mm	10 mm	20 mm
Non-flush	10 mm	20 mm	40 mm
Installation type	Flush / non-flush (depending of	on type)	
Switching frequency			
Flush	600 Hz	300 Hz	100 Hz
Non-flush	400 Hz	200 Hz	90 Hz
Output type	PNP / NPN (depending on type	2)	
Output function	NO / NC (depending on type)		NO
Electrical wiring	DC 3-wire		
Enclosure rating 1)	IP 68, IP 69K		
Special features	Metal Face, triple sensing rang	e	

¹⁾ According to EN 60529.

Mechanics/electronics

	IM12	IM18	IM30		
Supply voltage	10 V DC 30 V DC				
Ripple 1)	≤ 20 %				
Voltage drop 2)	≤ 2 V				
Current consumption 3)	≤ 10 mA				
Time delay before availability	≤ 40 ms	≤ 40 ms			
Hysteresis	1 % 15 %				
Repeatability 4) 5)	≤ 5 %				
Temperature drift (of S _r)	≤ 10 %				
EMC	According to EN 60947-5-2				
Continuous current I _a	≤ 200 mA				
Connection type	Male connector, M12				
Short-circuit protection	✓				
Reverse polarity protection	✓				
Power-up pulse protection	✓				
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 m	m			
Ambient operating temperature	-25 °C +85 °C				
Housing material	Stainless steel, V4A (1.4435, 316L)				
Sensing face material	Stainless steel, V4A (1.4435, 316L)				
Tightening torque, max.	≤ 20 Nm	≤ 50 Nm	150 Nm		

¹⁾ Of V_S. ²⁾ At I_a max.

³⁾ Without load.

⁴⁾ Of Sr.

 $^{^{5)}}$ UB = 20 V DC ... 30 V DC, TA = 23 °C \pm 5 °C.

Reduction factors

	IM12	IM18	IM30
Note	The values are reference value	s which may vary	
St37 steel (Fe)	Approx. 1		
Stainless steel (V4A, 316L)			
Flush	Approx. 0.5	Approx. 0.4	Approx. 0.5
Non-flush	Approx. 0.5	Approx. 0.4	-
Aluminum (AI)	Approx. 1		
Copper (Cu)			
Flush	Approx. 0.8		Approx. 0.9
Non-flush	Approx. 0.8	Approx. 0.85	Approx. 0.9
Brass (Br)	Approx. 1.3		Approx. 1.2

Ordering information

Other models → www.sick.com/IMI

IM12

• Connection: Male connector M12, 4-pin

Sensing range S _n	Installation type	Output function	Output type	Connection dia- gram	Туре	Part no.
		NC	PNP	Cd-008	IM12-06BPO-NC1	6027574
6 mm	Flush	NO	NPN	Cd-007	IM12-06BNS-NC1	6027573
		NO	PNP	Cd-007	IM12-06BPS-NC1	6027572
10 mm	Non-flush	NO	NPN	Cd-007	IM12-10NNS-NC1	6027576
10 mm	Non-IIusn	NO	PNP	Cd-007	IM12-10NPS-NC1	6027575

IM18

• Connection: Male connector M12, 4-pin

Sensing range S _n	Installation type	Output function	Output type	Connection dia- gram	Туре	Part no.
		NC	PNP	Cd-008	IM18-10BPO-NC1	6027579
10 mm	Flush	NO	NPN	Cd-007	IM18-10BNS-NC1	6027578
		NO	PNP	Cd-007	IM18-10BPS-NC1	6027577
20 mm	Non fluob	NO	NPN	Cd-007	IM18-20NNS-NC1	6027581
20 mm	Non-flush NO PNP		PNP	Cd-007	IM18-20NPS-NC1	6027580

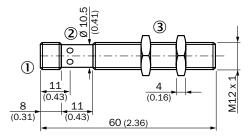
IM30

• Connection: Male connector M12, 4-pin

Sensing range S _n	Installation type	Output function	Output type	Connection dia- gram	Туре	Part no.
20 mm	Flush	NO	NPN	Cd-007	IM30-20BNS-NC1	6027583
20 111111	FluSii	NO	PNP	Cd-007	IM30-20BPS-NC1	6027582
40 mm	Non-flush	NO	NPN	Cd-007	IM30-40NNS-NC1	6027585
40 mm	Non-iiusn	NO	PNP	Cd-007	IM30-40NPS-NC1	6027584

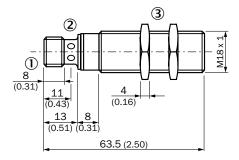
Dimensional drawings (Dimensions in mm (inch))

IMI12, flush



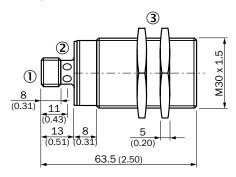
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2 x); width across 17, stainless steel V4A

IMI18, flush



- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

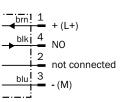
IMI30, flush



- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

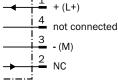
Connection diagram

Cd-007

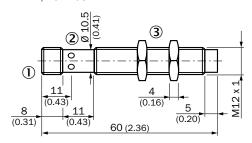


+ (L+)

Cd-008

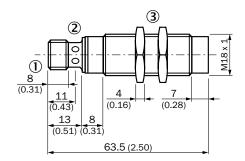


IMI12, non flush



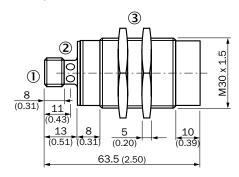
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2 x); width across 17, stainless steel V4A

IMI18, non flush



- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

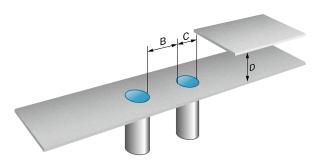
IMI30, non flush



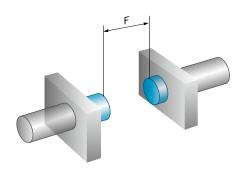
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 24, metal

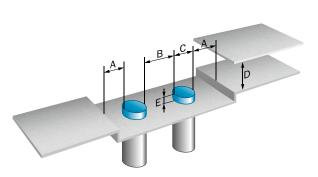
Installation note

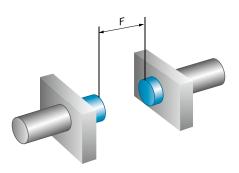
Flush installation



Non-flush installation







	Sensing range Sn	Installation type	Α	В	С	D	E	F
IM12-xxBxx-xxx	6 mm	Flush	6 mm	38 mm	12 mm	18 mm	0 mm	60 mm
IM12-xxNxx-xxx	10 mm	Non-flush	24 mm	108 mm	18 mm	30 mm	Aluminum: 13 mm Steel: 22 mm Brass: 15 mm Stainless steel: 21 mm	100 mm
IM18-xxBxx-xxx	10 mm	Flush	16 mm	42 mm	18 mm	30 mm	0 mm	100 mm
IM18-xxNxx-xxx	20 mm	Non-flush	41 mm	182 mm	18 mm	60 mm	Aluminum: 20 mm Steel: 34 mm Brass: 22 mm Stainless steel: 36 mm	200 mm
IM30-xxBxx-xxx	20 mm	Flush	30 mm	80 mm	30 mm	60 mm	0 mm	200 mm
IM30-xxNxx-xxx	40 mm	Non-flush	75 mm	270 mm	30 mm	120 mm	Aluminum: 34 mm Steel: 18 mm Brass: 34 mm Stainless steel: 18 mm	400 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
- 1844	Mounting systems	→ H-258
	Further accessories	→ H-280



NAMUR SENSORS FOR EXPLOSIVE ZONES







Product description

Safe detection in ATEX areas. The IMN sensors are available for this due to their high quality and reliability. No

whether in category 1G or 2G, the NAMUR sensors from SICK are perfectly suited for explosion-hazardous areas.

At a glance

- Types: M8 to M30
- Sensing ranges: 1 mm to 15 mm
- NAMUR according to DIN EN 60947-5-6
- Enclosure rating: IP 67
- Temperature range: -20 °C to +70 °C
- Nickel-plated brass housing; plastic sensing face
- ATEX device category 1G and 2G
- · Suitable for applications in explosionhazardous areas

Your benefits

- Exceptional protection in explosive
- · Category 1G and 2G for zones 0 and 1
- · Output according to DIN EN 60947-5-6



Additional information

Detailed technical data C-115
Ordering information
Dimensional drawings C-117
Connection diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

IM08 NAMUR	IM12 NAMUR	IM18 NAMUR	IM30 NAMUR		
Cylindrical thread desi	Cylindrical thread design				
M8 x 1	M12 x 1	M18 x 1	M30 x 1.5		
1 mm	2 mm	5 mm	10 mm		
-	4 mm	8 mm	15 mm		
Flush	Flush / non-flush (depending on type)				
2,000 Hz	1,200 Hz	720 Hz	450 Hz		
-	1,500 Hz	300 Hz	200 Hz		
NAMUR					
NC					
IP 67					
1G		1G, 2G			
	Cylindrical thread desi M8 x 1 1 mm - Flush 2,000 Hz - NAMUR NC IP 67	Cylindrical thread design M8 x 1 M12 x 1 1 mm - 4 mm Flush Flush / non-flush (dep 2,000 Hz - 1,200 Hz NAMUR NC IP 67	Cylindrical thread design M8 x 1 M12 x 1 M18 x 1 1 mm 2 mm 5 mm - 4 mm 8 mm Flush Flush / non-flush (depending on type) 2,000 Hz 1,200 Hz 720 Hz - 1,500 Hz 300 Hz NAMUR NC IP 67		

 $^{^{\}mbox{\tiny 1)}}$ According to EN 60529.

Mechanics/electronics

	IM08 NAMUR	IM12 NAMUR	IM18 NAMUR	IM30 NAMUR			
Supply voltage 1)	7.5 V DC 25 V DC		-t-				
Current consumption 1)	≤ 30 mA						
Hysteresis	1 % 15 %	1 % 15 %					
Temperature drift (of S _r)	± 10 %	± 10 %					
EMC	According to EN 6094	7-5-6					
Current consumption, sensor is activated	≤ 1 mA						
Current consumption, sensor is not activated	≥ 2.2 mA	≥ 2.2 mA					
Connection type	Cable, 2 m, PVC						
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm						
Ambient operating temperature	-20 °C +70 °C						
Housing material	Nickel-plated brass						
Sensing face material	Plastic, PBT						
Tightening torque, max.	≤ 2.5 Nm	7 Nm	35 Nm	50 Nm			
EC Approval Certificate	PTB 03 ATEX 2037						
Input voltage U _i max. ²⁾	15 V						
Input power P _i max. 2)	120 mW						
Input current I _i max. ²⁾	50 mA						
Internal capacitance C _i max.	80 nF ²⁾	140 nF ²⁾	$145 \text{ nF}^{2} / 155 \text{ nF}^{2}$ (depending on type)	145 nF ²⁾			
Internal inductance L _i max.	$70 \mu H^{2}$ 340 μH 2 / 130 μH 2 45 μH 2 / 50 μH 2 140 μH 2 / 1 (depending on type) (depending on type)						
Nominal voltage 3)	8.2 V DC						
Device labeling	II 1G Ex ia IIC T6 Ga Ta -20 °C +70 °C II 1G Ex ia IIC T6 Ga Ta -20 °C +70 °C, II 2 G Ex ia IIC T6 Gb Ta: -20 °C +70 °C						

 $^{^{\}mbox{\tiny 1)}}$ When used outside the hazardous area.



 $^{^{\}rm 2)}$ For connection to a separately certified intrinsically safe circuit only.

³⁾ 1 kΩ.

Reduction factors

Note	The values are reference values which may vary
Stainless steel (V2A, 304)	Approx. 0.7
Aluminum (Al)	Approx. 0.4
Copper (Cu)	Approx. 0.3
Brass (Br)	Approx. 0.5

Ordering information

Other models → www.sick.com/IMN

IM08 NAMUR

• Output function: NC

• Connection: Cable, 2-wire, 2 m, PVC

Sensing range	S _n Installation type		Internal induc- tance L _i max. ¹⁾	Connection dia- gram	Туре	Part no.
1 mm	Flush	80 nF	70 µH	Cd-012	IM08-01B-N-ZW0	6021123

¹⁾ For connection to a separately certified intrinsically safe circuit only.

IM12 NAMUR

• Output function: NC

• Connection: Cable, 2-wire, 2 m, PVC

Sensing range S _n	Installation type	Internal capaci- tance C _i max. ¹⁾	Internal induc- tance L _i max. ¹⁾	Connection dia- gram	Туре	Part no.
2 mm	Flush	140 nF	340 µH	Cd-012	IM12-02B-N-ZW0	6021124
4 mm	Non-flush	140 nF	130 µH	Cd-012	IM12-04N-N-ZW0	6021125

¹⁾ For connection to a separately certified intrinsically safe circuit only.

IM18 NAMUR

• Output function: NC

• Connection: Cable, 2-wire, 2 m, PVC

Sensing range S _n	Installation type	Internal capaci- tance C _i max. ¹⁾	Internal induc- tance L _i max. ¹⁾	Connection dia- gram	Туре	Part no.
5 mm	Flush	145 nF	45 µH	Cd-012	IM18-05B-N-ZW0	6021126
8 mm	Non-flush	155 nF	50 µH	Cd-012	IM18-08N-N-ZW0	6021127

¹⁾ For connection to a separately certified intrinsically safe circuit only.

IM30 NAMUR

• Output function: NC

• Connection: Cable, 2-wire, 2 m, PVC

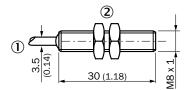
Sensing range S _n	Installation type	Internal capaci- tance C _i max. ¹⁾	Internal induc- tance L _i max. ¹⁾	Connection dia- gram	Туре	Part no.
10 mm	Flush	145 nF	140 µH	Cd-012	IM30-10B-N-ZW0	6021128
15 mm	Non-flush	145 nF	110 µH	Cd-012	IM30-15N-N-ZW0	6021129

¹⁾ For connection to a separately certified intrinsically safe circuit only.



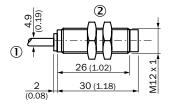
Dimensional drawings (Dimensions in mm (inch))

IMN08 Namur, flush



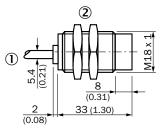
- ① Connection
- ② Fastening nuts (2x); width across 13, metal

IM12 Namur, non flush



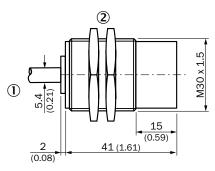
- ${\bf \textcircled{1}} \ {\bf Connection}$
- ② Fastening nuts (2x); width across 17, metal

IM18 Namur, non flush



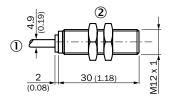
- ${\bf \textcircled{1}} \ {\bf Connection}$

IM30 Namur, non flush



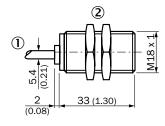
- ${f @}$ Connection
- ② Fastening nuts (2x); width across 36, metal

IM12 Namur, flush



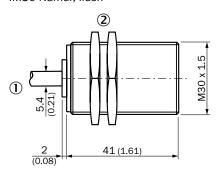
- ① Connection
- ② Fastening nuts (2x); width across 17, metal

IM18 Namur, flush



- ① Connection
- ② Fastening nuts (2x); width across 24, metal

IM30 Namur, flush



- ① Connection
- ② Fastening nuts (2x); width across 36, metal



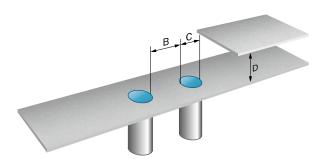
Connection diagram

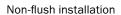
Cd-012

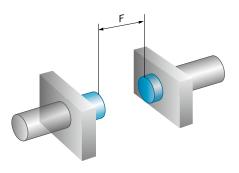


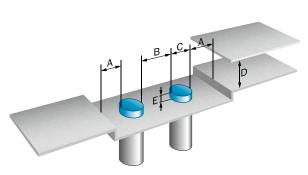
Installation note

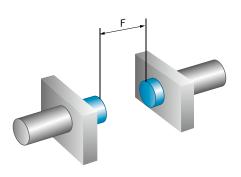
Flush installation











	Sensing range Sn	Installation type	Α	В	С	D	E	F
IM08-01B-x-xxx	1 mm	Flush	-	8 mm	8 mm	3 mm	-	8 mm
IM12-02B-x-xxx	2 mm	Flush	-	12 mm	12 mm	6 mm	-	16 mm
IM12-04N-x-xxx	4 mm	Non-flush	12 mm	24 mm	12 mm	12 mm	8 mm	32 mm
IM18-05B-x-xxx	5 mm	Flush	-	18 mm	18 mm	15 mm	-	40 mm
IM18-08N-x-xxx	8 mm	Non-flush	18 mm	36 mm	18 mm	24 mm	16 mm	64 mm
IM30-10B-x-xxx	10 mm	Flush	-	30 mm	30 mm	30 mm	-	80 mm
IM30-15N-x-xxx	15 mm	Non-flush	30 mm	60 mm	30 mm	45 mm	30 mm	120 mm

Accessories

Connection systems

Modules and gateways

Power supply modules

Figure	Brief description	Туре	Part no.
	NAMUR isolatig amplifier, Cable fault detection, Switching outputs: 2 NO relay (1 per channel), Supply voltage: 24 V 230 V, Voltage type: AC/DC	EN2-2EX1	6041096
	NAMUR isolatig amplifier, Cable fault detection, Switching outputs: 2 NO relay (1 per channel), Supply voltage: 19,2 V 30 V, Voltage type: DC	EN2-2EX3	6041095



Figure	Accessory	Page
-16 0 8 6 h	Plug connectors and cables	→ H-267
62844	Mounting systems	→ H-258
	Further accessories	→ H-280

ANALOG SENSORS WITH TRIPLE SENSING RANGE FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

The IMA inductive analog sensors give out a current or voltage signal which is in proportional relation to the distance from the sensor to the metal target. They are therefore optimally suited for monitoring travel paths, positions or

even differentiating between spaces and material variants. These sensors are characterized by extremely large detection ranges up to 40 mm, high accuracy, precision and no blind areas.

At a glance

- Types: M8 to M30
- Extended detection ranges: 0 mm to 40 mm
- Analog output signal 0 V ... 10 V and 4 mA ... 20 mA
- Enclosure rating: IP 67

- Temperature range: -25 °C to +75 °C
- Nickel-plated brass housing; plastic sensing face
- · High resolution and repeatability
- Distance control and continuous position detection

Your benefits

- High positioning accuracy
- No mechanical add-on parts required for monitoring of great distances
- Less space required for the same sensing range when compared with standard sensors
- Less storage due to reduced multiplicity of types on account of integrated current and voltage interface
- Large detection areas



Additional information

Detailed technical data C-121
Ordering information
Dimensional drawings
Connection diagram
Response diagram
Temperature deratingC-126
Installation note
Accessories

→ www.sick.com/IMA

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

IMA08	IMA12	IMA18	IMA30
Cylindrical thread design	gn		
M8 x 1	M12 x 1	M18 x 1	M30 x 1.5
4 mm	6 mm	10 mm	20 mm
-		20 mm	40 mm
Quasi-flush		Quasi-flush / non-flush	(depending on type)
-	4 mA 20 mA		
0 V 10 V			
Analog			
IP 67			
	Cylindrical thread designment of the control of the	Cylindrical thread design M8 x 1 4 mm 6 mm Quasi-flush 4 mA 20 mA 0 V 10 V Analog	Cylindrical thread design M8 x 1 M12 x 1 M18 x 1 4 mm 6 mm 10 mm - 20 mm Quasi-flush / non-flush - 4 mA 20 mA 0 V 10 V Analog

 $^{^{\}mbox{\tiny 1)}}$ According to EN 60529: 2000-09.

Mechanics/electronics

	IMA08	IMA12	IMA18	IMA30
Supply voltage	15 V DC 30 V DC			
Ripple 1)	≤ 20 %			
Time delay before availability	≤ 50 ms		≤ 50 ms / ≤ 60 ms (depending on type)	≤ 50 ms
Temperature drift (of S _r)	± 5 % ²⁾ ± 10 % ³⁾		≤ 10 %	
Current consumption, no load 4)	≤ 10 mA	≤ 12 mA		
Load current 5)	± 10 mA			
Max. load resistance	-		400 Ω ⁶⁾ 1,000 Ω ⁷⁾	
Repeatability (T _a not constant) 8) 9) 10)				
Quasi-flush	0.3 mm			
Non-flush	-		0.3 mm	0.6 mm
Repeatability (T _a constant)				
Quasi-flush	± 0.01 mm		± 0.02 mm	± 0.05 mm
Non-flush	-		± 0.05 mm	± 0.1 mm
Resolution	≤ 1 µm		$\leq 2 \mu m / \leq 5 \mu m$ (depending on type)	\leq 5 µm / \leq 10 µm (depending on type)
Output voltage Q _{A1}	S = 0 mm: 0 V/-0 +0,4 V (23 °C), s = 2 mm: +5,2 V/ +-0,4 V (23 °C), s = 4 mm: +10 V/ +-0,4 V (23 °C)	S = 0 mm: 0 V/-0 +0,4 V (23 °C), s = 3 mm: +5,2 V/ +-0,4 V (23 °C), s = 6 mm: +10 V/ +-0,4 V (23 °C)	$S = 0 \text{ mm: } 0 \text{ V/-0} \\ +0.4 \text{ V } (23 \text{ °C}) / \\ s = 5 \text{ mm: } +5.2 \text{ V/} \\ +-0.4 \text{ V } (23 \text{ °C}) / \\ s = 10 \text{ mm: } +10 \text{ V/} \\ +-0.4 \text{ V } (23 \text{ °C}) / \\ s = 0 \text{ mm: } 0 \text{ V/-0} \\ +0.4 \text{ V } (23 \text{ °C}) / \\ s = 10 \text{ mm: } +5.2 \text{ V/} \\ +-0.4 \text{ V } (23 \text{ °C}) / \\ s = 20 \text{ mm: } +10 \text{ V/} \\ +-0.4 \text{ V } (23 \text{ °C}) / \\ \text{(depending on type)}$	S = 0 mm: 0 V/-0 +0,4 V (23 °C) / s = 10 mm: +5,2 V/ +-0,4 V (23 °C) / s = 20 mm: +10 V/ +-0,4 V (23 °C) / s = 0 mm: 0 V/-0 +0,4 V (23 °C) / s = 20 mm: +5,2 V/ +-0,4 V (23 °C) / s = 40 mm: +10 V/ +-0,4 V (23 °C) (depending on type)



	IMA08	IMA12	IMA18	IMA30
Output current Q _{A2}	-	S = 0 mm: 4 mA/ +-0,8 mA (23 °C), s = 6 mm: 20 mA/ +-0,8 mA (23 °C)	S = 0 mm: 4 mA/ +-0,8 mA (23 °C) / s = 10 mm: 20 mA/ +-0,8 mA (23 °C) / s = 0 mm: 4 mA/ +-0,8 mA (23 °C) / s = 20 mm: 20 mA/ +-0,8 mA (23 °C) (depending on type)	S = 0 mm: 4 mA/ +-0,8 mA (23 °C) / s = 20 mm: 20 mA/ +-0,8 mA (23 °C) / s = 0 mm: 4 mA/ +-0,8 mA (23 °C) / s = 40 mm: 20 mA/ +-0,8 mA (23 °C) (depending on type)
Bandwidth				
Quasi-flush	1,600 Hz ¹¹⁾	1,000 Hz ¹²⁾	500 Hz ¹³⁾	200 Hz ¹⁴⁾
Non-flush	-		250 Hz ¹⁴⁾	100 Hz ¹⁵⁾
Connection type	Male connector, M12			
Short-circuit protection	✓			
Reverse polarity protection	V			
Ambient operating temperature	-25 °C +70 °C -25 °C +70 °C ^{16) 17)}			
Housing material	Nickel-plated brass			
Sensing face material	Plastic, PBT			

¹⁾ Of V_s.

Reduction factors

	IMA08	IMA12	IMA18	IMA30
Note	The values are referen	ce values which may var	у	
Stainless steel (V2A, 304)				
Quasi-flush	Approx. 0.68	Approx. 0.47	Approx. 0.6	Approx. 0.65
Non-flush	-		Approx. 0.69	Approx. 0.8
Aluminum (Al)				
Quasi-flush	Approx. 0.28		Approx. 0.18	Approx. 0.2
Non-flush	-		Approx. 0.38	Approx. 0.4
Copper (Cu)				
Quasi-flush	Approx. 0.25	Approx. 0.2	Approx. 0.15	Approx. 0.17
Non-flush	-		Approx. 0.36	Approx. 0.4
Brass (Br)				
Quasi-flush	Approx. 0.4	Approx. 0.35	Approx. 0.28	Approx. 0.3
Non-flush	-		Approx. 0.46	Approx. 0.5

²⁾ At 0 °C ... +70 °C.

³⁾ At -25 °C ... 0 °C.

⁴⁾ Without load.

⁵⁾ At voltage output QA1.

⁶⁾ Ub = 15 V.

⁷⁾ Ub = 30 V.

⁸⁾ As per IEC 60947-5-2.

⁹⁾ Ub = DC 20 V ... 30 V.

 $^{^{10)}}$ TA = 23 °C ± 5 °C.

 $^{^{11)}}$ -3 dB if s = 2 mm.

 $^{^{12)}}$ -3 dB if s = 3 mm.

 $^{^{13)}}$ -3 dB if s = 5 mm.

 $^{^{14)}}$ -3 dB if s = 10 mm.

 $^{^{15)}}$ –3 dB if s = 20 mm. $^{16)}$ QA1 loaded, QA2 unloaded.

 $^{^{\}rm 17)}\,\rm QA1$ loaded, QA2 loaded: see temperature reduction.

Ordering information

Other models → www.sick.com/IMA

IMA08

• Connection: male connector M12, 4-pin

Detection range	Installation type	Repeat accuracy, typ. ^{1) 2) 3)}	Repeatability (T _a constant)	Connection diagram	Туре	Part no.
0 mm 4 mm	Quasi-flush	0.3 mm	± 0.01 mm	Cd-021	IMA08-04BE3ZC0K	6041782

¹⁾ As per IEC 60947-5-2.

IMA12

• Connection: male connector M12, 4-pin

Detection range	Installation type	Repeat accuracy, typ. ^{1) 2) 3)}	Repeatability (T _a constant)	Connection diagram	Туре	Part no.
0 mm 6 mm	Ouasi-flush	0.2 mm	1 0 01 mm	Cd-021	IMA12-06BE3ZC0K	6041792
0 mm 6 mm Quasi-f	Quasi-ilusii	0.3 mm	± 0.01 mm	Cd-022	IMA12-06BE1ZC0S	6056420

¹⁾ As per IEC 60947-5-2.

IMA18

• Connection: male connector M12, 4-pin

Detection range	Installation type	Repeat accuracy, typ. ^{1) 2) 3)}	Repeatability (T _a constant)	Connection diagram	Туре	Part no.
0 mm 10 mm	Quasi-flush	0.3 mm	± 0.02 mm	Cd-022	IMA18-10BE1ZC0K	6041793
0 mm 20 mm	Non-flush	0.3 mm	± 0.05 mm	Cd-022	IMA18-20NE1ZCOK	6041794

¹⁾ As per IEC 60947-5-2.

IMA30

• Connection: male connector M12, 4-pin

Detection range	Installation type	Repeat accuracy, typ. ^{1) 2) 3)}	Repeatability (T _a constant)	Connection diagram	Туре	Part no.
0 mm 20 mm	Quasi-flush	0.3 mm	± 0.05 mm	Cd-022	IMA30-20BE1ZC0K	6041795
0 mm 40 mm	Non-flush	0.6 mm	± 0.1 mm	Cd-022	IMA30-40NE1ZCOK	6041796

¹⁾ As per IEC 60947-5-2.

²⁾ Ub = DC 20 V ... 30 V.

 $^{^{3)}}$ TA = 23 °C ± 5 °C.

 $^{^{2)}}$ Ub = DC 20 V ... 30 V.

 $^{^{3)}}$ TA = 23 °C ± 5 °C.

²⁾ Ub = DC 20 V ... 30 V.

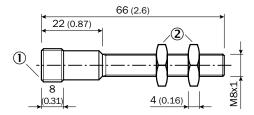
 $^{^{3)}}$ TA = 23 °C ± 5 °C.

²⁾ Ub = DC 20 V ... 30 V.

³⁾ TA = 23 °C ± 5 °C.

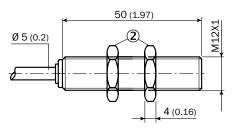
Dimensional drawings (Dimensions in mm (inch))

IMA08, connector, quasi-flush



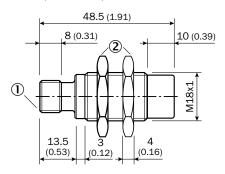
- ① Connection
- ② Fastening nuts (2x); width across 13, metal

IMA12, connector, quasi-flush, standard



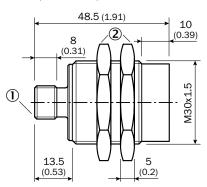
- ① Connection
- ② Fastening nuts (2x); width across 17, metal

IMA18, connector, non-flush



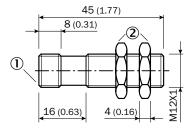
- ${\bf \textcircled{1}}$ Connection
- ② Fastening nuts (2x); width across 24, metal

IMA30, connector, non-flush



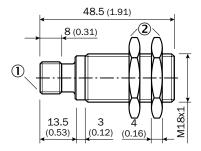
- ② Fastening nuts (2x); width across 36, metal

IMA12, connector, quasi-flush, short-body



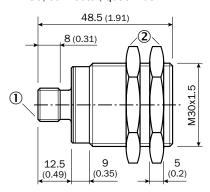
- ① Connection
- ② Fastening nuts (2x); width across 17, metal

IMA18, connector, quasi-flush



- ① Connection
- ② Fastening nuts (2x); width across 24, metal

IMA30, connector, quasi-flush



- ① Connection
- ② Fastening nuts (2x); width across 36, metal

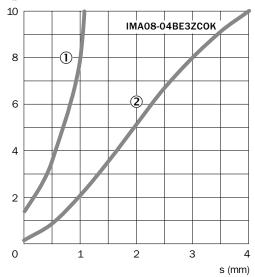
Connection diagram

Cd-021

Response diagram

IMA08

 $U_A(V)$

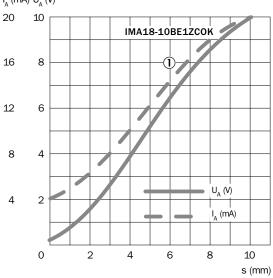


① Aluminium (AL)

② St37 (FE)

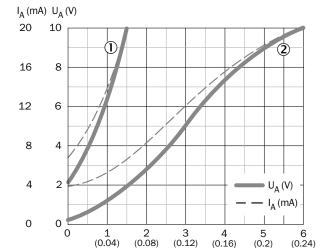
IMA18, quasi-flush

 I_{Δ} (mA) U_{Δ} (V)



① St37 (FE)

IMA12

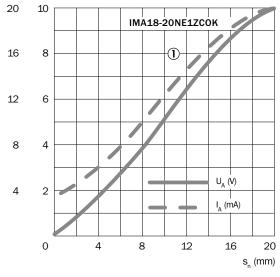


① Aluminium (AL)

② St37 (FE)

IMA18, non-flush

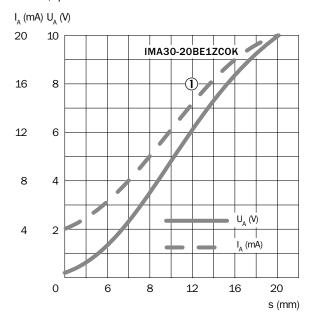
 I_A (mA) U_A (V)



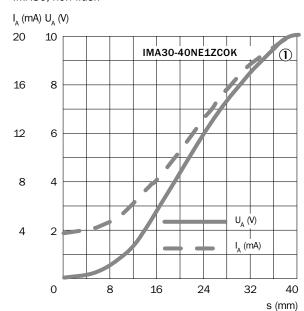
① St37 (FE)

s in mm (inch)

IMA30, quasi-flush



IMA30, non-flush

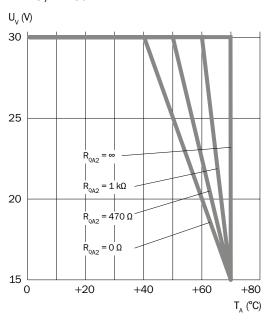


① St37 (FE)

① St37 (FE)

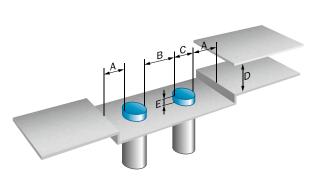
Temperature derating

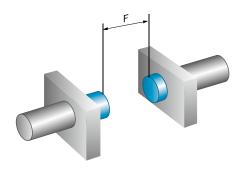
IMA18 / IMA30



Installation note

Quasi-flush / non-flush installation





	Sensing range Sn	Installation type	Α	В	С	D	E	F
IMA08-04Bxxxxxx	4 mm	Flush	4 mm	12 mm	8 mm	12 mm	1 mm	40 mm
IMA12-06Bxxxxxx	6 mm	Flush	6 mm	18 mm	12 mm	18 mm	2 mm	60 mm
IMA18-10Bxxxxxx	10 mm	Flush	10 mm	26 mm	18 mm	30 mm	4 mm	100 mm
IMA18-20Nxxxxxx	20 mm	Non-flush	21 mm	60 mm	18 mm	60 mm	20 mm	200 mm
IMA30-20Bxxxxxx	20 mm	Flush	25 mm	50 mm	30 mm	60 mm	6 mm	200 mm
IMA30-40Nxxxxxx	40 mm	Non-flush	40 mm	120 mm	30 mm	120 mm	Aluminum: 25 mm Steel: 35 mm Brass: 25 mm Stainless steel: 20 mm	400 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280



HIGH-PRESSURE-RESISTANT SENSORS FOR HYDRAULIC APPLICATIONS







Product description

The inductive, high-pressure-resistant IMP sensors are perfectly suited for the query of end positions in hydraulic cylinders. The use of state-of-the-art ASIC and manufacturing technologies from SICK sets new standards in installation size, service life and load capability for the sensors. Due to the stable

stainless steel housing and an active high-performance ceramic surface, they are pressure-resistant up to 500 bar. Above-average system throughput is a matter of course for the range of models M5, M8, M12 and M14 thanks to 1 million tested pressure cycles.

At a glance

- Types: M5, M8, M12 and M14
- Extended sensing ranges:
 1 mm to 3 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 68
- Temperature range:
 -25 °C to +100 °C

formance ceramic • Pressure resistant up to 500 bar,

Stainless steel housing with active

surface made from stable high-per-

- Pressure resistant up to 500 bar gas-tight front
- Expected service life of up to 1 million pressure cycles

Your benefits

- Reduced maintenance costs
- Extremely resilient and durable
- Up to 50 times longer service life compared to conventional sensors under pressure cycles
- Simple compensation of cylinder tolerances
- Simple integration due to small design
- Controlled piston deceleration
- Increased piston service life due to collision prevention at the end of the work cycle



Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Installation note
Assembly note
Accessories

→ www.sick.com/IMP

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	IMP05	IMP08	IMP12	IMP14
Housing	Cylindrical thread desi	gn		
Thread size	M5 x 0.5	M8 x 1	M12 x 1	M14 x 1.5
Pressure resistance	≤ 500 bar			
Sensing range S _n	1 mm	1.5 mm		3 mm
Installation type	Flush			
Switching frequency	1,000 Hz	800 Hz	600 Hz	500 Hz
Output type	PNP / NPN (depending	g on type)		
Output function	NO		NO / NC / Complementary (depending on type)	NO / NC (depending on type)
Electrical wiring	DC 3-wire		DC 3-wire / DC 4-wire (depending on type)	DC 3-wire
Enclosure rating 1)	IP 68			
Special features	High pressure resistan	t		

 $^{^{\}mbox{\tiny 1)}}$ Sensing face.

Mechanics/electronics

		IMP05	IMP08	IMP12	IMP14
Supply voltage		10 V DC 30 V DC			
Ripple 1)		≤ 20 %			
Voltage drop		≤ 2 V			
Current consumption 3)		≤ 10 mA			
Time delay before availability		≤ 30 ms		≤ 50 ms	
Hysteresis 4)		1 % 15 %			
Repeatability 5) 6)		≤ 5 %		≤ 7 %	≤ 4 %
Temperature drift (of S _r)					
	DC 3-wire	\pm 10 % $^{7)}$ / \pm 15 % $^{8)}$		≤ 15 %	15 %
	DC 4-wire	-		\pm 10 % $^{7)}/$ \pm 15 % $^{8)}$	-
EMC		According to EN 60947	7-5-2		According to EN 60947-5-2 9)
Continuous current I _a		≤ 200 mA			
Vacuum resistance 10)		10 ⁻⁸ Torr			
Large sealing ring		-		5.3 mm x 2.4 mm	11.5 mm x 2.0 mm
Size support ring		7.5 mm x 4.4 mm x 1 mm	9.9 mm x 6.6 mm x 1 mm	10 mm x 5.9 mm x 1 mm	-
Connection type		Cable, 2 m, PUR		Male connector, M12	
Short-circuit protection		✓			
Reverse polarity protection		✓			
Shock and vibration resistance		30 g, 11 ms / 10 55	Hz, 1 mm		
Ambient operating temperature					
	DC 3-wire	-25 °C +100 °C		-25 °C +80 °C	
	DC 4-wire	-		-25 °C +100 °C	-
Housing material		Phynox	Stainless steel, V2A		Stainless steel, V4A
Sensing face material		Ceramics			
Sealing ring material		-		FPM	NBR



	IMP05	IMP08	IMP12	IMP14
Material, supporting ring	FPM		-	
Tightening torque, max.	≤ 5 Nm	≤ 12 Nm	≤ 40 Nm	≤ 70 Nm

 $^{^{1)}}$ Of $V_{\rm S}$.

¹⁰⁾ Front.



Reduction factors

	IMP05	IMP08	IMP12	IMP14
Note	The values are referen	ce values which may var	у	
St37 steel (Fe)	1			
Stainless steel (V2A, 304)	0	Approx. 0.66	Approx. 0.75	Approx. 0.85
Aluminum (Al)	0	Approx. 0.26	Approx. 0.2	Approx. 0
Copper (Cu)	0	Approx. 0.22	Approx. 0.12	Approx. 0
Brass (Br)	0	Approx. 0.39	Approx. 0.34	Approx. 0.15

Ordering information

Other models → www.sick.com/IMP

IMP05

• Connection: Cable, 3-wire, 2 m, PUR

Housing length	Sensing range S _n	Output function	Output type	Connection dia- gram	Туре	Part no.
27	4	NO	NPN	Cd-001	IMP05-01BNSVU2S	6050110
27 mm	1 mm	NO	PNP	Cd-001	IMP05-01BPSVU2S	6050109

IMP08

• Connection: Cable, 3-wire, 2 m, PUR

Housing length	Sensing range S _n	Output function	Output type	Connection dia- gram	Туре	Part no.
20	4 5	NO	NPN	Cd-001	IMP08-1B5NSVU2S	6050112
30 mm	1.5 mm	NO	PNP	Cd-001	IMP08-1B5PSVU2S	6050111

²⁾ With Ia = 200 mA.

³⁾ Without load.

⁴⁾ Typ. 8%.

⁵⁾ Ub = 20 ... 30 VDC.

 $^{^{6)}}$ Ta = 23 °C ± 5 °C.

⁷⁾ -25 °C...+70 °C.

^{8) +70 °}C...+100 °C.

⁹⁾ IEC61000-4-4: 1kV.

IMP12

• Connection: male connector M12, 4-pin

Housing length	Sensing range S _n	Output function	Output type	Connection dia- gram	Туре	Part no.
		Commissions	NPN	Cd-006	IMP12-1B5NPVC0B	6050118
		Complementary	PNP	Cd-006	IMP12-1B5PPVC0B	6050117
56 mm	1.5 mm	NC	NPN	Cd-008	IMP12-1B5NOVC0B	6050116
36 111111	1.0111111	NC	PNP	Cd-008	IMP12-1B5P0VC0B	6050114
		NO	NPN	Cd-007	IMP12-1B5NSVC0B	6050115
		NO	PNP	Cd-007	IMP12-1B5PSVC0B	6050113
		Complementary	NPN	Cd-006	IMP12-1B5NPVC0C	6050124
		Complementary	PNP	Cd-006	IMP12-1B5PPVC0C	6050123
69 mm	1.5 mm	NC	NPN	Cd-008	IMP12-1B5NOVCOC	6050122
09 111111	mm c.t	NC	PNP	Cd-008	IMP12-1B5POVCOC	6050120
		NO	NPN	Cd-007	IMP12-1B5NSVC0C	6050121
		NO	PNP	Cd-007	IMP12-1B5PSVC0C	6050119
		Complementary	NPN	Cd-006	IMP12-1B5NPVC0D	6050130
		Complementary	PNP	Cd-006	IMP12-1B5PPVC0D	6050129
78 mm	1.5 mm	NC	NPN	Cd-008	IMP12-1B5NOVC0D	6050128
70 111111	1.5 111111	NC	PNP	Cd-008	IMP12-1B5POVC0D	6050126
		NO	NPN	Cd-007	IMP12-1B5NSVC0D	6050127
		NO	PNP	Cd-007	IMP12-1B5PSVC0D	6050125
		Complementary	NPN	Cd-006	IMP12-1B5NPVC0F	6050136
		Complementary	PNP	Cd-006	IMP12-1B5PPVC0F	6050135
93 mm	1.5 mm	NC	NPN	Cd-008	IMP12-1B5NOVC0F	6050134
93 111111	IIIII C.1	INC	PNP	Cd-008	IMP12-1B5P0VC0F	6050132
		NO	NPN	Cd-007	IMP12-1B5NSVC0F	6050133
		INO	PNP	Cd-007	IMP12-1B5PSVC0F	6050131

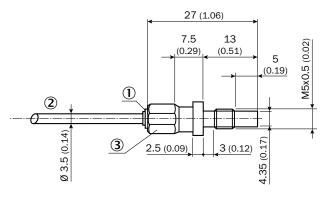
IMP14

• Connection: male connector M12, 4-pin

Housing length	Sensing range S _n	Output function	Output type	Connection dia- gram	Туре	Part no.		
		NC	NPN	Cd-008	IMP14-03BNOVCOS	6050140		
65 mm	3 mm	2	2 mm	NC	PNP	Cd-008	IMP14-03BP0VC0S	6050138
65 11111		NO	NO	NPN	Cd-007	IMP14-03BNSVC0S	6050139	
	NO	PNP	Cd-007	IMP14-03BPSVC0S	6050137			

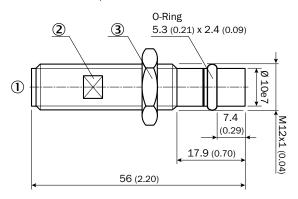
Dimensional drawings (Dimensions in mm (inch))

IMP05



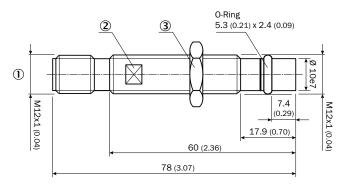
- ① Indication LED
- 2 Cable, 3-wire
- 3 Width across 08

IMP12-xxxxxxxxB, 56 mm



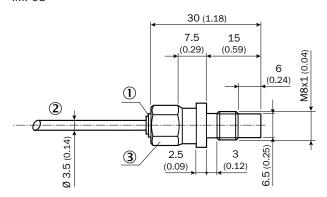
- ① Male connector M12, 4-pin
- ② Width across 10
- 3 Width across 17

IMP12-xxxxxxxxD, 78 mm



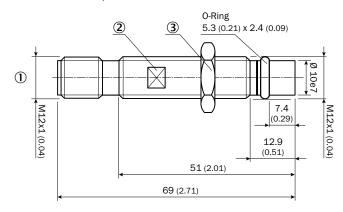
- ① Male connector M12, 4-pin
- ② Width across 10
- 3 Width across 17

IMP08



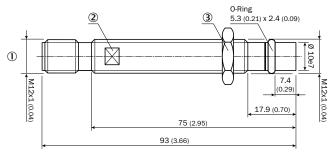
- ① Indication LED
- 2 Cable, 3-wire
- 3 Width across 10

IMP12-xxxxxxxxC, 69 mm

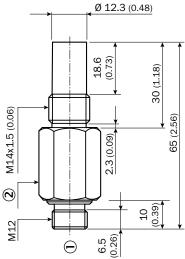


- ① Male connector M12, 4-pin
- ② Width across 10
- 3 Width across 17

IMP12-xxxxxxxxF, 93 mm



- ① Male connector M12, 4-pin
- ② Width across 10
- 3 Width across 17



- ① Male connector M12, 4-pin
- ② Width across 19

Connection diagram

Cd-001

IMP14



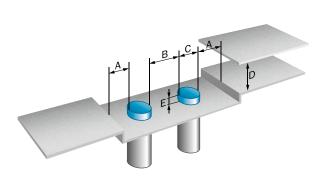
Cd-006

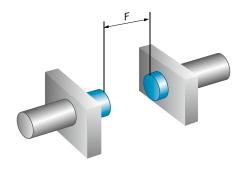
Cd-007

Cd-008

Installation note

Flush installation



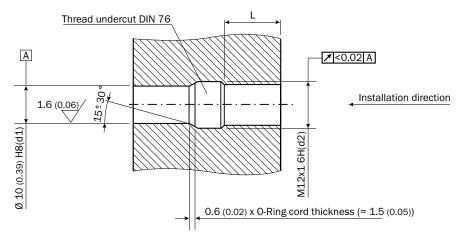


C

	Sensing range Sn	Installation type	Α	В	С	D	E	F
IMP05	1 mm	Flush	1.5 mm	5 mm	5 mm	3 mm	0 mm	8 mm
IMP08	1,5 mm	Flush	2 mm	6 mm	8 mm	4.5 mm	0 mm	12 mm
IMP12	1,5 mm	Flush	0 mm	8 mm	12 mm	5 mm	-	12 mm

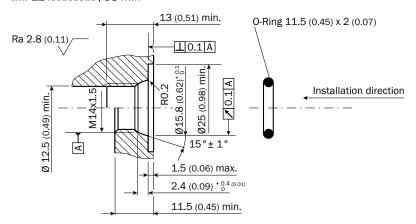
Assembly note

IMP12-xxxxxxxxF, 93 mm



L: recommended installation depth: L≥ 0.8 (0.03) x d2

IMP12-xxxxxxxxF, 93 mm



Accessories

Mounting systems

Other mounting accessories

Others

Туре	Part no.
O-ring IMP05	5327492
O-ring IMP08	5327493
O-ring IMP12	5327494
O-ring IMP14	5327495
Support ring IMP12	5327496

Figure	Accessory	Page
-18 0 8 8 B	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280

THE SIMPLE AND INTELLIGENT WAY OF SPEED **MONITORING**









Additional information

Detailed technical data C-137
Ordering information
Dimensional drawings
Connection diagram
Installation note
Speed monitoring
Acceleration monitoring C-140
Start-up delay
Limit values
Accessories

Product description

The SAM sensor is the simple and intelligent way of speed monitoring with an additional IO-Link interface. SAM can be used as a classic speed monitor or innovative acceleration monitor with a revolutionary speed-independent monitoring function. It checks if an adjustable speed or acceleration threshold is

crossed and provides a switching signal. SAM is setting new standards and revolutionizing commissioning tasks and fields of application thanks to its fast response time, monitored range of up to 12,000 pulses per minute and intelligent start-up delay.

At a glance

- Types: M18 and M30
- Sensing ranges of up to 10 mm flush
- Speed and acceleration monitoring
- Monitoring range: 6 to 12,000 pulses/min. and 0.1 to 2 pulses/sec.2
- Switching and pulse output
- · Intelligent start-up delay

- Speed monitoring can be flexibly configured via two thresholds
- · Flexible sensor settings, monitoring, extended diagnostics, and visualization thanks to IO-Link

Your benefits

- · Speed-independent detection of speed changes
- Faster detection of speed changes than conventional speed monitors
- No readjustment after speed changes necessary
- Precise and convenient configuration via software
- IO-Link provides easy data access from the PLC
- · No time-consuming, individual configuration of start-up delay feature necessary
- Reliable output signal thanks to adjustable speed thresholds (hyster-
- No expensive counter cards necessary in PLC

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	SAM M18	SAM M30		
Housing	Cylindrical thread design			
Thread size	M18 x 1	M30 x 1.5		
Sensing range S _n	7 mm	10 mm		
Installation type	Flush			
Output type	PNP			
Output Q _{Imp}	Pulse output (pulse train corresponds to the activation rate)			
Output Q	Output type (dependant on the adjusted threshold)			
Output function	NO			
Electrical wiring	DC 4-wire			
Speed range, adjustable via 2 thresholds 1)	6 12,000 pulses/min			
Acceleration range, adjustable 2)	0.1 2 pulses/s ²			
Time delay, adjustable	Mode 0: No start-up delay, Mode 1: 0254 s, configurable, Mode 2: When reaching the upper threshold			
Enclosure rating 3)	IP 67			
Special features	Speed monitor			

 $^{^{\}mbox{\tiny 1)}}$ Up to a max. pulse sequence of 12,000 pulses / min.

Mechanics/electronics

	SAM M18	SAM M30		
Supply voltage	10 V DC 30 V DC			
Ripple	≤ 10 %			
Voltage drop	\leq 2 V $^{1)}$ / \leq 2.5 V $^{1)}$ (depending on type)	≤ 2.5 V ¹)		
Current consumption	\leq 10 mA $^{2)}$ / \leq 35 mA $^{2)}$ (depending on type)	≤ 35 mA ²⁾		
Hysteresis ³⁾	5 % 15 %			
Repeatability 4) 5)	≤ 2 %			
Temperature drift (of S _r)	± 10 %			
EMC	According to EN 60947-5-2			
Continuous current I _a	≤ 100 mA			
Connection type	Male connector, M12			
Short-circuit protection	v			
Reverse polarity protection	V			
Power-up pulse protection	V			
Shock and vibration resistance	30 g, 11 ms/10 Hz 55 Hz, 1 mm			
Status indicator Q _{Imp}	LED, green / LED, yellow (depending on type)	LED, yellow		
Status indicator Q	LED, yellow / LED, blau (depending on type)	LED, blau		
Ambient operating temperature	-25 °C +75 °C			
Housing material	Nickel-plated brass			
Sensing face material	Plastic, PA6			
Tightening torque, max.	≤ 40 Nm	≤ 100 Nm		

¹⁾ At I_a max.

 $^{^{\}rm 2)}$ Up to a max. pulse sequence of 1.200 pulses / min.

³⁾ According to EN 60529.

²⁾ Without load.

 $^{^{3)}}$ Of S_n.

 $^{^{\}mbox{\tiny 4)}}$ Ub and Ta constant.

⁵⁾ Of Sr.

C

Note	The values are reference values which may vary
St37 steel (Fe)	1
Stainless steel (V2A, 304)	0.8
Aluminum (Al)	0.45
Copper (Cu)	0.4
Brass (Br)	0.4

Fieldbus, industrial network

	SAM M18	SAM M30			
Minimum response time	Mode speed monitoring 50 ms, Mode acceleration monitoring 1 sec				
Factory setting	Operating mode: acceleration monitoring, Upper/lower threshold speed: 200/300 pulses/min, Threshold acceleration: 1 pulse/sec², Start-up delay mode: time delay, Time delay: 5 sec				
Fieldbus integration	IO-Link V1.0				
Mode	COM 2 (38k4)				
Cycle time	2.3 ms / 5 ms (depending on type)	5 ms			
Process data length	16 Bit				
Process data structure	14 bit measured value, 1 bit pulse output, 1 bit switching output				

Ordering information

Other models → www.sick.com/SAM

SAM M18

• **Housing:** M18 x 1

• Connection: Male connector M12, 4-pin

• Voltage drop: ≤ 2.5 V (at la max.)

• Power consumption: ≤ 35 mA (without load)

Sensing range S _n	Speed range, adjustable via 2 thresholds	Connection diagram	Туре	Part no.
7 mm	6 12,000 pulses/min 1)	Cd-226	IMC18-07BPDZC- 0SA05	1061987

 $^{^{\}mbox{\tiny 1)}}$ Up to a max. pulse sequence of 12,000 pulses / min.

SAM M30

• Housing: M30 x 1.5

• Connection: Male connector M12, 4-pin

• Voltage drop: ≤ 2.5 V (at la max.)

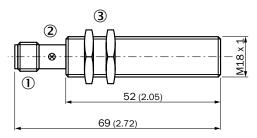
• Power consumption: ≤ 35 mA (without load)

Sensing range S _n	Speed range, adjustable via 2 thresholds	Connection diagram	Туре	Part no.
10 mm	6 12,000 pulses/min 1)	Cd-226	IMC30-10BPDZC- 0SA05	1061704

 $^{^{\}mbox{\tiny 1)}}$ Up to a max. pulse sequence of 12,000 pulses / min.

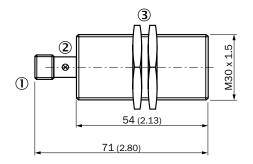
Dimensional drawings (Dimensions in mm (inch))

SAM M18 Standard, connector, flush



- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 24, metal

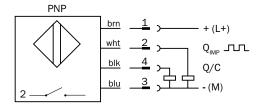
SAM M30 Standard, connector, flush



- ① Connection
- ② Indication LED
- ③ Fastening nuts (2x); width across 36, metal

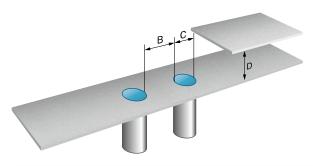
Connection diagram

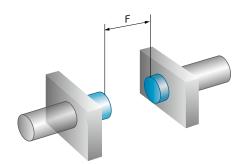
Cd-226



Installation note

Flush installation

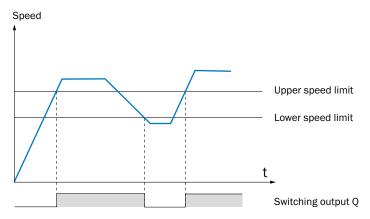




	Sensing range Sn	Installation type	Α	В	С	D	E	F
IMC18	7 mm	Flush	-	18 mm	18 mm	18 mm	-	56 mm
IMC30	10 mm	Flush	-	30 mm	30 mm	30 mm	-	80 mm

Speed monitoring

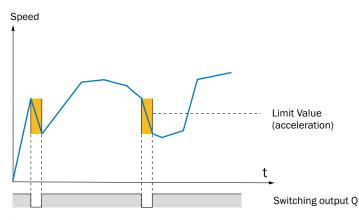
Switching signal is activated when the upper speed threshold set for the pulse sequence is exceeded.



- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 24, metal

Acceleration monitoring

Switching signal is activated when the acceleration threshold set for the change in pulse sequences is exceeded.



Start-up delay

The start-up delay is activated when the operating voltage is applied.

Off:

Start-up delay is not active.

Time delay:

The start-up delay activates the switching output for a time delay within a programmable range from 0 to 254 s.

Upper limit:

The start-up delay activates the switching output until the upper speed threshold is reached.

Limit values

Upper speed limit:

Switching output Q is activated when the upper threshold value is exceeded. The lower threshold value can range from 6 to 12,000 pulses/min.

Lower speed limit:

Switching output Q is activated when the deceleration value is exceeded. The lower threshold value can range from 6 to 12,000 pulses/min.

Acceleration:

Switching output Q is activated when the deceleration value is exceeded. The deceleration value can range from 0.1 to 2 pulses/min.

C

Accessories

Connection systems

Modules and gateways

Fieldbus modules

Figure	Brief description	Туре	Part no.
Illustration may differ	EtherCAT IO-Link Master, IO-Link V1.1, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2EC-03208R01 (IO-Link Master)	6053254
Illustration may differ	EtherNet/IP IO-Link Master, IO-Link V1.1, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12-cable	IOLG2EI-03208R01 (IO-Link Master)	6053255
0"0	PROFINET IO-Link Master, IO-Link V1.1, Class A port, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2PN-03208R01 (IO-Link Master)	6053253
	Number of IO-Link ports: 4; Communication mode: COM1/COM2; IO-Link version: IO-Link V1.0; Switching input: PNP; Supply voltage Vs, IO-Link ports: DC 24 V; Current loading: 800 mA; Data transmission rate: Max. 12 MBaud, Autobaud; Address space occupation: 1 bis 126; Connection type: Connector M12; Connection type, IO-Link ports: Connector M12, 5-pin; Suppyl voltage Vs, module: DC 18 30 V; Power consumption: Typ. 75 mA / max. 100 mA (at UL with DC 24 V), Typ. 25 mA + sensor current / max. 80	IOLSHPB-P3104R01	6039728

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6364	Mounting systems	→ H-258
	Further accessories	→ H-280

RECTANGULAR MINIATURE SENSORS FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

The IQM sensors with their rectangular miniature designs are real space-savers. Thanks to the low heights of a minimum of 4.7 mm and fully-integrated electronics, they set new standards and contribute to the miniaturization of modules

and machines. Extended sensing ranges of up to 3 mm enable reliable position queries even in challenging applications. The IQM sensors can be permanently installed quickly with only one screw.

At a glance

- Types: 8 mm x 16 mm x 4 mm or 10 mm x 30 mm x 6 mm
- Extended sensing ranges: 1.5 mm to 3 mm
- Electrical configuration: DC 3-wire
- Enclosure rating: IP 67
- Temperature range: -20 °C to +70 °C
- · Plastic housing
- · Flat, space-saving and light design

Your benefits

- · Easy installation in applications with limited available space
- Reliable detection of fast handling and mounting processes
- High positioning accuracy and precise switching behavior
- · Great freedom with respect to machine design thanks to the lower height
- Low weight enables fast acceleration in dynamic handling processes
- · Quick and reliable mounting with just one screw



Additional information

Detailed technical data C-143
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	IQ04	IQ06		
Housing	Rectangular			
Dimensions (W x H x D)	8 mm x 16 mm x 4 mm 10 mm x 30 mm x 6 mm			
Sensing range S _n	1.5 mm 3 mm			
Installation type	Flush			
Switching frequency	600 Hz 1,000 Hz			
Output type	PNP / NPN (depending on type)			
Output function	NO / NC (depending on type)			
Electrical wiring	DC 3-wire			
Enclosure rating 1)	IP 67			
1) A				

 $^{^{\}scriptsize 1)}$ According to EN 60529.

Mechanics/electronics

	IQ04	IQ06			
Supply voltage	10 V DC 30 V DC				
Ripple 1)	≤ 10 %				
Voltage drop ²⁾	< 1.5 V				
Current consumption 3)	10 mA				
Time delay before availability	≤ 10 ms				
Hysteresis	1 % 15 %				
Repeatability 4) 5)	± 1 %	± 1 %			
Temperature drift (of S _r)	± 10 %				
EMC	According to EN 60947-5-2				
Continuous current I _a	≤ 100 mA				
Connection type	Cable, 2 m, PVC	Cable, 2 m, PUR			
Short-circuit protection	V				
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm	30 g, 11 ms / 10 55 Hz, 1 mm			
Ambient operating temperature	-25 °C +70 °C				
Sensing face material	Plastic, PA6-GF30				
Tightening torque, max.	0.06 Nm				

Reduction factors

Note	The values are reference values which may vary
Stainless steel (V2A, 304)	Approx. 0.7
Aluminum (Al)	Approx. 0.4
Copper (Cu)	Approx. 0.3
Brass (Br)	Approx. 0.4

¹⁾ Of V_S. ²⁾ At I_a max.

³⁾ Without load.

⁴⁾ Ub and Ta constant.

⁵⁾ Of Sr.

Ordering information

Other models → www.sick.com/IQM

IQ04

• **Housing:** 8 mm x 16 mm x 4 mm

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
	NC	NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ04-1B5N0KW2S	6042020
1.5 mm	NC	PNP	Cable, 3-wire, 2 m, PVC	Cd-003	IQ04-1B5P0KW2S	6042018
mm c.t	NO	NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ04-1B5NSKW2S	6042019
	NO	PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IQ04-1B5PSKW2S	6042017



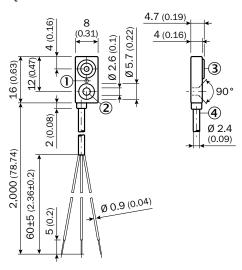
IQ06

• Housing: 10 mm x 30 mm x 6 mm

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
	NC	NPN	Cable, 3-wire, 2 m, PUR	Cd-003	IQ06-03BN0KU2S	6042025
2	NC	PNP	Cable, 3-wire, 2 m, PUR	Cd-003	IQ06-03BP0KU2S	6042023
3 mm	NO	NPN	Cable, 3-wire, 2 m, PUR	Cd-001	IQ06-03BNSKU2S	6042024
	NU	PNP	Cable, 3-wire, 2 m, PUR	Cd-001	IQ06-03BPSKU2S	6042022

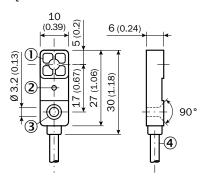
Dimensional drawings (Dimensions in mm (inch))

IQ04



- ① Function indicator (red)
- ② Fixing hole
- 3 Sensing face
- 4 Connection

IQ06



- ① Sensing face
- 2 Function indicator (red)
- 3 Fixing hole
- 4 Connection

Connection diagram

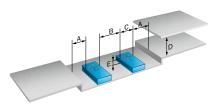
Cd-001

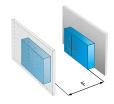






Installation note





	Sensing range Sn	Installation type	Α	В	С	D	E	F
IQ04	1.5 mm	Flush	0 mm	16 mm	8 mm	4.5 mm	0 mm	24 mm
IQ06	3 mm	Flush	1.5 mm	20 mm	10 mm	9 mm	0 mm	30 mm

Accessories

Figure	Accessory	Page
40000	Plug connectors and cables	→ H-267
40 1 & d 41	Mounting systems	→ H-258
	Further accessories	→ H-280

SLIM RECTANGULAR HOUSINGS FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

With slim dimensions of just 5 mm x 5 mm or 8 mm x 8 mm, the IQY sensors offer up to 4 mm in sensing range, thereby providing the best performance while taking up the least possible space. Integration into linear units or confined installation spaces is no problem. Stateof-the-art SICK-ASIC technology and an

output state display that is visible from all angles makes a simple solution for modern handling and automation tasks, ensuring the highest levels of production reliability. No matter whether in VISTAL™ or metal housing, the sensors of the IQV product family rise to every challenge with ease.

At a glance

- Types: 5 mm x 5 mm x 25 mm or 8 mm x 8 mm x 40 mm
- Extended sensing ranges: 0.8 mm to 4 mm
- Electrical configuration: DC 3-wire

Your benefits

- · Easy integration in space-critical applications
- · Reliable detection of fast handling and mounting processes

- Enclosure rating: IP 67 or IP 68
- Temperature range: -25 °C to +75 °C
- Tough VISTAL™ housing
- Thin version with 270° output state display
- · Quick and easy mounting
- · Thin housing provides a high degree of design freedom



Additional information

Detailed technical data C-147
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	IQ05	IQ08	
Housing	Rectangular		
Dimensions (W x H x D)	5 mm x 5 mm x 25 mm 8 mm x 8 mm x 40 mm		
Sensing range S _n			
Flush	0.8 mm	2 mm	
Non-flush	-	4 mm	
Installation type	Flush	Flush / non-flush (depending on type)	
Switching frequency	5,000 Hz	2,000 Hz	
Output type	PNP / NPN (depending on type)		
Output function	NO / NC (depending on type)		
Electrical wiring	DC 3-wire		
Enclosure rating 1)	IP 67		

¹⁾ According to EN 60529.

Mechanics/electronics

	IQ05	IQ08		
Supply voltage	10 V DC 30 V DC			
Ripple 1)	≤ 20 %			
Voltage drop ²⁾	≤ 2 V			
Current consumption 3)	≤ 10 mA			
Time delay before availability	≤ 10 ms	≤ 100 ms		
Hysteresis	1 % 10 %	5 % 15 %		
Repeatability	≤ 1.5 % ⁴⁾	≤ 2 % ^{5) 6)}		
Temperature drift (of S _r)	± 10 %			
EMC	According to EN 60947-5-2			
Continuous current I _a	≤ 200 mA			
Connection type	Cable, 2 m, PUR Cable, 2 m, PVC / Male connector, M8 (depending on type)			
Short-circuit protection	V			
Reverse polarity protection	V			
Power-up pulse protection	V			
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm			
Ambient operating temperature	-25 °C +70 °C	-25 °C +75 °C		
Housing material	Chrome-plated brass	Plastic, VISTAL™		
Sensing face material	Plastic, Polyester Plastic, VISTAL™			
Tightening torque, max.	- ≤ 1.5 Nm			

 $^{^{\}mbox{\tiny 1)}}$ Of $\mbox{V}_{\mbox{\scriptsize S}}.$



²⁾ At I_a max.

³⁾ Without load.

 $^{^{4)}}$ Ub = 20 V DC ... 30 V DC, Ta = 23 °C \pm 5 °C.

⁵⁾ Ub and Ta constant.

⁶⁾ Of Sr.

Reduction factors

	IQ05	IQ08		
Note	The values are reference values which may vary			
Stainless steel (V2A, 304)	Approx. 0.85			
Aluminum (AI)				
Flush	Approx. 0.6	Approx. 0.3		
Non-flush	-	Approx. 0.5		
Copper (Cu)				
Flush	Approx. 0.6	Approx. 0.2		
Non-flush	-	Approx. 0.4		
Brass (Br)				
Flush	Approx. 0.7	Approx. 0.3		
Non-flush	-	Approx. 0.5		

Ordering information

Other models → www.sick.com/IQY

IQ05

• **Housing:** 5 mm x 5 mm x 25 mm

Sensing range S _n	Installation type	Output function	Output type	Connection	Connection diagram	Туре	Part no.
		NC	PNP	Cable, 3-wire, 2 m, PUR	Cd-003	IQ05-0B8P0-ZU1	6020163
0.8 mm	0.8 mm Flush	Flush	NPN	Cable, 3-wire, 2 m, PUR	Cd-001	IQ05-0B8NS-ZU1	6020162
		NO	PNP	Cable, 3-wire, 2 m, PUR	Cd-001	IQ05-0B8PS-ZU1	6020161

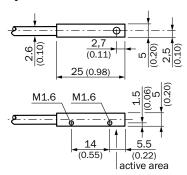
IQ08

• **Housing:** 8 mm x 8 mm x 40 mm

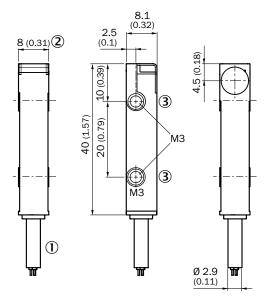
Sensing range S _n	Installation type	Output function	Output type	Connection	Connection diagram	Туре	Part no.
			NDN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ08-02BN0KW2S	1055493
		NC	NPN	Connector M8, 3-pin	Cd-004	IQ08-02BN0KT0S	1055497
		INC	PNP	Cable, 3-wire, 2 m, PVC	Cd-003	IQ08-02BP0KW2S	1055491
2 mm	Flush		PINP	Connector M8, 3-pin	Cd-004	IQ08-02BPOKT0S	1055495
2 111111	FluSii		NDN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ08-02BNSKW2S	1055492
		NO	NPN	Connector M8, 3-pin	Cd-002	IQ08-02BNSKT0S	1055496
			PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IQ08-02BPSKW2S	1055490
				Connector M8, 3-pin	Cd-002	IQ08-02BPSKT0S	1055494
			NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ08-04NNOKW2S	1055501
		NC		Connector M8, 3-pin	Cd-004	IQ08-04NNOKTOS	1055505
			20.0	Cable, 3-wire, 2 m, PVC	Cd-003	IQ08-04NP0KW2S	1055499
4	Non-flush		PNP	Connector M8, 3-pin	Cd-004	IQ08-04NPOKTOS	1055503
4 mm	NOH-HUSH		NDN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ08-04NNSKW2S	1055500
		NO	NPN	Connector M8, 3-pin	Cd-002	IQ08-04NNSKT0S	1055504
			DND	Cable, 3-wire, 2 m, PVC	Cd-001	IQ08-04NPSKW2S	1055498
			PNP	Connector M8, 3-pin	Cd-002	IQ08-04NPSKT0S	1055502

Dimensional drawings (Dimensions in mm (inch))

IQ05

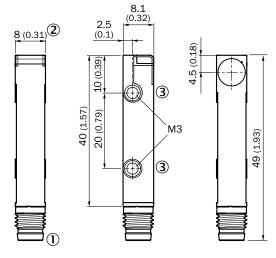


IQ08, cable



- ① Connection
- ② LED indicator 270°
- ③ Threaded mounting hole M3

IQ08, connector



- ① Connection
- ② LED indicator 270°
- ③ Threaded mounting hole M3

Connection diagram

Cd-001



Cd-002



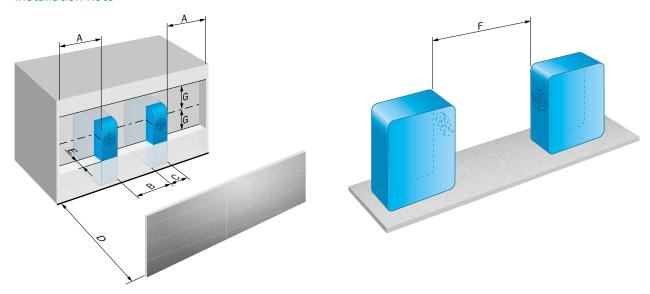
Cd-003



Cd-004



Installation note



	Sensing range Sn	Installation type	Α	В	С	D	E	F	G
IQ05-0B8xx-xxx	0,8 mm	Flush	0.8 mm	0 mm	5 mm	2.4 mm	0 mm	7 mm	3.3 mm
IQ08-02Bxxxxxx	2 mm	Flush	0 mm	10 mm	8 mm	6 mm	0 mm	16 mm	0 mm
IQ08-04Nxxxxxx	4 mm	Non-flush	4 mm	24 mm	8 mm	12 mm	20 mm	32 mm	8 mm

Accessories

Figure	Accessory	Page
-16 0 8 6 h	Plug connectors and cables	→ H-267
4 2 4 4	Mounting systems	→ H-258
	Further accessories	→ H-280

SMALL RECTANGULAR HOUSINGS FOR USE IN INDUSTRIAL ENVIRONMENTS









Product description

Compact design with best-in-class performance. The IQB sensors offer extended sensing ranges of up to 8 mm and state-of-the-art SICK-ASIC technology. Its proven, reliable design with 270° status display is also ideal for more demanding applications. Extremely rugged

VISTAL[™] housing, innovative hotmelt molding and an IP 68 enclosure rating make the sensors of the IQB product family the first choice for a wide range of applications and ensure the highest possible levels of process reliability and satisfaction.

At a glance

- Types: 10 mm x 16 mm x 28 mm or 12 mm x 26 mm x 40 mm
- Extended sensing ranges: 2 mm to 8 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 68
- Temperature range: -25 °C to +75 °C
- Tough VISTAL™ housing
- Small version with 270° output state display

Your benefits

- Best mechanical and electronic stability for extra-long service life
- Highest levels of process reliability for your application
- Long service life that reduce maintenance costs thanks to SICK's ASIC technology and rugged VISTAL™ housing
- Precise detection and high sensor accuracy enable fast handling and assembly processes
- Space-saving integration in every application
- High resistance to shock and vibrations reduces maintenance costs
- Quick viewing of sensor status from any position in the room reduces maintenance costs
- Safe, fast mounting without any need for readjustment saves installation time and maintenance costs



Additional information

Detailed technical data C-153
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

→ www.sick.com/IQB

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	IQ10	IQ12
Housing	Rectangular	
Dimensions (W x H x D)	10 mm x 16 mm x 28 mm	12 mm x 26 mm x 40 mm
Sensing range S _n		
Flush	3 mm	4 mm
Non-flush	6 mm	8 mm
Installation type	Flush / non-flush (depending on type)	
Switching frequency	2,000 Hz	
Output type	PNP / NPN (depending on type)	
Output function	$\ensuremath{\text{NO/NC/Complementary}}$ (depending on type	e)
Electrical wiring	DC 3-wire / DC 4-wire (depending on type)	
Enclosure rating 1)	IP 68	

¹⁾ According to EN 60529.

Mechanics/electronics

	IQ10	IQ12				
Supply voltage	10 V DC 30 V DC					
Ripple 1)	≤ 10 %					
Voltage drop						
DC 3-wire	≤ 2 V ²⁾	≤ 3 V ²⁾				
DC 4-wire ²⁾	≤ 3 V					
Current consumption						
DC 3-wire	≤ 10 mA ³⁾	≤ 20 mA ³⁾				
DC 4-wire ²⁾	≤ 20 mA ³⁾					
Time delay before availability	≤ 100 ms					
Hysteresis	5 % 15 %					
Repeatability 4) 5)	≤ 2 %					
Temperature drift (of S _r)	± 10 %					
EMC	According to EN 60947-5-2					
Continuous current I _a	≤ 200 mA					
Connection type	Cable, 2 m, PVC / Male connector, M8 (depending on type)					
Short-circuit protection	V					
Reverse polarity protection	V					
Power-up pulse protection	V					
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm					
Ambient operating temperature	-25 °C +75 °C					
Housing material	Plastic, VISTAL™					
Sensing face material	Plastic, VISTAL TM					
Tightening torque, max.	≤ 1 Nm					

 $^{^{\}mbox{\tiny 1)}}$ Of $\mbox{V}_{\mbox{\scriptsize S}}.$



²⁾ At I_a max.

³⁾ Without load.

 $^{^{\}mbox{\tiny 4)}}$ Ub and Ta constant.

⁵⁾ Of Sr.

Reduction factors

	IQ10	IQ12
Note	The values are reference values which may val	ry
Stainless steel (V2A, 304)	Approx. 0.7	
Aluminum (Al)		
Flush	Approx. 0.4	
Non-flush	Approx. 0.5	
Copper (Cu)		
Flush	Approx. 0.3	
Non-flush	Approx. 0.35	Approx. 0.4
Brass (Br)		
Flush	Approx. 0.5	Approx. 0.4
Non-flush	Approx. 0.5	

Ordering information

Other models → www.sick.com/IQB

IQ10

• Housing: 10 mm x 16 mm x 28 mm

Sensing range S _n	Installation type	Electrical wiring	Output function	Output type	Connection	Connection diagram	Туре	Part no.
				PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IQ10-03BPSKW2S	1055447
		DC 3-wire	NO	PINP	Connector M8, 3-pin	Cd-002	IQ10-03BPSKT0S	1055453
		DC 3-wire	NO	NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ10-03BNSKW2S	1055450
				INPIN	Connector M8, 3-pin	Cd-002	IQ10-03BNSKT0S	1055455
3 mm	Flush			PNP	Cable, 3-wire, 2 m, PVC	Cd-003	IQ10-03BP0KW2S	1055449
3 mm	FluSfi	DC 3-wire	NC	PNP	Connector M8, 3-pin	Cd-004	IQ10-03BPOKTOS	1055454
		DC 3-wire	NC	NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ10-03BNOKW2S	1055452
				INPIN	Connector M8, 3-pin	Cd-004	IQ10-03BNOKTOS	1055456
		DC 4-wire	Comple-	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	IQ10-03BPPKW2S	1055465
			mentary	NPN	Cable, 4-wire, 2 m, PVC	Cd-005	IQ10-03BNPKW2S	1055466
				PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IQ10-06NPSKW2S	1055457
		DC 3-wire	NO	PNP	Connector M8, 3-pin	Cd-002	IQ10-06NPSKT0S	1055461
		DC 3-wire	NO	NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ10-06NNSKW2S	1055459
6 mm	Non fluch			INPIN	Connector M8, 3-pin	Cd-002	IQ10-06NNSKT0S	1055463
o mm	8 mm Non-flush			PNP	Cable, 3-wire, 2 m, PVC	Cd-003	IQ10-06NPOKW2S	1055458
		DC 3-wire	NO	PNP	Connector M8, 3-pin	Cd-004	IQ10-06NPOKTOS	1055462
		DC 3-WIFE	INC	NC NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ10-06NNOKW2S	1055460
					Connector M8, 3-pin	Cd-004	IQ10-06NNOKTOS	1055464

C

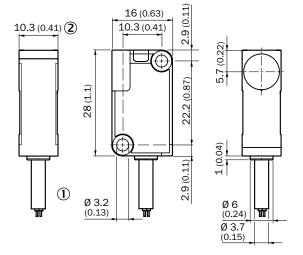
IQ12

• Housing: 12 mm x 26 mm x 40 mm

Sensing range S _n	Installation type	Electrical wiring	Output function	Output type	Connection	Connection diagram	Туре	Part no.
				PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IQ12-04BPSKW2S	1055428
		DC 3-wire	NO	PNP	Connector M8, 3-pin	Cd-002	IQ12-04BPSKT0S	1055432
		DC 3-wire	NO	NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ12-04BNSKW2S	1055430
				INPIN	Connector M8, 3-pin	Cd-002	IQ12-04BNSKT0S	1055434
4 mm	Flush			PNP	Cable, 3-wire, 2 m, PVC	Cd-003	IQ12-04BPOKW2S	1055429
4 111111	FluSII	DC 3-wire	NO	PNP	Connector M8, 3-pin	Cd-004	IQ12-04BPOKTOS	1055433
	DC 3-1	DC 3-wire	NC	NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ12-04BNOKW2S	1055431
				INFIN	Connector M8, 3-pin	Cd-004	IQ12-04BNOKTOS	1055435
		DC 4-wire	Comple-	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	IQ12-04BPPKW2S	1055444
		DC 4-wire	mentary	NPN	Cable, 4-wire, 2 m, PVC	Cd-005	IQ12-04BNPKW2S	1055445
				PNP	Cable, 3-wire, 2 m, PVC	Cd-001	IQ12-08NPSKW2S	1055436
		DC 3-wire	NO		Connector M8, 3-pin	Cd-002	IQ12-08NPSKT0S	1055440
		DC 3-WITE	NO	NPN	Cable, 3-wire, 2 m, PVC	Cd-001	IQ12-08NNSKW2S	1055438
9 mm	Non fluch			INFIN	Connector M8, 3-pin	Cd-002	IQ12-08NNSKT0S	1055442
O IIIIII	8 mm Non-flush			PNP	Cable, 3-wire, 2 m, PVC	Cd-003	IQ12-08NPOKW2S	1055437
		DO 2 mins	NC	FINE	Connector M8, 3-pin	Cd-004	IQ12-08NPOKTOS	1055441
		DC 3-wire	NC	NPN	Cable, 3-wire, 2 m, PVC	Cd-003	IQ12-08NNOKW2S	1055439
				INPIN	Connector M8, 3-pin	Cd-004	IQ12-08NNOKTOS	1055443

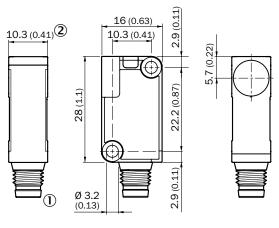
Dimensional drawings (Dimensions in mm (inch))

IQ10, cable



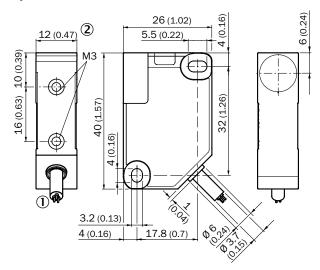
- ${\bf \textcircled{1}}$ Connection
- ② LED indicator 270°

IQ10, connector

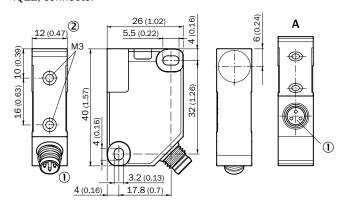


- ① Connection
- ② LED indicator 270°





IQ12, connector



- ① Connection
- ② LED indicator 270°

- ① Connection
- ② LED indicator 270°

Connection diagram

Cd-001



Cd-002

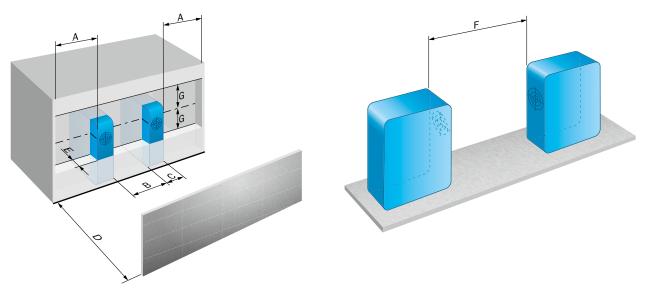


Cd-003

Cd-004

Cd-005

Installation note



	Sensing range Sn	Installation type	Α	В	С	D	E	F	G
IQ10-03Bxxxxxx	3 mm	Flush	0 mm	10 mm	10.3 mm	9 mm	0 mm	24 mm	0 mm
IQ10-06Nxxxxxx	6 mm	Non-flush	7 mm	30 mm	10.3 mm	18 mm	12 mm	48 mm	12 mm
IQ12-04Bxxxxxx	4 mm	Flush	0 mm	12 mm	12 mm	12 mm	0 mm	32 mm	0 mm
IQ12-08Nxxxxxx	8 mm	Non-flush	10 mm	36 mm	12 mm	24 mm	16 mm	64 mm	16 mm

Accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
63641	Mounting systems	→ H-258
	Further accessories	→ H-280

FLAT RECTANGULAR HOUSINGS FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

When space is tight, the flat design of the IQV sensors are the best choice. Thanks to a low height, they can be easily integrated into applications where space is critical and allow a high degree of freedom when it comes to machine

design. Greater sensing ranges of up to 7 mm simplify even the trickiest of detection tasks. Not only the robust metal housing, but also the high tightening torque make flat designs the favorite of installers.

At a glance

- Types: 20 mm x 32 mm x 8 mm or 25 mm x 50 mm x 10 mm
- Extended sensing ranges: 5 mm to 7 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 67
- Temperature range: -25 °C to +70 °C
- Metal housing, plastic sensing face
- · Flat housing made of robust metal

Your benefits

- · Extremely stable and durable
- · For applications with limited space
- · No restrictions on machine design
- Flat housing provides a high degree of design freedom
- Reliable mounting with high tightening torque

Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	IQ20	IQ25	
Housing	Rectangular		
Dimensions (W x H x D)	20 mm x 32 mm x 8 mm	25 mm x 50 mm x 10 mm	
Sensing range S _n	7 mm	5 mm	
Installation type	Flush		
Switching frequency	150 Hz	500 Hz	
Output type	PNP / NPN (depending on type)	PNP	
Output function	NO / Complementary (depending on type)		
Electrical wiring	DC 3-wire / DC 4-wire (depending on type)		
Enclosure rating 1)	IP 67		
1) 4 51 00500			

 $^{^{\}scriptsize 1)}$ According to EN 60529.

Mechanics/electronics

		IQ20	IQ25		
Supply voltage		10 V DC 30 V DC			
Ripple 1)		≤ 10 %	≤ 15 %		
Voltage drop		< 2.5 V	≤ 2.5 V		
Current consumption					
	DC 3-wire	15 mA ³⁾	25 mA ³⁾		
	DC 4-wire	15 mA ³⁾	32 mA ³⁾		
Time delay before availability		≤ 20 ms	≤ 50 ms		
Hysteresis		1 % 15 %			
Repeatability 4) 5)		± 5 %			
Temperature drift (of S _r)		± 10 %			
EMC		According to EN 60947-5-2			
Continuous current I _a		≤ 200 mA			
Connection type		Cable with male connector, M8, 0.3 m, PUR Cable with male connector, M12, 0.3 m, PUR Cable, 2 m, PUR (depending on type)	Cable, 2 m, PUR		
Short-circuit protection		✓			
Reverse polarity protection		V			
Shock and vibration resistance		30 g, 11 ms / 10 55 Hz, 1 mm			
Ambient operating temperature		-25 °C +70 °C			
Housing material		Metal, GD Zn	Metal, GD Al Si 12		
Sensing face material		Plastic, PA12	Plastic, PBT		

¹⁾ Of V_S. ²⁾ At I_a max.

³⁾ Without load.

 $^{^{\}mbox{\tiny 4)}}$ Ub and Ta constant.

⁵⁾ Of Sr.

Reduction factors

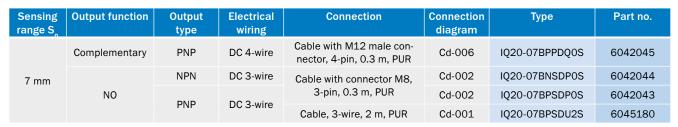
Note	The values are reference values which may vary
Stainless steel (V2A, 304)	Approx. 0.7
Aluminum (Al)	Approx. 0.4
Copper (Cu)	Approx. 0.3
Brass (Br)	Approx. 0.4

Ordering information

Other models → www.sick.com/IQV

IQ20

• Housing: 20 mm x 32 mm x 8 mm



IQ25

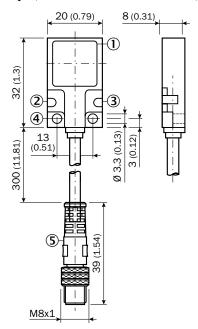
• Housing: 25 mm x 50 mm x 10 mm

Sensing range S _n	Output function	Output type	Electrical wiring	Connection	Connection diagram	Туре	Part no.
Emm	Complementary	PNP	DC 4-wire	Cable, 4-wire, 2 m, PUR	Cd-005	IQ25-05BPPDU2S	6042047
5 mm	NO	PNP	DC 3-wire	Cable, 3-wire, 2 m, PUR	Cd-001	IQ25-05BPSDU2S	6042046



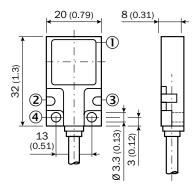
Dimensional drawings (Dimensions in mm (inch))

IQ20, cable with M8 male connector, 3-pin



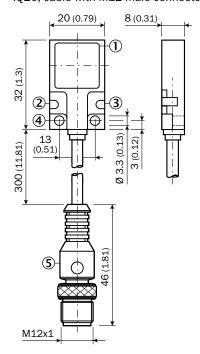
- ① Sensing face
- ② Operational status LED, green
- 3 LED output state, yellow
- 4 Fixing hole
- ⑤ Connection

IQ20, cable, 3-pin



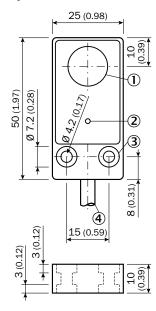
- ① Sensing face
- $\hbox{@ Operational status LED, green}\\$
- 3 LED output state, yellow
- 4 Fixing hole

IQ20, cable with M12 male connector, 4-pin



- ${f 1}$ Sensing face
- 2 Operational status LED, green
- 3 LED output state, yellow
- 4 Fixing hole
- ⑤ Connection

IQ25

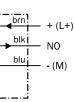


- ① Sensing face
- ② Function signal indicator (green)
- 3 Fixing hole
- 4 Connection

C

Connection diagram

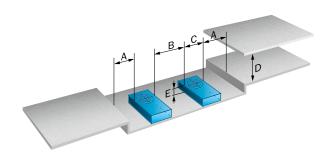


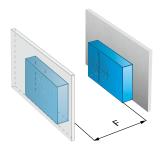






Installation note





Installation note

	Sensing range Sn	Installation type	Α	В	С	D	E	F
IQ20-07Bxxxxxx	7 mm	Flush	0 mm	20 mm	20 mm	21 mm	0 mm	60 mm
IQ25-05Bxxxxxx	5 mm	Flush	0 mm	25 mm	25 mm	15 mm	0 mm	75 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
40 2 & d 41	Mounting systems	→ H-258
	Further accessories	→ H-280

COMPACT RECTANGULAR HOUSINGS FOR USE IN HARSH AMBIENT CONDITIONS









Product description

The IQG sensors can be mounted in a matter of seconds, offer flexible adjustment options, and are easy to monitor. The innovative push-lock system enables mounting without tools in one second flat and makes replacing sensors child's play. Thanks to the rotating sensor head, the IQG sensors can be adapted to suit a whole range of applications. The four corner LEDs enable

straightforward sensor status monitoring, whatever the mounting position. A high ambient temperature range, high shock and vibration resistance and good electromagnetic compatibility enable the IQG product family sensors to work continuously and reliably in very harsh environments with strong atmospheric influences.

At a glance

- Type: 40 mm x 40 mm
- Extended sensing ranges: 15 mm to 40 mm
- Electrical configuration: DC 3-/4-wire
- Enclosure rating: IP 68, IP 69K
- Temperature range: -25 °C to +85 °C
- Plastic housing
- · Push-lock mounting system
- Sensor head can be rotated in five directions

Your benefits

- Easy to mount in only two seconds without the need for additional tools
- Reliable, cost-effective detection
- The four corner LEDs ensure that the sensor status can be identified from any viewing direction, whatever the mounting position
- Can be easily adapted to numerous applications
- Long sensor service life, even in harsh environments that are subjected to severe weather conditions
- Stable processes thanks to extensive sensing ranges



Additional information

Detailed technical data
Ordering information
Dimensional drawings
Connection diagram
Response diagram
Installation note
Accessories C-169

→ www.sick.com/IQG

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	Short-body	Standard design		
Housing	Rectangular			
Dimensions (W x H x D)	40 mm x 40 mm x 66 mm	40 mm x 40 mm x 118 mm 40 mm x 40 mm x 132 mm (depending on type)		
Sensing range S _n				
Flush	20 mm			
Non-flush	40 mm			
Installation type	Flush / non-flush (depending on type)			
Switching frequency				
Flush	150 Hz			
Non-flush	100 Hz			
Output type	NPN / PNP (depending on type)			
Output function	NO / NC / Complementary (depending on type)			
Electrical wiring	DC 3-wire / DC 4-wire (depending on type)			
Enclosure rating	IP 67, IP 68, IP 69K			

Mechanics/electronics

	Short-body	Standard design				
Supply voltage	10 V DC 30 V DC					
Ripple ¹⁾	\leq 10 V _{pp}					
Voltage drop	≤ 2 V	≤ 2 V				
Current consumption	≤ 20 mA					
Time delay before availability	\leq 50 ms / \leq 200 ms (depending on type)					
Hysteresis 3)	3 % 15 %					
Repeatability	$\leq 2 \% / \leq 6 \%$ (depending on type)					
Temperature drift (of S _r)	± 10 %					
Continuous current I _a	≤ 200 mA					
Connection type	Male connector, M12	Cable gland / Male connector, M12 (depending on type)				
Short-circuit protection	V					
Reverse polarity protection	✓					
Power-up pulse protection	✓					
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm					
Ambient operating temperature	-25 °C +85 °C					
Housing material	Plastic, PA 66					
Sensing face material	Plastic, PA 66					
Tightening torque, max.	1.8 Nm	L.8 Nm				

¹⁾ Of Ub.

Reduction factors

Note	The values are reference values which may vary
Stainless steel (V2A, 304)	
Flush	Approx. 0.71
Non-flush	Approx. 0.8

²⁾ Without load.

 $^{^{3)}}$ Of S $_{\rm r}$.

Aluminum (Al)	
Flush	Approx. 0.3
Non-flush	Approx. 0.34
Copper (Cu)	
Flush	Approx. 0.25
Non-flush	Approx. 0.27
Brass (Br)	
Flush	Approx. 0.36
Non-flush	Approx. 0.38



Ordering information

Other models → www.sick.com/IQG

Short-body

• Connection: Male connector M12, 4-pin

Sensing range S _n	Installation type	Electrical wiring	Output func- tion	Output type	Connection diagram	Туре	Part no.
			NO	NPN	Cd-011	IQ40-20BNSKC0K	1071846
		DC 3-wire	NO	PNP	Cd-011	IQ40-20BPSKC0K	1071840
20	Fluck	DC 3-wire	NC	NPN	Cd-008	IQ40-20BNOKC0K	1071848
20 mm Flush	Flush		NC	PNP	Cd-008	IQ40-20BPOKC0K	1071844
		DC 4-wire	Complemen- tary	NPN	Cd-009	IQ40-20BNPKC0K	1071560
				PNP	Cd-009	IQ40-20BPPKC0K	1071553
		DC 3-wire	NO	NPN	Cd-011	IQ40-40NNSKC0K	1071854
				PNP	Cd-011	IQ40-40NPSKC0K	1071850
40 mm	Non-flush		NC	NPN	Cd-008	IQ40-40NNOKCOK	1071856
40 mm	Non-tiusn			PNP	Cd-008	IQ40-40NPOKCOK	1071852
		DC 4-wire	Complemen- tary	NPN	Cd-009	IQ40-40NNPKCOK	1071864
				PNP	Cd-009	IQ40-40NPPKC0K	1071552

Standard design

• Time delay before availability: ≤ 50 ms

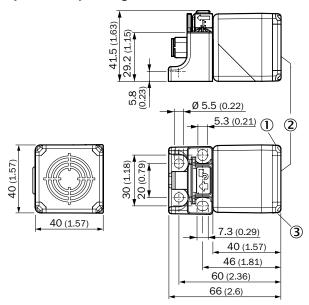
• Repeatability: ≤ 2 %

Sensing range S _n	Installation type	Electrical wiring	Output function	Output type	Connection	Connection diagram	Туре	Part no.
			NO	NPN	Cable gland	Cd-342	IQ40-20BNSKK0S	1071847
		DC 3-wire	NO	PNP	Cable gland	Cd-342	IQ40-20BPSKK0S	1071843
			NC	NPN	Cable gland	Cd-341	IQ40-20BNOKKOS	1071849
20 mm	Flush			PNP	Cable gland	Cd-341	IQ40-20BPOKK0S	1071845
2011111		. Comple-	PNP	Male connector M12, 4-pin	Cd-009	IQ40-20BPPKC0S	1071862	
		DC 4-wire	mentary	NPN	Cable gland	Cd-030	IQ40-20BNPKK0S	1071861
			PNP	Cable gland	Cd-030	IQ40-20BPPKK0S	1071860	

Sensing range S _n	Installation type	Electrical wiring	Output function	Output type	Connection	Connection diagram	Туре	Part no.
			NO	NPN	Cable gland	Cd-342	IQ40-40NNSKK0S	1071855
		DC 3-wire	NO	PNP	Cable gland	Cd-342	IQ40-40NPSKK0S	1071851
			NC	NPN	Cable gland	Cd-341	IQ40-40NNOKKOS	1071857
40 mm	Non-flush			PNP	Cable gland	Cd-341	IQ40-40NPOKKOS	1071853
	To mini	DC 4-wire	Comple- mentary	PNP	Male connector M12, 4-pin	Cd-009	IQ40-40NPPKC0S	1071866
				NPN	Cable gland	Cd-030	IQ40-40NNPKK0S	1071865
				PNP	Cable gland	Cd-030	IQ40-40NPPKK0S	1071863

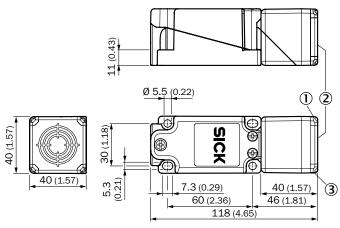
Dimensional drawings (Dimensions in mm (inch))

IQG Short-body housing



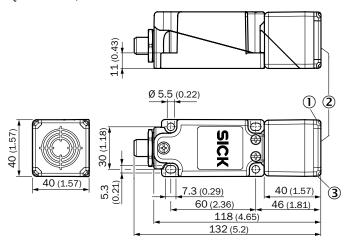
- $\ensuremath{\textcircled{1}}$ LED output state, yellow
- ② Sensing face
- $\ensuremath{\mathfrak{G}}$ Operational status LED, green

IQG Standard, cable gland



- $\ensuremath{\textcircled{1}}\xspace$ LED output state, yellow
- ② Sensing face
- ③ Operational status LED, green

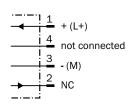
IQG Standard, connector M12



- ① LED output state, yellow
- ② Sensing face
- 3 Operational status LED, green

Connection diagram

Cd-008



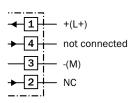
Cd-009

Cd-011

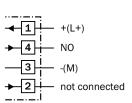
Cd-030



Cd-341

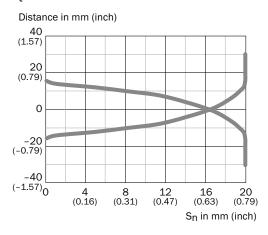


Cd-342



Response diagram

IQ40-20Bxxxxx

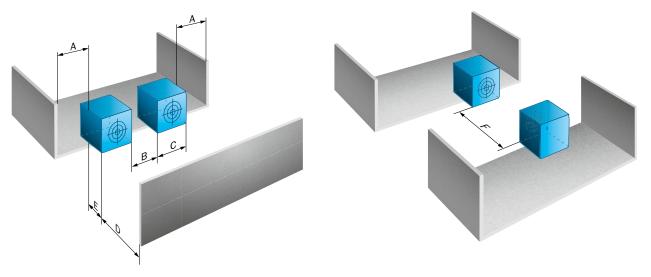


IQ40-40Nxxxxx

Distance in mm (inch)

80
(3.15)
40
(1.57)
0
-40
(-1.57)
-80
(-3.15)
0
10
20
30
40
(1.18)
(1.57)
S_n in mm (inch)

Installation note



Installation note

	Installation	Ssensing range Sn	Α	В	С	D	E	F
IQ40-20Bxxxxxx	Flush	20 mm	0 mm	40 mm	40 mm	60 mm	0 mm	70 mm
IQ40-40Nxxxxxx	Non-flush	40 mm	42 mm	100 mm	40 mm	120 mm	40 mm	150 mm

Accessories

Figure	Accessory	Page
400,000	Plug connectors and cables	→ H-267
4 2844	Mounting systems	→ H-258
	Further accessories	→ H-280

LARGE RECTANGULAR HOUSINGS FOR USE IN INDUSTRIAL ENVIRONMENTS







Product description

With an adjustable sensing range of up to 60 mm, the sensors of the IQL product family offer a high degree of detection ease. Thanks to the freely configurable N/O and N/C output function, they also reduce costs in new and existing applications. Due to installation from above and the extended sensing range, the IQL sensors are optimally suited for recessed floor mounting, as is often found in the automotive industry or storage and conveyor technology. The IQL is also the number one choice when it comes to other applications.

At a glance

- Type: 80 mm x 80 mm
- Longer sensing ranges: 50 mm to 60 mm
- Electrical configuration: DC 3-/4-wire, or AC/DC 2-wire
- Enclosure rating IP 65 or IP 67
- Temperature range: -25 °C to +80 °C
- Plastic housing
- Programmable N/O or N/C function
- · Sensing range setting via potentiometer

Your benefits

- Increase in machine availability
- · Reduced mechanical damage
- · Longer service life for reduced costs
- · Quick and safe installation

CE

Additional information

Detailed technical data C-171
Ordering information
Dimensional drawings C-172
Connection diagram
Installation note
Accessories

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	DC 3-wire	DC 4-wire	AC/DC 2-wire
Housing	Rectangular		
Dimensions (W x H x D)	80 mm x 40 mm x 105 mm	80 mm x 40 mm x 112 mm	80 mm x 40 mm x 105 mm
Sensing range S _n			
Non-flush	60 mm	-	60 mm
Flush, non-flush, overflush	-	50 mm	-
Installation type	Non-flush	Flush / non-flush / overflush	Non-flush
Switching frequency	100 Hz	70 Hz	4 Hz
Output type	PNP		PNP / NPN
Output function	NC or NO	Complementary	NC or NO
Output characteristic	Wire configurable	-	Wire configurable
Electrical wiring	DC 3-wire	DC 4-wire	AC/DC 2-wire
Enclosure rating 1)	IP 65	IP 67	IP 65

¹⁾ According to EN 60529.

Mechanics/electronics

	DC 3-wire	DC 4-wire	AC/DC 2-wire	
Supply voltage	10 V DC 36 V DC		20 V AC/DC 250 V AC/DC	
Voltage drop	≤ 2.5 V ¹)		≤ 6.5 V (AC)	
Current consumption 2)	≤ 15 mA	≤ 20 mA	-	
Hysteresis	1 % 15 %	3 % 20 %	1 % 15 %	
Temperature drift (of S _r)	± 10 %	± 15 %	± 10 %	
EMC	According to EN 60947-5-2			
Continuous current I _a	≤ 250 mA		\leq 350 mA $^{3)}$	
Off-state current	≤ 0.5 mA	-	≤ 2.5 mA (AC 250 V)	
Minimum load current	-		> 5 mA	
Short-time withstand current	-		2.2 A ⁴⁾	
Connection type	Cable gland, M20	Male connector, M12	Cable gland, M20	
Cable gland clamping area	M20 x 1.5	-	M20 x 1.5	
Short-circuit protection	v		_ 5)	
Reverse polarity protection	v		-	
Power-up pulse protection	v	-		
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm			
Ambient operating temperature	-25 °C +80 °C	-25 °C +70 °C	-25 °C +80 °C	
Housing material	Plastic, PPE	Metal, Zinc diecast	Plastic, PPE	
Sensing face material	Plastic, PPE			

 $^{^{\}mbox{\tiny 1)}}$ With Ia max and Ub 24 V.



²⁾ Without load.

³⁾ AC (+50 °C)

⁴⁾ 20 ms / 0.5 Hz.

 $^{^{5)}}$ Miniature fuse to IEC 60217-2 Sheet 1, \leq 2 A (quick-blow)

Reduction factors

	DC 3-wire	DC 4-wire	AC/DC 2-wire		
Note	The values are reference values which may vary				
Stainless steel (V2A, 304)	Approx. 0.7	Approx. 0.85	Approx. 0.7		
Aluminum (AI)	Approx. 0.3	Approx. 0.46	Approx. 0.3		
Copper (Cu)	Approx. 0.2	Approx. 0.38	Approx. 0.2		
Brass (Br)	Approx. 0.4	Approx. 0.48	Approx. 0.4		

Ordering information

Other models → www.sick.com/IQL

IQ80 DC 3-wire

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
60 mm	NC or NO	PNP	Terminal connection with M20 gland	Cd-024	IQ80-60NPP-KK0	7900227

IQ80 DC 4-wire

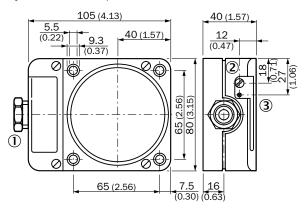
Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
50 mm	Complementary	PNP	Male connector M12, 4-pin	Cd-009	IQ80-50BPP-KC0	6026473

IQ80 AC/DC 2-wire

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
60 mm	NC or NO	PNP, NPN	Terminal connection with M20 gland	Cd-025	IQ80-60NUP-KK0	7902138

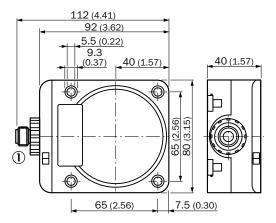
Dimensional drawings (Dimensions in mm (inch))

IQ80, DC 3-wire, AC/DC 2-wire



- ${\bf \textcircled{1}} \ {\bf Connection}$
- 2 Potentiometer
- 3 Indication LED

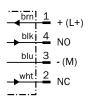
IQ80, DC 4-wire



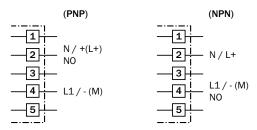
① Connection

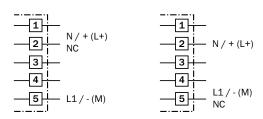
Connection diagram

Cd-009

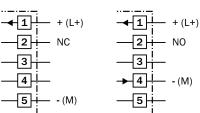


Cd-025

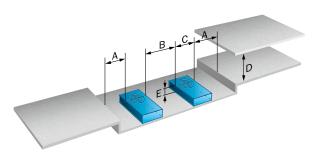


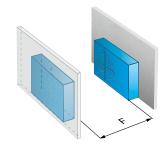


Cd-024



Installation note





	Sensing range Sn	Installation type	Α	В	С	D	E	F
IQ80-xxBxx-xxx	60 mm	Flush	0 mm	80 mm	80 mm	150 mm	0 mm	400 mm
IQ80-xxNxx-xxx	60 mm	Non-flush	160 mm	160 mm	80 mm	120 mm	40 mm	480 mm

Accessories

Figure	Accessory	Page
-18 0 0 8 Sty	Plug connectors and cables	→ H-267
6264	Mounting systems	→ H-258
	Further accessories	→ H-280





INDUCTIVE SAFETY SWITCHES







Safe, non-contact position monitoring

Inductive safety switches are used for determining position and work on a noncontact basis. They detect approaching objects without a separate actuator. Their wide response range makes them simple to mount and adjust.

Your benefits

- Long service life due to durable and low-maintenance design
- Just one safety switch in conjunction with a suitable safety module makes it possible to solve applications up to PL e and Cat. 4 (EN ISO 13849)
- The devices are easy to clean, making them suitable for contaminated areas or environments with strict hygiene standard
- Fast diagnostics via LED status indicator
- Flexi Loop now enables a safe series connection with enhanced diagnostics capabilities and minimal wiring effort.





	Selection guide	
P \$\$\$\$\$	IN3000 Direct	
	IN4000 Direct	
11000	IN4000 Standard	

OVERVIEW OF INDUCTIVE SAFETY SWITCHES

Product		Housing															
		Desig		Size				Mater	ial		Enclos	sure rati		Mount type			
			Cylindrical thread design	Rectangular	M12	M18	мзо	40 mm x 40 mm x 66 mm	Brass	Zinc die cast	Stainless steel	IP 65	IP 67	IP 69K	Flush	Non-flush	
Inductive	e safe	ty switches															
		IN30_E0208K	•				•				•	•	•			•	
13 13 13 p	IN3000 Direct	IN30_E0305K	•			•					•	٠	•			٠	
4000	000ENI	IN30_E0306K	•			•			•			•	•		•		
		IN30_E0407K	•		٠						•	٠	•			٠	
	IN4000 Direct	IN40-E0101K		•				•		•			•			٠	
		IN40-E0109K		٠				٠		•			٠			٠	
		IN40-D0101K		•				•		•			•			•	
1000	IN4000 Standard	IN40-D0202K	•				•				•			•		•	
	IN4000	IN40-D0303K	•			•					•			•		•	
		IN40-D0304K	•			٠			٠					•	٠		





PRODUCT FAMILY OVERVIEW





IN3000 Direct

Safe, non-contact position monitoring

Technical data overview		
Sensor principle	Inductive	
Safety integrity level	SIL2 (IEC 61508), SILCL2 (EN 62061)	
Category	Applicable up to category 3 (EN ISO 13849)	
Performance level	PL d (EN ISO 13849)	
Type of output	Semiconductor	
Number of safe outputs	2	
Connection type	Plug connector, M12, 4-pin	
Flexi-Loop-ready	✓	

At a glance

- Response range of up to 15 mm
- LED status indicator
- Up to performance level PL d (EN ISO 13849), SILCL2 (EN 62061), SIL2 (IEC 61508)
- Flexi Loop-compatible M12 plug connector

Detailed information	→n.19
Detalled information	-7 D-10







IN4000 Direct

Safe, non-contact position monitoring



IN4000 Standard

Safe, non-contact position monitoring

Inductive	Inductive
SIL3 (IEC 61508), SILCL3 (EN 62061)	SIL3 (IEC 61508)
Category 4 (EN ISO 13849)	Category 4 (EN ISO 13849)
PL e (EN ISO 13849)	PL e (EN ISO 13849)
Semiconductor (OSSD)	Semiconductor, pulsed
2	1
Plug connector, M12, 4-pin	Plug connector, M12, 4-pin
✓	-

- Two OSSD safety outputs for direct connection of sensors to a single safety controller
- Response range of up to 20 mm
- · LED status indicator
- Up to performance level PL e / Cat. 4 (EN ISO 13849)

→ D-188

- Flexi Loop-compatible M12 plug connector
- One clocked safety output for direct connection of sensors to a safety controller
- IP67 or IP69K enclosure rating
- Response range up to 15 mm
- LED status indicator
- Up to performance level PL e (EN ISO 13849)
- Safe series connection of sensors possible

→ D-192

SAFE, NON-CONTACT POSITION MONITORING







Product description

The IN3000 Direct inductive safety switches are used for determining position and work on a non-contact basis. These safety switches are actuated through metal (e.g., ST37 steel) so that no separate actuator is required. The IN3000 Direct can be connected

via two outputs directly to a suitable electronic evaluation system, such as a safe control solution. Their non-contact operating principle enables simple adjustment and mounting as well as providing increased shock and vibration resistance.

At a glance

- Response range of up to 15 mm
- · LED status indicator
- Up to performance level PL d (EN ISO 13849), SILCL2 (EN 62061), SIL2 (IEC 61508)

Flexi Loop-compatible M12 plug connector

Your benefits

- Cost-effective solution for applications up to PL d / SILCL2
- Space-saving mounting due to compact housing design
- Fast diagnostics via LED status indicator
- Long service life due to durable and low-maintenance design
- The devices are easy to clean, making them suitable for contaminated areas or environments with strict hygiene standards
- Flexi Loop now enables a safe series connection with enhanced diagnostics capabilities and minimal wiring effort.



Additional information

Detailed technical data	0-183
Ordering information	D-184
Dimensional drawings	D-184
Connection diagram	D-184
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→ www.sick.com/IN3000_Direct

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more



Detailed technical data

You can find more detailed data in the operating instructions. Download -> www.sick.com/OI

Features

	IN30-E0208K	IN30-E0305K	IN30-E0306K	IN30-E0407K
Sensor principle	Inductive			
Number of safe outputs	2			
Enable zone	1 mm 15 mm ¹⁾	1 mm 8 mm ¹⁾	1 mm 5 mm ¹⁾	0.5 mm 4 mm ¹⁾
Safe switch off distance S _{ar}	22 mm	12 mm	7 mm	6 mm

¹⁾ Values apply for steel (FE360)

Safety-related parameters

Safety integrity level	SIL2 (IEC 61508), SILCL2 (EN 62061)		
Category	Applicable up to category 3 (EN ISO 13849)		
Performance level	PL d (EN ISO 13849)		
PFH _D (mean probability of a dangerous failure per hour)	1.0×10^{-7} (EN ISO 13849)		
T _M (mission time)	10 years (EN ISO 13849) ¹⁾ 20 years (EN ISO 13849) ²⁾		
Туре	Type 3 (EN ISO 14119)		
Actuator coding level	Uncoded (EN ISO 14119)		

 $^{^{\}mbox{\tiny 1)}}$ At –25 °C ... +70 °C and 5 % ... 95 % relative air humidity.

Interfaces

Connection type	Plug connector, M12, 4-pin
Flexi-Loop-ready	v
Power indication	V
Status display	v

Electrical data

Protection class	III (EN 50178)
Supply voltage V _s	24 V DC (19.2 V DC 28.8 V DC)
Type of output	Semiconductor
Response time	≤ 1 ms

Mechanical data

	IN30-E0208K	IN30-E0305K	IN30-E0306K	IN30-E0407K
Design	Cylindrical			
Housing diameter	M30	M18		M12
Weight	0.19 kg	0.1 kg	0.11 kg	0.08 kg
Housing material	V4A (housing), PBT (cover)		White bronze coated brass (housing), PBT (cover)	V4A (housing), PBT (cover)
Installation type	Non-flush		Flush	Non-flush

Ambient data

Enclosure rating	IP 65, IP 67 (IEC 60529)
Ambient operating temperature	-25 °C +70 °C
Storage temperature	-25 °C +70 °C



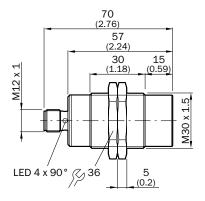
 $^{^{2)}}$ At +10 °C ... +40 °C and 5 % ... 70 % relative air humidity.

Ordering information

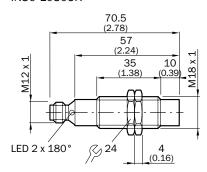
Design	Housing diameter	Installation type	Enable zone	Туре	Part no.
	M30	Non-flush	≤ 15 mm	IN30-E0208K	6044655
Outin duinat	MAG	Non-flush	≤ 8 mm	IN30-E0305K	6034576
Cylindrical	M18	Flush	≤ 5 mm	IN30-E0306K	6034581
	M12	Non-flush	≤ 4 mm	IN30-E0407K	6034582

Dimensional drawings (Dimensions in mm (inch))

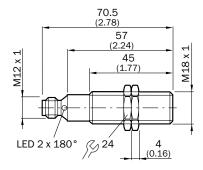
IN30-E0208K



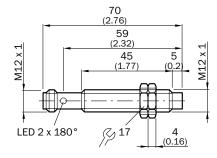
IN30-E0305K



IN30-E0306K

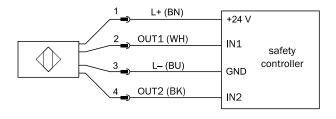


IN30-E0407K



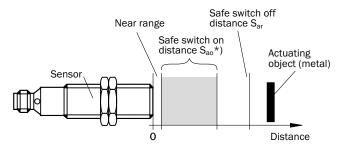
Connection diagram





Response range

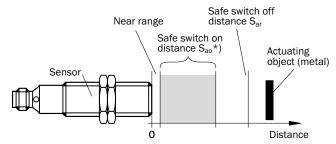
IN30-E0208K



Material of the actuating object	Safe switch on distance S _{ao} *)	Safe switch off distance S _{ar}
Steel FE360	1.0 mm 15.0 mm	
Stainless steel 1.4302	0 mm 11.4 mm	
AIMg 3G22	0 mm 6.8 mm	22 mm
CuZn 37	0 mm 7.2 mm	
Cu	0 mm 5.5 mm	

^{*)} Typical values for damping with a reference target plate of 45 x 45 x 1 mm and non-flush installation according to IEC 60947-5-2 at an ambient temperature of 20 $^{\circ}$ C.

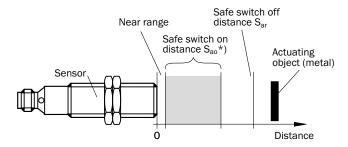
IN30-E0305K



Material of the actuating object	Safe switch on distance S _{ao} *)	Safe switch off distance S _{ar}
Steel FE360	1.0 mm 8.0 mm	
Stainless steel 1.4302	0.5 mm 5.6 mm	
AIMg 3G22	0 mm 3.2 mm	12 mm
CuZn 37	0 mm 3.2 mm	
Cu	0 mm 2.4 mm	

^{*)} Typical values for damping with a reference target plate of $24 \times 24 \times 1$ mm and non-flush installation according to IEC 60947-5-2 at an ambient temperature of 20 °C.

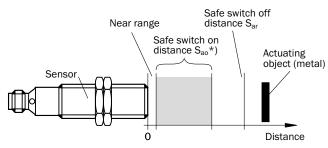
IN30-E0306K



Material of the actuating object	Safe switch on distance S _{ao} *)	Safe switch off distance S _{ar}
Steel FE360	1.0 mm 5.0 mm	
Stainless steel 1.4302	0.5 mm 3.5 mm	
AIMg 3G22	0 mm 2.0 mm	7 mm
CuZn 37	0 mm 2.0 mm	
Cu	0 mm 1.5 mm	

^{*)} Typical values for damping with a reference target plate of 18 x 18 x 1 mm and non-flush installation according to IEC 60947-5-2 at an ambient temperature of 20 $^{\circ}$ C.

IN30-E0407K



Material of the actuating object	Safe switch on distance S _{ao} *)	Safe switch off distance S _{ar}
Steel FE360	0.5 mm 4 mm	
Stainless steel 1.4302	0 mm 3.1 mm	
AIMg 3G22	0 mm 1.8 mm	6 mm
CuZn 37	0 mm 2.0 mm	
Cu	0 mm 1.2 mm	

^{*)} Typical values for damping with a reference target plate of 12 x 12 x 1 mm and non-flush installation according to IEC 60947-5-2 at an ambient temperature of 20 $^{\circ}$ C.



Recommended accessories

Figure	Accessory	Page
-18 0 0 0 0 by	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280

Enhanced system solutions

Figure	Description	Further information
	Intelligent machine designs focus on increasing productivity while also ensuring the highest level of quality and safety. sens:Control – safe control solutions from SICK satisfy these criteria.	→ www.sick.com/Flexi_Soft



SAFE, NON-CONTACT POSITION MONITORING







Product description

The IN4000 Direct inductive safety switches are used for determining position and work on a non-contact basis. These safety switches are actuated through metal (e.g., ST37 steel) so that no separate actuator is required. The IN4000 Direct has two safety outputs

(OSSD) and can be connected directly to a suitable safety-enhanced electronic evaluation system, such as a safe control solution. Their non-contact operating principle enables simple adjustment and mounting as well as providing increased shock and vibration resistance.

At a glance

- Two OSSD safety outputs for direct connection of sensors to a single safety controller
- Response range of up to 20 mm
- LED status indicator

• Up to performance level PL e / Cat. 4 (EN ISO 13849)

• Flexi Loop-compatible M12 plug con-

Your benefits

- Direct connection to the safe control solution eliminates any additional wiring and reduces installation time
- Fast diagnostics via LED status indicator
- Long service life due to durable and low-maintenance design
- · Just one safety switch in conjunction with a suitable safety module makes it possible to solve applications up to PL e and Cat. 4 (EN ISO 13849)
- · The devices are easy to clean, making them suitable for contaminated areas or environments with strict hygiene standards
- · Flexi Loop now enables a safe series connection with enhanced diagnostics capabilities and minimal wiring effort.



Additional information

Detailed technical data D-189
Ordering information D-190
Dimensional drawing D-190
Connection diagram D-190
Response range
Recommended accessories \dots .D-191
Enhanced system solutions D-191

www.sick.com/IN4000_Direct

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

You can find more detailed data in the operating instructions. Download -> www.sick.com/OI

Features

	IN40-E0101K	IN40-E0109K
Sensor principle	Inductive	
Number of safe outputs	2	
Switching delay from state change	Max. 50 ms ¹⁾	
Enable zone	10 mm 15 mm ²⁾	4 mm 20 mm ²⁾
Safe switch off distance S _{ar}	30 mm ²⁾	45 mm ²⁾
Monitoring time minimum dwell time	≥ 0.2 s	

 $^{^{\}mbox{\tiny 1)}}$ During this time the output is switched off (Logical "0"), see response range.

Safety-related parameters

Safety integrity level	SIL3 (IEC 61508), SILCL3 (EN 62061)
Category	Category 4 (EN ISO 13849)
Performance level	PL e (EN ISO 13849)
PFH _D (mean probability of a dangerous failure per hour)	2.5 x 10 ⁻⁹ (EN ISO 13849)
T _M (mission time)	10 years (EN ISO 13849) ¹⁾ 20 years (EN ISO 13849) ²⁾
Туре	Type 3 (EN ISO 14119)
Actuator coding level	Uncoded (EN ISO 14119)
Classification in compliance with IEC/ EN 60947-5-3	PDF-M

 $^{^{\}mbox{\tiny 1)}}$ At –25 °C ... +70 °C and 5 % ... 95 % relative air humidity.

Interfaces

Connection type	Plug connector, M12, 4-pin
Flexi-Loop-ready	V
Power indication	V
Status display	v

Electrical data

	IN40-E0101K	IN40-E0109K
Protection class	III (EN 50178)	
Supply voltage V _s	24 V DC (19.2 V DC 30 V DC)	
Power consumption	15 mA	30 mA
Type of output	Semiconductor (OSSD)	

Mechanical data

Design	Rectangular
Dimensions	40 mm x 40 mm x 66 mm
Weight	0.22 kg
Housing material	Zinc die cast (housing), PPE (cover)
Installation type	Non-flush



 $^{^{\}rm 2)}$ Dependent on material. The indicated values refer to steel ST37.

 $^{^{2)}}$ At +10 $^{\circ}$ C ... +40 $^{\circ}$ C and 5 % ... 70 % relative air humidity.

Ambient data

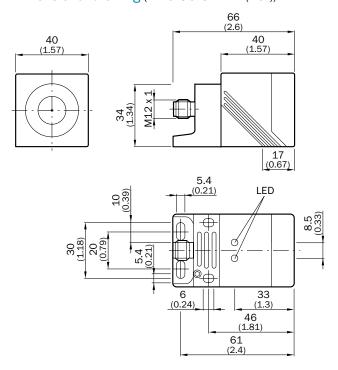
	IN40-E0101K	IN40-E0109K
Enclosure rating	IP 67 (IEC 60529)	
Ambient operating temperature	-25 °C +70 °C	-25 °C +60 °C
Storage temperature	-25 °C +70 °C	
Vibration resistance	10 Hz 55 Hz, 1 mm (EN 60947-5-3)	
Shock resistance	30 g, 11 ms (EN 60947-5-3)	

Ordering information

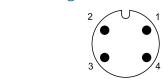
Design	Installation type	Enable zone	Туре	Part no.
Rectangular	Non-flush	≤ 15 mm	IN40-E0101K	6027388
		≤ 20 mm	IN40-E0109K	6050281

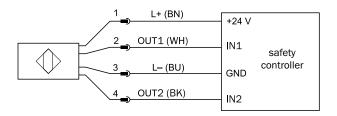
Dimensional drawing (Dimensions in mm (inch))





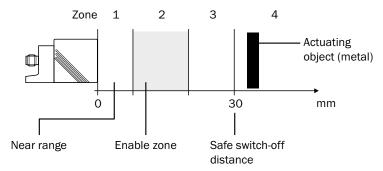
Connection diagram



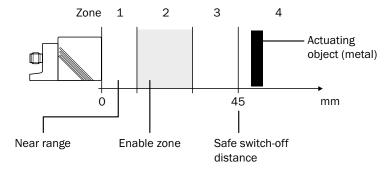


Response range

IN40-E0101K



IN40-E0109K



Recommended accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280

Enhanced system solutions

Figure	Description	Further information
	Intelligent machine designs focus on increasing productivity while also ensuring the highest level of quality and safety. sens:Control – safe control solutions from SICK satisfy these criteria.	→ www.sick.com/Flexi_Soft

For further accessories, see →



SAFE, NON-CONTACT POSITION MONITORING







Product description

The IN4000 Standard inductive safety switches are used for determining position and work on a non-contact basis. These safety switches are actuated through metal (e.g., ST37 steel) so that no separate actuator is required. It has a single-channel operating principle: a pulsed input signal is converted to a pulsed output signal and evaluated by

the connected safety controller. The response time of the sensors is monitored spatially and chronologically, enabling better prevention against tampering and a high level of safety protection. Their non-contact operating principle enables simple adjustment and mounting as well as providing increased shock and vibration resistance.

At a glance

- One clocked safety output for direct connection of sensors to a safety controller
- IP67 or IP69K enclosure rating
- Response range up to 15 mm

Your benefits

- Fast diagnostics via LED status indicator
- Cascadability of up to 9 sensors saves costs
- Long service life due to durable and low-maintenance design

- · LED status indicator
- Up to performance level PL e (EN ISO 13849)
- Safe series connection of sensors possible
- Just one safety switch in conjunction with a suitable safety module makes it possible to solve applications up to PL e and Cat. 4 (EN ISO 13849)
- The devices are easy to clean, making them suitable for contaminated areas or environments with strict hygiene standards



Additional information

Detailed technical data	D-193
Ordering information	D-194
Dimensional drawings	D-194
Connection diagram	D-195
Response range	D-195
Recommended accessories	D-196

→ www.sick.com/IN4000_Standard

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

You can find more detailed data in the operating instructions. Download -> www.sick.com/OI

Features

	IN40-D0101K	IN40-D0202K	IN40-D0303K	IN40-D0304K
Sensor principle	Inductive			
Number of safe outputs	1			
Switching delay from state change	T2 + 20 ms ¹⁾			
Enable zone	10 mm 15 mm ²⁾	6 mm 12 mm ²⁾	3 mm 6 mm ²⁾	1 mm 4 mm ²⁾
Safe switch off distance S _{ar}	30 mm ²⁾		15 mm ²⁾	10 mm ²⁾
Monitoring time minimum dwell time	≥ 0.2 s			

 $^{^{\}mbox{\tiny 1)}}$ During this time the output is switched off (Logical "0"), see response range.

Safety-related parameters

Safety integrity level	SIL3 (IEC 61508)
Category	Category 4 (EN ISO 13849)
Performance level	PL e (EN ISO 13849)
PFH _D (mean probability of a dangerous failure per hour)	1.33 x 10 ⁻⁹ (EN ISO 13849)
T _M (mission time)	10 years (EN ISO 13849) ¹⁾ 20 years (EN ISO 13849) ²⁾
Туре	Type 3 (EN ISO 14119)
Actuator coding level	Uncoded (EN ISO 14119)
Classification in compliance with IEC/ EN 60947-5-3	PDF-M

 $^{^{\}mbox{\tiny 1)}}$ At –25 °C ... +70 °C and 5 % ... 95 % relative air humidity.

Functions

Interfaces

Connection type	Plug connector, M12, 4-pin
Power indication	V
Status display	V

Electrical data

Protection class	III (EN 50178)
Supply voltage V _s	24 V DC (19.2 V DC 30 V DC)
Power consumption	15 mA
Type of output	Semiconductor, pulsed

Mechanical data

	IN40-D0101K	IN40-D0202K	IN40-D0303K	IN40-D0304K
Design	Rectangular	Cylindrical		
Dimensions	40 mm x 40 mm x 66 mm	-		
Housing diameter	-	M30	M18	
Weight	0.22 kg	0.13 kg	0.06 kg	



²⁾ Dependent on material. The indicated values refer to steel ST37.

 $^{^{2)}}$ At +10 °C ... +40 °C and 5 % ... 70 % relative air humidity.

	IN40-D0101K	IN40-D0202K	IN40-D0303K	IN40-D0304K
Housing material	Zinc die cast (hous- ing), PPE (cover)	V4A (housing), PEEK (Cover)	V4A (housing), PBT (cover)	Specially coated brass (housing), PBT (cover)
Installation type	Non-flush			Flush

Ambient data

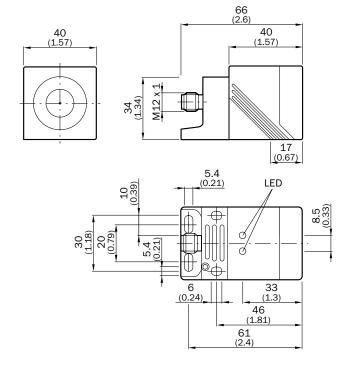
	IN40-D0101K	IN40-D0202K	IN40-D0303K	IN40-D0304K				
Enclosure rating	IP 67 (IEC 60529)	IP 69K (IEC 60529)						
Ambient operating temperature	-25 °C +70 °C	0 °C +70 °C	-25 °C +70 °C					
Storage temperature	-25 °C +70 °C							
Vibration resistance	10 Hz 55 Hz, 1 mm	10 Hz 55 Hz, 1 mm (EN 60947-5-3)						
Shock resistance	30 g, 11 ms (EN 609	30 g, 11 ms (EN 60947-5-3)						

Ordering information

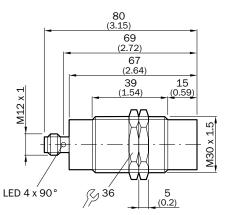
Design	Housing diameter	Installation type	Enable zone	Туре	Part no.
Rectangular	-	Non-flush	≤ 15 mm	IN40-D0101K	6027389
Cylindrical	M30	Non-flush	≤ 12 mm	IN40-D0202K	6027392
	M18	Non-flush	≤ 6 mm	IN40-D0303K	6027391
		Flush	≤ 4 mm	IN40-D0304K	6037684

Dimensional drawings (Dimensions in mm (inch))

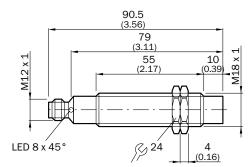
IN40-D0101K



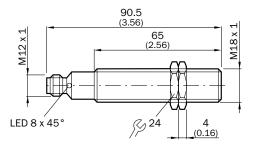
IN40-D0202K



IN40-D0303K

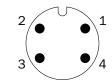


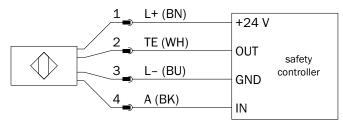
IN40-D0304K



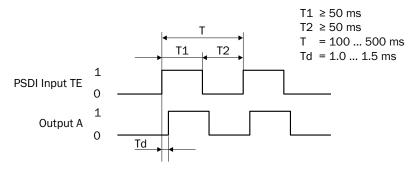
Connection diagram

Sensor connections

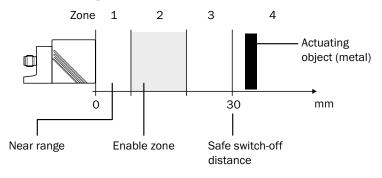




Sensor timing



Response range





Recommended accessories

Figure	Accessory	Page
-18 0 0 0 0 by	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280





CAPACITIVE PROXIMITY SENSORS







Detection of metallic and non-metallic objects

Sometimes you need to know what is hidden beneath a surface. Behind a wall, for example, inside a storage container, inside a shipping container, or behind a cover. Capacitive proximity sensors are ideal for level and feed monitoring. From solid material, such as paper or wood, to granules or liquids, they can be relied upon to detect what is happening in the production process

and during final inspection. Is there something behind that cover? Is the finished package really full? How much paint is still left in the tank? For capacitive proximity sensors, these are easy questions to answer. SICKs capacitive proximity sensors are never far from the action. Sensing ranges between 1 and 25 mm allow them to be used in nearly all installation situations, making them

extremely adaptable for a wide range of applications. These sensors are also remarkably resistant to interference. Impurities, contamination, dust, and airborne spray particles have little effect on them, nor does electromagnetic interference. No wonder they are installed in a wide range of industries, such as food and automotive, or in storage and conveyor systems.



	Augmented reality
	CM
100	CM PTFE
	CQ



They see through it all

Capacitive sensors from SICK are a compact, user-friendly, and operationally safe solution for object detection and level monitoring – perfectly suited to taking on an incredibly wide range of applications.

"No can do?" No way.

There is virtually nothing that a capacitive sensor can't detect: Wood, glass, metals, or plastics – regardless of whether the materials are solid, powdery, granular or fluid, conducting or non-conducting. Extremely compact, there is always space for this sensor, which guarantees a reliable signal even in severely contaminated environments. And all this from the other side of a wall – totally non-contact and wear-free.



Download and discover

SICK

Install our free "AR SICK PROXIMITY SENSORS" app from the App Store or from Google Play and see for yourself just how many areas of application are at your fingertips. Starting up the app will activate your phone's camera. Then, scan over an example from the next few pages to discover exactly what capacitive sensors can do for you.

Open the app now!
Discover the world of capacitive sensors

Download now!



App Store (iOS)

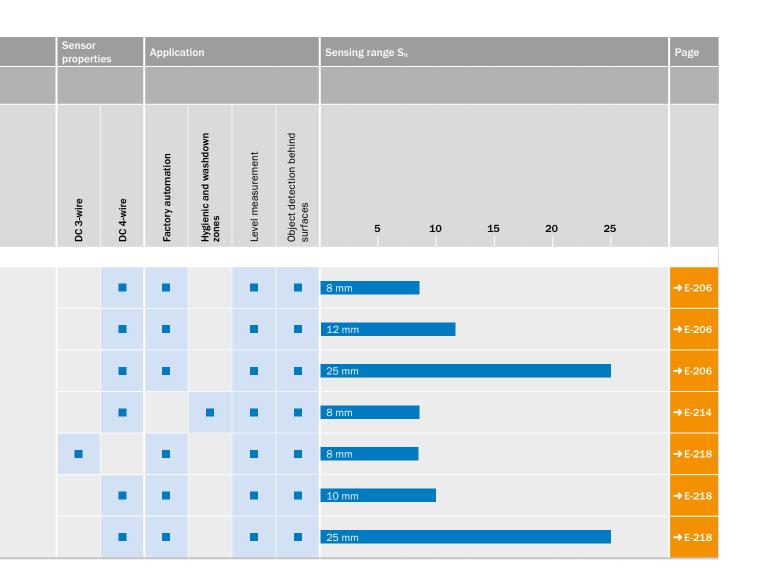


Google Play (Android)

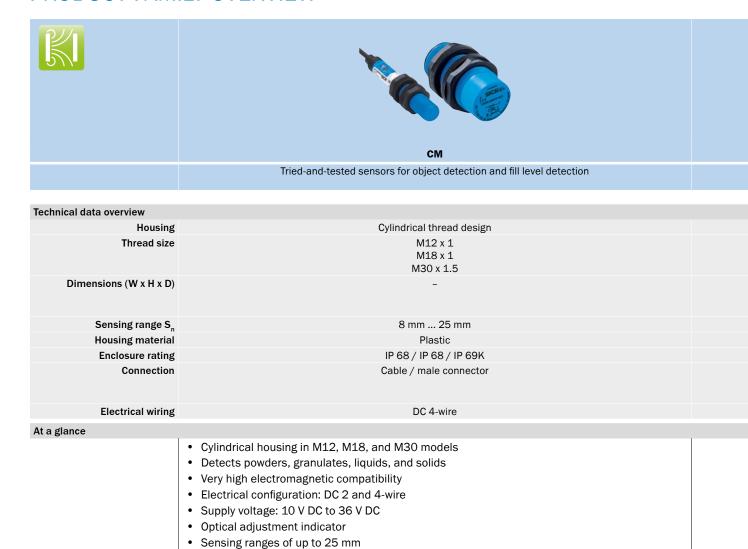
OVERVIEW OF CAPACITIVE PROXIMITY SENSORS

Product			Housing											
			Design		Size						Mate- rial Properties			
			Cylindrical thread design	Rectangular	M12	M18	МЗО	16 mm x 39.5 mm x 12 mm	28 mm x 46 mm x 5.5 mm	35 mm x 69.5 mm x 15 mm	Plastic	PTFE coating	IP 69K	
Capacitive proximity sensors														
		CM12	•		•						•			
000	CM	CM18	•			•					•		•	
		CM30	•				•				•		•	
100	СМ	PTFE	•			•					•	•		
		CQ04		•				•			•			
	Č	CQ28		•					•		•			
		CQ35		•						•	•			





PRODUCT FAMILY OVERVIEW



→ F-20

• Enclosure rating: IP 65, IP 68, IP 69K



Cylindrical thread design	Rectangular
M18 x 1	-
-	16 mm x 39.5 mm x 12 mm 28 mm x 46 mm x 5.5 mm 35 mm x 69.5 mm x 15 mm
8 mm	8 mm 25 mm
PTFE	Plastic
IP 67	IP 67 / IP 68
Cable	Cable Male connector Cable with male connector
DC 4-wire	DC 3-wire / DC 4-wire

- M18 cylindrical housing
- Detects powders, granulates, liquids, and solids
- Electric version: DC, 4-conductor
- Supply voltage: 10 V ... 36 V DC
- Short-circuit protection (pulsed)
- Housing material made from PTFE
- IP 67 protection class

- Rectangular housing
- Detects powders, granulates, liquids, and solids
- · High electromagnetic compatibility
- Electric version: DC, 4-conductor
- Supply voltage: 10 V ... 36 V DC
- Short-circuit protection (pulsed)

→ E-214

→ E-218











Capacitive proximity sensors can detect all powdery, granulated, liquid, and solid materials - even through plastic or glass walls.

SICK's capacitive proximity sensors feature extremely high electromagnetic compatibility (EMC), which prevents false switches and sensor failure.

At a glance

- · Cylindrical housing in M12, M18, and M30 models
- · Detects powders, granulates, liquids, and solids
- High electromagnetic compatibility
- · Electrical configuration: DC 2 and
- Supply voltage: 10 V DC to 36 V DC
- · Optical adjustment indicator
- · Sensing ranges of up to 25 mm
- Enclosure rating: IP 65, IP 68, IP 69K

Your benefits

- · Even functions reliable in harsh industrial environments, which reduces machine maintenance costs and downtimes
- Quick and easy adjustment can be made via the potentiometer or teach button to save valuable time during commissioning
- Highly flexible range of applications thanks to compact housing and universal mounting systems
- · High shock and vibration resistance and minimal sensitivity to dust and moisture ensure reliable object detection and reduce machine maintenance costs
- · Optical adjustment indicator ensures reliable object detection to minimize potential machine failures







Additional information

Detailed technical data E-207
Ordering information E-208
Dimensional drawings E-209
Connection diagramE-210
Installation note E-211
Characteristic curve E-211
Recommended accessories E-212

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	CM12	CM18	CM30	
Housing	Cylindrical thread design			
Thread size	M12 x 1	M18 x 1	M30 x 1.5	
Sensing range S _n				
Flush	8 mm	8 mm	16 mm	
Non-flush	8 mm	12 mm	25 mm	
Safe sensing range S _a				
Flush	5.76 mm	6.12 mm ¹⁾	12.24 mm ¹⁾	
Non-flush	5.76 mm	9.18 mm ¹⁾	19.13 mm ¹⁾	
Installation type	Non-flush / flush 2)	Flush / non-flush (depending on type)		
Switching frequency	Approx. 15 Hz	50 Hz		
Output type	PNP / NPN	PNP / NPN (depending on type)		
Output function	Programmable	Complementary		
Output characteristic	Wire configurable 3)	Wire configurable		
Electrical wiring	DC 4-wire			
Adjustment	Single teach-in button (Sensitivity) Cable (Sensitivity)	Potentiometer (Sensitivity)		
Enclosure rating	IP 68 4) 5)	IP 68, IP 69K ⁶⁾		
Authorizations	CE-conformity, cULus	Ecolab, CE-conformity, cULus 7		

 $^{^{1)}}$ For flush mounting in electrically conductive materials Sa = 0.8 x Sr at temperatures <0 °C and >60 °C.

Mechanics/electronics

	CM12	CM18	CM30
Supply voltage	10 V DC 36 V DC		
Ripple 1)	≤ 10 %		
Voltage drop ²⁾	≤ 2.5 V DC		≤ 2 V DC
Current consumption 3)	≤ 12 mA		
Time delay before availability	≤ 120 ms	≤ 200 ms	
Hysteresis	3 % 20 %		
Repeatability 4) 5)	≤ 5 %		
Temperature drift (of S _r)	± 10 %		
EMC	According to EN 60947-5-2 ⁶⁾	According to EN 60947-5-2	
Continuous current I _a	≤ 200 mA		
Connection type	Cable, 2 m, PVC 7) / Male conn	ector, M12 (depending on type)	
Short-circuit protection	✓		
Reverse polarity protection	✓		
Power-up pulse protection	✓		
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm	According to EN 60068	
Ambient operating temperature	-20 °C +85 °C	-30 °C +85 °C ⁸⁾	

²⁾ For flush mounting, Teach-in necessary.

³⁾ Automatic detection.

 $^{^{\}mbox{\tiny 4)}}$ According to EN 60529.

 $^{^{5)}\, 1.3}$ m water depth / 60 min.

^{6) 1} m water depth / 60 min.

⁷⁾ P3-topax 19, P3-topax 56, P3-topax 66, P3-topactive DES.

	CM12	CM18	CM30			
Ambient storage temperature	-40 °C +85 °C					
Housing material	PBT					
Tightening torque, max.	≤ 1 Nm	≤ 2.6 Nm	≤ 7.5 Nm			
Items supplied	Mounting nuts (plastic), screw driver					

¹) Of Ub.

Reduction factors

Note	The values are reference values which may vary
Metal	1
Water	1
PVC	Approx. 0.4
Oil	Approx. 0.25
Glass	0.6
Ceramics	0.5
Alcohol	0.7
Wood	0.2 0.7

Ordering information

Other models → www.sick.com/CM

CM12

- **Housing:** M12 x 1
- Adjustment: Single teach-in button (Sensitivity) cable (Sensitivity)

Sensing range S _n	Installation type	Output function	Output type	Connection	Connection diagram	Туре	Part no.
9 mm	Non-flush,	Program-	DND NDN	Cable, 4-wire, 2 m, PVC	Cd-236	CM12-08EBP-KW1	6051029
8 mm	flush mable	PNP, NPN	M12, 4-pin male connector	Cd-235	CM12-08EBP-KC1	6051030	

CM18

- **Housing:** M18 x 1
- Adjustment: potentiometer (Sensitivity)

Sensing range S _n	Installation type	Output function	Output type	Connection	Connection diagram	Туре	Part no.
8 mm	Flush	Comple- mentary	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	CM18-08BPP-EW1	6058144
				M12, 4-pin male connector	Cd-006	CM18-08BPP-EC1	6058145
			NPN	Cable, 4-wire, 2 m, PVC	Cd-005	CM18-08BNP-EW1	6058146
				M12, 4-pin male connector	Cd-006	CM18-08BNP-EC1	6058147

 $^{^{2)}}$ At I_a max.

³⁾ Without load.

⁴⁾ Of Sr.

⁵⁾ Ub and Ta constant.

 $^{^{\}rm 6)}$ For non-flush installation min. 1 x Sn and sensor grounded.

⁷⁾ Do not bend below 0 °C.

 $^{^{8)}}$ +120 $^{\circ}\text{C}$ short time, at the front of the sensor.

Sensing range S_n	Installation type	Output function	Output type	Connection	Connection diagram	Туре	Part no.
12 mm	Non-flush	Comple- mentary	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	CM18-12NPP-EW1	6058148
				M12, 4-pin male connector	Cd-006	CM18-12NPP-EC1	6058149
			NPN	Cable, 4-wire, 2 m, PVC	Cd-005	CM18-12NNP-EW1	6058150
				M12, 4-pin male connector	Cd-006	CM18-12NNP-EC1	6058151

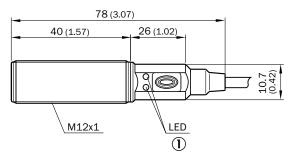
CM30

- Housing: M30 x 1.5
- Adjustment: potentiometer (Sensitivity)

Sensing range S _n	Installation type	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
		Complemen- tary	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	CM30-16BPP-EW1	6058152
16 mm	Flush			M12, 4-pin male connector	Cd-006	CM30-16BPP-EC1	6058153
TO WW	riusn		NPN	Cable, 4-wire, 2 m, PVC	Cd-005	CM30-16BNP-EW1	6058154
				M12, 4-pin male connector	Cd-006	CM30-16BNP-EC1	6058155
			PNP	Cable, 4-wire, 2 m, PVC	Cd-005	CM30-25NPP-EW1	6058156
25 mm	Non-flush	Complemen- tary	PINP	M12, 4-pin male connector	Cd-006	CM30-25NPP-EC1	6058157
			NPN	Cable, 4-wire, 2 m, PVC	Cd-005	CM30-25NNP-EW1	6058158
				M12, 4-pin male connector	Cd-006	CM30-25NNP-EC1	6058159

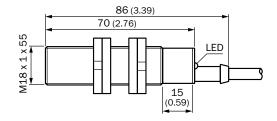
Dimensional drawings (Dimensions in mm (inch))

CM12, cable

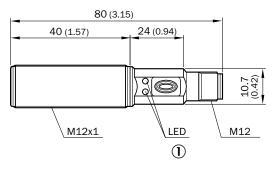


① LED yellow: output; LED green: Power and signal reserve

CM18, flush, cable

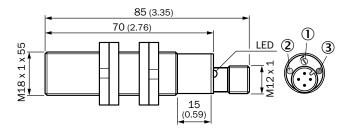


CM12, connector



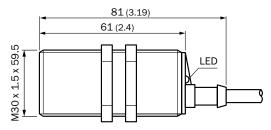
① LED yellow: output; LED green: Power and signal reserve

CM18, flush, connector

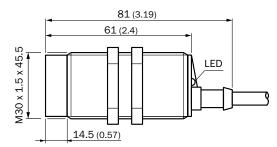


- ① Sensitivity control
- ② LED yellow: output
- $\ensuremath{\mathfrak{G}}$ LED green: operating indicator

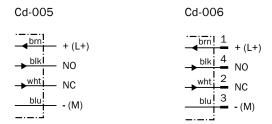
CM30, flush, cable



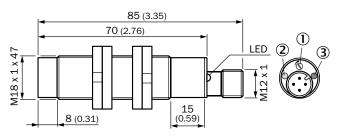
CM30, non-flush, cable



Connection diagram

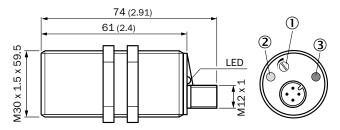


CM18, non-flush, connector



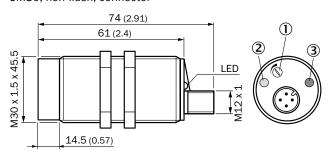
- ① Sensitivity control
- 2 LED yellow: output
- 3 LED green: operating indicator

CM30, flush, connector

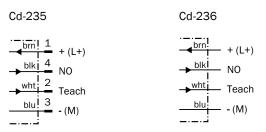


- ① Sensitivity control
- ② LED yellow: output
- 3 LED green: operating indicator

CM30, non-flush, connector

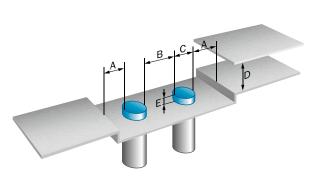


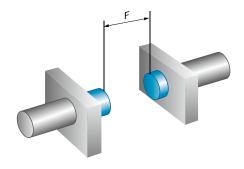
- ① Sensitivity control
- ② LED yellow: output
- 3 LED green: operating indicator



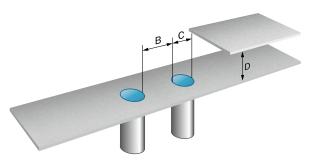
Installation note

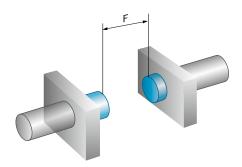
Non-flush installation





Flush installation

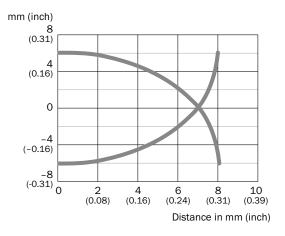




	Installation type	Sensing range Sn	А	В	С	D	E
CM12-08EBx-xx	Flush, non-flush	8 mm	-	12 mm	12 mm	12 mm	>= 8 mm
CM18-08Bxx-xxx	Flush	8 mm	-	18 mm	18 mm	18 mm	-
CM18-12Nxx-xxx	Non-flush	12 mm	18 mm	36 mm	18 mm	36 mm	>= 24 mm
CM30-16Bxx-xxx	Flush	16 mm	-	30 mm	30 mm	48 mm	-
CM30-25Nxx-xxx	Non-flush	25 mm	30 mm	60 mm	30 mm	75 mm	>= 50 mm

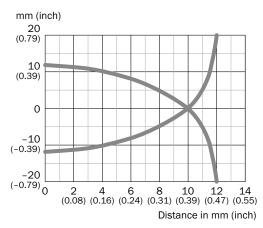
Characteristic curve

CM12

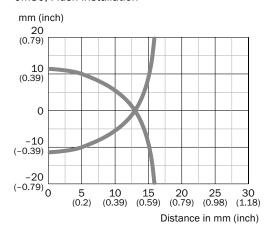


CM18, Flush installation

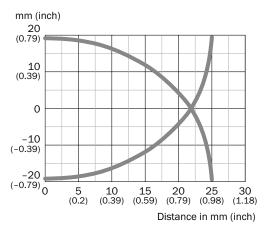




CM30, Flush installation



CM30, Non-flush installation



Recommended accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6264	Mounting systems	→ H-258
	Further accessories	→ H-280

Product description

Capacitive proximity sensors can detect all types of material: powder-based, granulated, liquid, and solid.

The CM18 PTFE is ideal for detecting the level of acids, alkalis, or solvents, for example. It is also used for detection in

aggressive environments (acid fumes). PTFE-housing is resistant to almost all chemicals and organic solvents. FDA compliant material (PTFE) allows the use in the food and beverage industry.

At a glance

- M18 metric housing
- Detects powders, granulates, liquids, and solids
- Extremely high electromagnetic compatibility

Your benefits

- Lower maintenance costs due to a durable PTFE housing that withstands harsh ambient conditions
- Quick and easy adjustment via potentiometer saves installation and setup time
- Straightforward and safe sensor technology as an alternative to photoelectric and inductive sensors in applications such as detecting a product in a sealed box, container, or tank

- · Electric version: DC, 4-conductor
- Supply voltage: 10 V ... 36 V DC
- · Short-circuit protection (pulsed)
- · Housing material made from PTFE
- IP 67 protection class
- High electromagnetic compatibility prevents incorrect switching, thus increasing machine availability
- High shock and vibration resistance increases sensor life and reduces machine maintenance costs



Additional information

Detailed technical dataE-215
Ordering informationE-216
Dimensional drawingsE-216
Connection diagramE-216
Installation noteE-216
Recommended accessoriesE-216

→ www.sick.com/CM_PTFE

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

Housing	Cylindrical thread design
Thread size	M18 x 1
Sensing range S _n	8 mm
Safe sensing range S _a	5.76 mm
Installation type	Flush
Switching frequency	± 30 Hz
Output type	PNP / NPN (depending on type)
Output function	Complementary
Electrical wiring	DC 4-wire
Adjustment	Potentiometer, 270° (Sensitivity)
Enclosure rating 1)	IP 67

 $^{^{\}scriptscriptstyle 1)}$ According to EN 60529.

Mechanics/electronics

Supply voltage	10 V DC 36 V
Ripple 1)	≤ 10 %
Voltage drop 2)	≤ 2.5 V DC
Current consumption 3)	≤ 10 mA
Time delay before availability	≤ 100 ms
Hysteresis	4 % 20 %
Repeatability 4) 5)	≤ 5 %
Temperature drift (of S _r)	± 10 %
EMC ⁶⁾	According to EN 60947-5-2
Continuous current I _a	≤ 200 mA
Connection type 7)	Cable, 2 m, PVC
Short-circuit protection	V
Reverse polarity protection	V
Power-up pulse protection	V
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm
Ambient operating temperature	-25 °C +60 °C
Housing material	PTFE
Tightening torque, max.	≤ 2.6 Nm

¹⁾ Of Ub.

Reduction factors

Note	The values are reference values which may vary
Metal	1
Water	1
PVC	Approx. 0.4

 $^{^{2)}}$ At I_a max.

³⁾ Without load.

⁴⁾ Of Sr.

⁵⁾ Ub and Ta constant.

⁶⁾ In EMC critical applications, conducted interference levels may lie within the frequency range of the oscillator. This can cause changes to the output signal. (See operating instructions.)

⁷⁾ Do not bend below 0 °C.

Oil	Approx. 0.25
Glass	0.6
Ceramics	0.5
Alcohol	0.7
Wood	0.2 0.7

Ordering information

Other models → www.sick.com/CM_PTFE

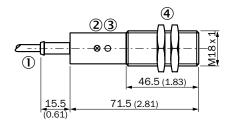
• Installation type: flush

• Output function: Complementary

Sensing range S _n	Output type	Connection	Connection diagram	Туре	Part no.
8 mm	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	CM18-08BPP-TW0	6026195
	NPN	Cable, 4-wire, 2 m, PVC	Cd-005	CM18-08BNP-TW0	6026194

Dimensional drawings (Dimensions in mm (inch))

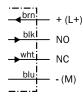
CM18 PTFE, flush, cable



- ① Connection
- ② LED yellow: output
- 3 Potentiometer
- 4 Fastening nuts (2 x); 34 mm hex, plastic

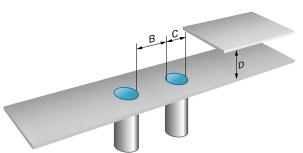
Connection diagram

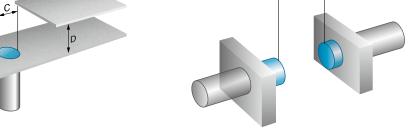
Cd-005



Installation note

Flush installation





	Installation	Sensing range Sn	В	С	D
CM18-08Bxx-xxx	Flush	8 mm	18 mm	18 mm	24 mm

Recommended accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6 2 & d	Mounting systems	→ H-258
	Further accessories	→ H-280

RELIABLE CAPACITIVE PROXIMITY SENSORS EN-CLOSED IN A RECTANGULAR HOUSING





Product description

Capacitive proximity sensors can detect all types of material: powder-based, granulated, liquid, and solid – even through plastic walls. SICK's capacitive proximity sensors also feature high electromagnetic compatibility (EMC), which prevents incorrect switching. CQ sensors feature rectangular housings that are suitable for all manner of installation conditions.

At a glance

- Rectangular housing
- Detects powders, granulates, liquids, and solids
- Extremely high electromagnetic compatibility
- Electric version: DC, 4-conductor
- Supply voltage: 10 V ... 36 V DC
- Short-circuit protection (pulsed)

Your benefits

- Non-contact level measurement, even through container or tank walls, which eliminates drilling holes and thus reduces installation time
- Durable housing withstands harsh industrial applications, reducing maintenance costs
- Quick and easy adjustment of the switching point - via pushbutton, remote teach for the CQ28 and via potentiometer for CQ35 and CQ4 saves time



Additional information

Detailed technical data	.E-219
Ordering information	.E-220
Dimensional drawings	.E-221
Connection diagram	.E-222
Installation note	.E-223
Characteristic curve	.E-223
Recommended accessories	F-224

→ www.sick.com/CQ

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	CQ4	CQ28	CQ35
Housing	Rectangular		
Dimensions (W x H x D)	16 mm x 39.5 mm x 12 mm	28 mm x 46 mm x 5.5 mm	35 mm x 69.5 mm x 15 mm
Sensing range S _n	8 mm	10 mm	25 mm
Safe sensing range S _a	5.76 mm	7.2 mm	18 mm
Installation type	Non-flush / flush		
Switching frequency	100 Hz	± 10 Hz	50 Hz
Output type	PNP / NPN (depending on type	e)	
Output function	NO / NC (depending on type)	Complementary	
Electrical wiring	DC 3-wire	DC 4-wire	
Adjustment	Potentiometer, 5 turns (Sensitivity)	Single teach-in button (Sensitivity) Cable (Sensitivity)	Potentiometer, 270° (Sensitivity)
Enclosure rating 1)	IP 67	IP 68	IP 67

¹⁾ According to EN 60529.

Mechanics/electronics

	CQ4	CQ28	CQ35	
Supply voltage	10 V DC 30 V DC		10 V DC 36 V	
Ripple	≤ 10 %		≤ 10 % ¹)	
Voltage drop ²⁾	≤ 2.5 V DC			
Current consumption 3)	≤ 12 mA		≤ 10 mA	
Time delay before availability	≤ 200 ms	≤ 300 ms	≤ 100 ms	
Hysteresis	4 % 20 % 4)	-	4 % 20 %	
Repeatability ^{5) 6)}	≤ 5 %			
Temperature drift (of S _r)	± 20 %	± 10 %		
EMC	According to EN 60947-5-2	According to EN 60947-5-2 7)		
Continuous current I _a	≤ 150 mA	≤ 200 mA		
Connection type	Cable, 2 m, PVC ⁸⁾ Male connector, M8 Cable with male connector, M8, 0.3 m, PVC ⁸⁾ (depending on type)	Cable, 2 m, PVC ⁸⁾	Cable, 2 m, PVC ⁸⁾ Male connector, M12 (depending on type)	
Short-circuit protection	✓			
Reverse polarity protection	✓			
Power-up pulse protection	✓			
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 m	ım		
Ambient operating temperature	-20 °C +75 °C	-20 °C +85 °C	-25 °C +75 °C	
Ambient storage temperature	-40 °C +85 °C		-	
Housing material	ABS	PBT	PC	
Sensing face material	ABS	PBT	PC	

¹⁾ Of Ub.

 $^{^{2)}}$ At $\rm I_a$ max.

³⁾ Without load.

 $^{^{4)}}$ Depending on installation and environmental conditions and sensitivity adjustment, hysteresis may vary.

⁵⁾ Of Sr.

⁶⁾ Ub and Ta constant.

[🔈] In EMC critical applications, conducted interference levels may lie within the frequency range of the oscillator. This can cause changes to the output signal. (See operating instructions.)

⁸⁾ Do not bend below 0 °C.

Reduction factors

Note	The values are reference values which may vary
Metal	1
Water	1
PVC	Approx. 0.4
Oil	Approx. 0.25
Glass	0.6
Ceramics	0.5
Alcohol	0.7
Wood	0.2 0.7

Ordering information

Other models → www.sick.com/CQ

CQ4

• Installation type: non-flush, flush

Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
			Cable, 3-wire, 2 m, PVC	Cd-043	CQ4-08EPSKU1	6051009
		PNP	Connector M8, 3-pin	Cd-045	CQ4-08EPSKT1	6051004
	NO		Cable with connector M8, 3-pin, 0.3 m, PVC	Cd-045	CQ4-08EPSKP1	6051000
	NO		Cable, 3-wire, 2 m, PVC	Cd-043	CQ4-08ENSKU1	6051011
		NPN	Connector M8, 3-pin	Cd-045	CQ4-08ENSKT1	6051006
8 mm			Cable with connector M8, 3-pin, 0.3 m, PVC	Cd-045	CQ4-08ENSKP1	6051002
0 111111		PNP	Cable, 3-wire, 2 m, PVC	Cd-043	CQ4-08EPOKU1	6051010
			Connector M8, 3-pin	Cd-045	CQ4-08EP0KT1	6051005
	NC		Cable with connector M8, 3-pin, 0.3 m, PVC	Cd-045	CQ4-08EP0KP1	6051001
	NC	NPN	Cable, 3-wire, 2 m, PVC	Cd-043	CQ4-08ENOKU1	6051012
			Connector M8, 3-pin	Cd-045	CQ4-08ENOKT1	6051007
			Cable with connector M8, 3-pin, 0.3 m, PVC	Cd-045	CQ4-08ENOKP1	6051003

CQ28

• Installation type: non-flush

Sensing range S _n	S _n Output Output type function		Connection	Connection diagram	Туре	Part no.	
10 mm	Complemen-	PNP	Cable, 4-wire, 2 m, PVC	Cd-023	CQ28-10NPP-KW1	6030132	
10 mm	tary	NPN	Cable, 4-wire, 2 m, PVC	Cd-023	CQ28-10NNP-KW1	6030133	

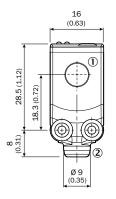
CQ35

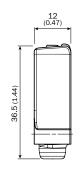
• Installation type: non-flush

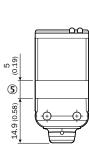
Sensing range S _n	Output function	Output type	Connection	Connection diagram	Туре	Part no.
	Complemen- tary	PNP	Cable, 4-wire, 2 m, PVC	Cd-005	CQ35-25NPP-KW1	6020478
25 mm			M12, 4-pin male connector	Cd-006	CQ35-25NPP-KC1	6020479
25 mm		NPN	Cable, 4-wire, 2 m, PVC	Cd-005	CQ35-25NNP-KW1	6021463
			M12, 4-pin male connector	Cd-006	CQ35-25NNP-KC1	6021464

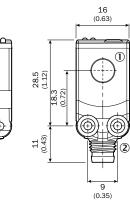
Dimensional drawings (Dimensions in mm (inch))

CQ4, cable

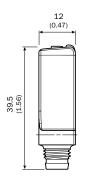


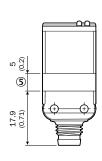


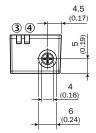




CQ4, connector





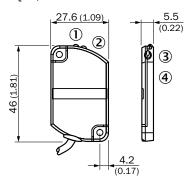


- ① Sensing face
- 2 Cable connection
- 3 Yellow LED: output
- 4 LED green: operating indicator
- ⑤ Line for cable tie

- ① Sensing face
- 2 Connector M8, 3-pin
- 3 Yellow LED: output
- 4 LED green: operating indicator

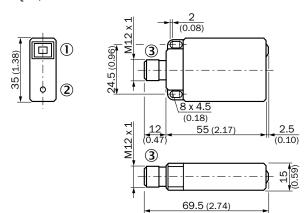
3 4

⑤ Line for cable tie



- ① Green LED: safe / unsafe detection state
- ② Yellow LED: output
- 3 Teach-in button
- 4 Sensing face

CQ35, connector

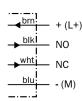


- ① Yellow LED: output
- 2 Potentiometer
- 3 Connection

Connection diagram

Cd-005

Cd-045

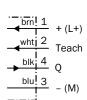


Cd-006

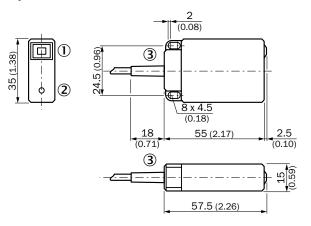
Cd-023

Cd-043

- (M)

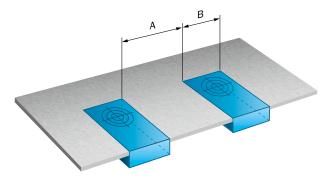


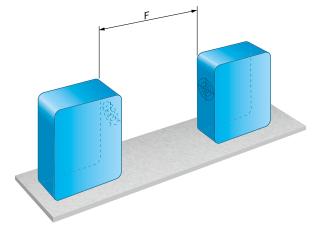
CQ35, cable



- ① Yellow LED: output
- 2 Potentiometer
- 3 Connection

Installation note



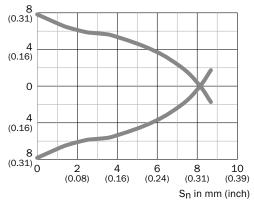


	Installation	Sensing range Sn	Α	В
CQ4	Flush, non-flush	8 mm	16 mm	16 mm
CQ28	Non-flush	10 mm	>= 27.6 mm	27.6 mm
CQ35	Non-flush	25 mm	>= 35 mm	35 mm

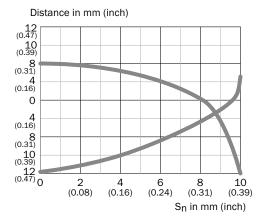
Characteristic curve

CQ4, Non-flush installation

Distance in mm (inch)

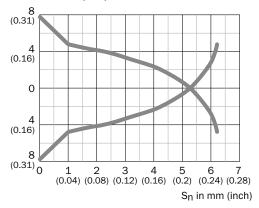


CQ28

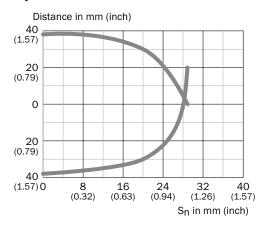


CQ4, Flush installation

Distance in mm (inch)



CQ35



Recommended accessories

Figure	Accessory	Page
400000	Plug connectors and cables	→ H-267
6364	Mounting systems	→ H-258
	Further accessories	→ H-280







MAGNETIC PROXIMITY SENSORS







Magnetic proximity sensors with maximum operating distances and a minimal design

SICK offers an extensive portfolio of magnetic proximity sensors in metric (MM) and rectangular (MQ) configurations. Magnetic proximity sensors provide long sensing ranges that can reliably detect magnetic objects, with entirely new application options opened

up due to the smaller magnets. MM sensors in NAMUR design for the use in explosion-hazardous areas complete this comprehensive product family. MQ sensors offer all the advantages of a magnetic proximity sensor in a compact plastic housing. Magnetic proximity sen-

sors are designed specifically for use in harsh environments and are unaffected by dust, heat, or vibrations. Typical fields of application are also those where other sensors reach the limits of their technology.





	Selection guide
The second second	MM
	MM Namur
Mary Co.	MQ

OVERVIEW OF MAGNETIC PROXIMITY SENSORS

Product		Housing	Housing										
		Design		Size	Size			Material					
		Cylindrical thread design	Rectangular	M8	M12	M18	10.3 mm x 37 mm x 16 mm	Nickel plated brass	Stainless steel	VISTAL™			
Ма	gneti	c pro	kimity sensors										
			MM08	•						•			
1		Z Z	MM12	•			•			•			
		ı	MM18	•				•		•	•		
93		amur	MM12 Namur	•			•			•			
		MM Namur	MM18 Namur	•				•		•			
	Î	Й	MQ10		•				•			•	

F







MN

Magnetic proximity sensors in common M8, M12, and M18 cylindrical housing

Technical data overview		
Housing	Cylindrical thread design	
Thread size	M8 x 1 M12 x 1 M18 x 1	
Housing	-	
Sensing range S _n	≤ 120 mm	
Housing material	Nickel-plated brass	
Enclosure rating	IP 67	
Connection	Connector M8, 3-pin / Cable, 3-wire / M12, 4-pin male connector	

At a glance

- Types: M8 to M18
- Sensing range: up to 120 mm
- Electrical configuration: DC 3-wire
- Enclosure rating: IP 67
- Temperature range: -25 °C to +75 °C
- Nickel-plated brass housing; plastic sensing face
- Reliable detection of permanent magnets through non-ferromagnetic materials such as stainless steel, aluminum, plastic or wood
- Solves high-temperature applications by installing the permanent magnet in the high-temperature area and the sensor behind an insulated area

Detailed information

→ F-232

F



MM Namur

NAMUR magnetic proximity sensors in a cylindrical housing for explosive areas



OIV

 $\label{eq:magnetic proximity sensors in a rectangular housing} \label{eq:magnetic proximity sensors in a rectangular housing} % \[\frac{1}{2} \left(\frac{1}{2} \left($

Cylindrical thread design	Rectangular
M12 x 1 M18 x 1	-
-	10 mm x 16 mm x 28 mm
≤ 120 mm	≤ 60 mm
Nickel-plated brass / Stainless steel V4A (1.4404, 316L)	VISTAL™
IP 67	IP 67, IP 68
M12, 4-pin male connector / Cable, 2-wire / Cable with connector M9, 5-pin, with knurled nuts	Connector M8, 3-pin / Cable, 3-wire / Cable with connector M12, 3-pin

- Types: M12 to M18
- Sensing range: up to 120 mm
- Electrical configuration: NAMUR
- Enclosure rating: IP 67
- Temperature range: -25 °C to +70 °C
- Nickel-plated brass housing; plastic sensing face
- Reliable detection of permanent magnets through nonferromagnetic materials such as stainless steel, aluminum, plastic or wood
- NAMUR design for usage in explosion-hazardous areas

- Type: 10 mm x 28 mm x 16 mm
- Sensing ranges: up to 60 mm
- Electrical configuration: DC, 3-wire
- Enclosure rating: IP 67, IP 68
- Temperature range: -25 °C to +75 °C
- Tough VISTAL™ housing
- Reliable detection of permanent magnets through nonferromagnetic materials such as stainless steel, aluminum, plastic or wood
- Solves high-temperature applications by installing the permanent magnet in the high-temperature area and the sensor behind an insulated area

→ F-246

→ F-240

MAGNETIC PROXIMITY SENSORS IN COMMON M8, M12, AND M18 CYLINDRICAL HOUSING









Product description

MM magnetic proximity sensors provide long sensing ranges that can reliably detect magnetic objects. Magnetic proximity sensors are resistant to dust, heat, vibrations and other harsh environments. The MM magnetic sensors are enclosed in a cylindrical housing and are available in sizes MM08, MM12 and MM18.

At a glance

- Types: M8 to M18
- Sensing range: up to 120 mm
- Electrical configuration: DC 3-wire
- Enclosure rating: IP 67
- Temperature range: -25 °C to +75 °C
- Nickel-plated brass housing; plastic sensing face
- Reliable detection of permanent magnets through non-ferromagnetic materials such as stainless steel, aluminum, plastic or wood
- Solves high-temperature applications by installing the permanent magnet in the high-temperature area and the sensor behind an insulated area

Your benefits

- Non-contact operation eliminates interference from dirt, dust and vibrations, increasing sensor life and reducing maintenance costs
- Space-saving installation due to small design
- Large operating ranges with reliable switching increase throughput
- Non-contact, universal detection through several substances, including plastic containers and pipes protective PTFE walls and non-magnetic metal walls

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Additional information

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Connection diagram	-236
Maximum sensing range	-236
Installation notes	F-237
Recommended accessories	-238

→ www.sick.com/MM

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

	Sta	andard sensing ra	Extended sensing range			
	MM08	MM12	MM18	MM12	MM18	
Housing	Cylindrical thread	design				
Thread size	M8 x 1	M12 x 1	M18 x 1	M12 x 1	M18 x 1	
Sensing range S _n 1)	60 mm		70 mm	90 mm	120 mm	
Safe sensing range S _a	48.6 mm		56.7 mm	72.9 mm	97.2 mm	
Magnetic sensitivity	1 mT		0.7 mT	0.6 mT	0.4 mT	
Switching frequency	1,000 Hz			5,000 Hz		
Output type	PNP / NPN (depending on type)				PNP	
Output function	NO NO / NC (dependi		ing on type) NO			
Electrical wiring	DC 3-wire					
Magnetic alignment	Axial					
Enclosure rating 2)	IP 67					

 $^{^{1)}}$ Sensing range based on installation in non-magnetic material using Magnet MAG-3010-B (M4.0)

Mechanics/electronics

	Sta	andard sensing	range	Extended	sensing range	
	MM08	MM12	MM18	MM12	MM18	
Supply voltage	10 V DC 30 V D	С				
Ripple 1)	≤ 10 %					
Voltage drop ²⁾	≤ 2 V			≤ 1.5 V	≤ 2 V	
Current consumption	\leq 10 mA $^{3)}$					
Time delay before availability	≤ 20 ms			≤ 2 ms	≤ 100 ms	
Hysteresis	1 % 10 %				1 % 20 %	
Repeatability 4)	≤ 1 %					
Temperature drift (of S _r)	± 10 %					
EMC	According to EN 60947-5-2					
Continuous current I _a	≤ 200 mA		≤ 300 mA	≤ 200 mA		
Connection type	Male connector, Male connector, M12 M8 Cable, 2 m, PUR/ PVC 5) (depending on type) (depending on type)		R/PVC ⁵⁾			
Short-circuit protection ⁶⁾	V					
Reverse polarity protection	V					
Power-up pulse protection	V					
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm					
Ambient operating temperature	-25 °C +75 °C					
Housing material	Nickel-plated brass					
Tightening torque, max.	6 Nm	15 Nm	40 Nm	7 Nm	40 Nm	
Items supplied	Fastening nuts (Metal, 2 x)					

 $^{^{\}mbox{\tiny 1)}}$ Of $\mbox{V}_{\mbox{\scriptsize S}}.$

²⁾ According to EN 60529.

 $^{^{2)}}$ At I_a max.

³⁾ Without load.

⁴⁾ Von Sr (VS und Ta constant)

 $^{^{5)}}$ Do not bend below 0 $^{\circ}\text{C}.$

⁶⁾ Pulsed.

Ordering information

Other models → www.sick.com/MM

MM08, standard sensing range

• Magnetic sensitivity: 1 mT

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
	NO	PNP	Connector M8, 3-pin	Cd-002	MM08-60APS-ZTK	1040067
< 60 mm			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM08-60APS-ZUK	1040027
≤ 60 mm		NPN	Connector M8, 3-pin	Cd-002	MM08-60ANS-ZTK	1040068
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM08-60ANS-ZUK	1040066

MM12, standard sensing range

• Magnetic sensitivity: 1 mT

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
≤ 60 mm	NO	PNP	M12, 4-pin male connector	Cd-011	MM12-60APS-ZCK	1040070
			Cable, 3-wire, 2 m, PUR/PVC	Cd-002	MM12-60APS-ZUK	1040069
		NPN	M12, 4-pin male connector	Cd-011	MM12-60ANS-ZCK	1040071
			Cable, 3-wire, 2 m, PUR/PVC	Cd-002	MM12-60ANS-ZUK	1040026
	NC	PNP	Cable, 3-wire, 2 m, PUR/PVC	Cd-003	MM12-60APO-ZUK	1040065

MM18, standard sensing range

• Magnetic sensitivity: 0.7 mT

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
≤ 70 mm	NO	PNP	M12, 4-pin male connector	Cd-011	MM18-70APS-ZCK	1040072
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM18-70APS-ZUK	1040029
		NPN	M12, 4-pin male connector	Cd-011	MM18-70ANS-ZCK	1040073
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM18-70ANS-ZUK	1040085
	NC	PNP	M12, 4-pin male connector	Cd-279	MM18-70APO-ZCK	1047255

MM12, extended sensing range

• Magnetic sensitivity: 0.6 mT

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
≤ 90 mm	NO	PNP	M12, 4-pin male connector	Cd-011	MM12-90APS-ZC0	1029950
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM12-90APS-ZU0	1029951
		NPN	Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM12-90ANS-ZU0	1051013

MM18, extended sensing range

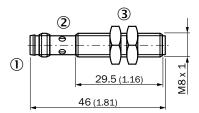
• Magnetic sensitivity: 0.4 mT

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
≤ 120 mm	NO	PNP	M12, 4-pin male connector	Cd-011	MM18-00APS-ZCK	1076085
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MM18-00APS-ZUK	1077120

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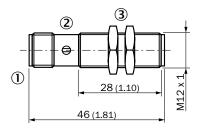
Dimensional drawings (Dimensions in mm (inch))

MM08, connector, standard sensing range



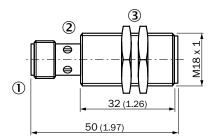
- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2 x); width across 13, plastic

MM12, connector, standard sensing range



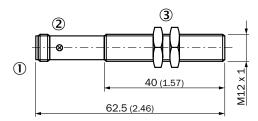
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 17, metal

MM18, connector, standard / extended sensing range



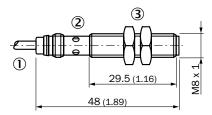
- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 17, metal

MM12, connector, extended sensing range



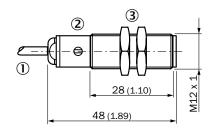
- ① Connection
- ② Indication LED
- $\ensuremath{\mathfrak{3}}$ Fastening nuts (2x); width across 17, metal

MM08, cable, standard sensing range



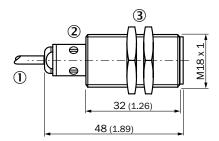
- ① Connection
- 2 Indication LED
- ③ Fastening nuts (2 x); width across 13, plastic

MM12, cable, standard sensing range



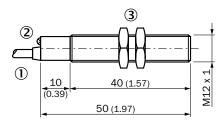
- ① Connection
- 2 Indication LED
- $\ensuremath{\mathfrak{J}}$ Fastening nuts (2x); width across 17, metal

MM18, cable, standard / extended sensing range



- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

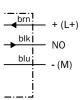
MM12, cable, extended sensing range



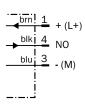
- ① Connection
- ② Indication LED
- 3 Fastening nut; 24 mm hex, metal

Connection diagram

Cd-001

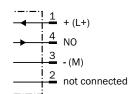


Cd-002

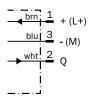


Cd-003



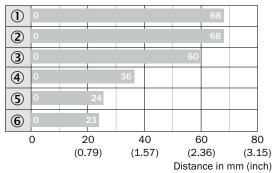


Cd-279



Maximum sensing range

MMxx-60Axx-xxx



Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
3 MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
(5) MAG-0625-A (M 2.0)	7901783
(6) MAG-1003-S (M 1.0)	7901782

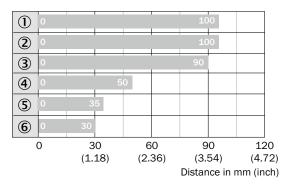
MMxx-70Axx-xxx

1	0					85			
2	0					85			
3	0				70				
4	0		38						
(5)	0	25							
6	0	24							
	0	3	0	6	0	9	0	12	20
		(1.	18)	(2.	36)	(3.	54)	(4.	72)
							nce in r		

Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
③ MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
(5) MAG-0625-A (M 2.0)	7901783
(6) MAG-1003-S (M 1.0)	7901782

MMxx-90Axx-xxx



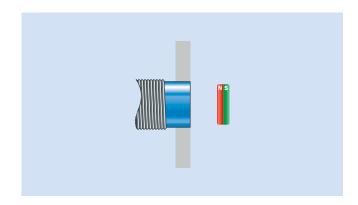
Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
③ MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
6 MAG-1003-S (M 1.0)	7901782

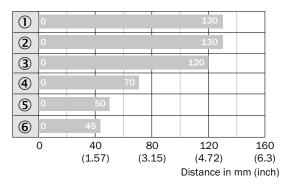
Installation notes

Flush sensor installation

Magnetic proximity sensors can be installed flush in all materials and metals with affecting the sensing range with the exception of magnetizable materials.



MMxx-00Axx-xxx

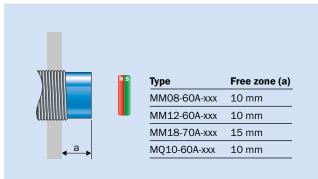


Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
3 MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
6 MAG-1003-S (M 1.0)	7901782

Non-flush sensor installation

The table shows how much the proximity sensor must protrude when installed in magnetic materials to prevent a reduction in the sensing range by more than 5%. Measurement standard MAG-3010-B (M 4.0).



Recommended accessories

Figure	Description	Dimensions	Diameter	Туре	Part no.
	Magnet without mounting hole, Ø 6 mm, height 25 mm	25 mm	6 mm	MAG-0625-A	7901783
	Magnet without mounting hole, Ø 10 mm, height 3 mm	3 mm	10 mm	MAG-1003-S	7901782
	Magnet without mounting hole, Ø 30 mm, height 10 mm	10 mm	30 mm	MAG-3010-B	7901785
	Magnet with mounting hole for M4 countersunk screw, Ø 20 mm, height 6.5 mm	6.5 mm	20 mm	MAG-2006-B	7901784
	Magnet with mounting hole for M5 flat head screw, Ø 31 mm, height 15 mm	15 mm	31 mm	MAG-3015-B	7901786
	Magnet with mounting hole for M5 flat head screw, Ø 36 mm, height 19.5 mm	19.5 mm	36 mm	MAG-3515-B	7902086

Further accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
6264	Mounting systems	→ H-258
	Further accessories	→ H-280

NAMUR MAGNETIC PROXIMITY SENSORS IN A CYLINDRICAL HOUSING FOR EXPLOSIVE AREAS









Product description

MM NAMUR magnetic proximity sensors provide large operating distances that can reliably detect magnetic objects. Magnetic proximity sensors are resistant to dust, heat and vibration, making them ideal for use in harsh environments -

even highly explosive atmospheres. By using magnetic conductors, these sensors are able to reliably detect objects over greater distances. The NAMUR design for hazardous areas is available in MM12 and MM18 designs.

At a glance

- Types: M12 to M18
- Sensing range: up to 120 mm
- Electrical configuration: NAMUR
- Enclosure rating: IP 67
- Temperature range: -25 °C to +70 °C
- Nickel-plated brass housing; plastic sensing face
- Reliable detection of permanent magnets through non-ferromagnetic materials such as stainless steel, aluminum, plastic or wood
- · NAMUR design for usage in explosion-hazardous areas

Your benefits

- · NAMUR version ensures safe function in explosion-hazardous areas
- Non-contact operation eliminates interference from dirt, dust and vibrations, increasing sensor life and reducing maintenance costs
- · Large sensing ranges ensure reliable switching, even with target position tolerances
- Universal use since detection through other objects, such as plastic walls or non-magnetic stainless steel walls, is also possible





Additional information

Detailed technical data	F-241
Ordering information	F-242
Dimensional drawings	F-242
Connection diagram	F-243
Maximum sensing range	F-243
Installation notes	F-244
Recommended accessories	F-245

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

	MM12 NAMUR	MM18 NAMUR		
Housing	Cylindrical thread design			
Thread size	M12 x 1	M18 x 1		
Sensing range S _n 1)	60 mm / 90 mm (depending on type)	70 mm / 120 mm (depending on type)		
Safe sensing range S _a	48.6 mm / 72.9 mm (depending on type) 56.7 mm / 97.2 mm (depending			
Magnetic sensitivity	$\leq 1~\text{mT} / \leq 0.6~\text{mT}$ (depending on type) 0.7 mT $/ \leq 0.4~\text{mT}$ (depending on type)			
Switching frequency	5,000 Hz			
Output type	NAMUR			
Output characteristic	According NAMUR EN 60947-5-6. Using of isolated switch amplifier with certificates of conformity for explosion areas is recommended($U \le 20 \text{ V}$, $I \le 60 \text{ mA}$, $P \le 100 \text{ mW}$)			
Magnetic alignment	Axial			
Enclosure rating 2)	IP 67			

 $^{^{1)}}$ Sensing range based on installation in non-magnetic material using Magnet MAG-3010-B (M4.0)

Mechanics/electronics

	MM12 NAMUR	MM18 NAMUR
Ripple 1)	≤ 5 %	
Time delay before availability	≤ 2 ms	
Hysteresis	1 % 10 %	
Repeatability 2)	≤ 1 %	
Temperature drift (of S _r)	± 10 %	
EMC	According to EN 60947-5-2	
Current consumption, sensor is activated	≥ 2.5 mA	
Current consumption, sensor is not activated	≤ 1 mA	
Connection type	Male connector, M12 Cable, 2 m, PVC ³⁾ Cable with male connector, 0.8 m, PUR (depending on type)	Male connector, M12 Cable, 2 m, PVC ³⁾ (depending on type)
Wire-break protection	V	
Short-circuit protection	V	
Reverse polarity protection	V	
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm	
Ambient operating temperature	-25 °C +70 °C	
Housing material	Nickel-plated brass	Nickel-plated brass / Stainless steel V4A (1.4404, 316L) (depending on type)
Tightening torque, max.	≤ 7 Nm	≤ 25 Nm
ltems supplied	Fastening nuts (2 x)	
EC Approval Certificate	TÜV 99 ATEX 1398	
ATEX marking	EX II 2G Ex ib IIC T6 Gb Ta: - 25 °C + 70 °C	
Ex area category	2G	
Input voltage U _i max. ⁴⁾	16 V	
Input power P _i max. ⁴⁾	100 mW	
Input current I _i max. ⁴⁾	30 mA	
Internal capacitance C _i max. 4)	15 nF	
Internal inductance L, max. 4)	35 μH	

²⁾ According to EN 60529.

	MM12 NAMUR	MM18 NAMUR
Nominal voltage	8.2 V DC (with isolating amplifier - available acc	cessory)

¹⁾ Of V_S.

Ordering information

Other models → www.sick.com/MM_Namur

MM12 NAMUR

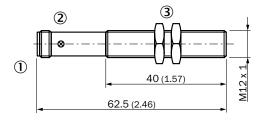
Sensing range S _n	Magnetic sensitivity	Connection	Connection diagram	Туре	Part no.
< CO ****	< 1 maT	M12, 4-pin male connector	Cd-015	MM12-60A-N-ZC0	7900287
≤ 60 mm	≤ 1 mT	Cable, 2-wire, 2 m, PVC	Cd-012	MM12-60A-N-ZW0	7900286
≤ 90 mm	≤ 0,6 mT	Cable with connector M9, 5-pin, with knurled nuts, 0.8 m, PUR	Cd-012	MM12-90A-N-ZUD	1046761

MM18 NAMUR

Sensing range S _n	Magnetic sensitivity	Connection	Connection diagram	Туре	Part no.
< 70 mm	< 0.7 mT	M12, 4-pin male connector	Cd-015	MM18-70A-N-ZC0	7900289
≥ 70 mm	≤ 70 mm ≤ 0,7 mT	Cable, 2-wire, 2 m, PVC	Cd-012	MM18-70A-N-ZW0	7900288
≤ 120 mm	≤ 0,4 mT	M12, 4-pin male connector	Cd-015	MM18-00A-N-ZC0	1026614

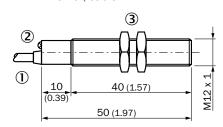
Dimensional drawings (Dimensions in mm (inch))

MM12 Namur, connector



- ① Connection
- ② Indication LED
- $\ensuremath{\mathfrak{3}}$ Fastening nuts (2x); width across 17, metal

MM12 Namur, cable



- (1) Connection
- 2 Indication LED
- ③ Fastening nuts (2x); width across 17, metal

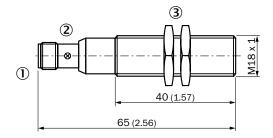
E

²⁾ Von Sr (VS und Ta constant)

 $^{^{3)}}$ Do not bend below 0 °C.

 $^{^{\}rm 4)}$ For connection to a separately certified intrinsically safe circuit only.

MM18 Namur, connector



- ① Connection
- 2 Indication LED
- 3 Fastening nuts (2x); width across 17, metal

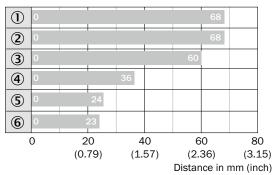
Connection diagram

Cd-012



Maximum sensing range

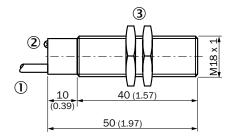
MMxx-60Axx-xxx



Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

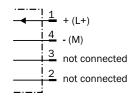
Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
③ MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
6 MAG-1003-S (M 1.0)	7901782

MM18 Namur, cable

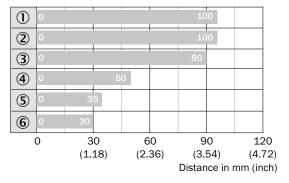


- ① Connection
- ② Indication LED
- 3 Fastening nuts (2x); width across 17, metal

Cd-015

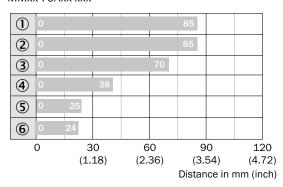


MMxx-90Axx-xxx



Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
3 MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
6 MAG-1003-S (M 1.0)	7901782



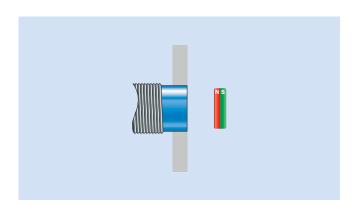
Max. sensing range S_n , flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
3 MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
6 MAG-1003-S (M 1.0)	7901782

Installation notes

Flush sensor installation

Magnetic proximity sensors can be installed flush in all materials and metals with affecting the sensing range with the exception of magnetizable materials.



MMxx-00Axx-xxx

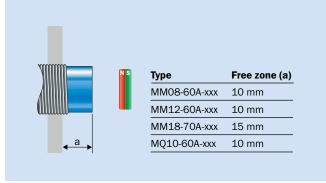
1	0			1	30		
2	0			1	30		
3	0			120			
4	0		70				
(5)	0	50					
6	0	45					
	0	40	80	1:	20	16	0
		(1.57)	(3.15)	(4.	72)	(6.3	
						nm (inc	

Max. sensing range S₁, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
3 MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
(6) MAG-1003-S (M 1.0)	7901782

Non-flush sensor installation

The table shows how much the proximity sensor must protrude when installed in magnetic materials to prevent a reduction in the sensing range by more than 5%. Measurement standard MAG-3010-B (M 4.0).



F

Recommended accessories

Magnets

Figure	Description	Dimensions	Diameter	Туре	Part no.
	Magnet without mounting hole, Ø 6 mm, height 25 mm	25 mm	6 mm	MAG-0625-A	7901783
	Magnet without mounting hole, Ø 10 mm, height 3 mm	3 mm	10 mm	MAG-1003-S	7901782
	Magnet without mounting hole, Ø 30 mm, height 10 mm	10 mm	30 mm	MAG-3010-B	7901785
	Magnet with mounting hole for M4 countersunk screw, Ø 20 mm, height 6.5 mm	6.5 mm	20 mm	MAG-2006-B	7901784
	Magnet with mounting hole for M5 flat head screw, Ø 31 mm, height 15 mm	15 mm	31 mm	MAG-3015-B	7901786
	Magnet with mounting hole for M5 flat head screw, Ø 36 mm, height 19.5 mm	19.5 mm	36 mm	MAG-3515-B	7902086

Power supply modules

Power supply modules

Figure	Brief description	Туре	Part no.
	NAMUR isolatig amplifier, Cable fault detection, Switching outputs: 2 NO relay (1 per channel), Supply voltage: 24 V 230 V, Voltage type: AC/DC	EN2-2EX1	6041096
	NAMUR isolatig amplifier, Cable fault detection, Switching outputs: 2 NO relay (1 per channel), Supply voltage: 19,2 V 30 V, Voltage type: DC	EN2-2EX3	6041095

Further accessories

Figure	Accessory	Page
400000	Plug connectors and cables	→ H-267
- 1844	Mounting systems	→ H-258
	Further accessories	→ H-280

MAGNETIC PROXIMITY SENSORS IN A RECTANGULAR HOUSING









Product description

The MQ magnetic proximity sensors reliably detect permanent magnets through non-magnetic materials such as stainless steel, aluminum, plastic or wood. The MQ sensors feature a square, compact plastic housing that makes them easy to install. These sensors are resistant to dust, heat and vibration, making them ideal for use in harsh environments.

At a glance

- Type: 10 mm x 28 mm x 16 mm
- Sensing ranges: up to 60 mm
- Electrical configuration: DC, 3-wire
- Enclosure rating: IP 67, IP 68
- Temperature range: -25 °C to +75 °C
- Tough VISTAL™ housing
- · Reliable detection of permanent magnets through non-ferromagnetic materials such as stainless steel, aluminum, plastic or wood
- Solves high-temperature applications by installing the permanent magnet in the high-temperature area and the sensor behind an insulated area

Your benefits

- Short-circuit protection (pulsed)
- Large sensing ranges ensure reliable switching, even with target position tolerances
- · Low-cost sensor solution saves installation time and costs
- · Compact plastic housing makes machine integration easy

CE

Additional information

Detailed technical data F-247
Ordering information F-248
Dimensional drawings F-248
Connection diagramF-248
Maximum sensing range F-248
Installation notes F-249
Recommended accessories F-249

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much



Detailed technical data

Features

Housing	Rectangular
Dimensions (W x H x D)	10 mm x 16 mm x 28 mm
Sensing range S _n 1)	0 mm 60 mm
Safe sensing range S _a	48.6 mm
Magnetic sensitivity	≤ 1 mT
Switching frequency	1,000 Hz
Output type	PNP / NPN (depending on type)
Output function	NO
Electrical wiring	DC 3-wire
Enclosure rating 2)	IP 67, IP 68

 $^{^{1)}}$ Sensing range based on installation in non-magnetic material using Magnet MAG-3010-B (M4.0)

Mechanics/electronics

Supply voltage	10 V DC 30 V DC
Ripple 1)	≤ 10 %
Voltage drop ²⁾	≤ 1.5 V
Current consumption 3)	≤ 5 mA
Time delay before availability	≤ 26 ms
Hysteresis	1 % 10 %
Repeatability 4)	≤ 1 %
Temperature drift (of S _r)	± 10 %
EMC	According to EN 60947-5-2
Continuous current I _a	≤ 200 mA
Connection type	Male connector, M8 Cable, 2 m, PUR/PVC ⁵⁾ Cable with male connector, M12, 1 m, PUR/PVC ⁵⁾ (depending on type)
Short-circuit protection	V
Reverse polarity protection	V
Power-up pulse protection	V
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm
Ambient operating temperature	-25 °C +75 °C
Housing material	VISTAL™
Sensing face material	Plastic, VISTAL™

 $^{^{\}mbox{\tiny 1)}}$ Of $\mbox{V}_{\mbox{\scriptsize S}}.$

²⁾ According to EN 60529.

²⁾ At I_a max.

³⁾ Without load.

⁴⁾ Von Sr (VS und Ta constant)

 $^{^{5)}}$ Do not bend below 0 °C.

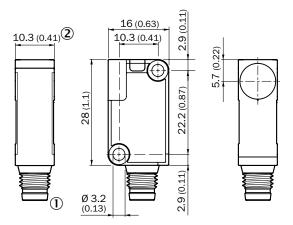
Ordering information

Other models → www.sick.com/MQ

Sensing range S _n	Output func- tion	Output type	Connection	Connection diagram	Туре	Part no.
≤ 60 mm	NO	PNP	Connector M8, 3-pin	Cd-002	MQ10-60APSKT0	1078008
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MQ10-60APSKU0	1078006
			Cable with connector M12, 3-pin, 1 m, PUR/PVC	Cd-002	MQ10-60AP- SKQDS01	1078005
		NPN	Connector M8, 3-pin	Cd-002	MQ10-60ANSKTO	1078009
			Cable, 3-wire, 2 m, PUR/PVC	Cd-001	MQ10-60ANSKU0	1078007

Dimensional drawings (Dimensions in mm (inch))

MQ10, connector

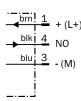


- ① Connection
- ② LED indicator 270°

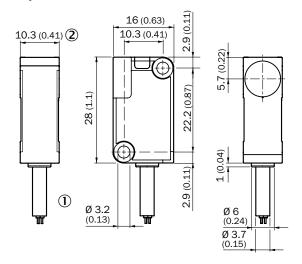
Connection diagram

Cd-001

Cd-002



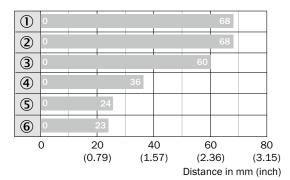
MQ10, cable



- ① Connection
- ② LED indicator 270°

Maximum sensing range

MMxx-60Axx-xxx



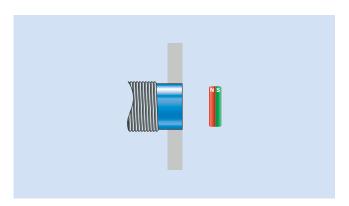
Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
3 MAG-3010-B (M 4.0)	7901785
4 MAG-2006-B (M 3.0)	7901784
(5) MAG-0625-A (M 2.0)	7901783
6 MAG-1003-S (M 1.0)	7901782

Installation notes

Flush sensor installation

Magnetic proximity sensors can be installed flush in all materials and metals with affecting the sensing range with the exception of magnetizable materials.



Non-flush sensor installation

The table shows how much the proximity sensor must protrude when installed in magnetic materials to prevent a reduction in the sensing range by more than 5%. Measurement standard MAG-3010-B (M 4.0).



Recommended accessories

Magnets

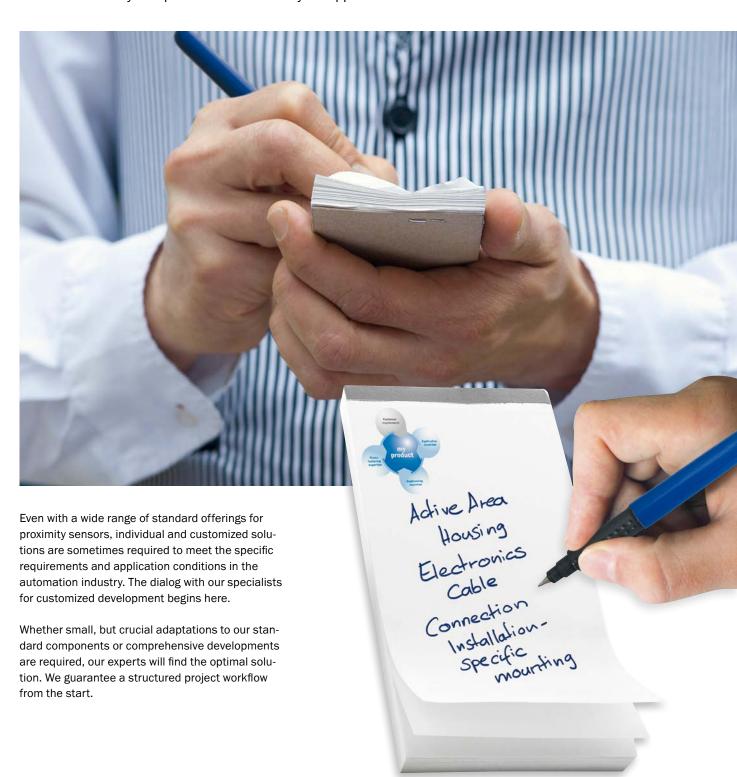
Figure	Description	Dimensions	Diameter	Туре	Part no.
	Magnet without mounting hole, Ø 6 mm, height 25 mm	25 mm	6 mm	MAG-0625-A	7901783
	Magnet without mounting hole, Ø 10 mm, height 3 mm	3 mm	10 mm	MAG-1003-S	7901782
	Magnet without mounting hole, Ø 30 mm, height 10 mm	10 mm	30 mm	MAG-3010-B	7901785
	Magnet with mounting hole for M4 countersunk screw, Ø 20 mm, height 6.5 mm	6.5 mm	20 mm	MAG-2006-B	7901784
	Magnet with mounting hole for M5 flat head screw, Ø 31 mm, height 15 mm	15 mm	31 mm	MAG-3015-B	7901786
	Magnet with mounting hole for M5 flat head screw, Ø 36 mm, height 19.5 mm	19.5 mm	36 mm	MAG-3515-B	7902086

Further accessories

Figure	Accessory	Page
460,000	Plug connectors and cables	→ H-267
63644	Mounting systems	→ H-258
	Further accessories	→ H-280

YOUR ORDER, PLEASE! CUSTOMIZABLE SOLUTIONS TO FIT YOUR NEEDS.

If you don't find the proximity sensor in the SICK portfolio that meets your requirements, we can develop a sensor based on your specifications that fits your application.



G

Design to implementation of a tailored solution is divided into three areas and six phases.

During each phase of the project, you can rely on our support and expertise – anywhere in the world.

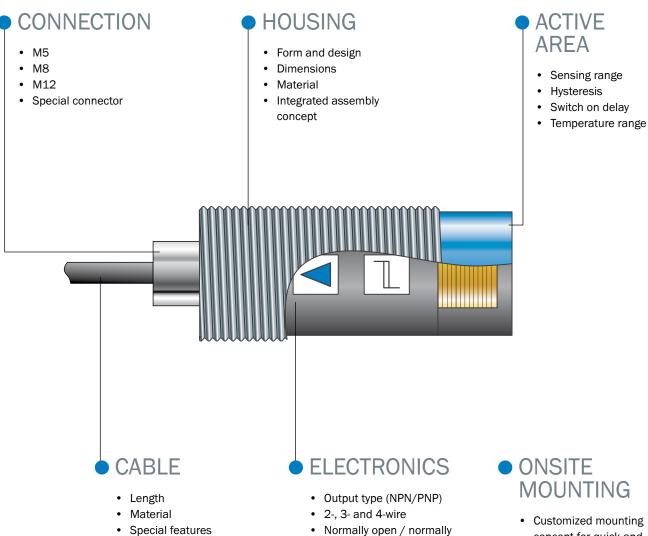
Application analysis SICK provides you with onsite assistance by analyzing of your requirements for a customized sensor. Customer requirement 6 Production and supply Upon approval, SICK will supply the product with all SICK quality standards relating to final production and product **Application** quality. **expertise** my product Manufacturing Assessment of requirements expertise All requirements are assessed and prioritized to produce a clear picture of which product adjustments are necessary. **Engineering** Test installation **expertise** Test installations are carried out with the support of the SICK service team to ensure successful integration of the product. Orawing up a specification We work with you to draw up the specifications for your customized solution. 4 Prototyping SICK can use the specifications to produce a fully functional

prototype sensor.

CUSTOMIZABLE SOLUTIONS TO FIT YOUR NEEDS

SICK is on your side as an innovative, reliable and competent partner in evaluating and assessing all application requirements. After determining the necessary the necessary product adjustments, we define the specification for your customized solution in collaboration with you.

Compile your "wish list" from the following components:



closed

· Intelligent switching



Your contacts at SICK are happy to advise you.

(e.g., oil resistant)

concept for quick and easy installation of the sensor onsite



ACCESSORIES



Perfect sensor integration made easy



highly available application solution. The advantage? Sensors and accessories work in conjunction to offer maximum operational safety.

In addition, the user is able to save additional costs for development, manufacture and procurement. A wide range of accessory components are always available on short-notice - convenient

single-source availability in combination with sensors. And in the event that a custom solution is required, SICK is on your side as a reliable and competent partner. Tailored developments and adaptations can be implemented in just a short period of time.





	General information
	Mounting systems
	Magnets
63	Connection systems
	Modules and gateways



MOUNTING SYSTEMS AND CONNECTIVITY

Mounting systems



To integrate SICK sensors perfectly into a machine or system, mounting equipment tailored precisely to the sensors is required. Whether fine adjustment to precision equipment or protection against harsh environmental conditions, SICK provides matching designs and products for mounting, alignment, and protection for its sensors. When it comes to special applications, SICK works with the customer to develop tailored and system-specific mounting elements, which are then delivered with the sensor.

Your benefits

- Quick system installation and maintenance thanks to a broad portfolio of simple, practical mounting options tailored to SICK sensors
- Flexible, customized alignment of the sensor to the object being detected using the universal clamp system
- Prevention of sensor damage (e.g. due to mechanical loads) and guarantee of sensor functionality with the aid of SICK sensor protection solutions
- Application-specific solutions for mounting, aligning, and protecting sensors



Passive connectivity



A broad portfolio of termination screw male and female connectors allows customized wiring solutions to be implemented. Depending on the requirements, SICK offers different lengths of cable and materials that are delivered quickly and pre-assembled free of errors. Connecting cables (with a molded round connector at one end and open at the other end) offer maximum flexibility when wiring sensors.

Your benefits

- Operational safety because the connectivity is designed for the sensors.
- Low costs thanks to high-quality components with long service lives
- Guaranteed productivity thanks to reliable detection
- Ready to assemble plug connectors with screw connection or insulation piercing
- Broad portfolio of connecting and extension cables with PUR
 jacket (high resistance to oils, lubricants, and coolants), PVC
 jacket (good resistance to chemicals for use in dry zones), and
 for use in hygienic and washdown zones (maximum resistance
 to chemicals, acids, alkalis, and cleaning agents)



Mounting systems

Universal bar clamp systems

Figure	Description	Material	Туре	Part no.
40	Plate H for universal clamp bracket	Steel, zinc coated	BEF-KHS-H01	2022465
	Plate N05 for universal clamp bracket,	Zinc plated steel (sheet), Zinc die cast (clamping bracket)	BEF-KHS-N05	2051611
	M12	Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp)	BEF-KHS-N05N	2051621
an	Plate N06 for universal clamp bracket,	Zinc plated steel (sheet), Zinc die cast (clamping bracket)	BEF-KHS-N06	2051612
	M18	Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp)	BEF-KHS-N06N	2051622
0	Plate N10 for universal clamp bracket,	Zinc plated steel (sheet), Zinc die cast (clamping bracket)	BEF-KHS-N10	2062372
6	M30	Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp)	BEF-KHS-N10N	2062373
	Plate N11N for universal clamp bracket	Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp)	BEF-KHS-N11N	2071081
The same	Universal bar clamp for mounting bars with 12 mm diameter	Zinc diecast	BEF-KHS-KH3	5322626
	Universal clamp bracket for mounting bars with 12 mm diameter	Stainless steel V2A (1.4301)	BEF-KHS-KH3N	5322627
	Mounting bar, straight, 200 mm	Steel, zinc coated	BEF-MS12G-A	4056054
		Stainless steel (1.4571)	BEF-MS12G-NA	4058914
	Mounting bar, straight, 300 mm	Steel, zinc coated	BEF-MS12G-B	4056055
		Stainless steel (1.4571)	BEF-MS12G-NB	4058915
	Mounting bar, L-shaped, 150 mm x	Steel, zinc coated	BEF-MS12L-A	4056052
	150 mm	Stainless steel (1.4571)	BEF-MS12L-NA	4058912
	Mounting bar, L-shaped, 250 x 250 mm	Steel, zinc coated	BEF-MS12L-B	4056053
	Mounting sur, E shaped, 200 x 200 mm	Stainless steel (1.4571)	BEF-MS12L-NB	4058913
	Mounting bar, Z-shaped, 150 mm x	Steel, zinc coated	BEF-MS12Z-A	4056056
	70 mm x 150 mm	Stainless steel (1.4571)	BEF-MS12Z-NA	4058916
	Mounting bar, Z-shaped, 150 mm x	Steel, zinc coated	BEF-MS12Z-B	4056057
	70 mm x 250 mm	Stainless steel (1.4571)	BEF-MS12Z-NB	4058917
00	Bar clamp for bar diameter of 12 mm (fixing the mounting rod)	Aluminum	BEF-RMC-D12	5321878

→ For dimensional drawings, please see page H-260

Mounting brackets and mounting plates

Figure	Description	Material	Туре	Part no.
	Mounting plate for M8 housing	Steel, zinc coated	BEF-WG-M08	5321722
	Mounting bracket for M8 housing	Steel, zinc coated	BEF-WN-M08	5321721



Figure	Description	Material	Туре	Part no.
0	Mounting plate for M12 housing	Steel, zinc coated	BEF-WG-M12	5321869
رار		Stainless steel	BEF-WG-M12N	5320950
10		Steel, zinc coated	BEF-WN-M12	5308447
40	Mounting bracket for M12 housing	Stainless steel	BEF-WN-M12N	5320949
0	Mounting plate for M18 housing	Steel, zinc coated	BEF-WG-M18	5321870
(30 J	Mounting plate for M18 housing	Stainless steel	BEF-WG-M18N	5320948
10	Mounting bracket for M18 housing	Steel, zinc coated	BEF-WN-M18	5308446
40		Stainless steel	BEF-WN-M18N	5320947
	Mounting plate for M30 housing	Steel, zinc coated	BEF-WG-M30	5321871
40	Mounting bracket for M30 housing	Steel, zinc coated	BEF-WN-M30	5308445
10	Mounting bracket for wall mounting for capacitive proximity sensor CQ4	Stainless steel 1.4571	BEF-W4-A	2051628
W : 50	Mounting bracket for floor mounting for capacitive proximity sensor CQ4	Stainless steel 1.4571	BEF-W4-B	2051630

→ For dimensional drawings, please see page H-262

Terminal and alignment brackets

Alignment brackets

Figure	Description	Material	Туре	Part no.
6	Integrated adapter for M30 housings	Plastic (POM)	BEF-EA-CM30	2043770
	Ball clamp bracket	Plastic	BEF-GH-MINI01	2023160
3	Mounting bracket with ball-and-socket for M18 housing	Plastic	BEF-WN-M18-ST02	5312973



Terminal brackets

Figure	Description	Material	Туре	Part no.
	Clamping block for round sensors M8, without fixed stop	Plastic (PA12), glass-fiber reinforced	BEF-KH-M08	2051477
200	Clamping block for round sensors M8, with fixed stop	Plastic (PA12), glass-fiber reinforced	BEF-KHF-M08	2051478
	Clamping block for round sensors M12, without fixed stop	Plastic (PA12), glass-fiber reinforced	BEF-KH-M12	2051479
10	Clamping block for round sensors M12, with fixed stop	Plastic (PA12), glass-fiber reinforced	BEF-KHF-M12	2051480
	Clamping block for round sensors M18, without fixed stop	Plastic (PA12), glass-fiber reinforced	BEF-KH-M18	2051481
	Clamping block for round sensors M18, with fixed stop	Plastic (PA12), glass-fiber reinforced	BEF-KHF-M18	2051482

→ For dimensional drawings, please see page H-264

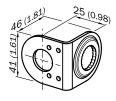
Other mounting accessories

Туре	Part no.
O-ring IMP05	5327492
O-ring IMP08	5327493
O-ring IMP12	5327494
O-ring IMP14	5327495
Support ring IMP12	5327496

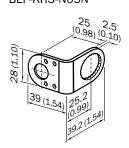
Dimensional drawings mounting systems

Universal bar clamp systems

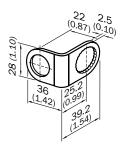
BEF-KHS-H01



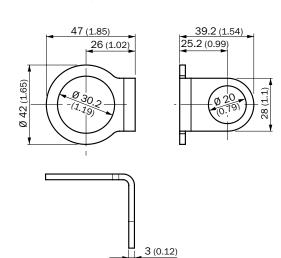
BEF-KHS-N05 BEF-KHS-N05N



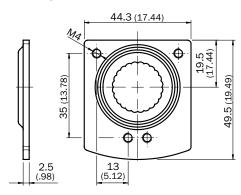
BEF-KHS-N06 BEF-KHS-N06N



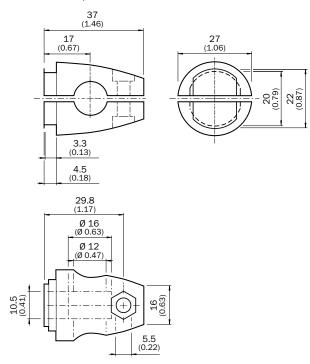
BEF-KHS-N10 / BEF-KHS-N10N



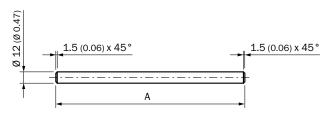
BEF-KHS-N11N



BEF-KHS-KH3 / BEF-KHS-KH3N

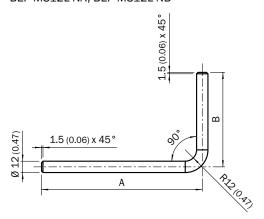


BEF-MS12G-A, BEF-MS12G-B, BEF-MS12G-NA, BEF-MS12G-NB



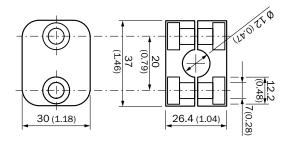
- ① BEF-MS12G-(N)A: A = 200 mm
- ② BEF-MS12G-(N)B: A = 300 mm

BEF-MS12L-A, BEF-MS12L-B, BEF-MS12L-NA, BEF-MS12L-NB

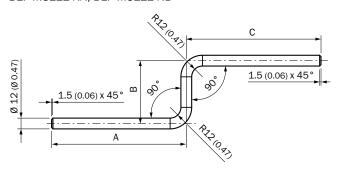


- ① BEF-MS12L-(N)A: A = 200 mm, B = 150 mm
- ② BEF-MS12L-(N)B: A = 250 mm, B = 250 mm

BEF-RMC-D12 (5321878)



BEF-MS12Z-A, BEF-MS12Z-B, BEF-MS12Z-NA, BEF-MS12Z-NB

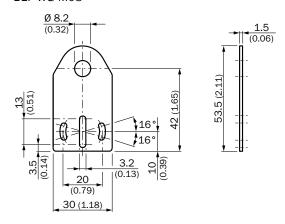


- ① BEF-MS12Z-(N)A: A = 150 mm, B = 70 mm, C = 150 mm
- ② BEF-MS12Z-(N)B: A = 150 mm, B = 70 mm, C = 250 mm

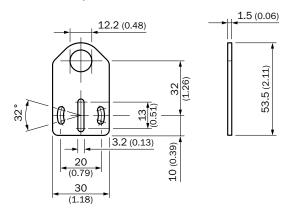


Mounting brackets and mounting plates

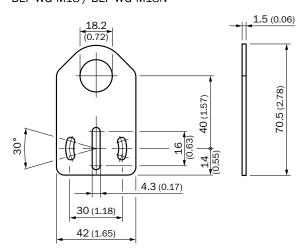
BEF-WG-M08



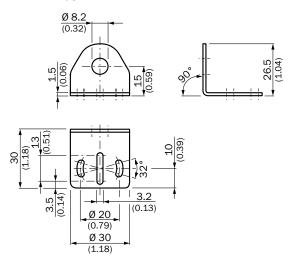
BEF-WG-M12 / BEF-WG-M12N



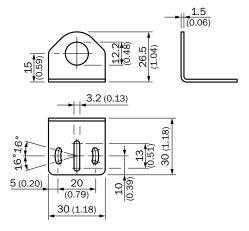
BEF-WG-M18 / BEF-WG-M18N



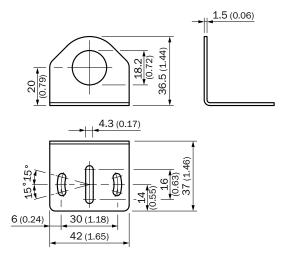
BEF-WN-M08



BEF-WN-M12 / BEF-WN-M12N

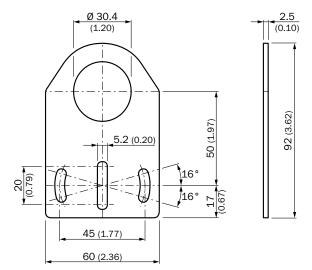


BEF-WN-M18 / BEF-WN-M18N

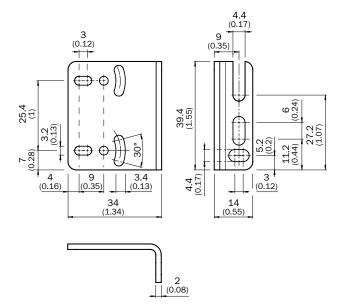




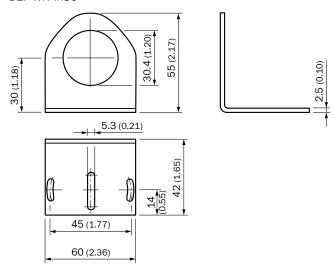
BEF-WG-M30



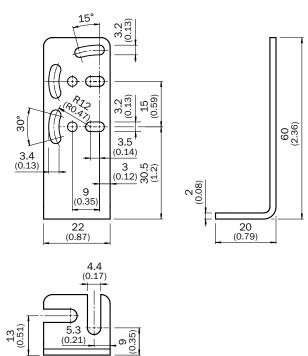
BEF-W4-A



BEF-WN-M30



BEF-W4-B

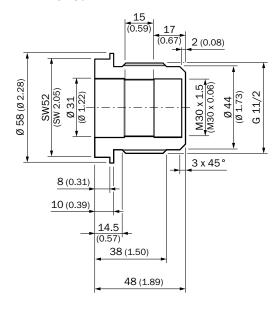


13.1 (0.52)

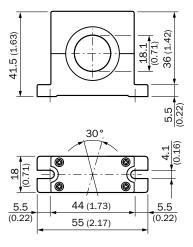


Terminal and alignment brackets

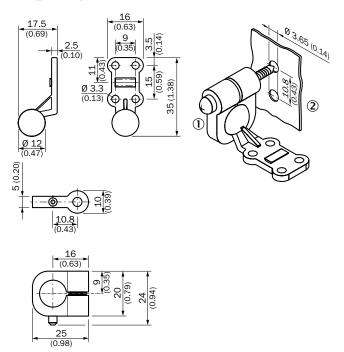
BEF-EA-CM30



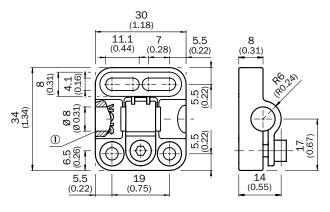
BEF-WN-M18-ST02



BEF-GH-MINI01



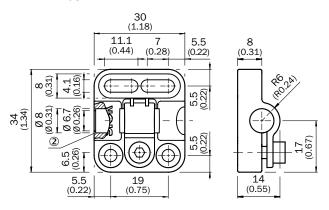
BEF-KH-M08



① Without fixed stop

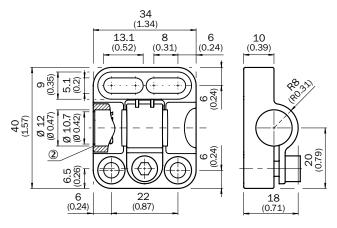


BEF-KHF-M08



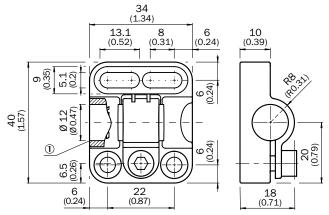
① With fixed stop

BEF-KHF-M12

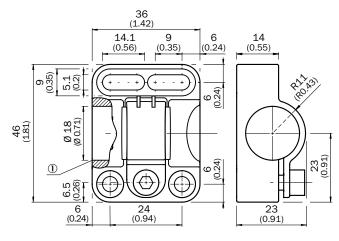


② With fixed stop

BEF-KH-M12

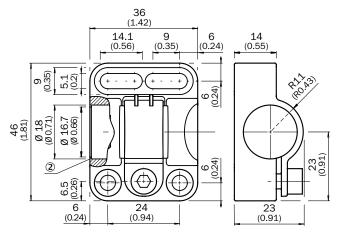


BEF-KH-M18



① Without fixed stop

BEF-KHF-M18



2 With fixed stop



Magnets

Figure	Description	Dimensions	Diameter	Туре	Part no.
	Magnet without mounting hole	25 mm	6 mm	MAG-0625-A	7901783
	Magnet without mounting hole	3 mm	10 mm	MAG-1003-S	7901782
	Magnet with mounting hole for M4 counter- sunk screw	6.5 mm	20 mm	MAG-2006-B	7901784
	Magnet without mounting hole	10 mm	30 mm	MAG-3010-B	7901785
	Magnet with mounting hole for M5 flat head screw	15 mm	31 mm	MAG-3015-B	7901786
	Magnet with mounting hole for M5 flat head screw	19.5 mm	36 mm	MAG-3515-B	7902086



Connection systems

Connecting cables with female connector

Connecting cables with female connector M8, 3-pin, PVC, chemical resistant

- Cable material: PVC
- Connector material: TPU
- Locking nut material: CuZn, nickel-plated brass

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
Female connector, M8, 3-pin, straight, unshielded			2 m, 3-wire	DOL-0803-G02M	6010785
	Coblo Elving loads	5 m, 3-wire	DOL-0803-G05M	6022009	
	Cable, Flying leads	10 m, 3-wire	DOL-0803-G10M	6022011	
_	•		15 m, 3-wire	DOL-0803-G15M	6036472
		oin, Cable, Flying leads	2 m, 3-wire	DOL-0803-W02M	6008489
	Female connector, M8, 3-pin, angled, unshielded		5 m, 3-wire	DOL-0803-W05M	6022010
an			10 m, 3-wire	DOL-0803-W10M	6022012
			15 m, 3-wire	DOL-0803-W15M	6036473

Connecting cables with female connector M8, 3-pin, PUR, halogen-free, Oil / grease resistant

- Cable material: PUR, halogen-free
- **Connector material: TPU**
- Locking nut material: zinc die-cast, nickel-plated

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
			1 m, 3-wire	DOL-0803-G01MC	6036455
			2 m, 3-wire	DOL-0803-G02MC	6025888
	Female connector, M8, 3-pin,	Cable Elving leads	3 m, 3-wire	DOL-0803-G03MC	6038991
	straight, unshielded	Cable, Flying leads	5 m, 3-wire	DOL-0803-G05MC	6025889
			10 m, 3-wire	DOL-0803-G10MC	6025890
			20 m, 3-wire	DOL-0803-G20MC	6036456
	Female connector, M8, 3-pin, angled, unshielded with LED	Cable, Flying leads	2 m, 3-wire	DOL-0803-L02MC	6039080
		Cable, Flying leads	2 m, 3-wire	DOL-0803-W02MC	6025891
89	Female connector, M8, 3-pin, angled, unshielded		5 m, 3-wire	DOL-0803-W05MC	6025892
	ang. and more dead		10 m, 3-wire	DOL-0803-W10MC	6025893

Connecting cables with female connector M8, 3-pin, PP, hygienic systems

- Cable material: PP
- Connector material: PP
- Locking nut material: stainless steel (V4A/1.4404/316L)

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M8, 3-pin, straight, unshielded		2 m, 3-wire	DOL-0803-G02MRN	6058504
		Cable, Flying leads	5 m, 3-wire	DOL-0803-G05MRN	6058505
0			10 m, 3-wire	DOL-0803-G10MRN	6058506
		Cable, Flying leads	2 m, 3-wire	DOL-0803-L02MRN	6058787
	Female connector, M8, 3-pin, angled, unshielded, with LED		5 m, 3-wire	DOL-0803-L05MRN	6058788
	ang.ou, anomoradu, mar 222		10 m, 3-wire	DOL-0803-L10MRN	6058789
			2 m, 3-wire	DOL-0803-W02MRN	6058507
	Female connector, M8, 3-pin, angled, unshielded	Cable, Flying leads	5 m, 3-wire	DOL-0803-W05MRN	6058508
	g. 2 2, 2./10/110/u0u		10 m, 3-wire	DOL-0803-W10MRN	6058509



Connecting cables with female connector M12, 4-pin, PVC, chemical resistant

• Cable material: PVC

• Connector material: TPU

• Locking nut material: CuZn, nickel-plated brass

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
			2 m, 4-wire	DOL-1204-G02M	6009382
			5 m, 4-wire	DOL-1204-G05M	6009866
	Female connector, M12, 4-pin, straight, unshielded	Cable, Flying leads	10 m, 4-wire	DOL-1204-G10M	6010543
*	otraignt, unomorada		15 m, 4-wire	DOL-1204-G15M	6010753
			20 m, 4-wire	DOL-1204-G20M	6034401
	Female connector, M12, 4-pin, angled, with 3 LEDs,	Cable, Flying leads	2 m, 4-wire	DOL-1204-L02M	6027945
No.			5 m, 4-wire	DOL-1204-L05M	6027944
•	unshielded		10 m, 4-wire	DOL-1204-L10M	6027946
		Cable, Flying leads	2 m, 4-wire	DOL-1204-W02M	6009383
			5 m, 4-wire	DOL-1204-W05M	6009867
	Female connector, M12, 4-pin, angled, unshielded		10 m, 4-wire	DOL-1204-W10M	6010541
	angles, anomorada		15 m, 4-wire	DOL-1204-W15M	6036474
			20 m, 4-wire	DOL-1204-W20M	6033559

Connecting cables with female connector M12, 4-pin, PUR

• Cable material: PUR • Connector material: TPU

• Locking nut material: CuZn, nickel-plated brass

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 4-pin, straight, shielded	Cable, Flying leads	5 m, 4-wire	DOL-1204-G05MA	6042100
600	Female connector, M12, 4-pin, angled, shielded	Cable, Flying leads	5 m, 4-wire	DOL-1204-W05MA	6042098
	Female connector, M12, 4-pin, angled, unshielded	Cable, Flying leads	5 m, 4-wire	DOL-1204-W05MD	6020399

Connecting cables with female connector M12, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

• Locking nut material: zinc die-cast, nickel-plated

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
			2 m, 4-wire	DOL-1204-G02MC	6025900
			5 m, 4-wire	DOL-1204-G05MC	6025901
	Female connector, M12, 4-pin,	Cable Elving leads	10 m, 4-wire	DOL-1204-G10MC	6025902
No.	straight, unshielded	Cable, Flying leads	15 m, 4-wire	DOL-1204-G15MC	6034749
			20 m, 4-wire	DOL-1204-G20MC	6034750
			25 m, 4-wire	DOL-1204-G25MC	6034751
	Female connector, M12,	Cable, Flying leads	2 m, 4-wire	DOL-1204-L02MC	6039086
em .	4-pin, angled, with 3 LEDs,		5 m, 4-wire	DOL-1204-L05MC	6020398
	unshielded		10 m, 4-wire	DOL-1204-L10MC	6039088



Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
			2 m, 4-wire	DOL-1204-W02MC	6025903
			5 m, 4-wire	DOL-1204-W05MC	6025904
	Female connector, M12, 4-pin, angled, unshielded	Cable, Flying leads	10 m, 4-wire	DOL-1204-W10MC	6025905
7			15 m, 4-wire	DOL-1204-W15MC	6034752
			20 m, 4-wire	DOL-1204-W20MC	6034753
			25 m, 4-wire	DOL-1204-W25MC	6034754

Connecting cables with female connector M12, 4-pin, PP, hygienic systems

- Cable material: PP
- Connector material: PP
- Locking nut material: stainless steel (V4A/1.4404)

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
			2 m, 4-wire	DOL-1204-G02MRN	6058291
	Female connector, M12, 4-pin,	Cable Elving leads	5 m, 4-wire	DOL-1204-G05MRN	6058476
C	straight, unshielded	Cable, Flying leads	10 m, 4-wire	DOL-1204-G10MRN	6058478
			25 m, 4-wire	DOL-1204-G25MRN	6058480
~	Female connector, M12,	Cable, Flying leads	2 m, 4-wire	DOL-1204-L02MRN	6058482
			5 m, 4-wire	DOL-1204-L05MRN	6058483
3	4-pin, angled, with 2 LEDs, unshielded		10 m, 4-wire	DOL-1204-L10MRN	6058484
			25 m, 4-wire	DOL-1204-L25MRN	6058485
~			2 m, 4-wire	DOL-1204-W02MRN	6058474
	Female connector, M12, 4-pin,	Cable Flying lands	5 m, 4-wire	DOL-1204-W05MRN	6058477
5	angled, unshielded	Cable, Flying leads	10 m, 4-wire	DOL-1204-W10MRN	6058479
			25 m, 4-wire	DOL-1204-W25MRN	6058481

Connecting cables with female connector M12, 4-pin, PVC, hygienic systems

- Cable material: PVC
- **Connector material: PUR**
- Locking nut material: stainless steel (V4A/1.4404)

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
_			2 m, 4-wire	DOL-1204-G02MNI	6052613
	Female connector, M12, 4-pin,	Cable, Flying leads	5 m, 4-wire	DOL-1204-G05MNI	6052615
***	straight, unshielded	Cable, Flying leads	10 m, 4-wire	DOL-1204-G10MNI	6052617
			25 m, 4-wire	DOL-1204-G25MNI	6052619
		Cable, Flying leads	2 m, 4-wire	DOL-1204-L02MNI	6052621
	Female connector, M12,		5 m, 4-wire	DOL-1204-L05MNI	6052622
_	4-pin, angled, with 3 LEDs, unshielded		10 m, 4-wire	DOL-1204-L10MNI	6052623
			25 m, 4-wire	DOL-1204-L25MNI	6052624
			2 m, 4-wire	DOL-1204-W02MNI	6052614
	Female connector, M12, 4-pin,	Cable, Flying leads	5 m, 4-wire	DOL-1204-W05MNI	6052616
	angled, unshielded		10 m, 4-wire	DOL-1204-W10MNI	6052618
			25 m, 4-wire	DOL-1204-W25MNI	6052620

Connecting cables with female connector M12, 4-pin, Oil $\slash\,$ grease resistant

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 4-pin, straight, shielded	Cable, Flying leads	10 m, 4-wire	DOL-1204-G10MAC	6041797



Connecting cables with female connector M12, 5-pin, PP, hygienic systems

• Cable material: PP

• Connector material: PP

• Locking nut material: stainless steel (V4A/1.4404)

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 5-pin, straight, unshielded	Cable, Flying leads	2 m, 5-wire	DOL-1205-G02MRN	6058494
			5 m, 5-wire	DOL-1205-G05MRN	6058495
C			10 m, 5-wire	DOL-1205-G10MRN	6058496
			25 m, 5-wire	DOL-1205-G25MRN	6058497

→ For dimensional drawings, please see page H-274

Connecting cables with male connector

Connecting cables with male connector M12, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

· Locking nut material: zinc die-cast, nickel-plated

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
			2 m, 4-wire	STL-1204-G02MC	6028077
			5 m, 4-wire	STL-1204-G05MC	6048170
	Male connector, M12, 4-pin, straight, unshielded	Cable, Flying leads	0.29 m, 4-wire	STL-1204-G0M3C	6011311
•			10 m, 4-wire	STL-1204-G10MC	6041750
			15 m, 4-wire	STL-1204-G15MC	6048171
	Male connector, M12, 4-pin, angled, unshielded	Cable, Flying leads	5 m, 4-wire	STL-1204-W05MC	6037472
1 8			15 m, 4-wire	STL-1204-W15MC	6037473

→ For dimensional drawings, please see page H-277

Connection cables with female connector and male connector

Connection cables with female connector and male connector M8, 3-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

· Locking nut material: zinc die-cast, nickel-plated

	Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
				1 m, 3-wire	DSL-0803-G01MC	6029405
				2 m, 3-wire	DSL-0803-G02MC	6029406
•				3 m, 3-wire	DSL-0803-G03MC	6037696
			Male connector, M8,	5 m, 3-wire	DSL-0803-G05MC	6032730
Ш	ustration may	Female connector, M8, 3-pin, straight, unshielded	3-pin, straight	10 m, 3-wire	DSL-0803-G10MC	6032731
III	differ			1.5 m, 3-wire	DSL-0803-G1M5C	6037695
				20 m, 3-wire	DSL-0803-G20MC	6035805
	100			2.5 m, 3-wire	DSL-0803-G2M5C	6035951
7			Male connector, M12, 3-pin, straight	2 m, 3-wire	DSL-8203-G02MC	6025915
				5 m, 3-wire	DSL-8203-G05MC	6030608



Connection cables with female connector and male connector M8, 3-pin, PVC, chemical resistant

• Cable material: PVC • Connector material: TPU

• Locking nut material: zinc die-cast, nickel-plated

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M8, 3-pin, straight, unshielded	Male connector, M12, 3-pin, straight	0.6 m, 3-wire	DSL-8203-G0M6	6022570
No. Wes			2 m, 3-wire	DSL-8203-G02M	6022572
			5 m, 3-wire	DSL-8203-G05M	6027943

Connection cables with female connector and male connector M12, 4-pin, PVC

• Cable material: PVC Connector material: TPU

Locking nut material: CuZn, nickel-plated brass

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 4-pin,	Male connector, M12,	2 m, 4-wire	DSL-1204-G02M	6022567
00	straight, unshielded	4-pin, straight	5 m, 4-wire	DSL-1204-G05M	6022569

Connection cables with female connector and male connector M12, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

Connector material: TPU

· Locking nut material: zinc die-cast, nickel-plated

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 4-pin,	Male connector, M12,	5 m, 4-wire	DSL-1204-G05MC	6033245
W. No.	straight, unshielded	4-pin, straight	10 m, 4-wire	DSL-1204-G10MC	6033698

Connection cables with female connector and male connector M12, 4-pin, PP, hygienic systems

• Cable material: PP

Connector material: PP

• Locking nut material: stainless steel (V4A/1.4404)

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 4-pin,	Male connector, M12,	2 m, 4-wire	DSL-1204-B02MRN	6058502
6	angled, unshielded	4-pin, straight	5 m, 4-wire	DSL-1204-B05MRN	6058503
	Female connector, M12, 4-pin,	Male connector, M12, 4-pin, straight	2 m, 4-wire	DSL-1204-G02MRN	6058499
	straight, unshielded		5 m, 4-wire	DSL-1204-G05MRN	6058500

→ For dimensional drawings, please see page H-277

Female connectors

Female connectors (ready to assemble) M8, 3-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Female connector, M8, 3-pin, straight, unshielded	Screw-type terminals	РВТ/РА	DOS-0803-G	7902077
OW.	Female connector, M8, 3-pin, angled, unshielded	Solder connection	PA/Zinc diecast	DOS-0803-W	7902078



Female connectors (ready to assemble) M8, 4-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Female connector, M8, 4-pin, straight, unshielded	Screw-type terminals	PBT/PA	DOS-0804-G	6009974
W.	Female connector, M8, 4-pin, angled, unshielded	Solder connection	PA/Zinc diecast	DOS-0804-W	6009975

Female connectors (ready to assemble) M12, 4-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Female connector, M12, 4-pin, straight, unshielded	Screw-type terminals	PA	DOS-1204-G	6007302
To.		Cutting technology	-	DOS-1204-GQU6	6042088
		Cutting technology		DOS-1204-GQU8	6053328
		Screw-type terminals	PA	DOS-1204-GX	6026528
	Female connector, M12, 4-pin, angled, unshielded	Screw-type terminals	PBT	DOS-1204-W	6007303
116				DOS-1204-WX	6025570

Female connectors (ready to assemble) M12, 4-pin, hygienic systems

• Locking nut material: stainless steel (V4A/1.4404/316L)

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
To a	Female connector, M12, 4-pin, straight, unshielded	Screw-type terminals	PA	DOS-1204-GN	6028357
100	Female connector, M12, 4-pin, angled, unshielded	Screw-type terminals	PBT	DOS-1204-WN	6028358

Female connectors (ready to assemble) M12, 5-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Female connector, M12, 5-pin, straight, unshielded	Screw-type terminals	PA	DOS-1205-G	6009719
100	Female connector, M12, 5-pin, angled, unshielded	Screw-type terminals	РВТ	DOS-1205-W	6009720

[→] For dimensional drawings, please see page H-278



Male connectors

Male connectors (ready to assemble) M8, 3-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Locking nut material	Туре	Part no.
	Male connector, M8, 3-pin, straight, unshielded	Screw-type termi- nals	PBT/PA	CuZn	STE-0803-G	6037322
Illustration may differ	Male connector, M8, 3-pin, angled, unshielded	Screw-type termi- nals	PBT	Nickel-plated brass	STE-0803-WSK	6053170

Male connectors (ready to assemble) M8, 4-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Male connector, M8, 4-pin, straight, unshielded	Screw-type terminals	PBT/PA	STE-0804-G	6037323

Male connectors (ready to assemble) M12, 4-pin

• Locking nut material: CuZn

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Male connector, M12, 4-pin,	Screw-type terminals	PA	STE-1204-G	6009932
	straight, unshielded	Cutting technology	-	STE-1204-GQU6	6042089
	Male connector, M12, 4-pin, angled, unshielded	Screw-type terminals	PBT	STE-1204-W	6022084

Male connectors (ready to assemble) M12, 4-pin, hygienic systems

• Locking nut material: stainless steel (V4A/1.4404)

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Male connector, M12, 4-pin, straight, unshielded	Community of the state of the s	PA	STE-1204-GN	6028359
		Screw-type terminals	РВТ	STE-1204-TN	6028360

Male connectors (ready to assemble) M12, 5-pin

• Locking nut material: CuZn, nickel-plated brass

Figure	Connection type head A	Connection type head B	Connector material	Туре	Part no.
	Male connector, M12, 5-pin, straight, A-coded, unshielded	Spring-cage connection	PA	STE-1205-GFE	6044999

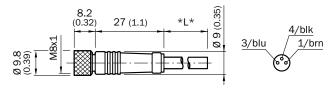
[→] For dimensional drawings, please see page H-279



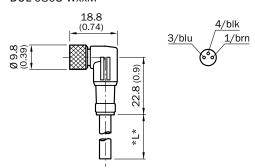
Dimensional drawings connection systems

Connecting cables with female connector

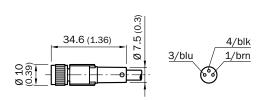
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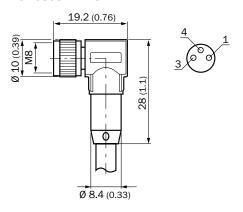
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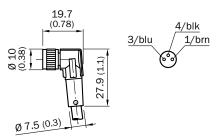
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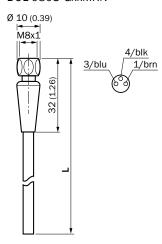
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DOL-0803-WxxMC

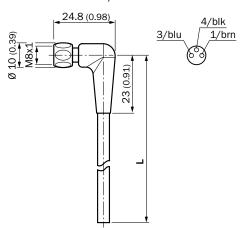


DOL-0803-GxxMRN

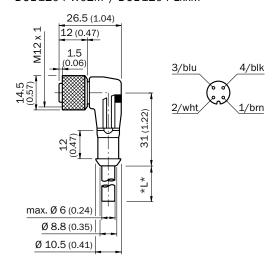




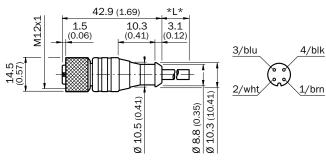
DOL-0803-LxxMRN / DOL-0803-WxxMRN



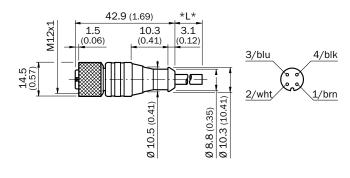
DOL-1204-W02M / DOL-1204-LxxM



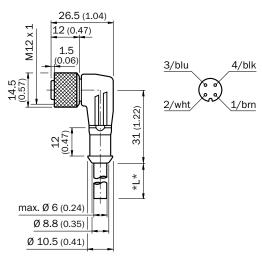
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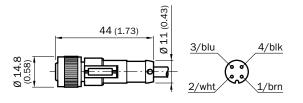
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DOL-1204-W05MA

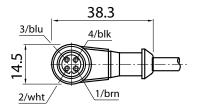


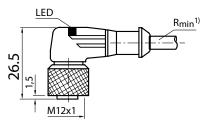
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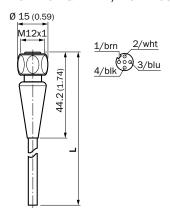


DOL-1204-LxxMC

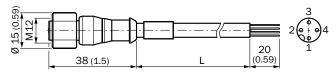




DOL-1204-GxxMRN / DOL-1205-GxxMRN

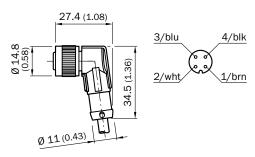


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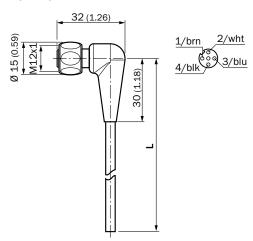


- ① Brn
- ② Wht
- 3 Blu
- 4 Blk

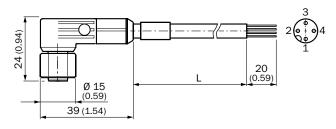
DOL-1204-WxxMC



DOL-1204-LxxMRN



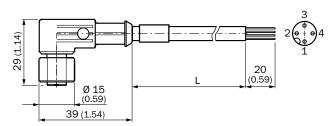
DOL-1204-LxxMNI



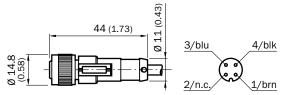
- ① Brn
- ② Wht
- 3 Blu
- 4 Blk



DOL-1204-WxxMNI



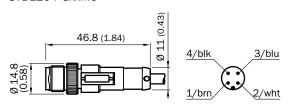
DOL-1204-GxxMAC



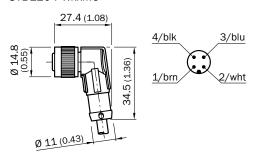
- ① Brn
- ② Blk
- 3 Blu
- 4 Wht

Connecting cables with male connector

STL-1204-GxxMC

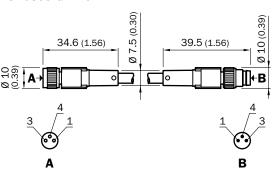


STL-1204-WxxMC

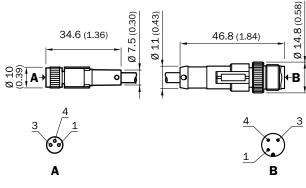


Connection cables with female connector and male connector

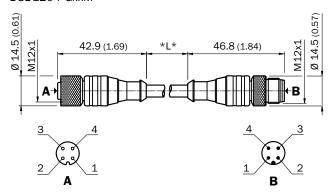
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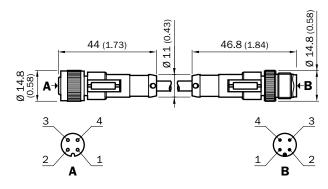
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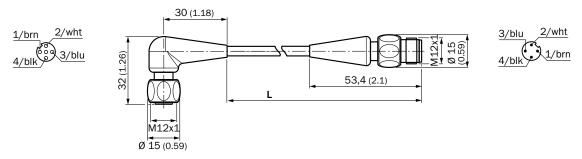
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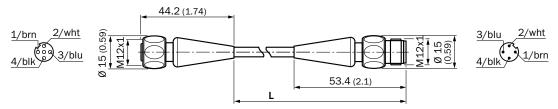
DSL-1204-GxxMC



DSL-1204-BxxMRN

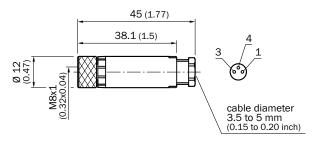


DSL-1204-GxxMRN

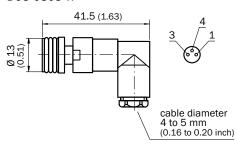


Female connectors

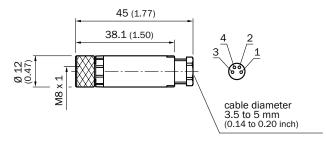
DOS-0803-G



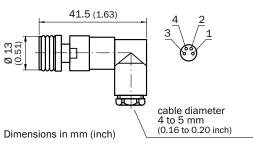
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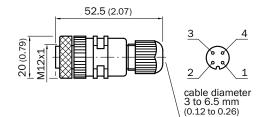
DOS-0804-G



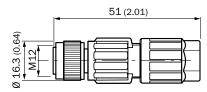
DOS-0804-W



DOS-1204-G

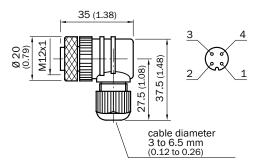


DOS-1204-GQU6

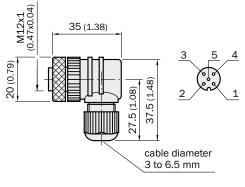




DOS-1204-W

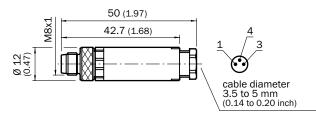


DOS-1205-W

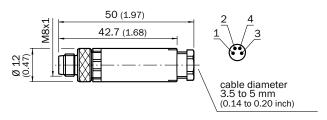


Male connectors

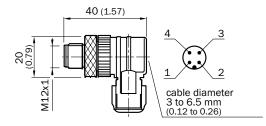
STE-0803-G



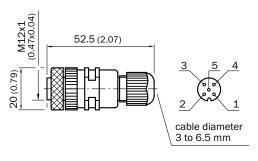
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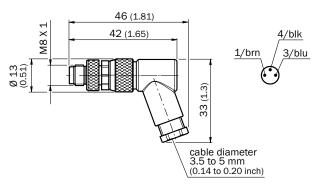
STE-1204-W



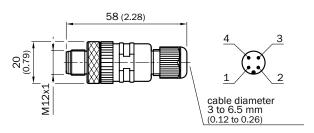
DOS-1205-G



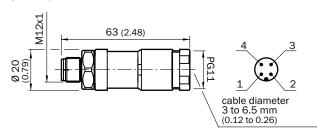
STE-0803-WSK



STE-1204-G



STE-1204-TN





Modules and gateways

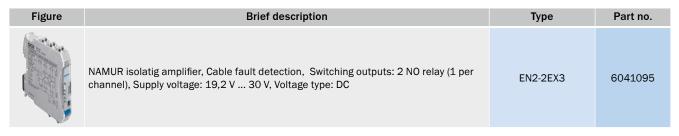
Fieldbus modules

Figure	Brief description	Туре	Part no.
Illustration may differ	EtherCAT IO-Link Master, IO-Link V1.1, power supply via 7/8" cable 24 V / 8 A, fieldbus connection via M12 cable	IOLG2EC-03208R01 (IO-Link Master)	6053254
Illustration may differ	EtherNet/IP IO-Link Master, IO-Link V1.1, power supply via 7/8" cable 24 V $/$ 8 A, fieldbus connection via M12-cable	IOLG2EI-03208R01 (IO-Link Master)	6053255
0.00	PROFINET IO-Link Master, IO-Link V1.1, Class A port, power supply via 7/8" cable 24 V $/$ 8 A, fieldbus connection via M12 cable	IOLG2PN-03208R01 (IO-Link Master)	6053253
	Number of IO-Link ports: 4; Communication mode: COM1/COM2; IO-Link version: IO-Link V1.0; Switching input: PNP; Supply voltage Vs, IO-Link ports: DC 24 V; Current loading: 800 mA; Data transmission rate: Max. 12 MBaud, Autobaud; Address space occupation: 1 bis 126; Connection type: Connector M12; Connection type, IO-Link ports: Connector M12, 5-pin; Suppyl voltage Vs, module: DC 18 30 V; Power consumption: Typ. 75 mA / max. 100 mA (at UL with DC 24 V), Typ. 25 mA + sensor current / max. 80	IOLSHPB-P3104R01	6039728

Power supply modules

Figure	Brief description	Туре	Part no.
	NAMUR isolatig amplifier, Cable fault detection, Switching outputs: 2 NO relay (1 per channel), Supply voltage: 24 V 230 V, Voltage type: AC/DC	EN2-2EX1	6041096



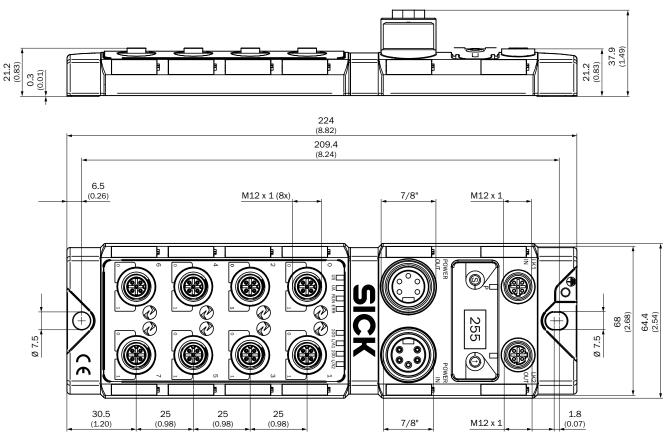


→ For dimensional drawings, please see page H-281

Dimensional drawings modules and gateways

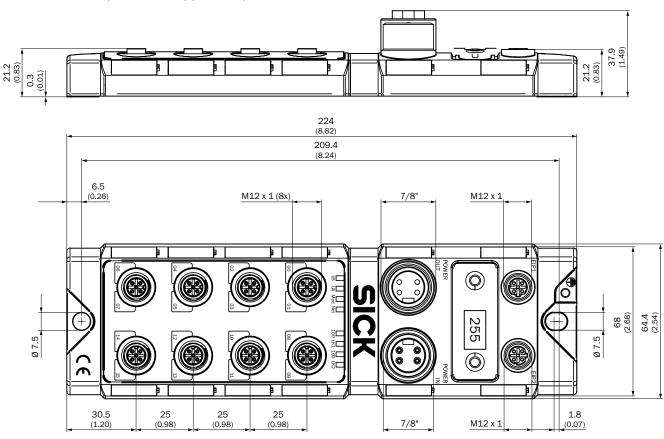
Fieldbus modules

IOLG2EC-03208R01 (IO-Link Master) (6053254)

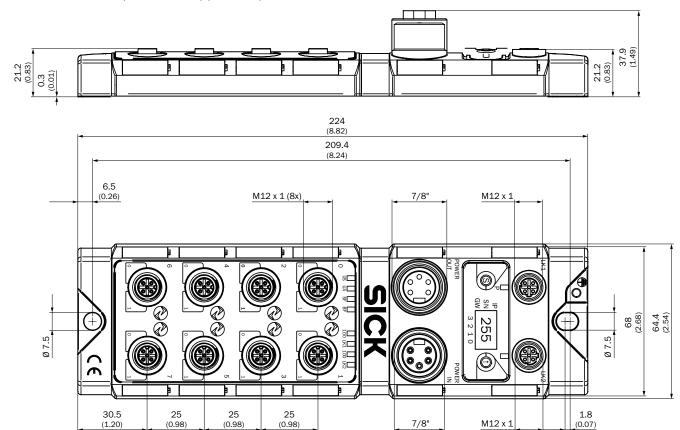




IOLG2EI-03208R01 (IO-Link Master) (6053255)



IOLG2PN-03208R01 (IO-Link Master) (6053253)

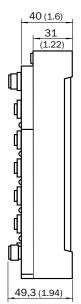


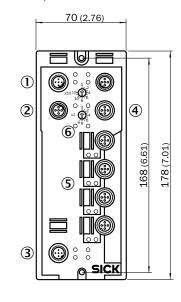
(0.98)



(0.98)

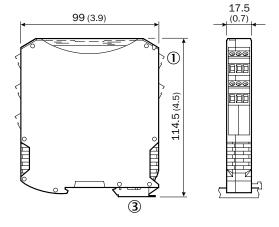
IOLSHPB-P3104R01 (6039728)



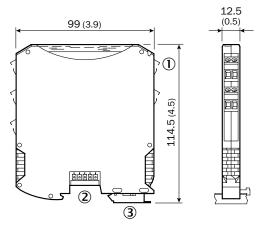


- ① Bus IN
- ② Bus OUT
- 3 Power supply IN
- 4 Power supply OUT
- ⑤ Port 1...4
- 6 Bus adress rotary switch

EN2-2EX1 (6041096)



EN2-2EX3 (6041095)





PROXIMITY SENSOR TECHNOLOGY IN DETAIL

Depending on which object material is to be detected or which special application is to be solved, different proximity sensor technology is used. The sensing range taking into account a possible reduction factor is decisive for selecting the best sensor from the product family group.

Sensing range

The sensing range S_n of a proximity sensor is the distance at which a signal change is triggered when the target, i.e., the object to be detected, approaches the sensing face axially.

In order to get comparable values for the sensing range of the proximity sensors, the standard target was defined for metallic material made of steel or oxide magnet. In the technical data of the proximity sensors from SICK, this value is always specified. It does not account for external influences or sample variances.

	Inductive/capacitive	Magnetic
Material	St37 (steel)	Oxide magnet (barium ferrite)
Dimension	1 mm thick (square)	Ø 30 mm x 10 mm high (M4.0, round)
	Side length = Sensing face diameter or $3 \times S_n^{(1)}$	

¹⁾ The larger of the two values indicates the side length of the standard target.

The sensing range S_n specified in the technical data does not account for external influences or sample variances and therefore, is only a conventional size.

Depending on the selected sensor principle, different tolerance ranges are possible, in which the actual measured sensing range of the sensors can vary.

Tolerance ranges

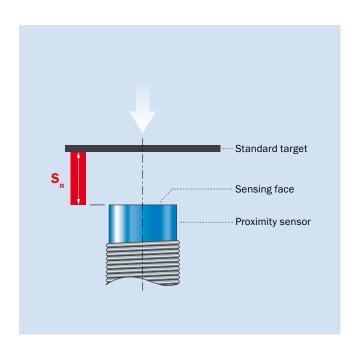
Inductive and magnetic proximity sensors

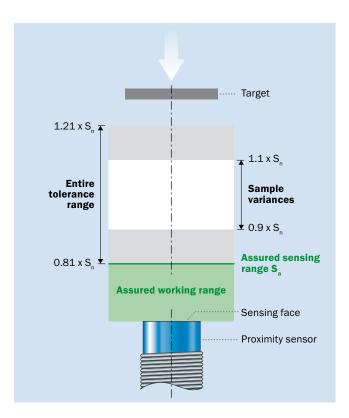
► 0.81 x S_n < tolerance range < 1.21 x S_n

Capacitive proximity sensors

► 0.72 x S_n < tolerance range < 1.32 x S_n

In practice, the **assured sensing range S** $_{\rm a}$ is always used in designing a sensor to ensure switching in consideration of all tolerance influences and to operate the sensor in an assured working range.







Assured sensing range S_a

The distance at which a response from the proximity sensor is ensured under the specified temperature, installation and voltage conditions.

Formula for calculating assured sensing range S_a

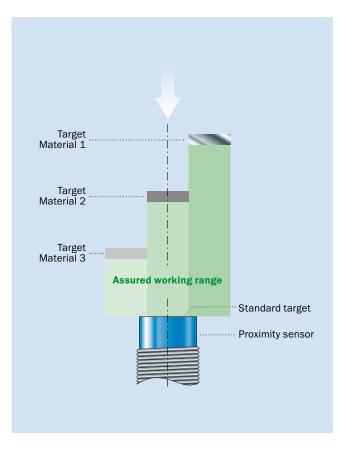
Inductive and magnetic proximity sensors

 $S_a = 0.81 \times S_n$

Capacitive proximity sensors

► $S_a = 0.72 \times S_n$

Reduction factor



If an object is detected from another material made of steel or oxide magnet, the sensing range is reduced. The reduction is expressed with reduction factor Rm. Therefore, additional standard values for the reduction factor are specified in the technical data.

Inductive

Material	Reduction factor R _m
Steel (St37)	1
Stainless steel	0.65 0.9 ¹⁾
Aluminum	0.2 0.5 1)

¹⁾ Depending on the sensor.

Capacitive

Material	Reduction factor R _m
Water	1
PVC	0.4
Oil	0.25

Magnetic

Magnet	Reduction factor R _m
M5.0	1.1 1.2 ¹⁾
M4.0	1
M1.0	0.25 0.38 1)

 $^{^{\}scriptscriptstyle 1)}$ Depending on the sensor.

Example calculation of the assured working range for inductive and magnetic proximity sensors:

Material	Aluminum $(R_m = 0.5)$	
Sensing range S _n	20 mm	
$S_a = 0.81 \text{ x } S_n = 0.81 \text{ x } 20 \text{ mm} = 16.2 \text{ mm}$ Assured working range = $R_m \text{ x } S_a = 0.5 \text{ x } 16.2 \text{ mm} = 8.1 \text{ mm}$		
► The assured working range is 8.1 mm.		

Example calculation of the assured working range for capacitive proximity sensors:

Material	$PVC (R_m = 0.4)$	
Sensing range S _n	10 mm	
$S_a = 0.72 \times S_n = 0.72 \times 10 \text{ mm} = 7.2 \text{ mm}$ Assured working range = $R_m \times S_a = 0.4 \times 7.2 \text{ mm} = 2.88 \text{ mm}$		
► The assured working range is 2.88 mm.		



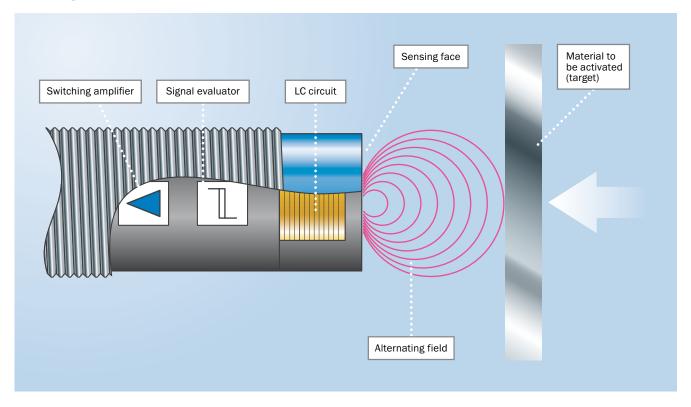
More definitions for the proximity sensor technologies can be found in

→ Chapter J – Appendix/Glossary



INDUCTIVE PROXIMITY SENSOR TECHNOLOGY

Technology and principle of operation



An inductive proximity sensor consists of an LC circuit – i.e., a resonant electrical circuit comprising a coil (L) and a capacitor (C) – a signal evaluator and a switching amplifier.

Inductive proximity sensors can take two output states, which are described as activated and deactivated. To detect metallic objects, the coil of the resonant circuit generates a high frequency electromagnetic alternating field that emerges from the sensing face of the sensor. The size of the field is defined by the size of the ferrite core and the coil.

If an activated material approaches the sensing face, non-ferrous metal eddy currents are generated. In ferromagnetic metals, there are additional core losses. These losses deprive the resonant circuit of energy and dampen the oscillation. The signal evaluator detects this change and translates this into a switching signal.

The inductive proximity technology is also an integral part of our inductive safety switches.

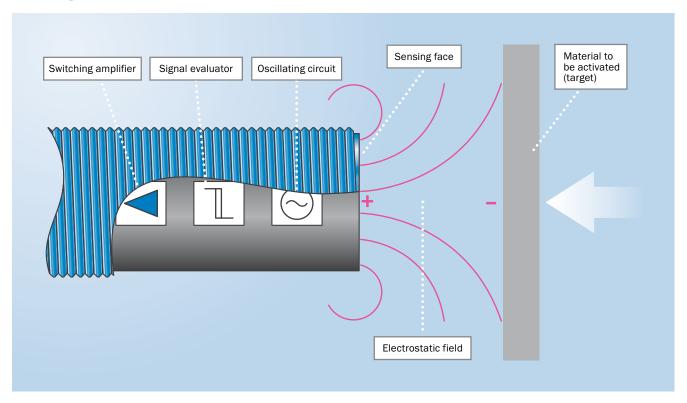


You can find capacitive proximity sensors in → Chapter C and Chapter D



CAPACITIVE PROXIMITY SENSOR TECHNOLOGY

Technology and principle of operation



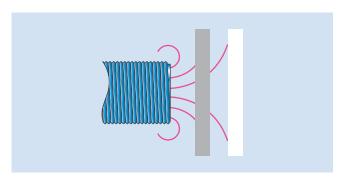
For capacitive proximity sensors, the principle of an open capacitor is used. The sensor contains an active electrode from which an electrostatic field to earth (ground potential) develops. This capacitance is part of a resonant circuit and affects the fundamental vibration behavior.

If an object/medium finds itself in the electrical field, the vibration behavior of the resonant circuit changes (based on its dielectric properties) and there is a change in amplitude. The signal evaluator detects this change in amplitude, which has the switching amplifier give the signal to switch. The closer the object comes to the active electrode, the greater the change in capacitance.

Special features

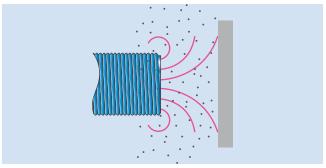
Detecting all the way through the material

Wall thicknesses of 10 to 20 mm in the case of plastic or glass containers.



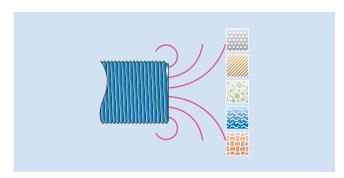
Harsh environment

Highly resistant to vibrations, dust, dirt, etc.

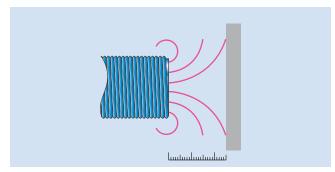


Detecting of all materials possible

Wood, paper, metal, plastic, liquids, granules.

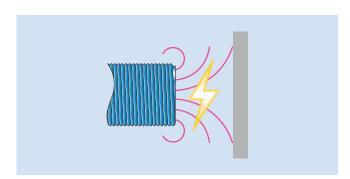


Relatively large sensing ranges with a compact design Up to S_n = 25 mm (CM30/CQ35).



High electromagnetic and electrostatic compatibility

Thanks to Tripleshield technology.



Other technological features of the capacitive proximity sensors (e.g., the meaning and definition of dielectric constant ε r) are described in \rightarrow Chapter J – Appendix/Glossary.

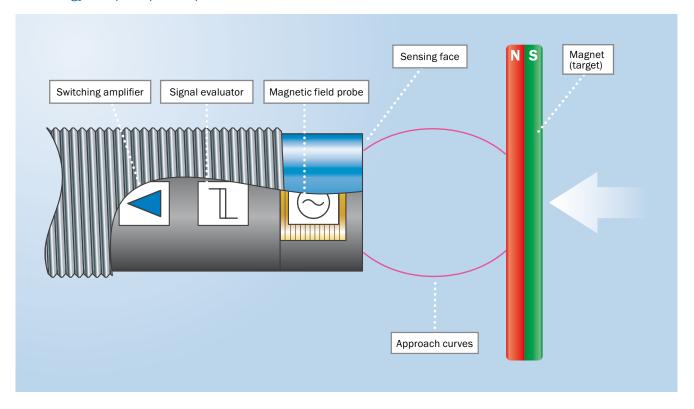


You can find capacitive proximity sensors in → Chapter E



MAGNETIC PROXIMITY SENSOR TECHNOLOGY

Technology and principle of operation



Magnetic proximity sensors always respond to a magnet (magnetic encoder). Magnetic fields penetrate all non-magnetic materials, e.g., non-ferrous metal, plastic or wooden

walls. Therefore, magnets can also detect through these walls without affecting the sensing range.

For the magnetic proximity sensors from SICK, two detection technologies are used.

GMR technology (Giant Magneto Resistive effect)

Resistors that change their ohmic value by magnetic fields are arranged in a Wheatstone bridge. When exposed to a magnet field, the bridge voltage increases. The signal evaluator generates an output signal from a defined threshold.

LC circuit technology

An LC circuit is pre-activated from a highly permeable, amorphous glass metal strip. It resonates with a small amplitude. If an external magnet field appears, the highly permeable (highly magnetically conductive) glass metal strip is brought into saturation. Activation of the LC circuit by the glass metal strip no longer occurs. The amplitude of the resonant circuit increases whereby a defined threshold is reached and an output signal generated. This technology is well suited for high sensing ranges ($S_n > 70 \text{ mm}$ with M4.0 magnet).

Special features

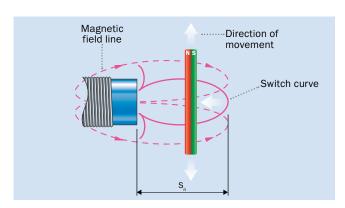
Approach curves

When using magnetic proximity sensors, make sure that the alignment of the magnet relative to the sensor axis changes the sensing range. A distinction is made between the following cases:

Sensor and magnet axes are in the same plane to each other

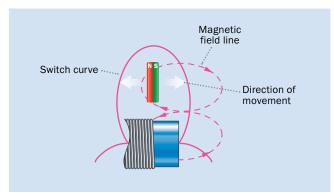
Case 1

The sensor responds when the magnet reaches the switch curve. It can approach the proximity sensor axially or pass within the sensing range in front of the sensor.



Case 2

The sensor responds when the magnet reaches the switch curve from the side. If the magnet leaves the switch curve, the sensor switches back again.



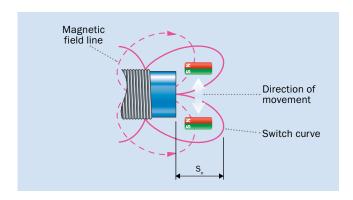
Sensor and magnet axes are offset by 90°

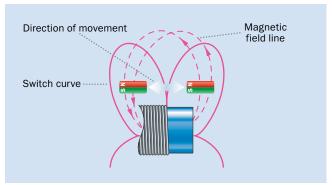
Case 3

If the magnet passes in front of the proximity sensor radially, the sensing range is less than in case 1. If the magnet travels into the left switch curve from the right switch curve, for example, it passes through an area in which the magnetic field is reversed. The proximity sensor is briefly deactivated before it is activated again in the left switch curve. Whether the evaluation unit can detect this interruption depends on the speed of travel and the axial distance of the passing magnet.

Case 4

The magnet also passes through two switch curves. At the boundary, the magnetic field is reversed and there are two switching points. The solubility of this interruption also depends on the speed of travel and the radial distance to the sensor axis.



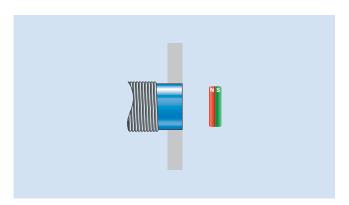


Other technological features of the magnetic proximity sensors (e.g. the meaning and definition of overrun distance S_{ij} or installation notes) are described in \rightarrow "Chapter J – Appendix/Glossary" on page J-292.

Installation notes

Flush sensor installation

Magnetic proximity sensors can be installed flush in all materials and metals with affecting the sensing range with the exception of magnetizable materials.



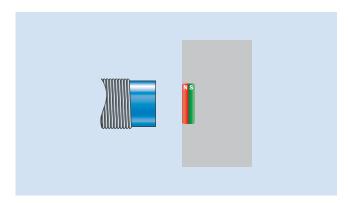
Non-flush sensor installation

The table shows how much the proximity sensor must protrude when installed in magnetic materials to prevent a reduction in the sensing range by more than 5%. Measurement standard MAG-3010-B (M 4.0).



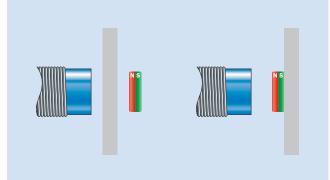
Flush magnet installation

For flush installation of the magnets in magnetic materials, the sensing range is reduced by up to $60\,\%$.



Object detection through surfaces

Because magnetic fields penetrate all non-magnetic materials, magnetic proximity sensors can detect objects/media behind e.g. non-ferrous metal, plastic or wooden walls.





You can find magnetic proximity sensors in → Chapter F



IMPORTANT INFORMATION ABOUT SICK SENSOR SOLUTIONS

From A for Adjustment indicators to W for Wire-break protection, the following pages contain explanations of key terminology in a concise, easy-to-read format. Definitions of all key terms related to innovations and proximity sensor solutions from SICK can be found here. This glossary also provides valuable information about directives and standards such as conformity, protection classes, electrical characteristics and much more.

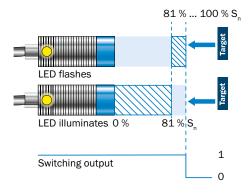


Glossary	
Explosion protection according to ATEX	
Index	



Adjustment indicators

The optical adjustment indicator enables fast adjustment of the sensors. The LED indicator flashes in the range 81 - 100% of the nominal sensing range and in continuous display overflow when it reaches the assured sensing range (81%).



Ambient temperature, operation/storage

The ambient temperature indicates the range within which the proximity sensor works properly.

Assured sensing range

The distance at which a response of the proximity sensor is ensured under the specified temperature, installation and voltage conditions.

ATEX Directive 94/5 EC

→ See "Explosion protection according to ATEX" on page J-302



Bandwidth

The bandwidth describes the highest frequency for periodic sensor operation, where the output signal decreases by not more than 3 dB. Bandwidth is always measured at half sensing range ($\frac{1}{2}$ S_n).



Coercivity H

The coercive field strength H is the required negative field strength in kA/m (or Oersted Oe) that is necessary to demagnetize a magnet. The higher the value, the better the demagnetization resistance. A distinction is made between BHC and JHO. The coercive field strength JHO is important for all magnetic materials with small remanence and high coercive field strength (e.g. barium ferrite). JHO results from the hysteresis loop.

Continuous current la

Constant current is defined as the maximum load current for continuous operation.

Current consumption

Power consumption refers to the current consumption of 3 and 4-wire sensors without a load being connected.



Electrical wiring

Example connection diagram DC 2-wire:

2-wire, N/O



Example connection diagram DC 3-wire:

3-wire PNP, N/O



3-wire, NPN, N/C

A proximity sensor with normally closed function is activated in the deactivated state (low resistance) and blocked in the activated state (high impedance).



Example connection diagram DC 4-wire:

4-wire, N/C / N/O



EMC

According to EU directive 2004/108/EC on electromagnetic compatibility, systems and components must satisfy certain properties in order to function smoothly in an electromagnetic environment.

Enable zone

The enable zone defines an area within which the presence of a specific object (e.g. a steel plate) is detected by the sensing face of the sensor and results in the outputs being enabled.

Enclosure rating

The IP enclosure rating indicates the extent of a device's protection against contact with impurities such as dust or water. The code starts with the letters IP (ingress protection) and is followed by the first digit, which is an ascending indicator of the degree of protection against contact and impurities, while the second digit is an indicator of protection against ingress of water:

IP 65: Complete protection against dust and protection against water jets

IP 67: Complete protection against dust and protection against water in 1 m of water for a period of 30 minutes at a constant room temperature

IP 68: Freely definable

IP 69K: Protection against high pressure cleaning according to EN 60529. Jet duration 30 s depending on jet angle $0-90^\circ$ in 30° steps at a water pressure of 80-100 bar and a water temperature of 80 ± 5 °C.

→ See "Fig. Enclosure rating" on page J-301

Equipment category

→ See "Explosion protection according to ATEX" on page J-302

Equipment groups

→ See "Explosion protection according to ATEX" on page J-302

EU-type examination certificate

→ See "Explosion protection according to ATEX" on page J-302

Explosive groups

→ See "Explosion protection according to ATEX" on page J-302

Explosive zone category

→ See "Explosion protection according to ATEX" on page J-302

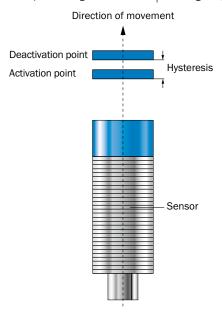
External teach-in

Allows the user to make the required settings via the control cable of the sensor.



Hysteresis

Hysteresis describes the difference between the activation and deactivation point of the sensor based on target's axial approach to the active sensor area. The hysteresis is defined as a percentage of the real S, sensing range.





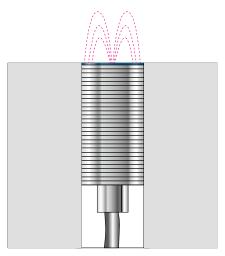
Ignition protection type

→ See "Explosion protection according to ATEX" on page J-302

Installation in metal

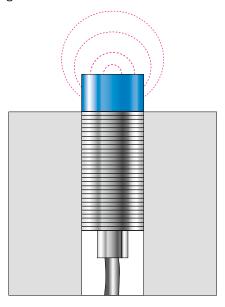
Flush

Flush proximity sensors can be mounted with the sensing face flush in an activated material. Flush proximity sensors can also be installed non-flush.



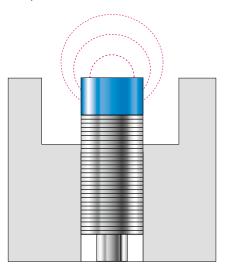
Non-flush

A non-flush proximity sensor requires free space around the sensing face, in which there should be no activated material. The size of the space is type specific. The sensing range is greater than with flush versions.

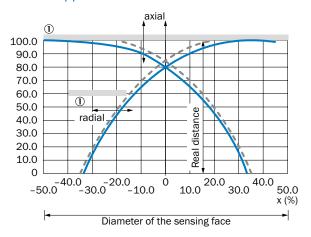


Quasi-flush

A quasi-flush proximity sensor requires free space around the sensing face, in which there should be no activated material. The size of the space is type specific. Although these sensors look identical to flush sensors, they may not be completely incorporated in metal.



Lateral approach



① Standard measuring plate

Switching point

--- Hysteresis

Lowest operating current Im

→ See "Minimum load current" on page J-297

M

Magnetic alignment

Responds to magnet field lines that only act on the sensor through the front of the housing (axial axis).

Max. tightening torque

The maximum allowable force that can be used when turning of a thread without damaging the thread. For sensors with cylindrical design, it prevents overextending the sensor housing.

Minimum load current

Describes the smallest current which is required for self-supply of 2-wire sensors to function in the switched-on state.

N

NAMUR

Standardization association for measurement and control.

No load current

→ See "Current consumption" on page J-294

Nominal sensitivity

→ See "Response sensitivity" on page J-298



Off-state current

Describes the current flowing in the blocked state in the load circuit of the proximity sensor.

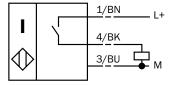
Output current

The current for analog devices, which is present at the output and varies depending on the distance (between target and sensor) (e.g. in a range of 4 - 20 mA).

Output function

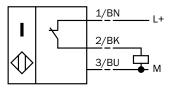
Normally open

A proximity sensor's output with N/O function is energized when a target is detected, and de-energized when no target is detected.



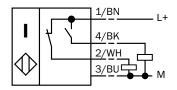
Normally closed

A proximity sensor's output with N/C function is de-energized when a target is detected, and energized when no target is detected.



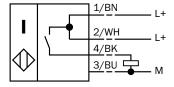
Complementary output

Both an N/O and N/C signal are available simultaneously to a proximity sensor with complementary function. In the deactivated state, pin 2 is activated (low) and pin 4 is blocked (high impedance). In the activated state, pin 2 is blocked (high impedance) and pin 4 is activated (low).



Programmable

A proximity sensor with programmable function can, depending on the type, provide N/O or N/C function and can sometimes even implement PNP or NPN outputs. The type of programming is dependent on the particular type of sensor and can be found in the operating instruction.



Output voltage

The voltage for analog devices, which is present at the output and varies depending on the distance (between target and sensor) (e.g. in a range of 0 - 10 V).



Power consumption, activated

→ See "NAMUR" on page J-297

Power consumption, deactivated

→ See "NAMUR" on page J-297

Power-up pulse protection

The power-up pulse protection is used to suppress missing pulses at the output in the time between application of the supply voltage and oscillation of the oscillator.

J-297

Protection class

Electrical equipment is classified in relation to existing safety measures for prevention of electric shocks. Protection classes are defined in DIN EN 61140. There are four protection classes ranging from "Basic insulation" (Class 0) to "Safety extra-low voltage (Class 1), double insulation (Class 2), safety transformer" (Class 3).







Links: Protection class 1; middle: Protection class 2; right: Protection class 3



Rated sensing range

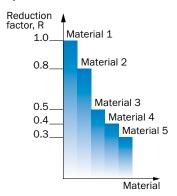
→ See "Sensing range Sn" on page J-298

Real sensing range S,

The sensing range of an individual proximity switch that is measured at a specified voltage, defined installation conditions and a temperature of 23 ± 5 °C.

Reduction factor R_m

When using targets made of a material that does not meet the requirements of the standard target, the sensing range is reduced based on the material used. This behavior is described by the reduction factor.



Remanence Br

The remanence Br is specified in tesla (T) or millitesla (mT), in the CGS measuring system in gauss (G). The remanence is the remaining magnetization in a magnet or flux density, which has been magnetized in a closed circuit to saturation.

Repeatability

The repeatability describes the percentage deviation of the switching point. It is measured over a period of eight hours at an ambient temperature of 23 ± 5 °C, relative humidity up to 90 % and a fixed supply voltage of 24 V DC for DC devices or 230 V AC for AC devices.

The difference between any two measurements shall not exceed 10% of the real sensing range (S_c).

This definition applies only for sensors with switching output stage.

Reproducibility

→ See "Repeatability" on page J-298

Residual ripple

Residual ripple is defined as the superimposed AC component (maximum allowable peak, expressed as a % of U_V) of the DC supply voltage (typically 10 %).

Resolution

The resolution describes the smallest possible change that can be detected by the sensor.

Response sensitivity

Represents the strength of the magnet field in mT (millitesla), which is necessary to activate the sensor. Sensors with high response sensitivity can detect even weak magnetic fields.

Reverse polarity protection

Reverse polarity protection is protection built into a proximity sensor against damage caused by mixing supply voltage connections.



Safe switch off distance S_{ar}

The distance from the sensing face of the sensor out of which the absence of a specific object is properly detected while taking into consideration all specified ambient conditions.

Sensing face

The sensing face of a proximity sensor is defined as the area covered by the sensing range. It is also the area over which the sensor responds to the approach of activated material through an output state change.

Sensing range S_n

The distance at which the sensing face axially approaching standard target triggers a signal change. Manufacturing deviations and external factors are not considered.

Sensing range S,

→ See "Real sensing range Sr" on page J-298

Shock resistance

According to IEC 60068-2-27

6 shocks (six separate tests) are executed in each direction along three mutually perpendicular axes:

Pulse shape: half sine Acceleration: $\leq 30 \text{ g}$ Pulse duration: 11 ms

Short-circuit protection

Short-circuit protection protects against overload and a direct short circuit. After exceeding the trigger threshold, the output is disabled. Then it is periodically (pulsed) queried whether the short circuit persists. After eliminating the short-circuit, the output is switched on again.

Short-time withstand current

Describes the current, which can temporarily push the sensor in the load circuit, without the sensor being destroyed.

Supply voltage

The supply voltage describes the voltage range within which the proximity sensor works properly.

Switching frequencies

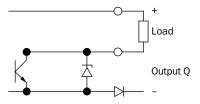
→ See "Switching sequence" on page J-299

Switching output

A switching output is the output via which the output state of the sensor is digitally outputted.

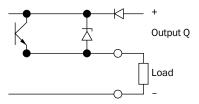
NPN output

The negative potential is here connected to the load. This output is also referred to as negative switching or current-sinking.



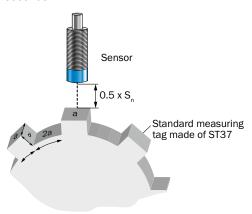
PNP output

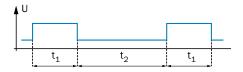
The positive potential here is connected to the load. This output is also known as current sourcing or positive switching.



Switching sequence

The switching sequence is defined as the maximum number of switching from the activated state to the deactivated state in hertz. It is measured using a half sensing range ($\frac{1}{2}$ S $_n$) and a standard target. The measurement value shall be satisfied if either the on-time (t1) or off-time (t2) is less than 50 microseconds.





Т

Teach-in

→ See "External teach-in" on page J-295

Temperature classes

→ See "Explosion protection according to ATEX" on page J-302

Temperature drift (from S_.)

Temperature drift is the shifting of the sensing range or the output signal caused by a change in ambient temperature.

Time delay before availability

The time delay before availability is the time it takes for the proximity sensor to be ready according to the supply voltage.



Vibration resistance

According to IEC 60068-2-6

The test shall be conducted in three mutually perpendicular $% \left(1\right) =\left(1\right) \left(1\right)$

axes under the following conditions:

Frequency range: 10 to 55 Hz Amplitude: 1 mm Oscillation period: 5 min

Duration of the service life at resonance frequency or at 55 Hz:

30 min on each axis.

Voltage drop

Voltage drop is defined as the voltage loss that occurs with maximum continuous current la across the switching stage of the proximity switch. In particular, this behavior is observed in the series connection.



Wire-break protection

Due to a wire-break protection, the output remains locked if the supply cable breaks. Malfunctions are thereby prevented.

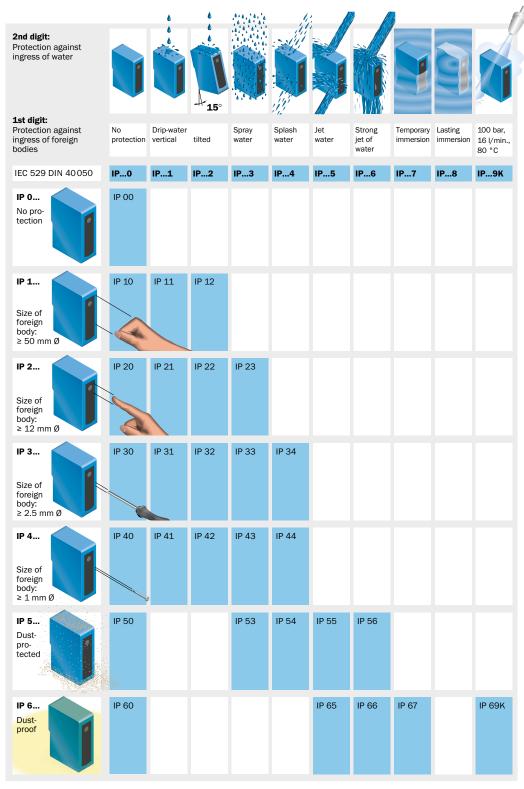


Fig. Enclosure rating

Explosion protection according to ATEX

ATEX Directive 94/9

The directive 94/9/EC has created in the European Union the framework for approximation of the laws of the Member States concerning equipment and protective systems for intended use in potentially explosive atmospheres. Generally called ATEX (for "Atmosphère explosible"), this directive was implemented in Germany with the 11th Ordinance of the Equipment and Product Safety Act ("Explosion Protection Regulation"/11th GPSGV). Thus, there exist detailed rules for the marketing of new equipment and protective systems for use in explosion-hazardous area. In accordance with the regulations of the directive, products are classified into equipment groups and categories.

Equipment groups

Equipment group I

Encompasses equipment for use in underground mining including surface equipment.

Equipment group II

Encompasses equipment for use in surface operations and is subdivided into categories 1 - 3.

Categories and criteria

Category 1 - Very high safety measures

Equipment for use in areas (zones) in which explosive atmospheres are present continuously, long-term or frequently. Even for rarely occurring problems, explosion protection must be guaranteed. This category corresponds to Zones 0 for gases, vapors and mists, as well as 20 for dust environments, where explosive atmosphere occurs continuously, long-term or frequently in form of a cloud of combustible dust in the air. The conditions of Zones 0 and 20 might also occur inside boxes, pipe lines and equipment.

Category 2 - High safety measures

Equipment for use in areas (zones) in which explosive atmospheres only occasionally occur. Explosion protection must also be guaranteed for frequently occurring equipment problems. This category corresponds to Zones 1 for gases, vapors and mists, as well as 21 for dust environments, where explosive atmosphere occurs occasionally in form of a cloud of combustible dust in the air under normal operation. This zone can, for example, include areas in the immediate vicinity of e.g. powder filling and emptying points and areas where dust deposits occur and in normal operation give rise occasionally to an explosive concentration of combustible dust when mixed with air.

Category 3 - Normal safety measures

Equipment for use in areas (zones) in which explosive atmospheres are not expected to occur. However, in the event that an explosive atmosphere does occur, it occurs only very rarely and only temporarily. Under normal operation, category 3 equipment must guarantee the required safety measures. The corresponding zones are Zone 2 for gases, vapors and mists, as well as 22 for areas in which under normal operation it not expected that an explosive atmosphere in the form of a cloud of combustible dust in air occurs and if it does, then only briefly. This can include areas around dust containing instruments, protective systems and components in which dust can escape due to lack of tightness and cause dust deposits.

Equipment group II						
Equipment for use in other explosion-hazardous area						
Category 1 Category 2 Category 3						
Danger	Danger Constant, frequent or over a long period Occasional short period					
Requirement	Very hig	th safety	High	safety	Norma	l safety
Zone	Zone 0	Zone 20	Zone 1	Zone 21	Zone 2	Zone 22
Substance group	G	D	G	D	G	D

G = Gas, D= Dust.

Certificate

After a test body for a device has ensured compliance with the basic safety requirements, it generates a test report. This test report is the basis for a certificate authority (notified body) to issue an EU-type examination certificate.

The CE and ATEX symbols may only be attached to the product when yet another certificate of a notified body per Directive 97/9 concerning the quality assurance of the production of the products has also been granted for the corresponding product group and when the manufacturer has issued a conformity declaration concerning the conformity of the products with the construction type treated in the EU-type examination certificate.

Principles of explosion protection

To establish uniform standards in the determination of protective measures, flammable liquids and gases are divided into explosion groups and temperature classes based on their explosion-relevant properties.

Explosive groups

Gases and vapors are classified into three explosive groups (IIA, IIB and IIC) based on their specific flammability. The danger increases from explosion group IIA to IIC (the higher IIC explosion group always includes the lower IIB and IIA groups).

Temperature classes

To facilitate the planning of an installation, 6 temperature classes (T1 to T6) have been established for the approved surface temperatures. Depending on their respective ignition temperatures, certain flammable gases and vapors can be classified under these temperature classes. For the temperature classes, the following maximum allowable surface temperatures are valid for equipment (the higher temperature classes encompass the lower classes, e.g. T6 includes the lower temperature classes T5 to T1):

Class	Ma	ax. surface tempera	ture
T1	450 °C	T4	135 °C
T2	300 °C	T5	100 °C
Т3	200 °C	T6	85 °C

Ignition protection type

Technical means must be used to ensure that no ignition source can take effect according to the classification of a given explosive mixture (gap width, temperature class). There are several technical possibilities to achieve explosion protection of an electrical device. The types of ignition protection are listed in the table. On the explosive identification label of a device, the type of ignition protection accorded to the device is indicated by the initial letters of the type of ignition protection.

Ignition protection type	Description
Flameproof Encapsulation d (drive enclosure)	The components that could trigger ignition are installed in an housing that withstands the explosion pressure. The openings of the housing are designed such that an outward transmission of the explosion is prevented.
Enhanced safety e (enhanced safety)	The development of sparks, electric arcs, or impermissible temperatures that could function as a source of ignition, is prevented by additional measures and an increased degree of safety.
Pressurized apparatus p (pressurization, purging)	The housing of the devices is filled with a protective gas. An excess pressure is maintained so that an explosive gas mixture cannot reach the possible ignition sources arranged in the interior of the housing. If necessary, gas flows continuously through the housing.
Intrinsic safety i (intrinsic safety)	The supply of the electric equipment is led through a safety barrier that limits current and voltage to such an extent that the minimum ignition energy and ignition temperature of an explosive mixture is not reached.
Oil immersion o (oil immersion)	The parts of the electric equipment from which an ignition can arise are immersed in a protective liquid (mostly oil).
Sand encasing q (quartz filled)	The equipment is filled with fine-grained sand. A possible electric arc is cooled so much that the ignition of an explosive mixture is impossible. The surface temperature must not exceed the limit value.
Molded encapsu- lation m (molded)	The parts of the electric equipment that can create ignition sources are embedded in casting compound so that an electric arc cannot pass through to an explosive mixture outside the casing.
Ignition protection methods n (non-incendive, non-sparking)	In normal operation and with defined errors, there is no risk of ignition from the electric equipment.

All data without guarantee

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Туре	Part no.	Page
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BEF-KH-M12	2051479	→ H-260
BEF-KH-M18	2051481	→ H-260
BEF-KHF-M08	2051478	→ H-260
BEF-KHF-M12	2051480	→ H-260
BEF-KHF-M18	2051482	→ H-260
BEF-KHS-H01	2022465	→ H-258
BEF-KHS-KH3	5322626	→ H-258
BEF-KHS-KH3N	5322627	→ H-258
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BEF-MS12L-NA	4058912	→ H-258
BEF-MS12L-NB	4058913	→ H-258
BEF-MS12Z-A	4056056	→ H-258
BEF-MS12Z-B	4056057	→ H-258
BEF-MS12Z-NA	4058916	→ H-258
BEF-MS12Z-NB	4058917	→ H-258
BEF-RMC-D12	5321878	→ H-258
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IMB18-08BPSVU2K	1072828	→ C-91
IMB18-08BPSVU2S	1072813	→ C-91
IMB18-12NDSVC0S	1072813	→ C-91 → C-79
IMB18-12NDSVU2K	1076283	→ C-79
IMB18-12NDSVU2K	1076283	→ C-79
IMB18-12NNOVCOS		
	1072812	→ C-91
IMB18-12NNOVU2K	1072834	→ C-91
IMB18-12NNOVU2S	1072820	→ C-91
IMB18-12NNPVCOK	1074379	→ C-91
IMB18-12NNPVCOS	1074372	→ C-91
IMB18-12NNSVCOK	1072826	→ C-91
IMB18-12NNSVCOS	1072811	→ C-91
IMB18-12NNSVU2K	1072833	→ C-91
IMB18-12NNSVU2S	1072819	→ C-91
IMB18-12NPOVCOK	1072825	→ C-91
IMB18-12NPOVCOS	1072810	→ C-91

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IMB18-12NPOVU2S	1072818	→ C-91
IMB18-12NPPVCOK	1074377	→ C-91
IMB18-12NPPVCOS	1074370	→ C-91
IMB18-12NPSVCOK	1072824	→ C-91
IMB18-12NPSVC0S	1070173	→ C-91
IMB18-12NPSVU2K	1072831	→ C-91
IMB18-12NPSVU2S	1072817	→ C-91
IMB30-15BDSVC0S	1074410	→ C-79
IMB30-15BDSVU2K	1074420	→ C-79
IMB30-15BDSVU2S	1074413	→ C-79
IMB30-15BNOVCOK	1072851	→ C-92
IMB30-15BNOVCOS	1072837	→ C-92
IMB30-15BNOVU2K	1072858	→ C-92
IMB30-15BNOVU2S	1072844	→ C-92
IMB30-15BNPVC0K	1074417	→ C-92
IMB30-15BNPVC0S	1074408	→ C-92
IMB30-15BNSVC0K	1072850	→ C-92
IMB30-15BNSVC0S	1072836	→ C-92
IMB30-15BNSVU2K	1072857	→ C-92
IMB30-15BNSVU2S	1072843	→ C-92
IMB30-15BPOVCOK	1072849	→ C-92
IMB30-15BP0VC0S	1072835	→ C-92
IMB30-15BP0VU2K IMB30-15BP0VU2S	1072856	→ C-92
IMB30-15BP0V02S	1072842 1074406	→ C-92 → C-92
IMB30-15BPPVC0K	1074411	
IMB30-15BPSVC0K	1074411	→ C-92 → C-92
IMB30-15BPSVC0K	1072602	→ C-92
IMB30-15BPSVU2K	1072457	→ C-92
IMB30-15BPSVU2S	1072841	→ C-92
IMB30-20NDSVC0S	1076291	→ C-79
IMB30-20NDSVU2K	1076284	→ C-79
IMB30-20NDSVU2S	1074414	→ C-79
IMB30-20NNOVCOK	1072855	→ C-92
IMB30-20NNOVCOS	1072840	→ C-92
IMB30-20NNOVU2K	1072862	→ C-92
IMB30-20NNOVU2S	1072848	→ C-92
IMB30-20NNPVC0K	1074418	→ C-92
IMB30-20NNPVC0S	1074409	→ C-92
IMB30-20NNSVC0K	1072854	→ C-92
IMB30-20NNSVC0S	1070175	→ C-92
IMB30-20NNSVU2K	1072861	→ C-92
IMB30-20NNSVU2S	1072847	→ C-92
IMB30-20NPOVC0K	1072853	→ C-92
IMB30-20NP0VC0S	1072839	→ C-92
IMB30-20NPOVU2K	1072860	→ C-92
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IMB30-20NPPVC0K	1074416	→ C-92
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IMB30-20NPSVU2K	1072859	→ C-92
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IME08-02BD0ZY2S	1068250	→ C-50
IME08-02BDSZT0S	1067109	→ C-50
IME08-02BDSZY2K	1070432	→ C-50
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IME08-02BNOZTOK	1040881	→ C-59
IME08-02BNOZTOS	1040882	→ C-59
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IME08-02BNSZCOS	1051127	→ C-59
IME08-02BNSZTOK	1040877	→ C-59
IME08-02BNSZT0S	1040878	→ C-59
IME08-02BNSZW2K	1040879	→ C-59
IME08-02BNSZW2S	1040880	→ C-59
IME08-02BP0ZC0S	1051207	→ C-59
IME08-02BPOZT0K	1040873	→ C-59
IME08-02BPOZT0S	1040874	→ C-59
IME08-02BP0ZW2K	1040875	→ C-59
IME08-02BP0ZW2S	1040876	→ C-59
IME08-02BPSZC0S	1051205	→ C-59
IME08-02BPSZT0K	1040869	→ C-59
IME08-02BPSZT0S	1040870	→ C-59
IME08-02BPSZW2K	1040871	→ C-59
IME08-02BPSZW2S	1040872	→ C-59
IME08-03BNOZCOS	1074033	→ C-60
IME08-03BNOZTOK	1074041	→ C-60
IME08-03BNOZT0S	1074026	→ C-60
IME08-03BNOZW2K	1074035	→ C-60
IME08-03BNOZW2S	1074045	→ C-60
IME08-03BNSZC0S	1074031	→ C-60
IME08-03BNSZT0K	1074040	→ C-60
IME08-03BNSZT0S	1073663	→ C-60
IME08-03BNSZW2K	1074009	→ C-60
IME08-03BNSZW2S	1074044	→ C-60
IME08-03BP0ZC0S	1074030	→ C-60
IME08-03BPOZTOK	1074038	→ C-60
IME08-03BP0ZT0S	1073662	→ C-60
IME08-03BP0ZW2K	1074008	→ C-60
IME08-03BP0ZW2S	1074043	→ C-60
IME08-03BPSZC0S	1074029	→ C-60
IME08-03BPSZT0K	1074037	→ C-60
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IME08-04ND0ZT0S	1067197	→ C-50
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IME08-04NDSZT0S	1067177	→ C-50
IME08-04NDSZY2S	1068253	→ C-50
IME08-04NNOZTOK	1040897	→ C-60
IME08-04NNOZTOS	1040898	→ C-60
IME08-04NNOZW2K	1040899	→ C-60
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IME08-04NNSZW2K	1040895	→ C-60
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IMEO8-04NPOZCOS	1051208	→ C-60
IMEO8-04NPOZTOK	1040889	→ C-60
IME08-04NPOZTOS	1040890	→ C-60
IME08-04NPOZW2K	1040891	→ C-60
IME08-04NP0ZW2S	1040892	→ C-60
IME08-04NPSZCOS	1051209	→ C-60
IME08-04NPSZTOK	1040885	→ C-60
IME08-04NPSZTOS	1040886	→ C-60
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IME08-06NNOZTOK	1071203	→ C-61
IME08-06NNOZTOS	1071211	→ C-61
IME08-06NNOZW2K	1071199	→ C-61
IME08-06NNOZW2S	1071207	→ C-61
IME08-06NNSZTOK	1071202	→ C-61
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IME08-1B5NOZTOK	1040849	→ C-58
IME08-1B5NOZTOS	1040850	→ C-58
IME08-1B5NOZW2K	1040851	→ C-58
IME08-1B5NOZW2S	1040852	→ C-58
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IME08-1B5NSZW2K	1040847	→ C-58
IME08-1B5NSZW2S	1040848	→ C-58
IME08-1B5P0ZT0K	1040841	→ C-58
IME08-1B5POZTOS	1040842	→ C-58
IME08-1B5P0ZW2K	1040843	→ C-58
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IME08-2N5NOZTOK	1040865	→ C-59
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IME08-2N5NSZW2S	1040864	→ C-59
IME08-2N5P0ZT0K	1040857	→ C-59
IME08-2N5POZTOS	1040858	→ C-59
IME08-2N5POZW2K	1040859	→ C-59
IME08-2N5POZW2S	1040860	→ C-59
IME08-2N5PSZT0K	1040853	→ C-59
IME08-2N5PSZT0S	1040854	→ C-59
IME08-2N5PSZW2K	1040855	→ C-59
IME08-2N5PSZW2S	1040856	→ C-59
IME12-02BNOZCOK	1040744	→ C-61
IME12-02BNOZCOS	1040743	→ C-61
IME12-02BNOZW2K	1040745	→ C-61
IME12-02BNOZW2S	1040746	→ C-61
IME12-02BNSZCOK	1040739	→ C-61
IME12-02BNSZCOS	1040740	→ C-61
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IME12-02BNSZW2S	1040742	→ C-61
IME12-02BPOZCOK	1040735	→ C-61
IME12-02BPOZCOS	1040736	→ C-61
IME12-02BP0ZW2K	1040737	→ C-61
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IME12-02BPSZC0K	1040731	→ C-61
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IME12-04BD0ZC0S	1067200	→ C-50
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IME12-04BDSZY2K	1072274	→ C-50
IME12-04BDSZY2S	1068255	→ C-50
IME12-04BNOZCOK	1040775	→ C-62
IME12-04BNOZCOS	1040776	→ C-62
IME12-04BNOZW2K	1040777	→ C-62
IME12-04BNOZW2S	1040778	→ C-62
IME12-04BNSZCOK	1040771	→ C-62
IME12-04BNSZCOS	1040772	→ C-62
IME12-04BNSZW2K	1040773	→ C-62
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IME12-04BPOZCOK	1040767	→ C-62
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IME12-04BP0ZW2K	1040769	→ C-62
IME12-04BPSZCOK	1040763	→ C-62
IME12-04BPSZC0S	1040764	→ C-62
IME12-04BPSZW2K	1040765	→ C-62
IME12-04BPSZW2S	1040766	→ C-62
IME12-04NNOZCOK	1040759	→ C-62
IME12-04NNOZCOS	1040760	→ C-62
IME12-04NNOZW2K	1040761	→ C-62
IME12-04NNOZW2S	1040762	→ C-62
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	IME12-04NNSZW2S	1040757	→ C-62
	IME12-04NPOZCOK	1040751	→ C-62
	IME12-04NPOZCOS	1040752	→ C-62
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	IME12-04NPOZW2S	1040754	→ C-62
	IME12-04NPSZCOK	1040747	→ C-62
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	IME12-06BNOZCOK	1071221	→ C-63
	IME12-06BNOZCOS	1071229	→ C-63
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	IME12-06BPOZCOK	1071219	→ C-63
	IME12-06BP0ZW2K	1071227	→ C-63
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	IME12-06BPSZCOK	1071218	→ C-63
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	IME12-08ND0ZC0S	1067203	→ C-50
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	IME12-08NDSZC0S	1067180	→ C-50
	IME12-08NDSZY2S	1068257	→ C-50
	IME12-08NNOZCOK	1040791	→ C-63
	IME12-08NNOZCOS	1040826	→ C-63
	IME12-08NNOZW2K	1040792	→ C-63
	IME12-08NNOZW2S	1040793	→ C-63
	IME12-08NNSZCOK	1040787	→ C-63
	IME12-08NNSZCOS	1040788	→ C-63
	IME12-08NNSZW2K	1040789	→ C-63
	IME12-08NNSZW2S	1040790	→ C-63
	IME12-08NPOZCOK	1040783	→ C-63
	IME12-08NPOZCOS	1040784	→ C-63
	IME12-08NPOZW2K	1040785	→ C-63
	IME12-08NPOZW2S	1040786	→ C-63
	IME12-08NPSZCOK	1040779	→ C-63
	IME12-08NPSZC0S	1040780	→ C-63
	IME12-08NPSZW2K	1040781	→ C-63
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	IME12-10NNOZCOK	1071237	→ C-64
	IME12-10NNOZCOS	1071245	→ C-64
	IME12-10NNOZW2K	1071233	→ C-64
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	IME12-10NNSZCOS	1071244	→ C-64
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IME12-10NPSZW2S	1071238	→ C-64
IME18-05BNOZCOK	1040945	→ C-64
IME18-05BNOZCOS	1040946	→ C-64
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IME18-05BN0ZW2S	1040948	→ C-64
IME18-05BNSZCOK	1040941	→ C-64
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IME18-08BNOZW2S	1040980	→ C-65
IME18-08BNSZCOK	1040973	→ C-65
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IME18-08BNSZW2S	1040976	→ C-65
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IME18-08BP0ZC0S	1040970	→ C-65
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IME18-08BPSZC0K	1040965	→ C-65
IME18-08BPSZCOS	1040966	→ C-65
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IME18-08BPSZW2S	1040968	→ C-65
IME18-08NNOZCOK	1040961	→ C-65
IME18-08NNOZCOS	1040962	→ C-64
IME18-08NNOZW2K	1040963	→ C-65
IME18-08NNOZW2S	1040964	→ C-64
IME18-08NNSZCOK	1040957	→ C-65
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	IME18-12BN0ZW2S	1071259	→ C-66
	IME18-12BNSZCOK	1071254	→ C-66
	IME18-12BNSZCOS	1071262	→ C-66
	IME18-12BNSZW2K	1071248	→ C-66
	IME18-12BNSZW2S	1071258	→ C-66
	IME18-12BPOZCOK	1071253	→ C-66
	IME18-12BPOZCOS	1071261	→ C-66
	IME18-12BPOZW2K	1071247	→ C-66
	IME18-12BP0ZW2S	1071257	→ C-66
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	IME18-12BPSZW2K	1071246	→ C-66
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	IME18-12NDSZCOS	1067181	→ C-51
	IME18-12NDSZY2S	1068261	→ C-51
	IME18-12NNOZCOK	1040993	→ C-65
	IME18-12NNOZCOS	1040994	→ C-65
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	IME18-12NNOZW2S	1040996	→ C-65
	IME18-12NNSZCOK	1040989	→ C-65
	IME18-12NNSZCOS	1040990	→ C-65
	IME18-12NNSZW2K	1040991	→ C-65
	IME18-12NNSZW2S	1040992	→ C-65
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	IME18-12NPSZCOK	1040981	→ C-65
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